	<b>DOMAIN: QUALITY MANAGEMENT SYSTEM</b>
	<b>REF N°: R3.6.2.W057</b>
	<b>TITLE: BBQ Sauce</b>

## Product Specification


<b>Product Code</b>	SKSABQ057/0315 (Retail 315g / 250ml) CTSABQ057/0002 (Catering 2kg) SASABQ057/0032 (Sachet 80 x 32g) SKSABQ057/SQ1 Squeezy Retail 510g / 408ml) SKPKBQ057/315 (3) (3 x Retail 315g) SKPKBQ057/SQ1 (3) (3 x SQUEEZY retail 510g) SAZSABQ057/0040 (Generic Sachet 250 x 40g)
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<b>General Product Description</b>	A thick, smoky sauce with a molasses-style sweetness. Use as an accompaniment, a marinade or a dipping sauce.
<b>Visual Appearance &amp; Colour</b>	A glossy, dark red / brown sauce
<b>Product Flavour</b>	A sweet and smoky bbq sauce
<b>Product Aroma</b>	Sweet, smoky aroma
<b>Product Texture</b>	A thick, smooth sauce

<b>Name of the food:</b> Legal Name / Customary Name / <b>Descriptive Name</b> ( <i>highlight as appropriate</i> )	Smoke Flavour Barbeque Sauce
--	---------------------------------

<b>List of Ingredients</b> ( <i>including QUID and allergy / intolerance information</i> ):	Tomato Purée, Sugar and Cane Molasses (21%), Water, Spirit Vinegar, Honey (5%), Black Treacle (4%), Rapeseed Oil, Seasoning (2%) (Salt, Sugar, Smoke Powder (Smoke Flavouring), Honey Powder, Tomato Powder, Thickener: Modified Maize Starch, Natural Flavouring Extracts, Smoke Flavouring, Garlic Powder, Onion Powder, Spices, <b>Barley</b> Malt Extract, Stabiliser: Xanthan Gum), Thickener: Modified Maize Starch, Garlic Purée, Preservative: Sorbic Acid.
<b>Generic Sachet Information</b>	ORIGINAL BBQ SAUCE 40g Lot code BBE CONTAINS: BARLEY

<b>Country of Origin:</b>	UK
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	<b>TITLE: BBQ Sauce</b>

<b>Ingredient</b>	<b>Country of Origin</b>
Tomato Puree	Italy, Greece
Sugar and Cane Molasses	Produced from Sugar beet grown in the UK and Cane Molasses Produced in the USA.
Water	UK
Spirit Vinegar	UK, Holland, Belgium
Honey	Australia, Argentine, Brazil, Chile, China, El Salvador, Greece, Guatemala, Hungary, Italian, Mexico, New Zealand, Romania, Spain, Thailand, UK, Ukraine, Uruguay, Vietnam
Black Treacle	Barbados, Belize, Fiji, Guyana, Mozambique, Reunion, Lao, Cambodia, Brazil, Australia
Rapeseed Oil	UK, France, Belgium, Netherlands, Germany, Romania, Bulgaria, Latvia, Other countries near black sea (Moldavia, Ukraine). Russia, Kazakhstan. Less likely, Australia, Argentina.
Modified Maize Starch	Germany, USA, Netherlands
Seasoning	UK Manufactured
Garlic puree	China
Sorbic Acid	China

### *Additives / E Number*

#### *Details of all E numbers / additives, including even if non declarable*

E Number	Name	Function	Declarable in finished product?	Present in which ingredient
220	Sulphur Dioxide	Sugar Extraction	No	Sugar and Cane Molasses
220	Sulphur Dioxide	Carried over from the sugar production where it is used as a colour inhibitor	No	Black Treacle
504	Magnesium Carbonate	Free flow agent	No	Seasoning
433	Polysorbate 80	Solvent / Emulsifier	No	Flavouring in Seasoning
535	Sodium Ferrocyanide	Anticaking Agent	No	Salt in Seasoning
341iii	Tricalcium Phosphate	Anticaking Agent	No	Honey Powder in Seasoning
551	Silicon Dioxide	Free flow agent	No	Seasoning
1422	Modified Maize Starch	Thickener	Yes	Ingredient
220	Sulphur Dioxide	Starch Extraction	No	Modified Maize

