	DOMAIN: QUALITY MANAGEMENT SYSTEM
	REF N°: R3.6.2.W067
	TITLE: Piccalilli

Product Specification

Product Code	SKRCPI067/J20 (Retail 240g) CTRCPI067/0002 (Catering 2kg)
---------------------	--


General Product Description	Crunchy fresh garden vegetables in a sweet, tangy mustard sauce spiced with turmeric. Fantastic with cheese.
Visual Appearance & Colour	Yellow, mustard sauce, surrounding pieces of cauliflower, courgette, green and red pepper, gherkins and yellow mustard seeds
Product Flavour	Sweet, tangy mustard sauce spiced with turmeric
Product Aroma	Slight acidic aroma
Product Texture	A viscose soft sauce, surrounding fresh garden vegetables and mustard seeds


Name of the food: Legal Name / Customary Name / Descriptive Name (<i>highlight as appropriate</i>)	Piccalilli
---	------------

List of Ingredients (including QUID and allergy / intolerance information):	Cider Vinegar, Cauliflower (16%), Onions (14%), Unrefined Raw Cane Sugar, Courgette (8%), Dijon Mustard (7%) (Water, Mustard Seeds, Spirit Vinegar, Salt, Acidity Regulator: Citric Acid), Green Pepper (4%), Red Pepper (4%), Cornflour, Gherkins (3%) (Gherkins, Distilled Malt Vinegar (from Barley), Salt, Water, Acid: Acetic Acid), Yellow Mustard Seeds, Spice, Sea Salt, Preservative: Sorbic Acid.
--	--

Country of Origin:	UK
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Ingredient	Country of Origin
Cider Vinegar	Spain
Cauliflower	Belgium, France
Onions	Netherlands
Unrefined Raw Cane Sugar	Mauritius
Courgette	Belgium, France, Spain, Portugal
Dijon Mustard	France
Water	France
Mustard Seeds	France
Spirit Vinegar	France, Germany
Salt	France
Citric Acid	Austria

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Green Pepper	Portugal, Spain, Poland, Croatia
Red Pepper	Portugal, Spain, Poland, Croatia, Turkey, China
Cornflour	Manufactured: Germany, USA Origin of raw material crop: France, Hungary, Italy, Austria, USA
Gherkins Gherkins Distilled Malt Vinegar Salt Water Calcium Chloride Acetic Acid Sulphur Dioxide	Manufactured in UK India UK Israel, India UK India UK India
Yellow Mustard Seeds	Canada, USA
Spice	India
Sea Salt	Israel
Sorbic Acid	China

Additives / E Number


Details of all E numbers / additives, including even if non declarable

E Number	Name	Function	Declarable in finished product?	Present in which ingredient
220	Sulphur Dioxide	Sugar Extraction	No <10mg/kg	Sugar
220	Sulphur Dioxide	Starch Extraction	No <10mg/kg	Cornflour
200	Sorbic Acid	Preservative	Yes	N/A
330	Citric Acid	Acidity Regulator	Yes	Dijon Mustard
535	Sodium ferrocyanide	Anti caking agent	No	Salt in Dijon Mustard
536	Potassium ferrocyanide	Anti caking agent	No	Salt in Dijon Mustard
535	Sodium Ferrocyanide	Anti caking Agent	No	Gherkins
509	Calcium Chloride	Firming Agent	No	Gherkins
260	Acetic Acid	Acid	Yes	Gherkins
220	Sulphur Dioxide	Preservative	No <10ppm	Gherkins

Physical & Chemical Standards:

METHOD OF ANALYSIS:	TARGET:	MINIMUM:	MAXIMUM:
pH	3.4	3.2	3.6
TSS (%)	25	20	30

Product is tested every batch for the above tests, as well as, organoleptic assessment, weights, labelling and metal detection. Product is positively released from production on these results.

