	DOMAIN: QUALITY MANAGEMENT SYSTEM
	REF N°: R3.6.2.W077
	TITLE: Raspberry Extra Jam

Product Specification

Product Code	SKJMRA077/J19 340g SKJMRA077/J18 215g MJMRA077 38g
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General Product Description	Soft textured, fresh and fruity raspberry extra jam
Visual Appearance & Colour	Rich / deep red colour with raspberry seeds throughout
Product Flavour	Fresh, rich sweet tasting raspberry jam
Product Aroma	Sweet, raspberry
Product Texture	Soft textured jam with raspberries seeds throughout


Name of the food: Legal Name / Customary Name / Descriptive Name <i>(highlight as appropriate)</i>	Raspberry Extra Jam
------------------------------------------------------------------------------------------------------------------------	---------------------

List of Ingredients (including QUID and allergy / intolerance information):	Sugar, Raspberries, Lemon Juice, Gelling Agent: Fruit Pectin, Acidity Regulator: Citric Acid Prepared with 45g of fruit per 100g Total sugar content 61g per 100g
------------------------------------------------------------------------------------	-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------

Country of Origin:	UK
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Ingredient	Country of Origin
Sugar	Mixed UK Non -UK Origin
Raspberries	Serbia, Poland, Chile
Lemon Juice	Italy
Fruit Pectin	UK, Italy, Spain, Denmark
Citric Acid	Austria

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Additives / E Number

Details of all E numbers / additives, including even if non declarable

E Number	Name	Function	Declarable in finished product?	Present in which ingredient
220	Sulphur Dioxide	Sugar Extraction	No <10mg/kg	Sugar
330	Citric Acid	Acidity Regulator	Yes	N/A
440i	Fruit Pectin	Gelling Agent	Yes	N/A

Physical & Chemical Standards:

METHOD OF ANALYSIS:	TARGET:	MINIMUM:	MAXIMUM:
pH	3.0	2.8	3.2
TSS (%)	61	60	64

Product is tested every batch for the above tests, as well as, organoleptic assessment, weights, labelling and metal detection. Product is positively released from production on these results.


Microbiological Standards:


	SATISFACTORY	ACCEPT	UNSATISFACTORY
TVC @ 30°C	<500	<10,000	>10,000
ENTEROBACTERIACEAE	<20	<100	>100
E COLI	<10	<10	10
STAPH. AUREUS	<20	<20	20
YEASTS	<100	<500	>500
MOULDS	<100	<500	>500
*SALMONELLA <i>Only if indicated by Entro results</i>	ND in 25g	ND in 25g	D in 25g

ND: Not detected

D: Detected

Random samples are sent to an external UKAS lab for microbiological examination. Product is not positively released to the customer on micro data


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MANUFACTURING PROCESS

HACCP Flow Chart & CCP's (A = Allergen, M = Microbiological, P = Physical)

Please see attached HACCP Flow Chart and summary of CCP's

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TITLE: **Raspberry Extra Jam**

NUTRITIONAL STANDARDS:

Nutritional information is calculated using a nutritional database. All values unless otherwise stated are theoretical. These values are subject to review when there are changes to the raw material or when there is an alteration to the recipe.

	NUTRIENT CONTENT PER 100g	METHOD OF CALCULATION:
ENERGY (KCAL)	248	NUTRICALC
ENERGY (KJ)	1057	NUTRICALC
FAT (g)	0.0	NUTRICALC
SATURATED FAT (g)	0.0	NUTRICALC
AVAILABLE CARBOHYDRATE (g)	61.0	NUTRICALC
SUGAR (g)	61.0	NUTRICALC
PROTEIN (g)	0.7	NUTRICALC
SALT (g)	0.02	NUTRICALC
FIBRE (g)	1.5	NUTRICALC

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TITLE: **Raspberry Extra Jam**

FOOD INTOLERANCE INFORMATION:

The information supplied in this section has been based upon current information supplied to us by our raw material suppliers and to the best of our knowledge is accurate and up to date, at the time of completing this spec.

IS THE PRODUCT FREE FROM	YES / NO	INGREDIENT PRESENT IN
Cereals containing gluten (i.e. wheat, rye, barley, oats, spelt, kamut or their hybridised strains) and products thereof (Please state cereal present)	YES	
Crustaceans and products thereof	YES	
Eggs and products thereof	YES	
Fish and products thereof	YES	
Peanuts and products thereof	YES	
Soyabeans and products thereof	YES	
Milk and products thereof (including lactose)	YES	
Nuts i.e. Almond, Hazelnut, Walnut, Cashew, Pecan nut, Brazil nut, Macadamia nut, Pistachio nut and Queensland nut and products thereof	YES	
Celery and products thereof	YES	
Mustard and products thereof	YES	
Sesame Seeds and products thereof	YES	
Sulphites at concentrations of at least 10mg/kg or 10mg/litre, expressed as SO ₂	YES	
Molluscs	YES	
Lupin	YES	
Maize and maize Derivatives	YES	
Fruit and Fruit Derivatives	NO	Raspberries
Yeast and Yeast Derivatives	YES	
Vegetables and Vegetable Derivatives	YES	
Coconut and Coconut Derivatives	YES	
TVP / HVP	YES	
Monosodium Glutamate	YES	