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				Starch
220	Sulphur Dioxide	Carry over from Molasses sugar, naturally occurring in onions and garlic	No	Molasses
551	Silicon Dioxide	Anti-Caking Agent	No	Seasoning

**Physical & Chemical Standards:**

METHOD OF ANALYSIS:	TARGET:	MINIMUM:	MAXIMUM:
pH	3.6	3.4	3.8
TSS (%)	43	41	45

*Product is tested every batch for the above tests, as well as, organoleptic assessment, weights, labelling and metal detection. Product is positively released from production on these results.*


**Microbiological Standards:**


	SATISFACTORY	ACCEPT	UNSATISFACTORY
TVC @ 30°C	<500	<10,000	>10,000
ENTEROBACTERIACEAE	<20	<100	>100
E COLI	<10	<10	10
STAPH. AUREUS	<20	<20	20
YEASTS	<100	<500	>500
MOULDS	<100	<500	>500
*SALMONELLA <i>Only if indicated by Entro results</i>	ND in 25g	ND in 25g	D in 25g

*ND: Not detected*

*D: Detected*

*Random samples are sent to an external UKAS lab for microbiological examination. Product is not positively released to the customer on micro data*


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**MANUFACTURING PROCESS**

HACCP Flow Chart & CCP's (A = Allergen, M = Microbiological, P = Physical)

Please see attached HACCP Flow Chart and summary of CCP's


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**NUTRITIONAL STANDARDS:**

*Nutritional information is calculated using a nutritional database. All values unless otherwise stated are theoretical. These values are subject to review when there are changes to the raw material or when there is an alteration to the recipe.*

	<b>NUTRIENT CONTENT PER 100g</b>	<b>NUTRIENT CONTENT PER 100ml</b>	<b>METHOD OF CALCULATION:</b>
<b>ENERGY (KCAL)</b>	192	240	NUTRICALC
<b>ENERGY (KJ)</b>	813	1016	NUTRICALC
<b>FAT (g)</b>	3.1	3.9	NUTRICALC
<b>SATURATED FAT (g)</b>	0.2	0.2	NUTRICALC
<b>AVAILABLE CARBOHYDRATE (g)</b>	39.0	48.0	NUTRICALC
<b>SUGAR (g)</b>	26.0	32.0	NUTRICALC
<b>PROTEIN (g)</b>	1.9	2.4	NUTRICALC
<b>SALT (g)</b>	1.6	2.05	NUTRICALC

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DOMAIN: **QUALITY MANAGEMENT SYSTEM**

REF N°: **R3.6.2.W057**

TITLE: **BBQ Sauce**

**FOOD INTOLERANCE INFORMATION:**

*The information supplied in this section has been based upon current information supplied to us by our raw material suppliers and to the best of our knowledge is accurate and up to date, at the time of completing this spec.*

IS THE PRODUCT FREE FROM	YES / NO	INGREDIENT PRESENT IN
Cereals containing gluten (i.e. wheat, rye, barley, oats, spelt, kamut or their hybridised strains) and products thereof (Please state cereal present)	No but not declarable	Malt Extract in Seasoning, contains <3ppm gluten and is declarable as 'Gluten Free'.
Crustaceans and products thereof	YES	
Eggs and products thereof	YES	
Fish and products thereof	YES	
Peanuts and products thereof	YES	
Soyabeans and products thereof	YES	
Milk and products thereof (including lactose)	YES	
Nuts i.e. Almond, Hazelnut, Walnut, Cashew, Pecan nut, Brazil nut, Macadamia nut, Pistachio nut and Queensland nut and products thereof	YES	
Celery and products thereof	YES	
Mustard and products thereof	YES	
Sesame Seeds and products thereof	YES	
Sulphites at concentrations of at least 10mg/kg or 10mg/litre, expressed as SO <sub>2</sub>	YES	
Molluscs	YES	
Lupin	YES	
Maize and maize Derivatives	NO	Modified Maize Starch
Fruit and Fruit Derivatives	NO	Tomato
Yeast and Yeast Derivatives	YES	
Vegetables and Vegetable Derivatives	NO	Onions, Garlic, Rapeseed Oil
Coconut and Coconut Derivatives	YES	
TVP / HVP	YES	
Monosodium Glutamate	YES	

