

**Finished Product Specification
Product details**

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Thomas Ridley FOODSERVICE

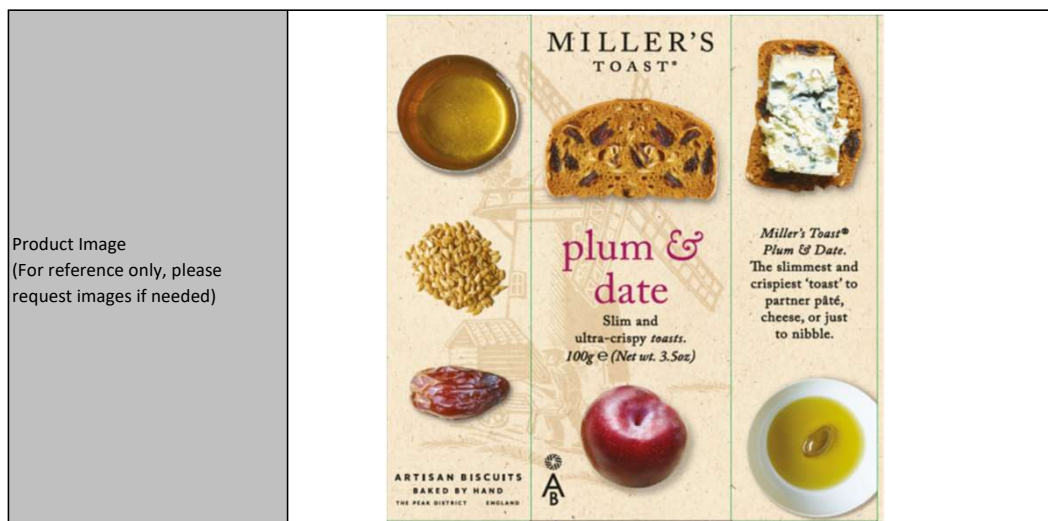
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As product information, ingredients, nutritional guides and dietary or allergy advice may change from time to time, we recommend that you always carefully read the product label prior to using or consuming any such products. You should not solely rely upon the information we provide and make your own assessment as to the suitability or otherwise of any given product.

ARTISAN
ASHBOURNE
BAKED BY HAND
ENGLAND
BISCUITS

Brand:	MILLER'S TOAST®
Product name:	Plum & Date
Product code:	ABMT006
Recipe:	738
Country of Origin:	UK
Unit Weight : (g e)	100 g e
Number of units per case	6
Product Description For Marketing Purposes:	Fruity Miller's Toast® with Plum & Date, and other good ingredients from the Miller's table. The slimmest and crispiest 'toast' to partner pâté, your favourite cheese, creamy dips - or just to nibble

Supplier name:	Artisan Biscuits Ltd
Supplier address:	Blenheim Road Ashbourne Derbyshire DE6 1HA
Commercial & Marketing contact	Mr John Siddall
Number	+44 (0) 1225 487998
Email	john@artisanbiscuits.co.uk
Sales order contact	Mrs Kalbinder Bains
Number	+44 (0) 1335 342373
Email	kalbinder@artisanbiscuits.co.uk
Technical contact	Mr Brian Clarke
Number	+44 (0) 1335 340761
Email	brian.clarke@artisanbiscuits.co.uk
24 Hour contact number	Mr John Siddall +44 (0) 7860 616569



Finished Product Specification
Product details

ORGANOLEPTIC PROFILE:

Appearance:	Thin slices of toast studded with inclusions
Texture:	Crispy
Aroma:	Fruity
Flavour:	Fruity

SHELF LIFE AND STORAGE

Maximum Shelf life (from manufacture):	12 Months
Packaged in a Protective Atmosphere?	Yes
Storage Conditions	Cool and dry, keep out of direct sunlight. Store in an airtight container after opening
Date and Lot Marking	Best Before End DD / MM / YYYY LXXXXXXXX

SPECIAL UINTEREST SUITABILITY

Yes / No

Organic	No	
Vegetarian	Yes	
Vegan	No	
Kosher	No	
Halal	No	

Languages pre-printed on packaging:	
English	Yes
French	Yes
Spanish	Yes
German	Yes
Italian	Yes
Danish	Yes
Swedish	Yes
Dutch	No
Japanese	No

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Finished Product Specification Ingredient & Nutritional info

INGREDIENT BREAKDOWN

Please note only % QUID values are given where required

Ingredients in descending order	Compound ingredients	% QUID (where applicable)	Function (where applicable)
Buttermilk			
Chopped Dates		42%	
Wheat Flour			
Linseeds		6%	
Red Plum Concentrate		3%	
Soft Brown Sugar			
Honey			
Extra Virgin Olive Oil			
Lemon Juice Concentrate			
Sodium Bicarbonate			Raising agent
Sea Salt			
Whole Milk Powder			
Natural Flavouring			

Not suitable for nut allergy sufferers.