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TITLE: **Piccalilli**

Microbiological Standards:


	SATISFACTORY	ACCEPT	UNSATISFACTORY
TVC @ 30°C	<500	<10,000	>10,000
ENTEROBACTERIACEAE	<20	<100	>100
E COLI	<10	<10	10
STAPH. AUREUS	<20	<20	20
YEASTS	<100	<500	>500
MOULDS	<100	<500	>500
*SALMONELLA <i>Only if indicated by Entro results</i>	ND in 25g	ND in 25g	D in 25g

ND: Not detected

D: Detected

Random samples are sent to an external UKAS lab for microbiological examination. Product is not positively released to the customer on micro data


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MANUFACTURING PROCESS

HACCP Flow Chart & CCP's (A = Allergen, M = Microbiological, P = Physical)

Please see attached HACCP Flow Chart and summary of CCP's

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NUTRITIONAL STANDARDS:

Nutritional information is calculated using a nutritional database. All values unless otherwise stated are theoretical. These values are subject to review when there are changes to the raw material or when there is an alteration to the recipe.

	NUTRIENT CONTENT PER 100g	METHOD OF CALCULATION:
ENERGY (KCAL)	92	NUTRICALC
ENERGY (KJ)	391	NUTRICALC
FAT (g)	1.5	NUTRICALC
SATURATED FAT (g)	0.0	NUTRICALC
AVAILABLE CARBOHYDRATE (g)	20.0	NUTRICALC
SUGAR (g)	15.0	NUTRICALC
FIBRE (g)	1.4	NUTRICALC
PROTEIN (g)	2.3	NUTRICALC
SALT (g)	1.4	NUTRICALC

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TITLE: **Piccalilli**

FOOD INTOLERANCE INFORMATION:

The information supplied in this section has been based upon current information supplied to us by our raw material suppliers and to the best of our knowledge is accurate and up to date, at the time of completing this spec.

IS THE PRODUCT FREE FROM	YES / NO	INGREDIENT PRESENT IN
Cereals containing gluten (i.e. wheat, rye, barley, oats, spelt, kamut or their hybridised strains) and products thereof (Please state cereal present)	YES	Distilled Malt Vinegar in Gherkins is derived from barley. Level of gluten <20ppm and is therefore declarable as 'Gluten Free'.
Crustaceans and products thereof	YES	
Eggs and products thereof	YES	
Fish and products thereof	YES	
Peanuts and products thereof	YES	
Soyabeans and products thereof	YES	
Milk and products thereof (including lactose)	YES	
Nuts i.e. Almond, Hazelnut, Walnut, Cashew, Pecan nut, Brazil nut, Macadamia nut, Pistachio nut and Queensland nut and products thereof	YES	
Celery and products thereof	YES	
Mustard and products thereof	NO	Dijon Mustard, Yellow Mustard Seeds
Sesame Seeds and products thereof	YES	
Sulphites at concentrations of at least 10mg/kg or 10mg/litre, expressed as SO ₂	YES	
Molluscs	YES	
Lupin	YES	
Maize and maize Derivatives	NO	Cornflour
Fruit and Fruit Derivatives	NO	Cider Vinegar
Yeast and Yeast Derivatives	YES	
Vegetables and Vegetable Derivatives	NO	Cauliflower, Onions, Courgette, Green Peppers, Red peppers, Gherkins
Coconut and Coconut Derivatives	YES	

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TITLE: **Piccalilli**

TVP / HVP	YES	
Monosodium Glutamate	YES	
Additives	NO	E220, E200, E330, E535, E536, E220
Preservatives	NO	E200
Azo Colours and Coal Tar Dyes	YES	
Glutamates	YES	
Benzoates	YES	
Antioxidants	YES	
BHA / BHT	YES	
Aspartame	YES	
Beef and Derivatives	YES	
Pork and Derivatives	YES	
Lamb / Mutton and Derivatives	YES	
MRM	YES	

IS THE PRODUCT FREE FROM	YES / NO	INGREDIENT PRESENT IN
Natural Colour	YES	
Artificial Colour	YES	
Natural Flavouring	YES	
Artificial Flavouring	YES	
Smoke Flavouring	YES	
Irradiated Material	YES	

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IS THE PRODUCT SUITABLE FOR	YES / NO
Ovo – lacto vegetarians	YES
Vegans	YES
Kosher Diets	Not certified
Halal Diets	Not certified
Coeliacs	YES
Lactose Intolerant	YES
Nut and sesame allergy sufferers	YES


Nut Information:

Products produced at Stokes Sauces do not contain any nuts as an ingredient. We operate a nut free policy.

GM INFORMATION:

The products manufactured at Stokes Sauces do not contain genetically modified ingredients. It is our policy at Stokes Sauces not to use GM raw materials.