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TITLE: **BBQ Sauce**

Additives	NO	E220, E504, E433, E535, E341iii, E551, E1422
Preservatives	NO	E220
Azo Colours and Coal Tar Dyes	YES	
Glutamates	YES	
Benzoates	YES	
Antioxidants	YES	
BHA / BHT	YES	
Aspartame	YES	
Beef and Derivatives	YES	
Pork and Derivatives	YES	
Lamb / Mutton and Derivatives	YES	
MRM	YES	

IS THE PRODUCT FREE FROM	YES / NO	INGREDIENT PRESENT IN
Natural Colour	YES	
Artificial Colour	YES	
Natural Flavouring	NO	Spice Extract in Seasoning
Artificial Flavouring	YES	
Smoke Flavouring	NO	Present Seasoning
Irradiated Material	YES	

IS THE PRODUCT SUITABLE FOR	YES / NO
Ovo – lacto vegetarians	YES
Vegans	NO
Kosher Diets	Not certified
Halal Diets	Not certified
Coeliacs	YES
Lactose Intolerant	YES
Nut and sesame allergy sufferers	YES

**Nut Information:**

Products produced at Stokes Sauces do not contain any nuts as an ingredient. We operate a nut free policy.

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**GM INFORMATION:**

*The products manufactured at Stokes Sauces do not contain genetically modified ingredients. It is our policy at Stokes Sauces not to use GM raw materials.*

	YES / NO
1. Does the product or any of its ingredients contain genetically modified material (whether active or not)? Identify those ingredients which contain such material	No
2. Is the product or any of its ingredients not substantially equivalent as a consequence of the use of genetic modification? Identify any such ingredients	No
3. Is the product or any of its ingredients produced from any genetically modified material? Identify those ingredients which are produced from such material	No
4. Have genetically modified organisms been used as processing aids or additives used in connection with the production of the food or any of its ingredients? Identify any such processing aids or additives	No
5. Have genetically modified organisms been used to produce processing aids or additives, but such genetically modified organisms are not present in the processing aid as used in connection with the production of the food or any of its ingredients? Identify any such processing aids or additives	No

**Shelf Life & Storage Conditions**

<b>Shelf life from date of manufacture:</b>	300g bottle 18months Squeezy bottle 18 months Sachet 12 months Catering bucket 14 months
<b>Storage Conditions:</b>	Retail & Squeezy: Store in a cool place, away from direct sunlight. Once opened refrigerate and consume within 6 weeks and by best before end date.  Catering: Store in a cool place, away from direct sunlight. Once opened refrigerate and consume within 21 days and by best before end date.  Sachet Store in a cool dry place and consume once opened and by the best before date.
<b>Shelf life once opened:</b>	Retail & Squeezy: 6 weeks and by best before end date.  Catering: 21 days refrigerated and by best before end date.  Sachet: Consume once opened.
<b>Special Instructions:</b>	

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**Pack Weight / Volume Available:**

*Product filled according to Average Weight Legislation.*


Pack weight / volume available	Unit Target Weight	T1	T2	Units per Case	Case Weight
315g / 250ml (Retail)	315g	305.6g	296.1g	6	3.2kg
315g / 250ml (Retail)	315g	305.6g	296.1g	3	1.6kg
2.000kg	2.000kg	1.970kg	1.940kg	N/A	N/A
32g / 25ml (Sachet)	32g	29.2	26.3	80	2.8kg
510g Plastic Squeezy Bottle	510g	495g	480g	10	5.65kg
510g Plastic Squeezy Bottle	510g	495g	480g	3	1.7kg
40g (Sachet)	40g	36.4g	32.8g	250	10.7kg

**Coding on Primary packaging (single unit)**

	Glass Bottle	Bucket	Sachet	Plastic Bottle
Method	Ink jet onto lid	Printed on computer generated label	Ink Jet onto pack	Ink jet onto lid of bottle
Code Format	BBE & 4 digit julienne code	BBE & 4 digit julienne code	BBE & 4 digit julienne code	BBE & 4 digit julienne code
Durability / Shelf Life format	e.g. 04 2008 L7107	e.g. 04 2008 L7107	e.g. L5210 07/2015	L 8066 03/2020
Position on unit	Printed on lid	Printed on label	Printed onto back of pack	Printed onto lid of bottle
Barcode number on unit	5060092690621	5060092695992	UK:5060092695077 (Stokes Pre Printed Sachet Only)  Generic Sachet:N/A	5060092696548

