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	TITLE: Burger Relish

Product Specification

Product Code	SKRCBR160/0295 Retail 295g Bottle CTRCTS160/0002 Catering 2kg Bucket
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General Product Description	Red Pepper, Onion and Tomato Salsa with red chilli puree
Visual Appearance & Colour	Dark orange / reddy coloured sauce with red pepper, onion, tomatoes.
Product Flavour	Rich, slightly sweet tasting red pepper, tomato and onion salsa with a subtle note of chilli
Product Aroma	Acidic, tomato, chilli
Product Texture	Smooth textured sauce with blended red pepper and onion throughout


Name of the food: Legal Name / Customary Name / Descriptive Name <i>(highlight as appropriate)</i>	Red Pepper, Onion and Tomato Relish
--	-------------------------------------

List of Ingredients (including QUID and allergy / intolerance information):	Red Peppers (20%), Onions (20%), Tomatoes (19%), Unrefined Raw Cane Sugar, Cider Vinegar, Tomato Purée, Red Chilli Purée (Red Chilli, White Wine Vinegar, Sunflower Oil, Salt, Stabiliser: Guar Gum), Sunflower Oil, Sea Salt, Preservative: Sorbic Acid.
--	---

Country of Origin:	UK
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Ingredient	Country of Origin
Red Pepper	Spain, Turkey, China, Portugal, Poland, Croatia
Onion	Poland
Tomatoes	Greece
Unrefined Raw Cane Sugar	Mauritius
Cider Vinegar	Spain
Tomato Puree	Greece, Italy
Red Chilli Puree	UK (manufactured)
Red Chilli	China, India
White Wine Vinegar	Spain
Sunflower Oil	UK, France, Hungary, Belgium, Netherlands
Salt	UK

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Guar Gum	India, Pakistan
Sunflower Oil	Country of origin: Austria, Belgium, Bulgaria, Croatia, Republic of Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, UK, Moldavia, Ukraine, Argentina, Bolivia, Russian Federation, South Africa, Uruguay. Country of manufacture: UK, Hungary, France, Spain, Czech Republic, Germany, Holland, Belgium Packed: UK
Sea Salt	Israel
Sorbic Acid	China

Additives / E Number


Details of all E numbers / additives, including even if non declarable


E Number	Name	Function	Declarable in finished product?	Present in which ingredient
220	Sulphur Dioxide	Sugar Extraction	No	Unrefined Raw Cane Sugar
412	Guar Gum	Stabiliser	Yes	Red Chilli Puree
200	Sorbic Acid	Preservative	Yes	N/A
330	Citric Acid	Processing Aid	No	May be present in Sunflower Oil

Physical & Chemical Standards:

METHOD OF ANALYSIS:	TARGET:	MINIMUM:	MAXIMUM:
pH	3.6	3.4	3.8
TSS (%)	27	22	32
Viscosity mpas	2500	1500	3500

Product is tested every batch for the above tests, as well as, organoleptic assessment, weights, labelling and metal detection. Product is positively released from production on these results.

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Microbiological Standards:


	SATISFACTORY	ACCEPT	UNSATISFACTORY
TVC @ 30°C	<500	<10,000	>10,000
ENTEROBACTERIACEAE	<20	<100	>100
E COLI	<10	<10	10
STAPH. AUREUS	<20	<20	20
YEASTS	<100	<500	>500
MOULDS	<100	<500	>500
*SALMONELLA <i>Only if indicated by Entro results</i>	ND in 25g	ND in 25g	D in 25g

ND: Not detected

D: Detected

Random samples are sent to an external UKAS lab for microbiological examination. Product is not positively released to the customer on micro data


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MANUFACTURING PROCESS

HACCP Flow Chart & CCP's (A = Allergen, M = Microbiological, P = Physical)

Please see attached HACCP Flow Chart and summary of CCP's

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TITLE: **Burger Relish**

NUTRITIONAL STANDARDS:

Nutritional information is calculated using a nutritional database. All values unless otherwise stated are theoretical. These values are subject to review when there are changes to the raw material or when there is an alteration to the recipe.

