	<b>DOMAIN: QUALITY MANAGEMENT SYSTEM</b>
	<b>REF N°: R3.6.2.W071</b>
	<b>TITLE: Seville Orange Marmalade</b>

## Product Specification

<b>Product Code</b>	SKMASE071/J18 215g SKMASE071/J19 340g CTMASE071/0002 2kg CTMASE071/0010 10kg
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<b>General Product Description</b>	Classic, fine-cut marmalade made to a traditional English recipe.
<b>Visual Appearance &amp; Colour</b>	Clear, golden orange set marmalade with fine shred of orange peel throughout.
<b>Product Flavour</b>	Not too sweet, not too bitter, fresh and clean tasting orange marmalade,
<b>Product Aroma</b>	Sweet orange
<b>Product Texture</b>	A firm set marmalade with fine shreds of orange peel throughout.

<b>Name of the food:</b>	
<b>Legal Name / Customary Name / Descriptive Name (highlight as appropriate)</b>	Seville Orange Marmalade Fine Cut

<b>List of Ingredients (including QUID and allergy / intolerance information):</b>	Sugar, Seville Oranges, Lemon Juice  Prepared with 40g of fruit per 100g Total sugar content 64g per 100g
--	--


<b>Country of Origin:</b>	UK
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Ingredient	Country of Origin
Sugar	Mixed UK Non-UK Origin
Seville Oranges	Spain
Lemon Juice	Italy

**Additives / E Number**

**Details of all E numbers / additives, including even if non declarable**

E Number	Name	Function	Declarable in finished product?	Present in which ingredient
220	Sulphur Dioxide	Sugar Extraction	No <10mg/kg	Sugar

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**Physical & Chemical Standards:**

<b>METHOD OF ANALYSIS:</b>	<b>TARGET:</b>	<b>MINIMUM:</b>	<b>MAXIMUM:</b>
<b>pH</b>	2.8	2.6	3.0
<b>TSS (%)</b>	64	61	67

*Product is tested every batch for the above tests, as well as, organoleptic assessment, weights, labelling and metal detection. Product is positively released from production on these results.*


**Microbiological Standards:**


	<b>SATISFACTORY</b>	<b>ACCEPT</b>	<b>UNSATISFACTORY</b>
<b>TVC @ 30°C</b>	<500	<10,000	>10,000
<b>ENTEROBACTERIACEAE</b>	<20	<100	>100
<b>E COLI</b>	<10	<10	10
<b>STAPH. AUREUS</b>	<20	<20	20
<b>YEASTS</b>	<100	<500	>500
<b>MOULDS</b>	<100	<500	>500
<b>*SALMONELLA</b> <i>Only if indicated by Entro results</i>	ND in 25g	ND in 25g	D in 25g

*ND: Not detected*

*D: Detected*

*Random samples are sent to an external UKAS lab for microbiological examination. Product is not positively released to the customer on micro data*


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	TITLE: <b>Seville Orange Marmalade</b>

**MANUFACTURING PROCESS**

HACCP Flow Chart & CCP's (A = Allergen, M = Microbiological, P = Physical)

Please see attached HACCP Flow Chart and summary of CCP's

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TITLE: **Seville Orange Marmalade**

**NUTRITIONAL STANDARDS:**

*Nutritional information is calculated using a nutritional database. All values unless otherwise stated are theoretical. These values are subject to review when there are changes to the raw material or when there is an alteration to the recipe.*

	<b>NUTRIENT CONTENT PER 100g</b>	<b>METHOD OF CALCULATION:</b>
<b>ENERGY (KCAL)</b>	278	NUTRICALC
<b>ENERGY (KJ)</b>	1181	NUTRICALC
<b>FAT (g)</b>	0.0	NUTRICALC
<b>SATURATED FAT (g)</b>	0.0	NUTRICALC
<b>AVAILABLE CARBOHYDRATE (g)</b>	69.0	NUTRICALC
<b>SUGAR (g)</b>	68.0	NUTRICALC
<b>PROTEIN (g)</b>	0.0	NUTRICALC
<b>SALT (g)</b>	0.0	NUTRICALC
<b>FIBRE (g)</b>	1.3	NUTRICALC

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TITLE: **Seville Orange Marmalade**

**FOOD INTOLERANCE INFORMATION:**

*The information supplied in this section has been based upon current information supplied to us by our raw material suppliers and to the best of our knowledge is accurate and up to date, at the time of completing this spec.*