	YES / NO
1. Does the product or any of its ingredients contain genetically modified material (whether active or not)? Identify those ingredients which contain such material	NO
2. Is the product or any of its ingredients not substantially equivalent as a consequence of the use of genetic modification? Identify any such ingredients	NO
3. Is the product or any of its ingredients produced from any genetically modified material? Identify those ingredients which are produced from such material	NO
4. Have genetically modified organisms been used as processing aids or additives used in connection with the production of the food or any of its ingredients? Identify any such processing aids or additives	NO
5. Have genetically modified organisms been used to produce processing aids or additives, but such genetically modified organisms are not present in the processing aid as used in connection with the production of the food or any of its ingredients? Identify any such processing aids or additives	NO

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TITLE: **Piccalilli**

Shelf Life & Storage Conditions

Shelf life from date of manufacture:	Glass jar – 18 months Catering bucket – 12 months
Minimum Life on Receipt	For Minimum Life On Receipt (MLOR), or into customer, please refer to your Sales agreement.
Storage Conditions:	Retail: Store in a cool place, away from direct sunlight. Once opened refrigerate and consume within 6 weeks and by best before end date. Catering: Store in a cool place, away from direct sunlight. Once opened refrigerate and consume within 21 days and by best before end date.
Shelf life once opened:	Retail: 6 weeks Catering: 21 days
Special Instructions:	

Pack Weight / Volume Available:

Product filled according to Average Weight Legislation.

Pack weight / volume available	Unit Target Weight	T1	T2	Units per Case	Case Weight
240g	240g	231g	222g	6	2.5kg
2.000kg	2.000kg	1.970 kg	1.940kg	N/A	N/A

Coding on Primary packaging (single unit)

	240g Glass Jar	Bucket
Method	Ink jet onto lid	Printed on computer generated label
Code Format	BBE & 4 digit julienne code	BBE & 4 digit julienne code
Durability / Shelf Life format	e.g. 04 2008 L7107	e.g. 04 2008 L7107
Position on unit	Printed on lid	Printed on label
Barcode number on unit	5060092697538	5060092695411

Coding on Secondary Packaging (retail glass single case only)

Method	Printed on outer case label
Code Format	BBE & 4 digit julienne code
Durability / Shelf Life format	e.g. 04 2008 L7107
Position on unit	Printed centrally on outer case label
Outer case barcode	5060092697545

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Packaging

Primary = 240g / 8oz Glass Jar


Description	Dimension	Material	Colour	Weight
Glass Jar	Height 98.7mm Largest diameter: 66.8mm	Soda Lime Silica Glass	White flint / clear	150g
Metal Lid	Largest diameter: 65mm Height: 15mm	Coated Tinplate, with PVC adhesive lacquer and Silicone modified, sodium bicarbonate based PVC plastisol sealant compound.	Raspberry with white 'Stokes' logo	13g
Label	Length = 203mm Height = 56mm	Paper	Multi coloured	1g
Perforated Tamper Band	Applied to lid and neck of jar	PVC Plastic	Clear	1g

Primary = 2.000 Ltr / kg

Description	Dimension	Material	Colour	Weight
Plastic Bucket	External Lidded Diameter: 202mm	Polypropylene Food Grade Plastic	Pre Printed Multicoloured	76g
Plastic Lid	Lidded Height: 103mm	Polypropylene Food Grade Plastic	Plum	31g
Label	Height: 62mm Width: 187mm	Paper	White	1.1g

Secondary

240g / 8oz Retail Jar	
Description	Cardboard Outer Case with Divider
Dimension	D: 220mm W: 145mm H: 112mm
Material	Cardboard
Colour	White outer case with brown divider
Weight	Case: 71g Divider: 30g

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SAFETY DATA:

This product supplied by Stokes Sauces is a non hazardous, edible food items.

If product comes into contact with eye's or skin the affected area should be washed with plenty of water. If problem persists, seek medical attention.

General manual handling rules apply with regard to storage, carrying and handling of product.

Treat as food substance with regards to slip, trip and floor hazards if spilt.

RESPONSIBILITY FOR GENERATING OWN LABEL ARTWORK:

It is the responsibility of the customer to ensure that any food label being generated from the information supplied in this specification is fully complaint with relevant UK legislation and any legislation relevant to the country where the product is going to be sold. Apart from the information supplied in this document, Stokes Sauces accept no responsibility for the generation of customer own label artwork. We strongly recommend that label artwork is passed via the customers local Trading Standards Office, before artwork is approved and printed, for review and approval.