	NUTRIENT CONTENT PER 100g	NUTRIENT CONTENT PER 100ml	METHOD OF CALCULATION:
ENERGY (KCAL)	109	122	NUTRICALC
ENERGY (KJ)	460	511	NUTRICALC
FAT (g)	1.3	1.5	NUTRICALC
SATURATED FAT (g)	0.0	0.2	NUTRICALC
AVAILABLE CARBOHYDRATE (g)	22.0	24.0	NUTRICALC
SUGAR (g)	21.0	23.0	NUTRICALC
FIRBE (g)	1.8	2.0	NUTRICALC
PROTEIN (g)	1.3	1.4	NUTRICALC
SALT (g)	1.1	1.2	NUTRICALC


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FOOD INTOLERANCE INFORMATION:

The information supplied in this section has been based upon current information supplied to us by our raw material suppliers and to the best of our knowledge is accurate and up to date, at the time of completing this spec.

IS THE PRODUCT FREE FROM	YES / NO	INGREDIENT PRESENT IN
Cereals containing gluten (i.e. wheat, rye, barley, oats, spelt, kamut or their hybridised strains) and products thereof (Please state cereal present)	YES	
Crustaceans and products thereof	YES	
Eggs and products thereof	YES	
Fish and products thereof	YES	
Peanuts and products thereof	YES	
Soyabeans and products thereof	YES	
Milk and products thereof (including lactose)	YES	
Nuts i.e. Almond, Hazelnut, Walnut, Cashew, Pecan nut, Brazil nut, Macadamia nut, Pistachio nut and Queensland nut and products thereof	YES	
Celery and products thereof	YES	
Mustard and products thereof	YES	
Sesame Seeds and products thereof	YES	
Sulphites at concentrations of at least 10mg/kg or 10mg/litre, expressed as SO ₂	YES	
Molluscs	YES	
Lupin	YES	
Maize and maize Derivatives	YES	
Fruit and Fruit Derivatives	NO	Tomatoes
Yeast and Yeast Derivatives	YES	
Vegetables and Vegetable Derivatives	NO	Red Pepper, Onion, Chilli
Coconut and Coconut Derivatives	YES	

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TITLE: **Burger Relish**

TVP / HVP	YES	
Monosodium Glutamate	YES	
Additives	NO	E220, E412, E200
Preservatives	NO	E200
Azo Colours and Coal Tar Dyes	YES	
Glutamates	YES	
Benzoates	YES	
Antioxidants	YES	
BHA / BHT	YES	
Aspartame	YES	
Beef and Derivatives	YES	
Pork and Derivatives	YES	
Lamb / Mutton and Derivatives	YES	
MRM	YES	

IS THE PRODUCT FREE FROM	YES / NO	INGREDIENT PRESENT IN
Natural Colour	YES	
Artificial Colour	YES	
Natural Flavouring	YES	
Artificial Flavouring	YES	
Smoke Flavouring	YES	
Irradiated Material	YES	

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IS THE PRODUCT SUITABLE FOR	YES / NO
Ovo – lacto vegetarians	YES
Vegans	YES
Kosher Diets	Not certified
Halal Diets	Not certified
Coeliacs	YES
Lactose Intolerant	YES
Nut and sesame allergy sufferers	YES


Nut Information:


Products produced at Stokes Sauces do not contain any nuts as an ingredient. We operate a nut free policy.

GM INFORMATION:

The products manufactured at Stokes Sauces do not contain genetically modified ingredients. It is our policy at Stokes Sauces not to use GM raw materials.

