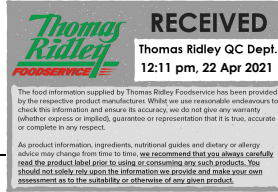


AB WORLD FOODS



Location: ABWF Asia	Document No: TTechQS001-F09	Number of pages: 1 / 6	
Document Title: Product Technical Information Sheet			
Issue date: 18.05.15	Version: 3	Change date: 18.05.15	Authorized by: AP

PRODUCT TECHNICAL INFORMATION SHEET

MANUFACTURING ADDRESS	TECHNICAL CONTACT DETAILS
Thailand	NAME: Mr. Soracom Chardwiriyaapreecha POSITION: Category Technical Manager TEL: +66(0) 26700640 To 7 Ext. 112 FAX: +66(0) 26700649 EMAIL: Soracom.c@abworldfoods.com
EMERGENCY CONTACT: NAME: Customer Services TEL: +44 (0)1942 267090	POSITION: Customer Services EMAIL: Customer.Service@abworldfoods.com

PRODUCT DETAILS	
Product Code	440515
Product Name	SWEET TERIYAKI SCE
Brand	Blue Dragon
Net Quantity	190ml
Barcode	5010338404086
Units per Case	6 bottles
Outer Barcode	05015612402086

LABEL DETAILS	
Mandatory Name	A Japanese-style sauce made with soy sauce
Ingredients List (as stated on-pack)	
INGREDIENTS: Sugar, Soy Sauce Extract (25%) [Water, Soybeans , Wheat Flour, Salt], Water, Modified Maize Starch, Salt, Colour (Ammonia Caramel), Acid (Acetic Acid), Preservative (Sodium Benzoate).	

AB WORLD FOODS

Location: ABWF Asia	Document No: TTechQS001-F09	Number of pages: 2 / 6	
Document Title: Product Technical Information Sheet			
Issue date: 18.05.15	Version: 3	Change date: 18.05.15	Authorized by: AP

ALLERGEN INFORMATION (as provided on the product label)			
	CONTAINS YES/NO	MAY CONTAIN YES/NO	SOURCE
Milk & Milk Derivatives (including Lactose)	NO	NO	
Egg & Egg Derivatives	NO	NO	
Gluten-containing Cereals & Derivatives	YES	NO	Wheat
Soya & Soya Derivatives	YES	NO	Soybeans
Mustard & Mustard Derivatives	NO	NO	
Celery/Celery & Celery/Celery Derivatives	NO	NO	
Fish & Fish Derivatives	NO	NO	
Crustaceans & Crustacean Derivatives	NO	NO	
Molluscs & their Derivatives	NO	NO	
Lupin & Lupin Derivatives	NO	NO	
Sesame Seeds & Sesame Seed Derivatives		YES	
Sulphur Dioxide & Sulphites (≥ 10 ppm)	NO	NO	
Peanuts & Peanut Derivatives		YES	
Nuts & Nut Derivatives (EU)*		YES	
Tree Nuts & Tree Nut Derivatives (US FDA)**	NO	NO	
Aspartame / Aspartame-Acesulfame Salt	NO	NO	
Honey & Honey Derivatives (Bee Pollen, Royal Jelly, Propolis)	NO	NO	
Tomatoes & Tomato Derivatives	NO	NO	
Latex Contact Risk	NO		

* "Nuts" are defined in EU, Norwegian and Swiss allergen labelling requirements as almonds, Brazil nuts, cashews, hazelnuts, macadamia nuts / Queensland nuts / Australia nuts, pecan nuts, pistachio nuts, and walnuts.

** "Tree nuts" are defined in US FDA allergen labelling requirements as almond, beech nut, Brazil nut, butternut, cashew, chestnut, chinquapin, coconut, filbert / hazelnut, ginkgo nut, hickory nut, lichee nut, macadamia nut / bush nut, pecan, pili nut, pine nut / pinon nut, pistachio, sheanut, and walnut / heartnut / butternut.

