

Hildon Product Specification

Product:	Hildon Natural Mineral Water Delightfully Still		
Description	500ml PET Still x 24		
Inner Barcode	5017160000103	Outer Barcode	15017160000100
Hildon Product Code	50FS24		
Site of Manufacture	Hildon Limited Broughton Hampshire SO20 8DQ		

Product Use Information	
Storage Instructions	Store in a clean, cool dark place away from sunlight, strong odours and chemicals. Once opened, consume within 3 days. Do not drink if the cap seal is broken.
Directions for use	N/A
Maximum Shelf Life	18 months

Ingredients			
Natural Mineral Water Free from all artificial colours, flavours, sweeteners, and preservatives.			
Ingredients	Physical State	Country of Origin	QUID (if applicable)
Natural Mineral Water	Liquid	UK	N/A
GMO Status			
All listed products sold by Hildon Limited are free from ingredients derived from genetically modified materials.			

SUITABLE FOR INFORMATION		
Suitable for:	Yes (✓) / No (✖)	Comments
Vegans	✓	
Vegetarians	✓	
Lactose Intolerants	✓	
Halal diets	✓	
Kosher diets	✓	

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Nutrient	Per 100ml
Energy (kJ/100ml)	0
Energy (kcal/100ml)	0
Protein (g/100ml)	0
Fat (g/100ml)	0
Saturated Fat (% total fat)	0
Fibre (g/100ml)	0
Carbohydrate (g/100ml)	0
Sugars (g/100ml)	0
Sodium (mg/100ml)	0.703
Chemical	Unit and Measurement (mg/1000ml)
pH	7.6
Aluminium	< 0.05
Nitrite	< 0.1
Nitrate	49.2
Chloride	14.4
Sulphate	6.6
Lead	0.00031
Potassium	0.5
Sodium	7.03
Calcium	98.5
Magnesium	1.62
Arsenic	0.00023
Iron	< 0.005
Fluoride	< 0.1
Antimony	< 0.005
Barium	0.02
Cadmium	< 0.003
Chromium	< 0.02
Copper	< 0.005
Cyanide	< 0.05
Manganese	< 0.00030
Mercury	< 0.001
Nickel	< 0.01
Selenium	< 0.005
Total Dissolved Solids	332 p.p.m

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This product contains: Yes (✓) / No (✗)	Recipe	Site	Comments
Artificial Antioxidants	✗	✗	
Artificial Colours	✗	✗	
Artificial Flavourings	✗	✗	
Flavour Enhancers	✗	✗	
Preservatives	✗	✗	
Artificial Sweeteners	✗	✗	
GM Ingredients/Derivatives	✗	✗	
Egg or Egg Products	✗	✗	
Fish or Fish Products	✗	✗	
Shellfish or Shellfish Products	✗	✗	
Milk or Milk Products	✗	✗	
Peanuts/Groundnuts or Products	✗	✗	
Tree Nuts or Products	✗	✗	
Sesame Seed or Products	✗	✗	
Celery/Celeriac or Products	✗	✗	
Mustard or Products	✗	✗	
Soyabeans or Products	✗	✗	
Sulphite (declare if > 10mg/kg)	✗	✗	
Wheat or Products	✗	✗	
Gluten or Products	✗	✗	
Lupin or Products	✗	✗	

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Quality Attributes	
Appearance	Clear. No Sediment. Small bubbles in carbonated water only.
Aroma	None
Flavour	None
Mouth Feel	None in Still. Lightly Sparkling, balanced, slight taste in carbonated only.
Packaging	Self-Adhesive labels to be evenly applied to the bottle. No air bubbles in the labels. Bottles to be free from scuff marks, cracks & chips. Coding to be legible and correct. Strong outer wrap.

Primary Packaging				
Description	Approx. Weight (g)	Material	Recyclable	Approved for contact with food
Bottle	29.5	PET1	Yes 100%	Yes
Cap	2.80	HDPE	Yes 100%	Yes
Label	1.1	Plastic	Yes	N/A

Secondary Packaging			
Description	Approx. Weight (g)	Material	Recyclable
<u>Tray</u>	<u>68.4</u>	<u>Cardboard</u>	<u>Yes 100%</u>
Shrink Wrap	35	Plastic	Yes 100%

Tertiary Packaging			
Description	Approx. Weight (g)	Material	Recyclable
Pallet	25,000	Wood	Yes 100%
Layer Boards	348	Cardboard	Yes 100%
Pallet Wrap	308	Plastic	Yes 100%

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Finished Product

Filled Bottle		
	Dimensions (mm)	Weight (g)
Height including cap	221	<u>534</u>
Diameter	67.5 ± 0.8	

Case		
	Dimensions (mm) ±1%	Weight (kg)
Height	225	12.91
Length	410	
Width	<u>276</u>	

Pallet Configuration	
	Standard Pallet
Layers per pallet	6
Cases per layer	9
Total cases per pallet	54
Number of bottles per pallet	1296
Finished Pallet Dimensions (Length x Width x Height)	120 cm x 100 cm x 149 cm
Finished Pallet Weight (Approx.)	726.3 kg

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