**Coding on Secondary Packaging**

	Retail glass single case only	Sachet single case only	Plastic Squeezy bottle x 10
Method	Printed on outer case label	Printed on outer case label	Printed on outer case label
Code Format	BBE & 4 digit julienne code	BBE & 4 digit julienne code	BBE & 4 digit julienne code
Durability / Shelf Life format	e.g. 04 2008 L7107	e.g. 04 2008 L7107	e.g. 04 2008 L7107
Position on unit	Printed centrally on outer case label	Printed centrally on outer case label	Printed centrally on outer case label
Outer case barcode	315g x 6 = 5060092690874	UK: 5060092697873 (Box of 80 sachets)	5060092696555

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	315g x 3= 5060092696609	only) 250 x 40g: 5060092698054	
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## Packaging

### Primary = Small Bottle (Glass Retail)


Description	Dimension	Material	Colour	Weight
Glass Bottle	Height 145.2mm Largest diameter: 68.1mm	Soda Lime Silica Glass	White flint / clear	190g
Metal Lid	Largest diameter: 39.75mm Height: 11.75mm	Coated Tinplate, with compound adhesion lacquer and silicone modified DEHP-free PVC plastisol seal	Raspberry with 'Stokes' logo	5.3g
Label	Length = 191mm Height = 57mm	Paper	Multi coloured	1.2g
Perforated Tamper Band	Applied to lid and neck of bottle	PVC Plastic	Clear	0.4g


### Primary = Plastic Squeezy Bottle

Description	Dimension	Material	Colour	Weight
Plastic Bottle	Height 195.4mm Width 70 mm Depth 53.3 mm	100% PCR PET	Clear, with a concentrated smokey hue around the neck and shoulders of the bottle	32g
Plastic Cap	Diameter 41 mm Height 19.5 mm	Polypropylene homopolymer	Purple	6g
Labels	n/a	Paper/ foil	Multi coloured	1.4g
Induction seal	Diameter 36.6 mm Height 0.168 mm	PET+PVC peel	White	0.2g

### Primary = 2.000 Ltr / kg

Description	Dimension	Material	Colour	Weight
Plastic Bucket	Overall Diameter: 201mm Height: 103mm	Polypropylene Food Grade Plastic	White	76g
Plastic Lid	Height: 20.2mm	Polypropylene Food Grade Plastic	Plum	31g
Label	Height: 189mm Width: 65mm	Paper	Multicoloured	1.2g

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**Primary = Sachet 32g & 40g**

Description	Pack Dimensions	Material	Colour	Weight
Printed Film	105mm x 56mm x 14mm.	Metalised plastic film laminated to low density polyethylene	Printed design as per artwork for the product	1.5g

**Secondary**

	<b>Small Retail Bottle</b>	<b>Small Retail x 3's</b>	<b>Box of 80 Sachet</b>	<b>Plastic Squeezy Retail</b>	<b>Box of 3 x 510g Squeezy</b>
Description	Cardboard Outer Case with Divider	Cardboard Outer Case with Divider	Cardboard Outer Case	Cardboard Outer Case	Cardboard Outer Case with Divider
Dimension	W: 208mm H: 149mm D: 135mm	W: 202mm H: 145mm D: 71mm	W: 232mm H: 130mm D: 300mm	W:265 mm H: 213 mm D: 155mm	W: 202mm H: 145mm D: 71mm
Material	Cardboard	Cardboard	Cardboard	Cardboard	Cardboard
Colour	White outer case with brown divider	Printed 'Stokes' Logo White outer case with brown divider	Brown	White	Printed 'Stokes' Logo White outer case
Weight	Case: 74g Divider: 31.5g	Case: 51.2g Divider: 13.0g	Case: 127g	Case: 101g	Case: 51.2g

	<b>Box of 250 x 40g Sachet</b>
Description	Cardboard Outer Case
Dimension	W: 320mm H: 285mm D: 275mm
Material	Cardboard
Colour	Brown
Weight	Case: 260g

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**SAFETY DATA:**

This product supplied by Stokes Sauces is a non hazardous, edible food items.  
 If product comes into contact with eye's or skin the affected area should be washed with plenty of water. If problem persists, seek medical attention.  
 General manual handling rules apply with regard to storage, carrying and handling of product.  
 Treat as food substance with regards to slip, trip and floor hazards if spilt.