LIFESTYLE (label claims)		
	YES/NO	DETAILS
Suitable for Vegetarians	Yes	
Suitable for Vegans	YES	
Gluten Free	NO	
Certified as Halal	NO	
Certified as Kosher	NO	
Certified as Organic	NO	
Use of RSPO-certified palm oil	NO	
No Artificial Colours	NO	
No Artificial Flavourings	NO	
No Artificial Preservatives	NO	

AB WORLD FOODS

Location: ABWF Asia	Document No: TTechQS001-F09	Number of pages: 3 / 6	
Document Title: Product Technical Information Sheet			
Issue date: 18.05.15	Version: 3	Change date: 18.05.15	Authorized by: AP

CONTAMINANTS		
	YES/NO	DETAILS
Free from Irradiation/Irradiated Ingredients	YES	
Free from Genetically Modified Ingredients	YES	

NUTRITION DATA		
Typical Values	Per 100ml (delete as appropriate)	Per Serving Serving Size: Servings per Pack:
Energy (kJ) / (kcal)	1458kJ/343kcal	
Fat:	<0.5 g	
of which saturates	<0.1 g	
of which mono-unsaturates	-	
of which polyunsaturates	-	
of which trans- fats	-	
Carbohydrate:	84.0 g	
of which sugars	80.0 g	
of which starch	-	
Fibre (AOAC)	<0.5 g	
Protein	1.6 g	
Salt	8.5 g	
Sodium	-	
Calories from Fat	-	
Cholesterol	-	
Vitamin A	-	
Vitamin C	-	
Calcium	-	
Iron	-	

NB US FDA Nutrition Facts are given as % daily values for the stated serving size, not per 100g / per 100ml

NUTRITION CLAIMS (label claims)		
	YES/NO	DETAILS
Low Fat	NO	
Reduced Fat	NO	
Reduced Energy	NO	
Reduced Sugar	NO	

AB WORLD FOODS

Location: ABWF Asia	Document No: TTechQS001-F09	Number of pages: 4 / 6	
Document Title: Product Technical Information Sheet			
Issue date: 18.05.15	Version: 3	Change date: 18.05.15	Authorized by: AP

Finish Product Standards

PHYSICAL ATTRIBUTES	
ATTRIBUTE	DESCRIPTION
Colour	Brownish red colour
Odour/Smell	Distinct aroma of teriyaki sauce
Appearance	Slightly Sticky sauce
Flavour	Sweet and salty taste

CHEMICAL STANDARDS (complete only as appropriate)			
TEST	METHOD	FREQUENCY	STANDARDS
pH	AOAC(2005) 981.12	Every Batch	3.8-4.2
Acidity	AOAC(2005) 942.15	Every Batch	0.6-0.8%
Brix	Hand Refractometer	Every Batch	67.0-72.0
Salt	AOAC(2005) 971.27	Every Batch	6.0-7.0
Viscosity	Brook field	Every Batch	5500-7500
Specific gravity	Weight	Every Batch	1.30-1.35
Total Aflatoxin	By External laboratory	Every year	Not detected
Aflatoxin B1, B2, G1 & G2	By External laboratory	Every year	Not detected

MICROBIOLOGICAL STANDARDS (complete only as appropriate)				
TEST	Unit of Measure	Standard/Accept	Maximum/Reject	Frequency
TVC	cfu/g	< 10 ³	> 10 ³	Every Batch
Coliforms	MPN	< 3	> 3	Every batch
<i>E. coli</i>	cfu/g	Not Detected	Detected	Every Batch
Yeasts	cfu/g	< 10	> 10	Every Batch
Moulds	cfu/g	< 10	> 10	Every Batch

