



Tazaki Foods Ltd. Product Specification

Product Name	Yutaka Gluten Free Reduced Salt Soy Sauce 5L					
Product Code	YK70401 (Old code YTK401)					
Unit Barcode	Inner - 5014276704017					
	Outer - 05014276714016					
Unit Weight	5L					
Ingredients	Water, Soy beans 28% Salt, Rice, Ethyl alcohol					
Country of Origin	China					
Allergens	See Ingredients in Bold					
Storage conditions	Store in a Cool, Dry place. Once opened, keep refrigerated (0-5°C) and consume within 1 year.					
Shelf Life from production	540 days					
Cooking instructions						
Nutritional	Per 100g					
Information	Energy KJ	200	Fibre	g	1.15	
	Kcal	47				
	Fat g	0.0	Of which saturates	g	0.0	
	Carbohydrate g	4.14	Of which sugars	g	<0.5	
	Protein g	7.01	Salt	g	11.40	
	Organism		Target		Frequency	
	TVC		≤1000CFU /g		Every Batch	
	E. Coli		≤30 MPN/100mL		Every Batch	
Misyahialagisal	Staph aureus		Absent		Annually	
Microbiological Standards	Salmonella spp		Absent		Annually	
	Yeast & Mold		≤ 100 CFU/g		Every Batch	



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Critical Control Points (CCP's) GMO Free	Sterilization (CCP1) - Keep pressure between 0.14 -0.18 MPa, temperature 125–128°C for 35 minutes Sterilization (CCP2) - Heat to boiling and keep 10-15 minutes, then cooling to 60°C Yes				
Organoleptic Assessment	Colour — Red brown, the colour is bright and shiny Texture — Clarify Aroma — Strong aroma of soy sauce and ester Flavour — Fresh, salty and sweet, soft mellow taste				
Product Picture	REDUCED SALT SOY SAUCE Naturally brewed and with 35% less salt* Suitable for vegans Gitten free Start Your Japanese Adventure Brokens Sixta bace Brokens (IN), both seed (

WARRANTY STATEMENT

- 1. All preparation, processing, packaging and handling carried out under strictly hygienic conditions.
- 2. Product must be fit for purpose of the nature and substance stated in this specification and free from extraneous and foreign matter.
- 3. Product shall comply with current UK/EC legislation concerning toxic or other objectionable substances in food stuffs.
- 4. Product to be free from rodent and insect contamination.
- 5. Product to comply with current UK/EC Food Regulations and any other relevant statutory, requirements, directives, orders or decisions.
- 6. Product to be supplied in hygienic packaging so that the stated shelf life is assured when stored under the recommended conditions.
- 7. Product to be supplied in accordance with this agreed specification.
- 8. Product to have no treatment by irradiation
- 9. Pesticide/agrochemical residues in the ingredient shall not exceed the maximum residue levels specified in the Pesticide (Maximum residue levels in Food) Regulations 1988 and any subsequent amendments, or those given in the FAO/WHO Codex Alimentarius.
- 10. To be delivered using clean transport in the stated conditions (i.e. ambient, chilled, frozen)
- 11. The information on this specification can be used without reservation to advise customer with food allergies, intolerances or aversions, especially those who may die from an anaphylactic reaction to minute traces of ingredients.

CONFIDENTIALITY:

The contents of this specification are confidential and should not be disclosed to a third party without a written approval of Tazaki Foods technical department.

DATE ISSUED	08.10.2020	PRINT	Maryam Asakura
POSITION	(Technical) Food Technologist and QA Auditor	SIGNATURE	Manjorm



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