WARRANTY STATEMENT:

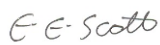
To the best of the companies knowledge, all products supplied by Stokes Sauces comply fully with the requirements of the Foods Safety Act 1990, Trade Descriptions Act, Weights and Measures Act, Consumer Protection Act, Food and Environment Protection Act, and, where appropriate, any other relevant UK or EU legislation and amendments there of, affecting product in England, Scotland or Wales.


Stokes Sauces hereby declares that the information provided in this specification is correct at the time of completion. Should any changes to the completed information be made, customers will be updated appropriately.


CONFIDENTIALITY STATEMENT:

This specification remains the intellectual property of Stokes Sauces. The information contained within is confidential and has been supplied to the specific customer on the understanding that it remains entirely within their ownership.

STOKES SAUCES LIMITED AUTHORISATION:

NAME:	Elizabeth Scott
POSITION:	Technical Compliance Officer
SIGNATURE:	
DATE:	04/01/23

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OWN LABEL PRODUCTS

CUSTOMER AUTHORISATION*

**Please sign and return the authorisation page within 10 working days of receipt. Failure to return this signed section within the set time scale will result in automatic acceptance of the information contained within this specification*

Product Code		Version:	
Product Name		Date:	
COMPANY:			
ADDRESS:			
NAME:			
POSITION:			
SIGNATURE:			
DATE:			
PLEASE RETURN TO:	<p>Elizabeth Scott, Technical Compliance Officer, Stokes Sauces Ltd, Rendlesham Hall, Rendlesham, Woodbridge, Suffolk, IP12 2RG</p> <p style="text-align: center;">elizabeth@stokessauces.co.uk</p> <p style="text-align: center;">Tel: + 44 (0) 1394 462150 Fax: + 44 (0) 1394 420288</p>		

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AUTHORISATION & SUMMARY OF AMMENDMENTS / ADDITIONS

DATE	AMENDMENTS / ADDITION	APPROVED BY
16/11/10	Product now sold in 2kg catering bucket. Product information updated on specification	<i>E E Scott</i>
22/01/14	<ol style="list-style-type: none"> Information updated onto version 4 of D036 / spec Ingredient declaration updated: QUID for courgette, green and red peppers added, ingredient declaration for Gherkins added Country of origin information updated List of additives / E numbers updated Nutritional information reviewed and updated Packaging information updated (sizes, dimensions etc) 	<i>E E Scott</i>
10/03/15	<ol style="list-style-type: none"> Colour of catering lid changed from red to plum 	<i>E E Scott</i>
05/07/16	<ol style="list-style-type: none"> Barcode for catering bucket added to spec 	<i>E E Scott</i>
20/09/16	<ol style="list-style-type: none"> Country of origin updated for green pepper 	<i>E E Scott</i>
07/12/16	<ol style="list-style-type: none"> Country of origin for Cider Vinegar updated 	<i>E E Scott</i>
17/08/17	Shelf life for product packed into glass extended to 18 months.	<i>Scott</i>
12/10/18	<ol style="list-style-type: none"> Country of origin for unrefined raw cane sugar updated Country of origin for sub ingredients within gherkins updated. List of additives declarable / non declarable updated (for gherkins) 	<i>E E Scott</i>
21/08/2019	Country of origin updated for Yellow Mustard Seed, following updated information received from supplier.	<i>Chubb</i>
04/02/21	<ol style="list-style-type: none"> Details for 240g jar added to spec. Details for 380g jar removed. Nutritional information rounded. Country of origin for courgette, ingredients within Dijon Mustard, Green Pepper, Red Pepper and Yellow Mustard Seed updated, following information received from supplier. 	<i>E E Scott</i>
29/12/21	<ol style="list-style-type: none"> Shelf life from date of manufacture for catering bucket increased from 12 to 14 months. 	<i>E E Scott</i>
04/01/23	<ol style="list-style-type: none"> Country of origin updated for Cider Vinegar and Cornflour. Minimum Life on Receipt statement added to Shelf Life & Storage Conditions section of spec. Details for catering bucket, lid and label updated following redesign of packaging. 	<i>E E Scott</i>

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