FOREIGN BODY CONTROL		
METAL DETECTION	TEST PIECE SIZE	FREQUENCY
Ferrous	NO	
Non ferrous	NO	
Stainless Steel	NO	
	USED?	DETAILS
X-RAY DETECTION SYSTEM	NO	
OPTICAL DETECTION SYSTEM	NO	
SIEVE / FILTRATION	YES	80 mesh for filter starch solution
MAGNETS	YES	Magnetic filter in the pipe before pump to Storage tank
OTHER SYSTEMS	NO	

AB WORLD FOODS

Location: ABWF Asia	Document No: TTechQS001-F09	Number of pages: 5 / 6	
Document Title: Product Technical Information Sheet			
Issue date: 18.05.15	Version: 3	Change date: 18.05.15	Authorized by: AP

PRODUCT STORAGE		
Total Shelf Life	2 Years	
Recommended Unopened Storage Conditions	Store in a cool, dry place.	
Durability Date (Type) (Location)	Type Best Before End	Location See neck of bottle
Example of Lot Marking Format for Traceability & Location	SSS XXXY ABCD Best Before End: MM/YYYY SSS = Supplier name code (Fixed for supplier code) XXX = Julian Date (001, 002, 003,...,366) eg. 001 is 1st January, 002 is 2nd January...032 is 1st February... Y = Last digit of the production year eg. 1 is from 2011, 2 is from 2012, 3 is from 2013... ABCD = Internal factory batch code for traceability.	
Shelf Life Once Opened	12 Weeks	
Recommended Opened Storage Conditions	Refrigerate after opening and consume within 12 weeks.	

Packaging Details

PRIMARY PACKAGING DETAILS	COMPONENT 1	COMPONENT 2	COMPONENT 3	COMPONENT 4
Type of Packaging	Plastic bottle	Plastic cap		
Material	PET	LDPE		
Recyclable?	Yes	Yes		

SECONDARY PACKAGING DETAILS	COMPONENT 1	COMPONENT 2	COMPONENT 3	COMPONENT 4
Type of Packaging	Kraft tray	Shrink film	Label	
Material	Paper	PE	Paper	
Recyclable?	Yes			

TERTIARY PACKAGING DETAILS	COMPONENT 1	COMPONENT 2	COMPONENT 3	COMPONENT 4
Type of Packaging	Wood Pallet	Shrink wrapped pallet		
Material	Wood	LLDPT		
Recyclable?	Yes	Yes		

PALLETISATION DETAILS	
Cases per Pallet Layer	N/A
Layers per Pallet	N/A
Pallet Dimensions (W x D) (m)	N/A
Overall Pallet Height (m)	N/A
Gross Weight of Pallet (kg)	N/A

AB WORLD FOODS

Location: ABWF Asia	Document No: TTechQS001-F09	Number of pages: 6 / 6	
Document Title: Product Technical Information Sheet			
Issue date: 18.05.15	Version: 3	Change date: 18.05.15	Authorized by: AP


SITE ACCREDITATION	YES / NO (IF YES, STATE LEVEL/GRADE)
BRC Global Food Safety Standard	Yes, Grade A
IFS Standard	No
HACCP	Yes
RSPO	No
Other (e.g. ISO)	ISO9001: 2015

Supplier Declaration

AB World Foods Ltd. hereby warrants that the specified product shall conform to the nature, substance and quality parameters specified herein.

The specified product will conform to all relevant UK/EU legislation and, where applicable, other local legislation in any relevant market for which the product is originally intended.

The information contained within this document is confidential, must not be communicated to third parties without the prior knowledge and approval of AB World Foods Ltd, and must not be altered.

Specification agreement	
Customer agreement :	Print name:
	Sign :
	Date:
ABWF Technical agreement:	Print name: Soracom Chardwiriyaapreecha
	Sign: 
	Date: 12 th June 2018

Document created by:	Soracom Chardwiriyaapreecha
Document date:	12 th June 2018

Please return a signed and dated copy of this page to the relevant AB World Foods Ltd. Technical contact in acceptance of this document. Failure to do so within 28 day of receipt will be taken as agreement of this document's contents.