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TITLE: **Raspberry Extra Jam**

Additives	NO	E220, E30
Preservatives	YES	
Azo Colours and Coal Tar Dyes	YES	
Glutamates	YES	
Benzoates	YES	
Antioxidants	YES	
BHA / BHT	YES	
Aspartame	YES	
Beef and Derivatives	YES	
Pork and Derivatives	YES	
Lamb / Mutton and Derivatives	YES	
MRM	YES	


IS THE PRODUCT FREE FROM	YES / NO	INGREDIENT PRESENT IN
Natural Colour	YES	
Artificial Colour	YES	
Natural Flavouring	YES	
Artificial Flavouring	YES	
Smoke Flavouring	YES	
Irradiated Material	YES	

IS THE PRODUCT SUITABLE FOR	YES / NO
Ovo – lacto vegetarians	YES
Vegans	YES
Kosher Diets	Not certified
Halal Diets	Not certified
Coeliacs	YES
Lactose Intolerant	YES
Nut and sesame allergy sufferers	YES

Nut Information:

Products produced at Stokes Sauces do not contain any nuts as an ingredient. We operate a nut free policy.

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GM INFORMATION:


The products manufactured at Stokes Sauces do not contain genetically modified ingredients. It is our policy at Stokes Sauces not to use GM raw materials.

	YES / NO
1. Does the product or any of its ingredients contain genetically modified material (whether active or not)? Identify those ingredients which contain such material	NO
2. Is the product or any of its ingredients not substantially equivalent as a consequence of the use of genetic modification? Identify any such ingredients	NO
3. Is the product or any of its ingredients produced from any genetically modified material? Identify those ingredients which are produced from such material	NO
4. Have genetically modified organisms been used as processing aids or additives used in connection with the production of the food or any of its ingredients? Identify any such processing aids or additives	NO
5. Have genetically modified organisms been used to produce processing aids or additives, but such genetically modified organisms are not present in the processing aid as used in connection with the production of the food or any of its ingredients? Identify any such processing aids or additives	NO

Shelf Life & Storage Conditions

Shelf life from date of manufacture:	2 years
Minimum Life on Receipt	For Minimum Life On Receipt (MLOR), or into customer, please refer to your Sales agreement.
Storage Conditions:	340g & 215g: Store in a cool place, away from direct sunlight. Once opened refrigerate and consume within 6 weeks and by best before end date. 38g: Store in a cool place, away from direct sunlight. Consume same day of opening and by best before end date.
Shelf life once opened:	340g & 215g = 6 weeks 38g = Single Portion. Consume same day of opening.
Special Instructions:	

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Pack Weight / Volume Available:

Product filled according to Average Weight Legislation.

Pack weight / volume available	Unit Target Weight	T1	T2	Units per Case	Case Weight
38g	38g	34.6g	31.2g	N/A Part of gift pack	N/A Part of gift pack
215g	215g	206g	197g	N/A Part of gift pack	N/A Part of gift pack
340g	340g	329.8g	319.6g	6	3.3kg

Coding on Primary packaging (single unit)

	215g	340g
Method	Ink jet onto lid	Ink jet onto lid
Code Format	BBE & 4 digit julienne code	BBE & 4 digit julienne code
Durability / Shelf Life format	e.g. 04 2008 L7107	e.g. 04 2008 L7107
Position on unit	Printed on lid	Printed on lid
Barcode number on unit	5060092696913	5060092697415


Coding on Secondary Packaging (retail glass single case only)

	340g Glass Jar
Method	Printed on outer case label
Code Format	BBE & 4 digit julienne code
Durability / Shelf Life format	e.g. 04 2008 L7107
Position on unit	Printed centrally on outer case label
Outer case barcode	5060092697422

Packaging

Primary = 38g Mini Jar (Gift Pack)

Description	Dimension	Material	Colour	Weight
Glass	Largest Diameter: 43.4 mm Height: 50.0mm	Soda Lime Silica Glass	White flint / clear	65g
Metal Lid	Largest Diameter: 44.75 mm Height: 8.9mm	ETP – electrolytically coated tinplate	Raspberry with white 'Stokes' logo	4.5g
Label (incorporating tamper evident seal over edge of lid)	Front Label Length: 49mm Height: 42mm Back Label Length: 49mm Height: 25mm	Paper	Multi coloured	0.2g 0.2g

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Primary = 215g / 6oz Jar (Gift Pack)

Description	Dimension	Material	Colour	Weight
Glass Jar	Largest Diameter: 60mm Height: 92.5mm	Soda Lime Silica Glass	White flint / clear	130g
Metal Lid	Largest Diameter: 58.5mm Height: 10.8mm	Coated Tinplate, with PVC adhesive lacquer and Silicone modified, sodium bicarbonate based PVC plastisol sealant compound.	Raspberry with white 'Stokes' logo	9.1g
Label	Length: 185mm Height: 53mm	Paper	Multi coloured	1.5g
Perforated Tamper Band	Applied to lid and neck of jar	PET Plastic	Clear	0.7g