IS THE PRODUCT FREE FROM	YES / NO	INGREDIENT PRESENT IN
Cereals containing gluten (i.e. wheat, rye, barley, oats, spelt, kamut or their hybridised strains) and products thereof (Please state cereal present)	YES	
Crustaceans and products thereof	YES	
Eggs and products thereof	YES	
Fish and products thereof	YES	
Peanuts and products thereof	YES	
Soyabeans and products thereof	YES	
Milk and products thereof (including lactose)	YES	
Nuts i.e. Almond, Hazelnut, Walnut, Cashew, Pecan nut, Brazil nut, Macadamia nut, Pistachio nut and Queensland nut and products thereof	YES	
Celery and products thereof	YES	
Mustard and products thereof	YES	
Sesame Seeds and products thereof	YES	
Sulphites at concentrations of at least 10mg/kg or 10mg/litre, expressed as SO <sub>2</sub>	YES	
Molluscs	YES	
Lupin	YES	
Maize and maize Derivatives	YES	
Fruit and Fruit Derivatives	NO	Seville Oranges, Lemon Juice
Yeast and Yeast Derivatives	YES	
Vegetables and Vegetable Derivatives	YES	
Coconut and Coconut Derivatives	YES	
TVP / HVP	YES	

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TITLE: **Seville Orange Marmalade**

Monosodium Glutamate	YES	
Additives	NO	Sulphur Dioxide in sugar, non declarable on label
Preservatives	YES	
Azo Colours and Coal Tar Dyes	YES	
Glutamates	YES	
Benzoates	YES	
Antioxidants	YES	
BHA / BHT	YES	
Aspartame	YES	
Beef and Derivatives	YES	
Pork and Derivatives	YES	
Lamb / Mutton and Derivatives	YES	
MRM	YES	

IS THE PRODUCT FREE FROM	YES / NO	INGREDIENT PRESENT IN
Natural Colour	YES	
Artificial Colour	YES	
Natural Flavouring	YES	
Artificial Flavouring	YES	
Smoke Flavouring	YES	
Irradiated Material	YES	

IS THE PRODUCT SUITABLE FOR	YES / NO
Ovo – lacto vegetarians	YES
Vegans	YES
Kosher Diets	Not certified
Halal Diets	Not certified
Coeliacs	YES
Lactose Intolerant	YES
Nut and sesame allergy sufferers	YES

**Nut Information:**

Products produced at Stokes Sauces do not contain any nuts as an ingredient. We operate a nut free policy.


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**GM INFORMATION:**

*The products manufactured at Stokes Sauces do not contain genetically modified ingredients. It is our policy at Stokes Sauces not to use GM raw materials.*

	YES / NO
1. Does the product or any of its ingredients contain genetically modified material (whether active or not)?  Identify those ingredients which contain such material	NO
2. Is the product or any of its ingredients not substantially equivalent as a consequence of the use of genetic modification?  Identify any such ingredients	NO
3. Is the product or any of its ingredients produced from any genetically modified material?  Identify those ingredients which are produced from such material	NO
4. Have genetically modified organisms been used as processing aids or additives used in connection with the production of the food or any of its ingredients?  Identify any such processing aids or additives	NO
5. Have genetically modified organisms been used to produce processing aids or additives, but such genetically modified organisms are not present in the processing aid as used in connection with the production of the food or any of its ingredients?  Identify any such processing aids or additives	NO

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### Shelf Life & Storage Conditions

<b>Shelf life from date of manufacture:</b>	2 years
<b>Minimum Life on Receipt</b>	For Minimum Life On Receipt (MLOR), or into customer, please refer to your Sales agreement.
<b>Storage Conditions:</b>	340g & 215g: Store in a cool place, away from direct sunlight. Once opened refrigerate and consume within 6 weeks and by best before end date.  2kg & 10kg: Store in a cool place, away from direct sunlight. Once opened refrigerate and consume within 21 days and by best before end date.
<b>Shelf life once opened:</b>	340g & 215g: 6 weeks  2kg & 10kg: 21 days.
<b>Special Instructions:</b>	


### Pack Weight / Volume Available:

*Product filled according to Average Weight Legislation.*

Pack weight / volume available	Unit Target Weight	T1	T2	Units per Case	Case Weight
215g	215g	206g	197g	N/A Part of gift pack	N/A Part of gift pack
215g	215g	206g	197g	6	2.3kg
340g	340g	329.8g	319.6g	6	3.3kg
2.000kg	2.000kg	1.970kg	1.940kg	N/A	N/A
10.000kg	10.000kg	9.850kg	9.700kg	N/A	N/A

