


| Product \& Packaging Information |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Product Code | GIB100962R1D | GIB100484R1D | GIB100306R1D | GIB100248R1D | GIB1001610R1D |
| Unit weight | 56.7g (+2g) | 113 g (+2g) | 170g (+2g) | $227 \mathrm{~g}(+2 \mathrm{~g})$ | 283g (+2g) |
| Units per Case | 96 | 48 | 30 | 24 | 16 |
| Case Weight | 5.44 kg | 5.42 kg | 5.1 kg | 5.44 kg | 4.52 kg |
| Product Dimensions |  |  |  |  |  |
| Length | $110 \mathrm{~mm}(+/-3)$ | $145 \mathrm{~mm}(+/-3)$ | $135 \mathrm{~mm}(+/-3)$ | $140 \mathrm{~mm}(+/-3)$ | $145 \mathrm{~mm}(+/-3)$ |
| Width | $90 \mathrm{~mm}(+/-3)$ | $123 \mathrm{~mm}(+/-3)$ | $130 \mathrm{~mm}(+/-3)$ | $130 \mathrm{~mm}(+/-3)$ | $135 \mathrm{~mm}(+/-3)$ |
| Depth | $9 \mathrm{~mm}(+/-2)$ | $7 \mathrm{~mm}(+/-2)$ | $16 \mathrm{~mm}(+/-2)$ | $18 \mathrm{~mm}(+/-2)$ | 20mm(+/-2) |
| Case Code | 026 | 026 | 026 | 026 | 026 |
| Packaging Dimensions |  |  |  |  |  |
| Outer Case |  |  |  |  |  |
| Dimensions (mm) | $390 \times 290 \times 85$ | $390 \times 290 \times 85$ | $390 \times 290 \times 85$ | $390 \times 290 \times 85$ | $390 \times 290 \times 85$ |
| Weight (g) | 269 | 269 | 269 | 269 | 269 |
| Blue Food Grade Liner |  |  |  |  |  |
| Dimensions (mm) | $810 \times 600 \times 500$ | $810 \times 600 \times 500$ | $810 \times 600 \times 500$ | $810 \times 600 \times 500$ | $810 \times 600 \times 500$ |
| Weight (g) | 40 | 40 | 40 | 40 | 40 |
| Wax Sheets |  |  |  |  |  |
| Dimensions per sheet (mm) | $410 \times 330$ | $410 \times 330$ | $410 \times 330$ | $410 \times 330$ | $410 \times 330$ |
| Weight per case (g) | 6 | 12 | 12 | 12 | 12 |
| Pallet Configuration |  |  |  |  |  |
| Cases per Layer | 10 | 10 | 10 | 10 | 10 |
| Layers per Pallet | 17 | 16 / 17 | 17 | 17 | 17 |
| Cases per Pallet | 170 | 160 / 170 | 170 | 170 | 170 |


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| :---: | :---: | :---: | :---: |
|  |  | Rev. | : 13 |
| Title: $\quad$Frozen 100\% Beef Burger IQF Product <br> Specification - Recipe 1d |  | Dat | 0-12-202 |
|  |  | App | d By: |
| Reference No: PS. 22 |  | Auth | sed By: |


| HACCP Flow Steps |  |
| :--- | :--- |
| 1 | Incoming Fresh \& Frozen Meat \& Ingredients, <br> Ambient \& Dry Ingredients, Water \& Packaging |
| $2-5$ | Frozen/Chilled/Ambient Dry/packaging Storage |
| 6 | Tempering |
| 7 | Debox/Debag |
| 8 | Weigh Up (meat) |
| 9 | Weigh Up (Veg \& Ambient Ingredients) |
| 10 | Inspection Table |
| 11 | Conveyor Belt |
| 12 | Metal Detection |
| 13 | Grinding (Chipping) |
| 14 | Mixing \& Mincing (gristle elimination) |
| 15 | Transfer to forming belt/Tote bin |
| 16 | Forming |
| 17 | Weigh |
| 18 | Freezing |
| 19 | Packaging Make up |
| 20 | Conveyor Belt |
| $21 / 22$ | Packing/Vac Pack/Bag Seal |
| 23 | Taping |
| 24 | Ink Jet Coding/Label Application |
| 25 | Weigh |
| 26 | Metal Detection CCP 1 |
| 27 | Palletisation |
| 28 | Cold Storage \& Distribution |
| 29 | Potential Delay |