**RESPONSIBILITY FOR GENERATING OWN LABEL ARTWORK:**

It is the responsibility of the customer to ensure that any food label being generated from the information supplied in this specification is fully complaint with relevant UK legislation and any legislation relevant to the country where the product is going to be sold. Apart from the information supplied in this document, Stokes Sauces accept no responsibility for the generation of customer own label artwork. We strongly recommend that label artwork is passed via the customers local Trading Standards Office, before artwork is approved and printed, for review and approval.

**WARRANTY STATEMENT:**

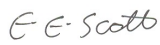
To the best of the companies knowledge, all products supplied by Stokes Sauces comply fully with the requirements of the Foods Safety Act 1990, Trade Descriptions Act, Weights and Measures Act, Consumer Protection Act, Food and Environment Protection Act, and, where appropriate, any other relevant UK or EU legislation and amendments there of, affecting product in England, Scotland or Wales.


Stokes Sauces hereby declares that the information provided in this specification is correct at the time of completion. Should any changes to the completed information be made, customers will be updated appropriately.


**CONFIDENTIALITY STATEMENT:**

This specification remains the intellectual property of Stokes Sauces. The information contained within is confidential and has been supplied to the specific customer on the understanding that it remains entirely within their ownership.

**STOKES SAUCES LIMITED AUTHORISATION:**

<b>NAME:</b>	Elizabeth Scott
<b>POSITION:</b>	Quality Compliance Manager
<b>SIGNATURE:</b>	
<b>DATE:</b>	29/12/21

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**OWN LABEL PRODUCTS**



**CUSTOMER AUTHORISATION\***


*\*Please sign and return the authorisation page within 10 working days of receipt. Failure to return this signed section within the set time scale will result in automatic acceptance of the information contained within this specification*

<b>Product Code</b>		<b>Version:</b>	
<b>Product Name</b>		<b>Date:</b>	
<b>COMPANY:</b>			
<b>ADDRESS:</b>			
<b>NAME:</b>			
<b>POSITION:</b>			
<b>SIGNATURE:</b>			
<b>DATE:</b>			
<b>PLEASE RETURN TO:</b>	Technical Dept., Stokes Sauces Ltd, Rendlesham Hall, Rendlesham, Woodbridge, Suffolk, IP12 2RG  <a href="mailto:technical@stokessauces.co.uk">technical@stokessauces.co.uk</a>  Tel: + 44 (0) 1394 420 759 Fax: + 44 (0) 1394 420288		


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**AUTHORISATION & SUMMARY OF AMMENDMENTS / ADDITIONS**

<b>DATE</b>	<b>AMENDMENTS / ADDITION</b>	<b>APPROVED BY</b>
13/07/10	1. Nutritional information updated based on renewed information submitted by raw material suppliers	E E-Scott
16/11/10	1. Product now packed into 2kg catering buckets. Updated information added to specification	E E-Scott
24/05/2013	1. Updated Nutritional Information	
06/11/13	1. Information updated onto version 4 of D036 / spec 2. Ingredient declaration updated: QUID added, allergens highlighted in bold, function of modified maize starch added, compound ingredient declaration for seasoning updated following changes in the Flavouring Regulations. 3. Country of origin information updated 4. List of declarable and non declarable additives updated 5. Catering pack details removed from spec as no longer available to purchase 6. Packaging information updated (sizes, dimensions etc)	E E-Scott
03/03/14	1. Manufacturer of seasoning has delisted and stopped manufacturing the seasonings used in this product. New seasoning has been sourced and matched. Ingredient declaration, list of additives, nutritional and food intolerance information updated to reflect new supply.	E E-Scott
26/11/14	1. QUID removed for Black Treacle, as Black Treacle not referred to in product name or description.	E E-Scott
10/12/14	1. Packaging details for table sauce added to specification	E E-Scott
11/02/15	1. New design retail label: marketing information has been updated and now makes reference to black treacle. QUID for black treacle added to list of ingredients.	E E-Scott
10/03/15	1. 2kg Catering pack size added to specification	E E-Scott
15/04/15	1. Level of starch reduced in recipe to create thinner product. No change to ingredient declaration. Nutritional information recalculated and updated.	E E-Scott
28/05/15	1. New table sauce pack size and blue coloured case label for Brakes	
15/07/15	1. Country of origin information updated for vinegar. Spirit Vinegar now also from Belgium and Holland, as well as the UK.	E E-Scott

