



## Product Specification

### F2363 (B0625) Uncle John's Sweet Chilli Sauce

6x1Litre

with Sugars and Sweetener

#### 1. Ingredients (In Descending Order):

Water, Glucose-Fructose Syrup, Sugar, Spirit Vinegar, Modified Maize Starch, Salt, Garlic Puree (Water, Dried Garlic, Acidity Regulator (Citric Acid)), Onion, Red Chilli, Dried Red Pepper, Crushed Chilli, Preservative (Potassium Sorbate), Stabiliser (Xanthan Gum), Chilli Powder, Colour (Paprika Extract), Sweetener (Sodium Saccharin), Caramelised Sugar Syrup.

#### 2. Allergy Advice: None.

#### 3. Nutritional Information

	Per 100g	Per 100ml
Energy	739kJ /174kcal	883kJ /208kcal
Fat	0.2g	0.2g
of which Saturates	0.1g	0.1g
Carbohydrate of which	42.0g	50.2g
Sugars	36.3g	43.4g
Fibre	1.7g	2.0g
Protein	0.3g	0.4g
Salt	2.8g	3.3g
<b>S.G. 1.195</b>		
<b>Source: Analysed</b>		

#### 4. Sensory Attributes

**Appearance /Texture:** A red/orange viscous sauce with visible flecks of onion, garlic and crushed chilli.

**Taste:** Distinctive sweet taste with onion and garlic flavour and chilli heat background.

**Aroma:** Strong vinegar and spicy smell with a hint of garlic and onion back notes.



5. Analytical Parameters				
Test	Range (%)			Method
	Target	Minimum	Maximum	
Acid	1.45	1.25	1.65	Titration
Salt	3.0	2.8	3.2	Titration
pH	3.05	2.9	3.2	pH meter
Viscosity	11.5	9	14	Viscosity Bostwick @ 30 seconds

#### 6. Metal Detector Sensitivity:

2.0mm Fe, 3.0mm Non-Fe, 5.0mm Stainless Steel. Checked pre-start, hourly and at end.

#### 7. Packed Weight

Consumer Unit 1 Litre packed to average weight.

#### 8. Trading Unit Details:

**Full Case Size:** 168mm x 254mm x 240mm (H), weight 58g.

Six consumer units placed together in the collective cardboard tray (168mm x 254mm x 80mm, weight 43g), shrink-wrapped together with Low Density Polyethylene [LDPE] blend, (weight 14g) and labelled with a case barcode (dimensions 52mm X 101mm, weight 1g).

#### 9. Consumer Unit Packaging Details:

**Single Container:** 1 litre round clear in colour plastic [High-density polyethylene HDPE] bottle, dimensions 83.4mm x 83.4mm x 229.6mm, weight 40.3g.

**Closure:** White in colour plastic [Polypropylene PP5] screw cap with 7mm valve and HIS seal in cap. Diameter 55mm, weight 10.8g.

**Labels:** One label is applied (wraparound) to the front of the container 150mm X 81mm (H), weight 1.2g.

**Note:** All weights and dimensions are approximate. Packaging suppliers are required to confirm that packaging supplied conforms to EU/UK regulations relevant to food contact suitability prior to supply.

#### 10. Pallet Information

25 Cases per layer, 5 Layers high. 125 Cases per pallet maximum.

#### 11. Shelf Life

**From Date of Manufacture:** 15 Months

**Minimum on Delivery:** 7.5 Months



## 12. Recommended Storage Conditions

Cool dry warehouse, infestation free and not exposed to direct sunlight. Do not store adjacent to material which gives off strong odours. Do not store in freezing conditions.

## 13. Consumer Information:

Store in a cool dry place. Refrigerate after opening and consume within 4 weeks from opening and by date of best before end.

## 14. Health & Safety Data:

No specific hazards are known for this product.

Classification: non hazardous food product in normal usage.

Physical: semi-liquid material.

Transport Requirements: ambient dry transport.

Fire Hazard: low fire and explosion hazard – high flashpoint. Extinguish with water or CO<sub>2</sub>.

Disposal of Spillages: Dispose of as innocuous waste.

Exposure limits: None ascribed.

## 15. Pesticides

Suppliers are required to confirm that supplied ingredients conform to UK & EU

Maximum pesticide residue levels before addition to the approved supplier listing.

## 16. Irradiation

AAK Foods Ltd. has a policy of not trading in irradiated food materials. Suppliers are required to declare compliance before supply.

## 17. Genetic Modification

AAK Foods Ltd. has a policy of not trading in genetically modified materials. Suppliers are required to declare compliance before supply.

