



United Kingdom WG 025  
01942 322398

| Product Specification                              |  |                             |             |
|--|--|-----------------------------|-------------|
| General Information                                |  |                             |             |
| Product Name                                       | Smoked Pepperoni   |                             |             |
| Product Description                                | 45mm smoked pepperoni  |                             |             |
| Product Codes                                      | PEPPERONI1   |                             |             |
| Product Size                                       | 1000g  |                             |             |
| Shelf Life   | 80 days  |                             |             |
| Distribution/Storage Conditions                    | Chilled – 2-7°c  |                             |             |
| Nutrition and Allergen Information                 |  |                             |             |
| Ingredients  | Pork (116g of Pork per 100g of finished product), pork fat, salt, dextrose, spices, maltodextrin, spice extracts, antioxidants (E301, E392), preservatives (E250), starter cultures, beechwood smoke. May contain <b>mustard</b> and <b>milk protein</b> . |                             |             |
| Nutrition Declaration<br>(Typical values per 100g) | Energy   | 1990KJ/482Kcal              |             |
|  | Fat  | 45.0g                       |             |
|  | Of which saturates   | 18.5g                       |             |
|  | Carbohydrates  | 1.0g                        |             |
|  | Of which sugars  | 0.8g                        |             |
|  | Protein  | 18.0g                       |             |
|  | Salt   | 4.00g                       |             |
| Allergen Declaration                               | Product Free From  | Yes                         | No          |
|  | Celery   | ✓                           |             |
|  | Cereals containing gluten  | ✓                           |             |
|  | Crustaceans  | ✓                           |             |
|  | Eggs   | ✓                           |             |
|  | Fish   | ✓                           |             |
|  | Lupin  | ✓                           |             |
|  | Milk (including lactose)   |                             | ✓           |
|  | Molluscs   | ✓                           |             |
|  | Mustard  |                             | ✓           |
|  | Peanuts  | ✓                           |             |
|  | Sesame   | ✓                           |             |
|  | Soybeans   | ✓                           |             |
|  | Sulphur dioxide/Sulphites  | ✓                           |             |
| Tree nuts  | ✓  |                             |             |
| Dietary Claims                                     | Product Suitable For   | Yes                         | No          |
|  | Vegetarians  |                             | ✓           |
|  | Vegans   |                             | ✓           |
|  | Celiacs  | ✓                           |             |
|  | Halal  |                             | ✓           |
| Product Specification<br>156. Smoked Pepperoni     | Issue No.<br>3   | Revision Date<br>09.06.2023 | Page 1 of 2 |



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|                                   |   |                                   |                         |
|-----------------------------------|---|-----------------------------------|-------------------------|
|                                   | Kosher  |                                   | ✓                       |
| <b>Sensory Information</b>        |   |                                   |                         |
| Appearance                        | TBC   |                                   |                         |
| Colour                            | Reddish white and without abnormal colourations, cylindrical, homogenous, smooth and well-integrated. With fragments of flesh and fat easily distinguishable. |                                   |                         |
| Aroma                             | Nice and smooth, characteristic of pepperoni, provided by spices and curing process.  |                                   |                         |
| Taste                             | Nice and smooth, characteristic of pepperoni, provided by spices and curing process.  |                                   |                         |
| Texture                           | Firm and compact consistency to the touch.  |                                   |                         |
| <b>Usage Instructions</b>         |   |                                   |                         |
| Usage Instructions                | Product is ready to eat.  |                                   |                         |
| <b>Microbiological Parameters</b> |   |                                   |                         |
| Micro                             | Target  | Acceptable                        | Unacceptable            |
| TVC                               | $<1 \times 10^4$  | $1 \times 10^4 - <1 \times 10^5$  | $>1 \times 10^5$        |
| Enterobacteriaceae                | $<1 \times 10^2$  | $<1 \times 10^2 - <1 \times 10^4$ | $>1 \times 10^4$        |
| E Coli isolation                  | $<20$   | $<20 - <1 \times 10^2$            | $>1 \times 10^2$        |
| Clostridium Perfringens           | $<10$   | $<10 - <1 \times 10^4$            | $>1 \times 10^4$        |
| Staphylococcus Aureus             | $<20$   | $<20 - <1 \times 10^4$            | $>1 \times 10^4$        |
| L. Monocytogenes isolation        | Absent in 25g   | Absent in 25g                     | Present in 25g          |
| Salmonella sp isolated            | Absent in 25g   | Absent in 25g                     | Present in 25g          |
| <b>Specification Approval</b>     |   |                                   |                         |
| Customer Company                  |   | Supplier Company                  | Kings Fine Cooked Meats |
| Customer Signature                |   | Supplier Signature                |                         |
| Print Name                        |   | Print Name                        | Georgia Brennan         |
| Job Title                         |   | Job Title                         | Technical Assistant     |
| Date                              |   | Date                              | 09.06.2023              |