	YES / NO
1. Does the product or any of its ingredients contain genetically modified material (whether active or not)? Identify those ingredients which contain such material	No
2. Is the product or any of its ingredients not substantially equivalent as a consequence of the use of genetic modification? Identify any such ingredients	No
3. Is the product or any of its ingredients produced from any genetically modified material? Identify those ingredients which are produced from such material	No
4. Have genetically modified organisms been used as processing aids or additives used in connection with the production of the food or any of its ingredients? Identify any such processing aids or additives	No
5. Have genetically modified organisms been used to produce processing aids or additives, but such genetically modified organisms are not present in the processing aid as used in connection with the production of the food or any of its ingredients? Identify any such processing aids or additives	No

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Shelf Life & Storage Conditions

Shelf life from date of manufacture:	295g = 1 year 2kg = 14 months
Minimum Life on Receipt	For Minimum Life On Receipt (MLOR), or into customer, please refer to your Sales agreement.
Storage Conditions:	295g = Store in a cool place, away from direct sunlight. Once opened refrigerate and consume within 4 weeks and by best before end date. 2kg = Store in a cool place, away from direct sunlight. Once opened refrigerate and consume within 21 days and by best before end date.
Shelf life once opened:	295g = 4 weeks refrigerated 2kg = 21 days refrigerated
Special Instructions:	


Pack Weight / Volume Available:


Product filled according to Average Weight Legislation.

Pack weight / volume available	Unit Target Weight	T1	T2	Units per Case	Case Weight
295g / 265ml	295g	286g	277g	6	3.1kg
2.000kg	2.000kg	1.970kg	1.940g	N/A	N/A

Coding on Primary packaging (single unit)

	Glass Bottle	Bucket
Method	Ink jet onto lid	Printed on computer generated label
Code Format	BBE & 4 digit julienne code	BBE & 4 digit julienne code
Durability / Shelf Life format	e.g. 04 2008 L7107	e.g. 04 2008 L7107
Position on unit	Printed on lid	Printed on label
Barcode number on unit	5060092696326	5060092693981

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Coding on Secondary Packaging (Retail Glass single case only)

Method	Printed on outer case label
Code Format	BBE & 4 digit julienne code
Durability / Shelf Life format	e.g. 04 2008 L7107
Position on unit	Printed centrally on outer case label
Outer case barcode	Glass bottle: 5060092696333


Packaging


Primary = Small Bottle (Glass Bottle Retail)

Description	Dimension	Material	Colour	Weight
Glass Bottle	Height 145.2mm Largest diameter: 68.1mm	Soda Lime Silica Glass	White flint / clear	190g
Metal Lid	Largest diameter: 39.75mm Height: 11.75mm	Coated Tinplate, with compound adhesion lacquer and silicone modified DEHP-free PVC plastisol seal	Raspberry with 'Stokes' logo	5.3g
Label	Length = 191mm Height = 57mm	Paper	Multi coloured	1.2g
Perforated Tamper Band	Applied to lid and neck of bottle	PVC Plastic	Clear	0.4g

Primary = 2.000 kg

Description	Dimension	Material	Colour	Weight
Plastic Bucket	Overall Diameter: 201mm Height: 103mm	Polypropylene Food Grade Plastic	White	76g
Plastic Lid	Height: 20.2mm	Polypropylene Food Grade Plastic	Plum	31g
Label	Height: 189mm Width: 65mm	Paper	Multicoloured	1.2g

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Secondary

	Small Retail Bottle
Description	Cardboard Outer Case with Divider
Dimension	W: 208mm H: 149mm D: 135mm
Material	Cardboard
Colour	White outer case with brown divider
Weight	Case: 74g Divider: 31.5g

SAFETY DATA:

This product supplied by Stokes Sauces is a non hazardous, edible food items.

If product comes into contact with eye's or skin the affected area should be washed with plenty of water. If problem persists, seek medical attention.

General manual handling rules apply with regard to storage, carrying and handling of product.

Treat as food substance with regards to slip, trip and floor hazards if spilt.