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Finished Product Specification Ingredient & Nutritional info



NUTRITIONAL INFORMATION (UK / EU Format)

		Per 100g
Energy	kJ	1308
	kcal	310
Fat	g	5.5
of which saturates	g	0.9
Carbohydrates	g	56.7
of which sugars	g	23.6
Protein	g	7.6
Salt	g	1.7

**Finished Product Specification
Food Intolerance**

Food Intolerance:

	Present in the recipe Yes / No	Source (if present)	used in the manufacturing environment
Cereals containing Gluten (Wheat, Rye, Barley, Oats etc)	Yes	Wheat Flour	-
Egg / Egg derivatives	No	-	Yes
Milk / Milk derivatives (including lactose)	Yes	Buttermilk, Whole Milk Powder	-
Soy(a)	No	-	Yes
Celery / Celery derivatives	No	-	Yes
Mustard	No	-	Yes
Sesame / Sesame derivatives	No	-	Yes
Sulphites	No	-	Yes
Nuts / Nut Derivatives	No	-	Yes
Peanuts / Peanut Derivatives	No	-	No
Lupin / Lupin derivatives	No	-	No
Molluscs and derivatives	No	-	No
Crustaceans and derivatives	No	-	No
Fish and Derivatives	No	-	No
Meat / Poultry	No	-	No
Maize / maize derivatives	No	-	Yes
Malt / Malt derivatives	No	-	Yes
Yeast / Yeast derivatives	No	-	Yes
Additives	No	-	No
Artificial Colours	No	-	No
Artificial Flavourings	No	-	No
MSG and other glutamates	No	-	No
Preservatives	No	-	No
Added Salt	Yes	Salt in the recipe	-

Does the recipe contain:	Yes / No	Source (if present)	May contain
Genetically Modified Ingredients	No		--
Irradiated ingredients	No		--

**Finished Product Specification
Micro & Testing**

MICROBIOLOGICAL STANDARDS

Test	Target	Reject	Frequency
TVC	<10 ³	>10 ⁵	At least annually
Coliforms	<10	>10 ⁴	At least annually
Enterobacteriaceae	<10	>10 ⁴	At least annually
E. Coli	Absent in 10g	>100	At least annually
Staphylococcus aureus	<10	>100	At least annually
Yeasts	<10	>10 ⁵	At least annually
Moulds	<50	>10 ⁴	At least annually
Salmonella sp.	Absent in 50g	Present	At least annually

Laboratory used:	Eclipse Scientific / ALS Food and Pharmaceutical
Accreditation:	UKAS 1282

QUALITY CONTROL CHECKS

	Expected Standard	Frequency
Raw Materials	Meet Specification	On delivery
Ingredients / Recipes	Checked off as added to mix	Every Mix
Baked Product checked against specification	Colour, weight, dimensions, taste	Start of mix
Weight Checks	Average weight	5 packs every 30 minutes
Packaging coding check	checked against specification	Start of batch, hourly
Metal Detection	Test packs rejected	Start of batch, hourly, End of Batch

METAL DETECTION SENSITIVITY (Site CCP)

	Ferrous	Non-Ferrous	Stainless Steel
Clear / Printed Film	1.5mm	1.5mm	2.5mm
Metalised Film	2.0mm	3.0mm	4.5mm
Printed Pouch	1.5mm	1.5mm	2.5mm

**Finished Product Specification
Packaging**



Unit Barcode (EAN-13)		5014908008582
Outer Barcode (ITF-14)		05014908008599
Number of units per case		6
Number of cases per layer		34
Number of Layers per Pallet		5

Number of cases per pallet	170
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Net Weight of unit (Kg e)		0.1
Net Weight of Units per case in (Kg)		0.6

Gross Weight of Case (Kg)	0.886
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Primary / Secondary / Tertiary	Exchequer Code	Tropos Code	Description	Type of Material	Quantity / Case	Packaging Dimensions (mm)			
						L (mm)	W (mm)	H (mm)	Weight (Kg)
P - Tray		RMPT034	Card toast tray	Card	6	150	65	45	0.008
P - Film		RMPF100	240MM ProFormance PET HB/ PE 40mu	Plastic	6		240		0.003
P - Carton		RMPC402	EU Cranberry & Raisin Carton	Paper	6	200	75	55	0.020
P - Gift Tin			N/a	Metal					
S - Outer Case		RMPO080	Cardboard Outer case	Paper	1	215	180	160	0.100
S - OC Label				Paper					
T - Pallet				Wood	N/A	1200	1000	150	15.000
T - Pallet corners			Corner protectors	Paper	N/A	45	45	120	0.217
T - Pallet shroud		RMCV008	Bubble wrap	Plastic	N/A				0.085
T - Pallet shroud		RMPF067	Stretch Wrap	Plastic	N/A				0.304

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Finished Product Specification Process flow



PROCESS FLOW SUMMARY


Toasts

Ingredients are weighed out manually to the recipe, they are mixed, processed, baked and sliced. Packed into liners which are then overwrapped on a flow wrap machine and screened by a metal detector before placing in final packaging.

WARRANTY STATEMENT.

We warrant that the product supplied by Artisan Biscuits Ltd will comply with this specification and that it will

For and on behalf of the supplier.

NAME	Brian Clarke
POSITION	Technical Manager
SIGNED	
DATE	07/08/2020

For and on behalf of Customer

NAME	
POSITION	
SIGNED	
DATE	

**Finished Product Specification
History of Amendments**

REVISION HISTORY

Date	Issue No:	Reason for amendment	Authorised by
07/08/2020	001	New code and packaging	BC