Primary = 340g / 9oz Glass Jar

Description	Dimension	Material	Colour	Weight
Glass Jar	Height 110.3mm Largest diameter: 68.4mm	Soda Lime Silica Glass	White flint / clear	176g
Metal Lid	Largest diameter: 65mm Height: 15mm	Coated Tinplate, with PVC adhesive lacquer and Silicone modified, sodium bicarbonate based PVC plastisol sealant compound.	Raspberry with white 'Stokes' logo	13g
Label	Length = 203mm Height = 56mm	Paper	Multi coloured	1g
Perforated Tamper Band	Applied to lid and neck of jar	PVC Plastic	Clear	1g

Secondary

340g / 9oz Retail Jar	
Description	Cardboard Outer Case with Divider
Dimension	D: 220mm W: 154mm H: 125mm
Material	Cardboard
Colour	White outer case with brown divider
Weight	Case: 78g Divider: 30g

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SAFETY DATA:

This product supplied by Stokes Sauces is a non hazardous, edible food items.
 If product comes into contact with eye's or skin the affected area should be washed with plenty of water. If problem persists, seek medical attention.
 General manual handling rules apply with regard to storage, carrying and handling of product.
 Treat as food substance with regards to slip, trip and floor hazards if spilt.

RESPONSIBILITY FOR GENERATING OWN LABEL ARTWORK:

It is the responsibility of the customer to ensure that any food label being generated from the information supplied in this specification is fully complaint with relevant UK legislation and any legislation relevant to the country where the product is going to be sold. Apart from the information supplied in this document, Stokes Sauces accept no responsibility for the generation of customer own label artwork. We strongly recommend that label artwork is passed via the customers local Trading Standards Office, before artwork is approved and printed, for review and approval.

WARRANTY STATEMENT:

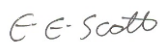
To the best of the companies knowledge, all products supplied by Stokes Sauces comply fully with the requirements of the Foods Safety Act 1990, Trade Descriptions Act, Weights and Measures Act, Consumer Protection Act, Food and Environment Protection Act, and, where appropriate, any other relevant UK or EU legislation and amendments there of, affecting product in England, Scotland or Wales.


Stokes Sauces hereby declares that the information provided in this specification is correct at the time of completion. Should any changes to the completed information be made, customers will be updated appropriately.


CONFIDENTIALITY STATEMENT:

This specification remains the intellectual property of Stokes Sauces. The information contained within is confidential and has been supplied to the specific customer on the understanding that it remains entirely within their ownership.

STOKES SAUCES LIMITED AUTHORISATION:

NAME:	Elizabeth Scott
POSITION:	Technical Compliance Officer
SIGNATURE:	
DATE:	30/01/23

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OWN LABEL PRODUCTS

CUSTOMER AUTHORISATION*

**Please sign and return the authorisation page within 10 working days of receipt. Failure to return this signed section within the set time scale will result in automatic acceptance of the information contained within this specification*

Product Code		Version:	
Product Name		Date:	
COMPANY:			
ADDRESS:			
NAME:			
POSITION:			
SIGNATURE:			
DATE:			
PLEASE RETURN TO:	Elizabeth Scott, Technical Compliance Officer, Stokes Sauces Ltd, Rendlesham Hall, Rendlesham, Woodbridge, Suffolk, IP12 2RG elizabeth@stokessauces.co.uk Tel: + 44 (0) 1394 462150 Fax: + 44 (0) 1394 420288		

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AUTHORISATION & SUMMARY OF AMMENDMENTS / ADDITIONS

DATE	AMENDMENTS / ADDITION	APPROVED BY
22/04/09	1. 240g retail packaging details added to spec	E E Scott
22/01/14	1. Information updated onto version 4 of D036 / spec 2. Country of origin information updated 3. Sulphur Dioxide in sugar added to list of additives / E numbers 4. Nutritional information reviewed and updated 5. 250g pack size removed as no longer available 6. Bar codes updated 7. Packaging information updated (sizes, dimensions etc)	E E Scott
20/01/15	1. Nutritional information reviewed and updated following launch of new label design	E E Scott
05/07/16	1. List of ingredients and additives updated to include fruit pectin.	E E Scott
03/09/19	1. Annual review 2. Country of origin information updated for sugar, raspberries and pectin	E E Scott
05/09/2019	Country of origin information updated for Citric Acid	
16/01/2020	Country of origin updated for white granulated sugar, following updated information received from supplier.	
25/11/20	1. 215g jar details added to spec. 2. Nutritional information rounded.	E E Scott
04/02/21	1. Reference to 454g removed, as pack size no longer available. 2. 340g pack details added to spec. 3. 38g mini jar details added to spec.	E E Scott
09/02/21	1. Document control format updated	B Bednall
28/09/22	1. Perforated Tamper Band material for 6oz / 215g jar updated from PVC to PET Plastic. 2. Country of origin updated for pectin and citric acid.	E E Scott
05/01/23	1. Minimum Life on Receipt statement added to Shelf Life & Storage Conditions section of spec.	E E Scott
30/01/23	1. Country of origin for sugar updated, following information received from supplier.	E E Scott

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