RESPONSIBILITY FOR GENERATING OWN LABEL ARTWORK:


It is the responsibility of the customer to ensure that any food label being generated from the information supplied in this specification is fully compliant with relevant UK legislation and any legislation relevant to the country where the product is going to be sold. Apart from the information supplied in this document, Stokes Sauces accept no responsibility for the generation of customer own label artwork. We strongly recommend that label artwork is passed via the customers local Trading Standards Office, before artwork is approved and printed, for review and approval.

WARRANTY STATEMENT:

To the best of the companies knowledge, all products supplied by Stokes Sauces comply fully with the requirements of the Foods Safety Act 1990, Trade Descriptions Act, Weights and Measures Act, Consumer Protection Act, Food and Environment Protection Act, and, where appropriate, any other relevant UK or EU legislation and amendments there of, affecting product in England, Scotland or Wales.

Stokes Sauces hereby declares that the information provided in this specification is correct at the time of completion. Should any changes to the completed information be made, customers will be updated appropriately.


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CONFIDENTIALITY STATEMENT:

This specification remains the intellectual property of Stokes Sauces. The information contained within is confidential and has been supplied to the specific customer on the understanding that it remains entirely within their ownership.

STOKES SAUCES LIMITED AUTHORISATION:


NAME:	Elizabeth Scott
POSITION:	Technical Compliance Officer
SIGNATURE:	
DATE:	05/12/22


OWN LABEL PRODUCTS

CUSTOMER AUTHORISATION*

**Please sign and return the authorisation page within 10 working days of receipt. Failure to return this signed section within the set time scale will result in automatic acceptance of the information contained within this specification*


Product Code		Version:	
Product Name		Date:	
COMPANY:			
ADDRESS:			
NAME:			
POSITION:			
SIGNATURE:			
DATE:			
PLEASE RETURN TO:	Elizabeth Scott, Technical Compliance Officer, Stokes Sauces Ltd, Rendlesham Hall, Rendlesham, Woodbridge, Suffolk, IP12 2RG elizabeth@stokessauces.co.uk Tel: + 44 (0) 1394 420 759 Fax: + 44 (0) 1394 420288		


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AUTHORISATION & SUMMARY OF AMMENDMENTS / ADDITIONS

DATE	AMENDMENTS / ADDITION	APPROVED BY
05/07/16	Product code for catering bucket updated	E E-Scott
21/09/16	Country of origin information updated for Red Peppers and Onions	E E-Scott
07/12/16	Country of origin for Cider Vinegar updated	E E-Scott
01/12/17	Details for product packed into retail glass bottle added to spec: product code, weights, packaging, barcodes. Nutritional information per 100mls added Volume in ml's for bottle added	E E-Scott
06/12/18	Country of origin for unrefined raw cane sugar updated, following updated information received from supplier.	E E-Scott
07/03/19	Country of origin updated for Sunflower Oil, following updated information received from supplier.	E E-Scott
04/02/20	Barcode for catering bucket updated. pH updated.	E E-Scott
03/03/21	225g jar removed from spec, as product no longer available. Country of origin for Red Pepper, Onion, Tomato Puree and Red Chilli Puree updated, following information received from supplier. Nutritional information recalculated and rounded. Updated colour of lid for glass bottle from silver to raspberry.	E E-Scott
17/06/21	Viscosity parameters added to spec.	E E-Scott
23/09/21	Country of origin for red chilli in red chilli puree updated to include India. Sea Salt in list of ingredients for red chilli puree changed to salt, following receipt of updated specification from supplier.	E E-Scott
29/12/21	Storage conditions added for catering bucket. Shelf life from date of manufacture for catering bucket increased from 12 to 14 months.	E E-Scott

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09/11/22	Country of origin updated for Sunflower Oil, following information received from supplier.	<i>E E-Scott</i>
05/12/22	Country of origin for Red Pepper, Onion and Cider Vinegar updated. Minimum Life on Receipt statement added to Shelf Life & Storage Conditions section of spec. Value for Fibre added to nutrition table.	<i>E E-Scott</i>

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