

# Hildon Product Specification

<b>Product:</b>	<b>Hildon Natural Mineral Water Gently Sparkling</b>		
<b>Description</b>	500ml PET Carbonated x 24		
<b>Inner Barcode</b>	<b>501716000097</b>	<b>Outer Barcode</b>	<b>1501716000094</b>
<b>Hildon Product Code</b>	50FC24		
<b>Site of Manufacture</b>	Hildon Limited Broughton Hampshire SO20 8DQ		

<b>Product Use Information</b>	
<b>Storage Instructions</b>	Store in a clean, cool dark place away from sunlight, strong odours and chemicals. Once opened, consume within 3 days. Do not drink if the cap seal is broken.
<b>Directions for use</b>	N/A
<b>Maximum Shelf Life</b>	12 months

<b>Ingredients</b>			
Natural Mineral Water Free from all artificial colours, flavours, sweeteners, and preservatives.			
<b>Ingredients</b>	<b>Physical State</b>	<b>Country of Origin</b>	<b>QUID (if applicable)</b>
Natural Mineral Water	Liquid	UK	N/A
<b>GMO Status</b>			
All listed products sold by Hildon Limited are free from ingredients derived from genetically modified materials.			

<b>SUITABLE FOR INFORMATION</b>		
<b>Suitable for:</b>	<b>Yes (✓) / No (✗)</b>	<b>Comments</b>
Vegans	✓	
Vegetarians	✓	
Lactose Intolerants	✓	
Halal diets	✓	
Kosher diets	✓	

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<b>Nutrient</b>	<b>Per 100ml</b>
Energy (kJ/100ml)	0
Energy (kcal/100ml)	0
Protein (g/100ml)	0
Fat (g/100ml)	0
Saturated Fat (% total fat)	0
Fibre (g/100ml)	0
Carbohydrate (g/100ml)	0
Sugars (g/100ml)	0
Sodium (mg/100ml)	0.703
<b>Chemical</b>	<b>Unit and Measurement (mg/1000ml)</b>
pH	5.1
Aluminium	< 0.05
Nitrite	< 0.1
Nitrate	47.5
Chloride	14.4
Sulphate	6.6
Lead	0.00031
Potassium	0.5
Sodium	7.03
Calcium	98.5
Magnesium	1.62
Arsenic	0.00019
Iron	< 0.005
Fluoride	< 0.1
Antimony	< 0.005
Barium	0.01
Cadmium	< 0.003
Chromium	< 0.02
Copper	< 0.005
Cyanide	< 0.05
Manganese	< 0.00030
Mercury	< 0.001
Nickel	< 0.01
Selenium	< 0.005
Total Dissolved Solids	329 p.p.m

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<b>This product contains: Yes (✓) / No (✗)</b>	<b>Recipe</b>	<b>Site</b>	<b>Comments</b>
Artificial Antioxidants	✗	✗	
Artificial Colours	✗	✗	
Artificial Flavourings	✗	✗	
Flavour Enhancers	✗	✗	
Preservatives	✗	✗	
Artificial Sweeteners	✗	✗	
GM Ingredients/Derivatives	✗	✗	
Egg or Egg Products	✗	✗	
Fish or Fish Products	✗	✗	
Shellfish or Shellfish Products	✗	✗	
Milk or Milk Products	✗	✗	
Peanuts/Groundnuts or Products	✗	✗	
Tree Nuts or Products	✗	✗	
Sesame Seed or Products	✗	✗	
Celery/Celeriac or Products	✗	✗	
Mustard or Products	✗	✗	
Soyabeans or Products	✗	✗	
Sulphite (declare if > 10mg/kg)	✗	✗	
Wheat or Products	✗	✗	
Gluten or Products	✗	✗	
Lupin or Products	✗	✗	

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Quality Attributes	
<b>Appearance</b>	Clear. No Sediment. Small bubbles in carbonated water only.
<b>Aroma</b>	None
<b>Flavour</b>	None
<b>Mouth Feel</b>	None in Still. Lightly Sparkling, balanced, slight taste in carbonated only.
<b>Packaging</b>	Self-Adhesive labels to be evenly applied to the bottle. No air bubbles in the labels. Bottles to be free from scuff marks, cracks & chips. Coding to be legible and correct. Strong outer wrap.

Primary Packaging				
Description	Approx. Weight (g)	Material	Recyclable	Approved for contact with food
Bottle	29.5	PET1	Yes 100%	Yes
Cap	2.80	HDPE	Yes 100%	Yes
Label	1.1	Plastic	Yes	N/A

Secondary Packaging			
Description	Approx. Weight (g)	Material	Recyclable
<u>Tray</u>	<u>68.4</u>	<u>Cardboard</u>	<u>Yes 100%</u>
Shrink Wrap	35	Plastic	Yes 100%

Tertiary Packaging			
Description	Approx. Weight (g)	Material	Recyclable
Pallet	25,000	Wood	Yes 100%
Layer Boards	348	Cardboard	Yes 100%
Pallet Wrap	308	Plastic	Yes 100%

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## Finished Product

Filled Bottle		
	Dimensions (mm)	Weight (g)
Height including cap	221	<u>534</u>
Diameter	67.5 ± 0.8	

Case		
	Dimensions (mm) ±1%	Weight (kg)
Height	225	12.91
Length	410	
Width	<u>276</u>	

Pallet Configuration	
	Standard Pallet
Layers per pallet	6
Cases per layer	9
Total cases per pallet	54
Number of bottles per pallet	1296
Finished Pallet Dimensions (Length x Width x Height)	120 cm x 100 cm x 149 cm
Finished Pallet Weight (Approx.)	726.3 kg

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