### Coding on Primary packaging (single unit)

	Glass Jar	Bucket
Method	Ink jet onto lid	Printed on computer generated label
Code Format	BBE & 4 digit julienne code	BBE & 4 digit julienne code
Durability / Shelf Life format	e.g. 04 2008 L7107	e.g. 04 2008 L7107
Position on unit	Printed on lid	Printed on label
Barcode number on unit	340g = 5060092697453 215g = 5060092696814	2kg = 5060092692960 10kg = 5060092698375

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### Coding on Secondary Packaging (retail glass single case only)

	<b>340g Glass Jar</b>	<b>215g Glass Jar</b>
Method	Printed on outer case label	Printed on outer case label
Code Format	BBE & 4 digit julienne code	BBE & 4 digit julienne code
Durability / Shelf Life format	e.g. 04 2008 L7107	e.g. 04 2008 L7107
Position on unit	Printed centrally on outer case label	Printed centrally on outer case label
Outer case barcode	5060092697460	5060092698337


### Packaging

#### Primary = 215g / 6oz Jar (Retail and Gift Pack)

<b>Description</b>	<b>Dimension</b>	<b>Material</b>	<b>Colour</b>	<b>Weight</b>
Glass	Largest Diameter: 60mm Height: 92.5mm	Soda Lime Silica Glass	White flint / clear	130g
Metal Lid	Largest Diameter: 58.5mm Height: 10.8mm	Coated Tinfoil, with PVC adhesive lacquer and Silicone modified, sodium bicarbonate based PVC plastisol sealant compound.	Raspberry with white 'Stokes' logo	9.1g
Label	Length: 185mm Height: 53mm	Paper	Multi coloured	1.5g
Perforated Tamper Band	Applied to lid and neck of jar	PET Plastic	Clear	0.7g

#### Primary = 340g / 9oz Glass Jar

<b>Description</b>	<b>Dimension</b>	<b>Material</b>	<b>Colour</b>	<b>Weight</b>
Glass Jar	Height 110.3mm Largest diameter: 68.4mm	Soda Lime Silica Glass	White flint / clear	176g
Metal Lid	Largest diameter: 65mm Height: 15mm	Coated Tinfoil, with PVC adhesive lacquer and Silicone modified, sodium bicarbonate based PVC plastisol sealant compound.	Raspberry with white 'Stokes' logo	13g
Label	Length = 203mm Height = 56mm	Paper	Multi coloured	1g
Perforated Tamper Band	Applied to lid and neck of jar	PVC Plastic	Clear	1g

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**Primary = 2.000 kg**


Description	Dimension	Material	Colour	Weight
Plastic Bucket	External Lidded Diameter: 202mm	Polypropylene Food Grade Plastic	Pre Printed Multicoloured	76g
Plastic Lid	Lidded Height: 103mm	Polypropylene Food Grade Plastic	Plum	31g
Label	Height: 62mm Width: 187mm	Paper	White	1.1g

**Primary = 10.000 kg Bucket**

Description	Dimension	Material	Colour	Weight
Plastic Bucket with Metal Handle	External diameter top : 265mm	Food Grade Polypropylene with Steel Handle	White Bucket	314g
	External diameter bottom : 240mm		Metal Handle	36g
	Height : 257mm			
Plastic Lid	External diameter : 268.4mm Height : 20.8mm	Food Grade Polypropylene	Red	64g
Label	Height: 62mm Width: 187mm	Paper	White	1.1g

**Secondary**

	<b>340g / 9oz Retail Jar</b>	<b>215g / 6oz Retail Jar</b>
Description	<b>Cardboard Outer Case with Divider</b>	<b>Cardboard Outer Case with Divider</b>
Dimension	D: 220mm W: 154mm H: 125mm	D: 188mm W: 140mm H: 103mm
Material	Cardboard	Cardboard
Colour	White outer case with brown divider	White outer case with brown divider
Weight	Case: 78g Divider: 30g	Case: 52g Divider: 31.5g

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**SAFETY DATA:**

This product supplied by Stokes Sauces is a non hazardous, edible food items.

If product comes into contact with eye's or skin the affected area should be washed with plenty of water. If problem persists, seek medical attention.

General manual handling rules apply with regard to storage, carrying and handling of product.

Treat as food substance with regards to slip, trip and floor hazards if spilt.

