Ambassador Cooked Meats Ltd.



The finest quality cooked ham manufactures Tel: 01268 126266 Fax: 01268 126036

PRODUCT SPECIFICATION

PRODUCT NAME	COOKED GAMMON HAM 70%		
Product Description:	An oval shaped, light pink coloured cooked ham meat content not less than 70%		
Ingredient List:	Pork 70%, Water, Salt, Dextrose, Modified potato starch, Emulsifier E451(i), Yeast Extract, Stabilisers E415, E407, Preservative E250, E252, Acidity Regulator E331, Antioxidant E301.		
Delivered Shelf Life:	Sliced (Vacuum) = 27 days Sliced (M.A.P) = 20 days Joints (Vacuum) = 27 days		
Product Coding:	Outer label with Ingredients, Batch code, Use by date, Product net weight		
Storage Conditions:	Keep refrigerated <5C. Use within 4 days of opening.		
Product Packs / Units	Various weights on joints / Sliced set weights to customer requirements.		
EC Number	PM 008		

NUTRITION INFORMATION Units expressed as g per 100g unless otherwise stated

Nutrition Information	Typical Values per 100g		
Energy	369 Kj/ 87 Kcal		
Fat	1.7g		
Of which: Saturates	0.5g		
Mono-unsaturates	0.8g		
Poly-unsaturates	0.3g		
Trans Fatty Acids	<0.1g		
Carbohydrates	1.4g		
Of which: Sugars	0.9g		
Protein	16.6g		
Ash	4.1		
Fibre	<0.5g		
Sodium	1.28g		
Salt	3.19g		

MICROBIOLOGICAL STANDARDS

Microbiological Analysis	TARGET	UNACCEPTABLE
Aerobic Colony Count	<1x 10 ⁴	>1x 10 ⁵
Coliforms	<1x 10 ²	>1x 10 ⁵
E.Coli	<10	>10
Staph aureus	<20	>20
Listeria spp	<10	>10

Ambassador Cooked Meats	Issue Date: 18.11.19	Written By: A. LeBreton	Ref: specs
Product Specification	Revision No: 7	Approved By:	Page 1 of 3

Ambassador Cooked Meats Ltd.

ALLERGEN INFORMATION, DIETRY CLAIMS AND ADDITIVES

Allergen: is this product free from	Yes	No	Comments
Nuts and Nut derivatives	Υ		
Sesame or Sesame derivatives	Υ		
Shellfish or Shellfish derivatives	Υ		
Gluten (from cereals – wheat, oats etc.)	Υ		
Crustaceans	Υ		
Molluscs	Υ		
Celery	Υ		
Mustard	Υ		
Lupin	Υ		
Egg and derivatives	Υ		
Milk and derivatives	Υ		
Lactose	Υ		
Soya and derivatives	Υ		
Fish and derivatives	Υ		
Sulphur Dioxide & Sulphites >10mg/Kg or	Υ		
10mg/litre expressed as SO ₂			
Additives: is this product free from	Yes	No	Comments
Beef and Beef derivatives	Υ		
Pork and Pork derivatives		Ν	
		Ν	E451, E407, E415
All additives		11	2101, 2107, 2110
All added colours	Υ	IN	2101, 2107, 2110
All added colours All added flavours	Y		
All added colours All added flavours All preservatives	Υ	N	E250, E252
All added colours All added flavours All preservatives MSG and Glutamates		N	E250, E252
All added colours All added flavours All preservatives MSG and Glutamates Added Salt	Y		
All added colours All added flavours All preservatives MSG and Glutamates Added Salt Caffeine	Y	N	E250, E252
All added colours All added flavours All preservatives MSG and Glutamates Added Salt Caffeine Ingredients of GM Origin	Y	N N	E250, E252 Salt
All added colours All added flavours All preservatives MSG and Glutamates Added Salt Caffeine Ingredients of GM Origin Dietary Claims: is this product suitable for	Y	N N	E250, E252
All added colours All added flavours All preservatives MSG and Glutamates Added Salt Caffeine Ingredients of GM Origin Dietary Claims: is this product suitable for Vegetarians	Y	N N No No	E250, E252 Salt
All added colours All added flavours All preservatives MSG and Glutamates Added Salt Caffeine Ingredients of GM Origin Dietary Claims: is this product suitable for Vegetarians Lacto Vegetarians	Y	N N NO N N	E250, E252 Salt
All added colours All added flavours All preservatives MSG and Glutamates Added Salt Caffeine Ingredients of GM Origin Dietary Claims: is this product suitable for Vegetarians	Y	N N No No	E250, E252 Salt

Ambassador Cooked Meats	Issue Date: 18.11.19	Written By: A. LeBreton	Ref: specs
Product Specification	Revision No: 5	Approved By:	Page 2 of 3

Ambassador Cooked Meats Ltd.

FINISHED PRODUCT STANDARDS

Appearance				
	Fully Cooked Ham, free from any contamination or damage to product.			
Texture				
	Firm but tender and free from gristle.			
Aroma				
	Typical of cooked ham, free from any un wanted odours.			
Flavour				
	Typical of cooked ham, free from any taints.			
Foreign Body Control	Foreign body, glass, brittle plastic and ceramics inspections carried out according to risk assessment and records kept of all checks made.			
Usage Instructions	Product is ready to eat after removing the packaging.			
	For joints, slice or cut to desired size before consuming.			
Metal Detection Control (CCP5)	7.0mm Ferrous 7.0mm Non-Ferrous 8.0mm Stainless Steel			

PRODUCT PACKAGING INFORMATION

Primary / Food contact Packaging Material	Shrink bags for full and half joints & Packaging trays & films for Slices Or vacuum pouches for slices.			
Full joints	Half joints	Sliced		
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DISTRIBUTION

Distribution Temperature	$0 - 5^{\circ}$ C
Storage Temperature (unopened & opened)	$0 - 5^{\circ}$ C

LEGISLATION

This product complies with all current UK and EEC legislation where appropriate and applicable (including the Food Safety Act 1990 and amendments, Weights and Measures Acts, Trade Description Acts and Consumer Acts).

Ambassador Cooked Meats	Issue Date: 18.11.19	Written By: A. LeBreton	Ref: specs
Product Specification	Revision No: 7	Approved By:	Page 3 of 3