## 18. Legal Requirements

To the best of our knowledge the raw material and its packaging comply with current UK and EU regulations.



### 19. Quality System

AAK Foods operate a Quality Management System based upon HACCP principles and accredited to by the British Retail Consortium (BRC).

### 20. Food Intolerance Data

Free From:	Yes	No
Egg Products	/	
Milk Products (Inc. Lactose)	/	
Wheat and Wheat Derivatives		/Glucose-Fructose Syrup /Caramelised Sugar Syrup E150a
Gluten	/*	
Barley	/	
Rye	/	
Triticale	/	
Corn / Maize		/Modified Maize Starch E1422 /Xanthan Gum E415 /Citric Acid E330 in Garlic Puree
Oats	/	
Soya and Soya Derivatives	/	
Other Legumes	/	
Natural Colours		/Caramelised Sugar Syrup E150a /Paprika Extract E160c
Artificial Colours	/	
Natural Flavourings	/	
Artificial Flavourings	/	
Artificial Sweeteners		/Sodium Saccharin E954(i)
Sulphur Dioxide Preservatives	/	
Sulphites at concentrations of more than 10mg/kg or 10mg/l expressed as SO <sub>2</sub>		/Naturally occurring sulphites in Garlic Puree
Benzoates	/	
Other Artificial Preservatives		/Potassium Sorbate E202
Antioxidants (BHA / BHT)	/	
Other Antioxidants		/DL alpha Tocopherol E307 & Rosemary Extract E392 in Paprika Extract E160c
Added Glutamates / MSG	/	



Other Additives		/Xanthan Gum E415 /Citric Acid E330 in Garlic Puree /Sodium Hexacyanoferrate II E535 in Salt
Mustard	/	
<b>Free From:</b>	<b>Yes</b>	
Celery	/	
Garlic		/Dried Garlic in Garlic Puree
Tomato	/	
Cocoa	/	
Fruits		/Chillies /Red Pepper Paprika in Paprika Extract E160c
Yeast & Yeast Extracts	/	
Honey	/	
Caffeine	/	
Gelatine	/	
Peanuts	/	
All Other Nuts	/	
All Nut Oils	/	
Nut Derivatives	/	
Poppy Seeds	/	
Other Seeds		/Chillies /Red Pepper Paprika in Paprika Extract E160c
Vegetable Oils	/	
Other Vegetable Oils		/Sunflower Oil in Paprika Extract E160c
Added Sugar		/Sugar /Glucose-Fructose Syrup /Caramelised Sugar Syrup E150a
Added Salt		/Salt
Hydrolysed Vegetable Protein	/	
Animal Fat	/	
Beef Products	/	
Pork Products	/	
Animal Products	/	
Slaughterhouse Products	/	
Fish, Seafood and Marine Products / Crustaceans / Molluscs and their Derivatives	/	



Sesame Seeds	/	
Lupin	/	
Other	/	




## 21. Food Intolerance Data

Dietary Information. Suitable for:	Yes	No
Vegetarians	/	
Ovolacto Vegetarians	/	
Lacto Vegetarians	/	
Vegans	/	
Coeliacs	/*	



\*Glucose-Fructose Syrup and Glucose Syrup in Colour Ammonia Caramel E150c are derived from Wheat and exempt from allergen labelling Dir2007/68/EC.

## 22. Revision History

AAK Foods Limited has a policy of continuous product development. Uncontrolled specifications are subject to change and amendment without notice.

Issue	Date	Reason	Issued By:	Approved By:
1	26/09/17	New Product Launch	G. Barlow  Technical Administrator	J. Cole  Technical Manager
2	29/11/18	Specification Review	N. Mentac  Technical Administrator	J. Cole  Technical Manager
3	19/06/20	Paprika Extract updated to palm-free.	B. Jones  Technical Administrator	J. Cole  Technical Manager



4	04/06/21	Shelf life extended and pallet configuration amended.	B. Jones  Technical Administrator	G. Griffiths  Technical Manager
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**Company Name & Address:**

AAK Foods  
(A Trading Division of  
AAK International)  
Davy Road  
Runcorn  
United Kingdom  
WA7 1PZ  
Phone: +44 (0) 1928565221  
Fax: +44 (0) 1928276002  
Email: [foodstechnical.uk@aak.com](mailto:foodstechnical.uk@aak.com)  
Website: [www.lionsauces.co.uk](http://www.lionsauces.co.uk)  
[www.aakuk.com](http://www.aakuk.com)