

# CONFIDENTIAL PRODUCT SPECIFICATION



*Our Vision:*  
**We want to be your favourite baker**

Company Details & Contacts	
Company Name	Fosters Bakery (Staincross) Limited
Address	Towngate, Mapplewell, Barnsley S75 6AS
Telephone	01226 382877
Contact for order placement	orders@fostersbakery.co.uk
Account Manager	Sara Beaumont 07855 346137 sara@fostersbakery.co.uk Shaun Fearnley 07974 442864 sf@fostersbakery.co.uk
Quality Manager	Orsolya Szekeres 01226 215906 orsi@fostersbakery.co.uk
Technical Bakers	01226 215980 technical@fostersbakery.co.uk
Emergency Contact	Sara Beaumont 07855 346137 sara@fostersbakery.co.uk Shaun Fearnley 07974 442864 sf@fostersbakery.co.uk
This specification was prepared by	Adam Westnedge technical@fostersbakery.co.uk

Product Number (SAP Code)	P1111
Product Name	Wholemeal Torpedo (side sliced) 20 x 2
Specification Date	22/08/2023

Physical Standards	
Status	Food Ingredient
Product Description:	Pre-sliced Wholemeal Bread Roll
Country of Origin:	The United Kingdom of Great Britain and Northern Ireland (ENGLAND)
Appearance/Colour:	Typical of wholemeal bread.
Dimensions	Weight: 105g +/- 5g Length: 200mm +/- 10mm Height: 55mm +/- 10mm Width: 55mm +/- 10mm
Storage:	Storage: <b>Keep Frozen</b>
Shelf Life:	Life frozen; Day of Production + 365 days Shelf life once defrosted 3 days
Handling Guidelines	Do not refreeze after thawing. HANDLING GUIDELINES FROM FROZEN To defrost: Remove the required amount from the outer box keeping it in the plastic bag until required. Allow to defrost at room temperature. Once defrosted store in a sealed bag in a cool ambient dry place away from heat or direct sunlight. It is not recommended to store this product in a refrigerator as bread stales quicker between 0°C and 5°C.
Metal Detection	Metal avoidance and robust foreign body protocols are observed. Product is metal detected.

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Packaging Information		
Item	Material/ Description	Dimensions
Food Contact	Clear Polypropylene overwrap	20 x 2.5g
Outer Packaging	Cardboard case with vinyl sealing tape	470g
Tertiary Packaging	Wooden Pallet    Chep Polypropylene Pallet wrap	1200mm x 1000mm 110g
Label / Case Information	Product name & code, Batch Code, BBE Date & Fosters Company Information Ingredients list, Nutritional data.	
Food Contact Packaging complies with current legislation.		

Packing Configuration	Units per pack:	2	Cases per pallet layer	6
	Packs per case:	20	Layers per pallet:	6
	Units per case:	40	Cases per pallet:	36
Pallet Type:		Blue Chep UK 1200mm x1000mm		

Nutritional Information			
Method of Analysis or Source of Information			
Calculated from supplier sources, McCance & Widdowson, USDA databases			
			0.105
			Typical Constituent per 100gm
			Typical Constituent per portion
	Units	Quantity	Quantity
Energy (kJ)	g	1,039	1,091
Energy (kcal)	g	247	260
Fat	g	4.4	4.6
Of which saturates	g	1.3	1.4
Carbohydrate – Total	g	42.9	45.0
Of which Sugar	g	2.5	2.6
Dietary Fibre	g	5.9	6.2
Protein	g	9.2	9.6
Salt (from sodium)	g	0.86	0.90

Ingredient Declaration
<p>Wholemeal WHEAT Flour, Water, Yeast, Palm Oil, Sugar, Salt, WHEAT Gluten, Rapeseed Oil, WHEAT Flour(WHEAT Flour, Calcium Carbonate, Iron, Niacin, Thiamin), Emulsifiers[Mono and di-glycerides of fatty acids, Mono and di-acetyltartaric acid esters of mono and di-glycerides of fatty acids], Flour treatment agent[Ascorbic Acid].</p> <p>Undeclarable ingredients; Food grade enzymes, anti-caking agent in Salt</p> <p>Manufactured at a site that handles Milk, Eggs and Soya Case information includes a “May contain” statement as these allergens are also handled at the bakery.</p>

