

Westmill

Bought In Goods - Finished Product Specification



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Thomas Ridley QC Dept.
8:46 am, 19 Jun 2020

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As product information, ingredients, nutritional guides and dietary or allergy advice may change from time to time, we recommend that you always carefully read the product label prior to using or consuming any such products. You should not solely rely upon the information we provide and make your own assessment as to the suitability or otherwise of any given product.

1. Product Details:	
Product Name	Green Dragon Prawn Crackers 6 x 2kg
Product Code	60713

2. Document Control:		
Version	Effective From	Comments
001	04/01/2017	New specification format
002	30/07/2019	Review

3. Authorisation:			
Name	Position	Signature	Date
Alan Roderick	Technical manager		30/07/2019

4. Contact Information:	
Address: Westmill (Bought In Goods), 26 Crown Road, Enfield, EN1 1DZ.	
Customer Service: Tel: +44 (0) 20 8345 8102 Email: enquiries@westmill.co.uk Web: www.westmill.co.uk	Technical Contact: John Lambourne Tel: +44 (0)208 345 8212 Mob: 07912669014 Email: John.Lambourne@westmill.co.uk
Specification: Alan Roderick Tel: +44 (0)208 345 8212 Mob: 07548708710 Email: Alan.Roderick@westmill.co.uk	Emergency Contact: Tel: +44 (0) 20 8345 8102 Email: enquiries@westmill.co.uk Web: www.westmill.co.uk

5. Weight / Volume:		
Weight / Volume (e.g. gram/kg)	Value	Units
	2.000	kg
Packed to (Average/Minimum Weight)		Minimum
Drained Weight (where applicable)		Na

6. Shelf Life / Storage Conditions:		
	Value	Units
Total Shelf Life	24	Months
Shelf Life Once Opened	24	Months
Explanation of Coding System	Best Before End	
Typical Example Of Code:	Best Before End: 08.03.2019 (BBE) 08.03.2017 (Manufacturing Date)	
Storage for Sealed Pack	Store in a cool, dry place.	
Storage for Opened Pack	Store in a cool, dry place.	
Storage in Transit	Store in a cool, dry place.	

7. Ingredients:	
Ingredient Declaration:	Cassava and Maize Starch, Water, Prawn (crustacean) Extract 6%, Salt, Sugar
Ingredient	Percentage Ranges (QUID)
Cassava and Maize Starch	
Water	
Prawn Extract	6%
Salt	
Sugar	

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8. Instructions	
Usage Instructions	As desired
Cooking Instructions	Deep Fry in vegetable oil at 210-220 degrees Celsius. When the crackers float to the surface remove from oil.
Recipe Instructions	Unique flavour and crispness, can be enjoyed for all occasions, from festival meals to a simple snack.
Serving Instructions	As desired

9. Additives / Processing Aids			
E No.	Name	Quantity in finished product (mg/kg)	Function
-	-	-	-

10. Chemical & Physical Standards critical to product safety, legality and quality	
Size (e.g slice, dice mm)	1.0 mm Thick x 35 mm Diameter.
Appearance	Translucent and creamy discs which expand upon frying to form a white cracker
Aroma	Mild aroma and typical of prawns
Flavour	Mild flavour and typical of prawns
Texture	Solid, dry and crispy

Test	Method	Target	Tolerance	Reject	Frequency
Moisture/ aw	Moisture meter	8.5%	5-10%	>10%	Each Batch
Salt % (w/v)	Mohr method	4.7%	4-7%	<4%	Each Batch
Sugars % (w/v)	-	4.8%	3-6%	<3%	Each Batch

11. Microbiological & Mycotoxin Standards					
Test	Method	Target	Tolerance	Reject	Frequency
Micro analysis is not conducted on the product due to the product being dried for >3hours at >58°C.					

12. Nutritional Analysis			
	Per 100g	Calculation / Analysis	Comments (claims etc)
Energy kJ	1559	Calculation	-
Energy kcal	367	Calculation	-
Fat	0.6	Analysis	-
of which saturates	0.2	Analysis	-
Carbohydrates	89.0	Analysis	-
of which sugars	2.5	Analysis	-
Protein	1.4	Analysis	-
Salt	0.45	Calculation	-

13. Allergens			
	Product Contains	Source	Comments
Nuts & derivatives	No		-
Peanuts & derivatives	No		-
Produced on a nut free site	Yes		-
Milk and milk derivatives	No		-
Egg and egg derivatives	No		-
Wheat and derivatives	No		-
Soya and derivatives	No		-
Cereals containing gluten	No		-
Mustard and derivatives	No		-
Sesame products	No		-
Molluscs - all sources	No		-
Fish - all sources	No		-
Crustaceans - all sources	Yes	Prawn Extract	-
Lupins - all sources	No		-
Celery - all sources	No		-
Sulphur dioxide	No		-

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14. Dietary Information			
Suitable for Halal?	No	Certified	No
Suitable for Kosher?	No	Certified	No
Suitable for Coeliacs?	No	Certified	No
Suitable for Ovo-lacto Vegetarians?	No	Certified	No
Suitable for Vegans?	No	Certified	No

15. Genetically Modified Organisms	
Is GM origin labelling is required?	No

16. Foreign Body Controls		
	Standard	Frequency
Metal Detection:	1.5 mm FE, 2.5 mm NFE	Twice hourly

17. Packaging Information:			
	Primary Packaging (Single Unit)	Secondary Packaging (Single Case)	Tertiary Packaging (If applicable)
Description:	Polybag in Carton	Outer case	-
Material	Plastic / Cardboard	Cardboard	-
Sealing Method	Sealed bag	Cellotape	-
Coding Method	Injet	Inkjet	-
Coding Position	Side of carton	Side of Case	-
Barcode	5015821144487	050 15821 144494	-
Does the food contact packaging contain Bisphenol-A?	NA		

Primary Packing	
Details of Tamper Evident Seal/Closure (where appropriate)	NA
Dimensions of Sealed Primary Packaging (Container & Closure) in mm	200x200x125mm
Weight of Sealed Primary Product in g (Gross)	2132g

Secondary Packing	
Case Dimensions	618x413x129
Weight of Sealed Case in g (Gross)	12,800

18. Pallet Configuration (if delivered palletized)	
Units per Case	6
Cases per Layer	5
Number of Layers	6
Cases per Pallet	30
Finished Pallet Weight in kg	-
Finished Pallet Height in mm	-
Is double stacking permitted	No

19. Packaging (please include pallet type, pallet colour etc):					
Item	Weight (g)	Type	Material	Recycled Content (%)	Recyclability (%)
Poly Bag	25g	Primary	Plastic		
Carton	106.5g	Primary	Cardboard		
Outer case	558g	Secondary	Cardboard		

Please sign and return to Westmill. Failure to do so within 14 days of receipt of the specification will signify acceptance of the contents herein.

Signed on Behalf of:

Customer:

Name:

Position:

Signed:

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