

# Hildon Product Specification

|                            |  |                      |                |
|----------------------------|--|----------------------|----------------|
| <b>Product:</b>            | <b>Hildon Natural Mineral Water Gently Sparkling</b>                             |                      |                |
| <b>Description</b>         | 1000ml Glass Carbonated x 12   |                      |                |
| <b>Inner Barcode</b>       | 5017160000004  | <b>Outer Barcode</b> | 15017160000001 |
| <b>Hildon Product Code</b> | 10GC12   |                      |                |
| <b>Site of Manufacture</b> | <b>Hildon Limited</b><br><b>Broughton</b><br><b>Hampshire</b><br><b>SO20 8DQ</b> |                      |                |

| <b>Product Use Information</b> |  |
|--------------------------------|--|
| <b>Storage Instructions</b>    | Store in a clean, cool dark place away from sunlight, strong odours and chemicals. Once opened, consume within 3 days. Do not drink if the cap seal is broken. |
| <b>Directions for use</b>      | N/A  |
| <b>Maximum Shelf Life</b>      | 18 months  |

| <b>Ingredients</b>  |                |                   |                      |
|---|----------------|-------------------|----------------------|
| Natural Mineral Water Free from all artificial colours, flavours, sweeteners, and preservatives.                  |                |                   |                      |
| Ingredients   | Physical State | Country of Origin | QUID (if applicable) |
| Natural Mineral Water   | Liquid         | UK                | N/A                  |
| <b>GMO Status</b>   |                |                   |                      |
| All listed products sold by Hildon Limited are free from ingredients derived from genetically modified materials. |                |                   |                      |

| <b>SUITABLE FOR INFORMATION</b> |                  |          |
|---------------------------------|------------------|----------|
| Suitable for:                   | Yes (✓) / No (✗) | Comments |
| Vegans                          | ✓                |          |
| Vegetarians                     | ✓                |          |
| Lactose Intolerants             | ✓                |          |
| Halal diets                     | ✓                |          |
| Kosher diets                    | ✓                |          |

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| <b>Nutrient</b>             | <b>Per 100ml</b>                            |
|-----------------------------|---|
| Energy (kJ/100ml)           | 0   |
| Energy (kcal/100ml)         | 0   |
| Protein (g/100ml)           | 0   |
| Fat (g/100ml)               | 0   |
| Saturated Fat (% total fat) | 0   |
| Fibre (g/100ml)             | 0   |
| Carbohydrate (g/100ml)      | 0   |
| Sugars (g/100ml)            | 0   |
| Sodium (mg/100ml)           | 0.703                                       |
| <b>Chemical</b>             | <b>Unit and Measurement<br/>(mg/1000ml)</b> |
| pH                          | 5.1   |
| Aluminium                   | < 0.05                                      |
| Nitrite                     | < 0.1                                       |
| Nitrate                     | 47.5  |
| Chloride                    | 14.4  |
| Sulphate                    | 6.6   |
| Lead                        | 0.00031                                     |
| Potassium                   | 0.5   |
| Sodium                      | 7.03  |
| Calcium                     | 98.5  |
| Magnesium                   | 1.62  |
| Arsenic                     | 0.00019                                     |
| Iron                        | < 0.005                                     |
| Fluoride                    | < 0.1                                       |
| Antimony                    | < 0.005                                     |
| Barium                      | 0.01  |
| Cadmium                     | < 0.003                                     |
| Chromium                    | < 0.02                                      |
| Copper                      | < 0.005                                     |
| Cyanide                     | < 0.05                                      |
| Manganese                   | < 0.00030                                   |
| Mercury                     | < 0.001                                     |
| Nickel                      | < 0.01                                      |
| Selenium                    | < 0.005                                     |
| Total Dissolved Solids      | 329 p.p.m                                   |