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Allergens Information							
No	Allergens Lists	Product contains Allergens?	Used at Manufacturing site		Cross-Contamination Possible?		Notes
		Yes / No	Yes	No	Yes	No	
1	Milk & milk derivatives	No	Yes		Yes		Shared equipment May contain statement required
2	Egg & egg derivatives	No	Yes		Yes		Shared equipment May contain statement required
3	Fish, crustacean, molluscs & derivatives	No		No		No	
4	Peanut & derivatives	No		No		No	
5	Nut derivatives	No		No		No	
6	Sesame seeds & derivatives	No		No		No	
7	Soya & derivatives	No	Yes		Yes		Shared equipment May contain statement required
8	Wheat / Barley / Oats / Rye & derivatives	Yes	Yes		Yes		
9	Maize & maize derivatives	No	Yes		Yes		
10	Gluten	Yes	Yes		Yes		
11	Celery, celeriac & derivatives	No		No		No	
12	Mustard & derivatives	No	No			No	
13	Lupin	No		No		No	
14	Sulphites / Sulphur dioxide	No	Yes <10 ppm	No		No	

Dietary and Food Intolerance Information	Yes / No	Certified?	comments
Suitable for Vegetarians	Yes	No	Vegetarian / Vegan designation by recipe only – site handles Milk + Eggs and carries May contain milk & eggs statement on all specifications / packaging
Suitable for Vegans	Yes	No	
Suitable for Coeliacs	No	No	
Suitable for Kosher Diets	No	No	
Suitable for Halal Diets	No	No	

Palm Oil (RSPO = Round Table on Sustainable Palm Oil)	Yes / No
Does this product contain Palm Oil	Yes
Does this product contain RSPO MB palm oil (mass balanced)	Yes
Does this product contain RSPO SG palm oil (segregated)	Yes
RSPO membership number: 9-0649-14-000-00 Certificate number: BMT-RSPO-000475	

Genetically Modified Organisms and Irradiation	Yes / No
Does this product contain any genetically modified protein or DNA?	No
Has this product and its ingredients been genetically modified?	No

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For Info – Non declarable food grade enzymes -The enzyme product is manufactured by fermentation of a microorganism that is not present in the final product. The production organism is improved by means of modern biotechnology.

Has this product been irradiated?

No

Microbiological Standards	Units	Specifications	
		Target	Reject
Aerobic colony count	Cfu/g	< 10 <sup>4</sup>	> 10 <sup>6</sup>
E.Coli	Cfu/g	<20	>100
Listeria	Cfu/g	ND in 25g	Detected in 25g
Coliforms	Cfu/g	<100	> 10 <sup>3</sup>
Salmonella	Cfu/g	ND in 25g	Detected in 25g
Enterobacteriaceae	Cfu/g	<100	>10 <sup>4</sup>
Coagulase Staphylococci	Cfu/g	<20	>10 <sup>4</sup>
<b>Comments:</b> Finished product microbiological sampling is carried out to an annual schedule which covers the full Fosters Product range			

Fosters Bakery has carried out a hazard analysis and prepared an HACCP plan describing the critical control points (CCPs). The HACCP plan is supported by a comprehensive prerequisite program implemented in Fosters Bakery' GMP practices. The product is produced according to Fosters Bakery' HACCP plan, GMP practices, and additional requirements controlled by Fosters Bakery' Quality Management System.

### ISSUE AUTHORISATION

P1111/ 1 - Wholemeal Torpedo (side sliced) 20 x 2

**WARRANTY:** Fosters Bakery (Staincross) Limited hereby warrants that all foods, ingredients and packaging supplied shall comply with all relevant UK legislation and statutes including all regulations, statutory instruments, Directives, Orders, Decisions or other requirements made thereafter.

A documented vulnerability assessment has been undertaken for all raw materials and information received from approved suppliers in regards with their supply chains and raw material integrity which underpins the current document.

Fosters aims to supply product of the agreed quality; at times this may require slight adjustments to the recipe to accommodate natural variations in raw material (especially flour). Fosters will not add an ingredient not already agreed in the recipe or make substantial changes that affect the nutritional declaration within the standard acceptable tolerance.

On behalf of Fosters Bakery (Staincross) Limited

Specification approved by: Adam Westnedge

Position: Assistant Bakery Technologist

Date: 22/08/2023

Signed for and on behalf of **customer**.

Please sign and return a copy of this specification within two weeks of receipt.

Failure to do so will be deemed as customer acceptance.

On behalf of -

Specification approved by:

Position:

Date:

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