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gourmet Island		Rev. No: 13					
Frozen 100% Beef	Burger IOF Product	Date: 20-12-2022					
Title:     Frozen 100% Beef Burger IQF Product       Specification – Recipe 1d   Reference No: PS.22		Approved By: Technical	Department				
		Authorised By: Donna L	-				
Product & Packaging Informati	on						
Product Code	GIB100962R1D	GIB100484R1D	GIB100306R1D	GIB100248R1D	GIB1001610R1D		
Unit weight	56.7g (+2g)	113g (+2g)	170g (+2g)	227g (+2g)	283g (+2g)		
Units per Case	96	48	30	24	16		
Case Weight	5.44kg	5.42kg	5.1kg	5.44kg	4.52kg		
Product Dimensions							
Length	110 mm(+/-3)	145 mm(+/-3)	135 mm(+/-3)	140 mm(+/-3)	145mm(+/-3)		
Width	90 mm(+/-3)	123 mm(+/-3)	130mm(+/-3)	130 mm(+/-3)	135mm(+/-3)		
Depth	9 mm(+/-2)	7 mm(+/-2)	16 mm(+/-2)	18 mm(+/-2)	20mm(+/-2)		
Case Code	026	026	026	026	026		
Packaging Dimensions							
Outer Case							
Dimensions (mm)	390 x 290 x 85	390 x 290 x 85	390 x 290 x 85	390 x 290 x 85	390 x 290 x 85		
Weight (g)	269	269	269	269	269		
Blue Food Grade Liner							
Dimensions (mm)	810 x 600 x 500	810 x 600 x 500	810 x 600 x 500	810 x 600 x 500	810 x 600 x 500		
Weight (g)	40	40	40	40	40		
Wax Sheets							
Dimensions per sheet (mm)	410 x 330	410 x 330	410 x 330	410 x 330	410 x 330		
Weight per case (g)	6	12	12	12	12		
Pallet Configuration							
Cases per Layer	10	10	10	10	10		
Layers per Pallet	17	16/17	17	17	17		
Cases per Pallet	170	160 / 170	170	170	170		

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HACC	P Flow Steps
1	Incoming Fresh & Frozen Meat & Ingredients,
	Ambient & Dry Ingredients, Water & Packaging
2 -5	Frozen/Chilled/Ambient Dry/packaging Storage
6	Tempering
7	Debox/Debag
8	Weigh Up (meat)
9	Weigh Up (Veg & Ambient Ingredients)
10	Inspection Table
11	Conveyor Belt
12	Metal Detection
13	Grinding (Chipping)
14	Mixing & Mincing (gristle elimination)
15	Transfer to forming belt/Tote bin
16	Forming
17	Weigh
18	Freezing
19	Packaging Make up
20	Conveyor Belt
21/22	Packing/Vac Pack/Bag Seal
23	Taping
24	Ink Jet Coding/Label Application
25	Weigh
26	Metal Detection CCP 1
27	Palletisation
28	Cold Storage & Distribution
29	Potential Delay

Information						
Process	Mixed and minced to 3mm with de-gristler attachment, product formed & scored, frozen through					
	spiral freezer.					
Best Before Date	12/18 months from the date of manufacture					
Storage Instructions	12/18 months @ -18 °C or colder (do not refreeze after thawing)					
Frozen On Date	Ink jet code on the side of the box					
Traceability Code	Ink jet code on the side of the box					
Internal Packaging	Blue food grade polythene liner, 45 micron thickness & layered with wax coated paper					
External Packaging	Corrugated cardboard carton, tape & label.					
Delivery	Clean, dry, odour free refrigerated transport, no warmer than -18 °C					

Microbiological Criteria					
	Target (cfu/g)	Maximum (cfu/g)			
E. coli	< 5.0 x 10 <sup>1</sup>	5.0 x 10 <sup>2</sup>			
Salmonella	Absent in 25g	Absent in 25g			

Analytical Values						
Attribute Acceptable Alert						
Meat Content	99%	>97%				
Moisture Loss	<20%	>20%				
Fat content         19-23%         >24%						

Typically Nutritional Information per 100g as sold					
Energy	1165kJ				
	281Kcal				
Fat	23.7g				
Of which saturates	9.5g				
Carbohydrates	0.0g				
Of which sugars	0.0g				
Fibre	0.0g				
Protein	17.1g				
Salt	0.70g				
Figures may vary by +/-20% due to variability of the product					

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Consumer Information – Food Allergy Information						
For the benefit of all our customers who may be sensitive to different food allergies the following information must be accurately supplied.						
Does this product contain any of the following:	Yes	No	Specify			
Nuts / Nut Products / Traces of Nuts		Х				
Peanuts and Products Thereof		Х				
Crustaceans / Prawns / Crabs / Lobster / Crayfish?		Х				
Fish?		Х				
Celery and Products Thereof		Х				
Sesame Seeds?		Х				
Egg / Egg Derivatives?		Х				
Lupin and Products Thereof		Х				
Dairy Products?		Х				
Mustard and Products Thereof		Х				
Milk / Milk Derivatives?		Х				
Cereals containing Gluten = Wheat / Barley / Maize / Rye / Oats/ kumat etc.		Х				
Sulphur Dioxide and Sulphites @ Conc. <10ppm		Х				
Soya / Soya Protein?		Х				

Is the product suitable for :	Yes	No	Is this product free from:	Yes	No
Vegetarian		Х	Mechanically recovered meat	Х	
Lactose Free Diet	X		Mechanically separated meat	Х	
Vegans		Х	'baader' meat	X	
Coeliacs & Gluten Free Diet	X		Cyclamates	Х	
Diabetics	X		Additives		X
As part of a low fat diet		Х	Sweeteners	Х	
As part of a low salt diet		Х	Glutamates	Х	
As part of a high fibre diet		X	Azo and coaltar dyes	X	

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Kosher	X Benzoates X				
Halal	X Preservatives X				
Specify (any other claims)	Genetic Modification X				

Specify (any other claims)			Genetic Modification	X		
ORIGIN		Butylated Hydroxytoluene (BHT)	Х			
Product of EU.		Butylated Hydroxyanisole (BHA) X				
			Irradiation	Х		
Caution						
This product contains raw meat. Although every care has been taken to remove bones, some may remain.						

Cooking Instructions						
Cook from frozen. Not Suitable for microwave cooking. Check product is piping hot and juices run clear before serving. Do not re-heat. These instructions are a guide only.						
Grill	Preheat the grill to a medium heat. Grill the burger for specified time while turning halfway through cooking time.					
Shallow Fry	Add a little oil to a hot frying pan. Fry the burgers over a medium heat for specified time while turning halfway through cooking time.					
Weight	56.7g	113g	170g	227g	283g	
Specified Time	4-6 minutes	5-8 minutes	10-12 minutes	10-12 minutes	14-16 minutes	

AUTHORISATION					
Authorised on behalf of Gourmet I	sland Ltd.	Authorised on behalf of Customer			
Signed:	Coronary	Signed:			
Position:	Technical Manager	Position:			
Date:	20-12-2022	Date:			
Please note if the specification is not returned, signed within 28 days of the above date, Gourmet Island Ltd. Will assume acceptance of this document.					