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| <b>This product contains: Yes (✓) / No (✗)</b> | <b>Recipe</b> | <b>Site</b> | <b>Comments</b> |
|--|---------------|-------------|-----------------|
| Artificial Antioxidants                        | ✗             | ✗           |                 |
| Artificial Colours                             | ✗             | ✗           |                 |
| Artificial Flavourings                         | ✗             | ✗           |                 |
| Flavour Enhancers                              | ✗             | ✗           |                 |
| Preservatives                                  | ✗             | ✗           |                 |
| Artificial Sweeteners                          | ✗             | ✗           |                 |
| GM Ingredients/Derivatives                     | ✗             | ✗           |                 |
| Egg or Egg Products                            | ✗             | ✗           |                 |
| Fish or Fish Products                          | ✗             | ✗           |                 |
| Shellfish or Shellfish Products                | ✗             | ✗           |                 |
| Milk or Milk Products                          | ✗             | ✗           |                 |
| Peanuts/Groundnuts or Products                 | ✗             | ✗           |                 |
| Tree Nuts or Products                          | ✗             | ✗           |                 |
| Sesame Seed or Products                        | ✗             | ✗           |                 |
| Celery/Celeriac or Products                    | ✗             | ✗           |                 |
| Mustard or Products                            | ✗             | ✗           |                 |
| Soyabeans or Products                          | ✗             | ✗           |                 |
| Sulphite (declare if > 10mg/kg)                | ✗             | ✗           |                 |
| Wheat or Products                              | ✗             | ✗           |                 |
| Gluten or Products                             | ✗             | ✗           |                 |
| Lupin or Products                              | ✗             | ✗           |                 |

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| Quality Attributes |   |
|--------------------|---|
| <b>Appearance</b>  | Clear. No Sediment. Small bubbles in carbonated water only.   |
| <b>Aroma</b>       | None  |
| <b>Flavour</b>     | None  |
| <b>Mouth Feel</b>  | None in Still. Lightly Sparkling, balanced, slight taste in carbonated only.  |
| <b>Packaging</b>   | Self-Adhesive labels to be evenly applied to the bottle. No air bubbles in the labels.<br>Bottles to be free from scuff marks, cracks & chips. Coding to be legible and correct. Strong outer wrap. |

| Primary Packaging |                    |           |            |                                |
|-------------------|--------------------|-----------|------------|--------------------------------|
| Description       | Approx. Weight (g) | Material  | Recyclable | Approved for contact with food |
| Bottle            | <u>505</u>         | Glass     | Yes 100%   | Yes                            |
| Cap               | 1.5                | Aluminium | Yes 100%   | Yes                            |
| Label             | 1.1                | Plastic   | Yes        | N/A                            |

| Secondary Packaging |                    |           |            |
|---------------------|--------------------|-----------|------------|
| Description         | Approx. Weight (g) | Material  | Recyclable |
| Tray                | <u>59</u>          | Cardboard | Yes 100%   |
| Shrink Wrap         | 31                 | Plastic   | Yes 100%   |

| Tertiary Packaging |                    |           |            |
|--------------------|--------------------|-----------|------------|
| Description        | Approx. Weight (g) | Material  | Recyclable |
| Pallet             | 25,000             | Wood      | Yes 100%   |
| Layer Boards       | 283                | Cardboard | Yes 100%   |
| Pallet Wrap        | 287                | Plastic   | Yes 100%   |

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## Finished Product

| Filled Bottle        |                 |             |
|----------------------|-----------------|-------------|
|                      | Dimensions (mm) | Weight (g)  |
| Height including cap | 272             | <u>1519</u> |
| Diameter             | 89.4 ± 1.6      |             |

| Case   |                     |              |
|--------|---------------------|--------------|
|        | Dimensions (mm) ±1% | Weight (kg)  |
| Height | 275                 | <u>18.32</u> |
| Length | 358.5               |              |
| Width  | 270                 |              |

| Pallet Configuration                                    |                          |
|---|--------------------------|
|   | Standard Pallet          |
| Layers per pallet                                       | 4                        |
| Cases per layer   | 11                       |
| Total cases per pallet                                  | 44                       |
| Number of bottles per pallet                            | 528                      |
| Finished Pallet Dimensions<br>(Length x Width x Height) | 120 cm x 100 cm x 123 cm |
| Finished Pallet Weight (Approx.)                        | 841.47 kg                |

**This specification is the property of Hildon Limited. Details on this specification must not be changed without prior agreement with Hildon Limited. This product complies with all relevant UK and EU legislation and is correct at the time of creation**