**RESPONSIBILITY FOR GENERATING OWN LABEL ARTWORK:**

It is the responsibility of the customer to ensure that any food label being generated from the information supplied in this specification is fully complaint with relevant UK legislation and any legislation relevant to the country where the product is going to be sold. Apart from the information supplied in this document, Stokes Sauces accept no responsibility for the generation of customer own label artwork. We strongly recommend that label artwork is passed via the customers local Trading Standards Office, before artwork is approved and printed, for review and approval.

**WARRANTY STATEMENT:**

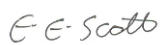
To the best of the companies knowledge, all products supplied by Stokes Sauces comply fully with the requirements of the Foods Safety Act 1990, Trade Descriptions Act, Weights and Measures Act, Consumer Protection Act, Food and Environment Protection Act, and, where appropriate, any other relevant UK or EU legislation and amendments there of, affecting product in England, Scotland or Wales.


Stokes Sauces hereby declares that the information provided in this specification is correct at the time of completion. Should any changes to the completed information be made, customers will be updated appropriately.

**CONFIDENTIALITY STATEMENT:**

This specification remains the intellectual property of Stokes Sauces. The information contained within is confidential and has been supplied to the specific customer on the understanding that it remains entirely within their ownership.

**STOKES SAUCES LIMITED AUTHORISATION:**

<b>NAME:</b>	Elizabeth Scott
<b>POSITION:</b>	Technical Compliance Officer
<b>SIGNATURE:</b>	
<b>DATE:</b>	18/04/23

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**OWN LABEL PRODUCTS**

**CUSTOMER AUTHORISATION\***

*\*Please sign and return the authorisation page within 10 working days of receipt. Failure to return this signed section within the set time scale will result in automatic acceptance of the information contained within this specification*

<b>Product Code</b>		<b>Version:</b>	
<b>Product Name</b>		<b>Date:</b>	
<b>COMPANY:</b>			
<b>ADDRESS:</b>			
<b>NAME:</b>			
<b>POSITION:</b>			
<b>SIGNATURE:</b>			
<b>DATE:</b>			
<b>PLEASE RETURN TO:</b>	Elizabeth Scott, Technical Compliance Officer, Stokes Sauces Ltd, Rendlesham Hall, Rendlesham, Woodbridge, Suffolk, IP12 2RG  elizabeth@stokessauces.co.uk  Tel: + 44 (0) 1394 462150 Fax: + 44 (0) 1394 420288		

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**AUTHORISATION & SUMMARY OF AMMENDMENTS / ADDITIONS**

DATE	AMENDMENTS / ADDITION	APPROVED BY
22/04/09	1. 240g retail packaging details added to spec	E E Scott
17/10/13	1. 240g spec removed from spec. Barcodes updated due to move to Stokes brand	
20/08/13	1. Changed product codes to match alterations in product list. 1.3kg product has been removed as pack size no longer available.	E E Scott
20/08/13	1. Information updated onto version 4 of D036 / spec 2. Ingredient declaration updated: 3. List of declarable and non declarable additives updated 4. Nutritional information updated 5. Packaging information updated (sizes, dimensions etc)	E E Scott
20/01/15	1. Nutritional information updated, as part of new label design and review	E E Scott
10/03/15	1. Colour of catering lid changed from red to plum	E E Scott
27/02/19	1. Barcode for catering bucket added to spec.	E E Scott
16/01/2020	Country of origin updated for white granulated sugar, following updated information received from supplier.	
30/09/20	1. Details for 215g and 38g added to spec. 2. Nutritional information declared as rounded figures 3. Declared fruit content per 100g changed from 39g to 40g	E E Scott
04/02/21	1. Reference to 454g removed, as pack size no longer available. 2. 340g pack details added to spec.	E E Scott
28/09/22	1. Perforated Tamper Band material for 6oz / 215g jar updated from PVC to PET Plastic.	E E Scott
04/01/23	1. Country of origin updated for Lemon Juice. 2. Minimum Life on Receipt statement added to Shelf Life & Storage Conditions section of spec.	E E Scott
10/01/23	1. Added details for 6 x 215g retail format to spec. 2. Removed details for 38g product, as no longer available. 3. Details for catering bucket, lid and label updated following redesign of packaging.	E E Scott
30/01/23	1. Country of origin for sugar updated, following information received from supplier.	E E Scott
18/04/23	1. Details for 10kg catering product added to spec.	E E Scott

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