| Information |  |
| :--- | :--- |
| Process | Mixed and minced to 3 mm with de-gristler attachment, product formed \& scored, frozen through <br> spiral freezer. |
| Best Before Date | $12 / 18$ months from the date of manufacture |
| Storage Instructions | $12 / 18$ months @ $-18{ }^{\circ} \mathrm{C}$ or colder (do not refreeze after thawing) |
| Frozen On Date | Ink jet code on the side of the box |
| Traceability Code | Ink jet code on the side of the box |
| Internal Packaging | Blue food grade polythene liner, 45 micron thickness \& layered with wax coated paper |
| External Packaging | Corrugated cardboard carton, tape \& label. |
| Delivery | Clean, dry, odour free refrigerated transport, no warmer than $-18^{\circ} \mathrm{C}$ |


| Microbiological Criteria |  |  |
| :--- | :--- | :--- |
|  | Target (cfu/g) | Maximum (cfu/g) |
| E. coli | $<5.0 \times 10^{1}$ | $5.0 \times 10^{2}$ |
| Salmonella | Absent in 25 g | Absent in 25g |


| Analytical Values |  |  |
| :--- | :--- | :--- |
| Attribute | Acceptable | Alert |
| Meat Content | $99 \%$ | $>97 \%$ |
| Moisture Loss | $<20 \%$ | $>20 \%$ |
| Fat content | $19-23 \%$ | $>24 \%$ |


| Typically Nutritional Information per 100g as sold |  |
| :--- | :--- |
| Energy | 1165 kJ |
|  | 281 Kcal |
| Fat | 23.7 g |
| Of which saturates | 9.5 g |
| Carbohydrates | 0.0 g |
| Of which sugars | 0.0 g |
| Fibre | 0.0 g |
| Protein | 17.1 g |
| Salt | 0.70 g |
| Figures may vary by $+/-\mathbf{2 0 \%}$ due to variability of the product |  |



| Consumer Information - Food Allergy Information |  |  |  |
| :---: | :---: | :---: | :---: |
| For the benefit of all our customers who may be sensitive to different food allergies the following information must be accurately supplied. |  |  |  |
| Does this product contain any of the following: | Yes | No | Specify |
| Nuts / Nut Products / Traces of Nuts |  | X |  |
| Peanuts and Products Thereof |  | X |  |
| Crustaceans / Prawns / Crabs / Lobster / Crayfish? |  | X |  |
| Fish? |  | X |  |
| Celery and Products Thereof |  | X |  |
| Sesame Seeds? |  | X |  |
| Egg / Egg Derivatives? |  | X |  |
| Lupin and Products Thereof |  | X |  |
| Dairy Products? |  | X |  |
| Mustard and Products Thereof |  | X |  |
| Milk / Milk Derivatives? |  | X |  |
| Cereals containing Gluten = Wheat / Barley / Maize / Rye / Oats/ kumat etc. |  | X |  |
| Sulphur Dioxide and Sulphites @ Conc. <10ppm |  | X |  |
| Soya / Soya Protein? |  | X |  |


| Is the product suitable for: | Yes | No | Is this product free from: | Yes | No |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Vegetarian |  | X | Mechanically recovered meat | X |  |
| Lactose Free Diet | X |  | Mechanically separated meat | X |  |
| Vegans |  | X | 'baader' meat | X |  |
| Coeliacs \& Gluten Free Diet | X |  | Cyclamates | X |  |
| Diabetics | X |  | Additives |  | X |
| As part of a low fat diet |  | X | Sweeteners | X |  |
| As part of a low salt diet |  | X | Glutamates | X |  |
| As part of a high fibre diet |  | X | Azo and coaltar dyes | X |  |




## Cooking Instructions

Cook from frozen. Not Suitable for microwave cooking. Check product is piping hot and juices run clear before serving. Do not re-heat. These instructions are a guide only.

| Grill | Preheat the grill to a medium heat. Grill the burger for specified time while turning halfway through cooking time. |  |  |  |  |
| :--- | :--- | :--- | :--- | :--- | :--- |
| Shallow Fry | Add a little oil to a hot frying pan. Fry the burgers over a medium heat for specified time while turning halfway through cooking time. |  |  |  |  |
| Weight | 56.7 g | 113 g | 170 g | 283 g |  |
| Specified Time | $4-6$ minutes | $5-8$ minutes | $10-12$ minutes | $10-12$ minutes | $14-16$ minutes |

## AUTHORISATION

| Authorised on behalf of Gourmet Island Ltd. | Authorised on behalf of Customer |  |  |
| :--- | :--- | :--- | :--- |
| Signed: | Sechnical Manager | Signed: |  |
| Position: | Ten | Position: |  |
| Date: | $20-12-2022$ | Date: |  |

[^0]
[^0]:    Please note if the specification is not returned, signed within 28 days of the above date, Gourmet Island Ltd. Will assume acceptance of this document.