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11/09/15	1. Information for sachets added.	<i>Scott</i>
23/09/15	1. Nutritional information per 100ml added to spec, as export sachet to Germany is sold in ml's. 25ml added to spec for German sachet, along with product code and barcode.	<i>E E-Scott</i>
08/06/16	1. Volume for retail bottle added to product code section and to Pack weight / Volume available section.	<i>E E-Scott</i>
17/06/16	1. Separate spec for sachets generated, as Worcestershire Sauce removed from recipe. Now suitable for vegetarians. List of ingredients and nutritional information updated.	<i>Scott</i>
26/09/16	1. Country of origin information updated for honey	<i>E E-Scott</i>
16/02/17	1. Details for Catering Buckets Added.	<i>Scott</i>
13/03/17	1. 'Original' added to product name at the top of the first page of the spec. 2. Information updated onto version 6 of document design.	<i>E E-Scott</i>
19/04/17	1. Retail and table packing details and product codes added back onto spec, as all packaging types are now suitable for vegetarians.	<i>E E-Scott</i>
30/05/17	1. Product code and outer box details added to spec for sachets packed in 200's for bespoke customer 2. Outer box information for retail, table and 60 x 32g sachets added back onto spec	<i>E E-Scott</i>
21/06/17	1. Outercase barcode for table 6's added to spec. 2. Secondary packaging information for table 6's updated, as packing details on previous spec was for table 12's which Table BBQ Sauce is not available in.	<i>E E-Scott</i>
21/07/16	Amended to not suitable for vegans as contains honey	<i>Scott</i>
16/08/17	Shelf life for product packed into glass extended to 18 months	<i>Scott</i>
20/06/18	1. Bulk sachets are no longer available in boxes of 200, new pack size is 300's. 2. Details of bulk sachet packing box updated.	<i>E E-Scott</i>
11/03/2019	1. Country of origin for Rapeseed Oil updated, following updated information received from supplier.	<i>Quilty</i>
02/04/19	1. Information for retail plastic squeeze bottle added to spec.	<i>E E-Scott</i>
29/04/19	1. Date coding for squeeze bottle changed to now be printed on lid, instead of back of bottle.	<i>E E-Scott</i>

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DOMAIN: **QUALITY MANAGEMENT SYSTEM**

REF N°: **R3.6.2.W057**

TITLE: **BBQ Sauce**

08/05/19	1. Pack details for case of 315g x 3 added to spec	<i>E E Scott</i>
19/06/19	1. Weight in ml added to Squeezy bottles	<i>[Signature]</i>
04/09/2019	1. Country of origin for Rapeseed Oil updated, following updated information received from supplier.	<i>[Signature]</i>
31/10/19	1. Pack details for case of 510g x 3 squeezy bottles added to spec	<i>E E Scott</i>
20/01/2020	Country of origin updated for Soft Dark Brown sugar, following updated information received from supplier.	<i>[Signature]</i>
02/04/2020	Created v35. Amended all relevant details relating to the PCR squeezy bottle.	<i>[Signature]</i>
29/12/20	Created v36. Country of origin for honey updated, following information received from supplier.	<i>E E Scott</i>
03/03/21	Removed TSSABQ057/0315 and SAZSABQ057/0032 from spec, as no longer available. Nutritional information rounded. Sachets now packed in boxes of 80's, no longer in 60's. Case details and outer barcode updated to reflect change. Updated colour of lid for glass bottle from silver to raspberry.	<i>E E Scott</i>
16/04/2021	Amended all relevant details in association with the change in number of sachets from 60 to 80 per box.	<i>[Signature]</i>
17/06/21	Details for Generic Sachet 250 x 40g added to spec.	<i>E E Scott</i>
29/12/21	Shelf life from date of manufacture for catering bucket increased from 12 to 14 months.	<i>E E Scott</i>
21/07/22	TSS range updated from 44 - 54 to 41 - 45 to reflect production results being achieved and range set on the PRS.	<i>E E Scott</i>

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