



Process Heading	Product Specification				
Process Owner	Technical / QA Department				
Reference:	KTC 3.6-173	Revision:	4	Date:	13 <sup>th</sup> October 2021
Reviewed by:	Aleksandra Rybicka		Approved by:	Ehsan Rezaei	

## MANGO CHUTNEY

**Description** Viscous mixture prepared from wholesome Mangoes and other permitted substances like sugar, Sugarcane vinegar, spices and salt.

**Legal ingredient declaration** Sugar, peeled mango slices, sugar cane vinegar, salt, chilli powder, ginger powder, ground garlic, turmeric powder

### Ingredients

<i>Ingredient and compound ingredient breakdown</i>	<i>Source: Natural, Animal, Vegetable, Mineral, Synthetic</i>	<i>Country of origin</i>	<i>Level %</i>
Sugar	Natural, Vegetable	India	48%
Peeled Mango Slices	Natural, Fruit	India	45%
Sugar Cane Vinegar	Natural, Vegetable	India	4.412%
Salt	Natural, Mineral	India	2.5%
Chilli Power	Natural, Vegetable	India	0.06%
Ginger Powder	Natural, Vegetable	India	0.02%
Garlic Powder	Natural, Vegetable	India	0.005%
Turmeric Powder	Natural, Vegetable	India	0.003%

### Additives and Processing Aids

<i>Additive Name</i>	<i>E Number</i>	<i>Function</i>	<i>Country of Origin</i>	<i>Level</i>
N/A				

### Organoleptic

<b>Appearance</b>	Dispersed Mango pieces throughout the Viscous mass
<b>Aroma</b>	Characteristic of mango chutney. Fruity, Pleasant, Slight sharpness
<b>Flavour</b>	Characteristic of mango chutney. Fruity, Pleasant, Slight sharpness
<b>Texture</b>	Characteristic. Thick, smooth sauce with pieces of mango
<b>Colour</b>	Golden to dark yellow.



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### Physical and Chemical Data

Parameter	Units	Limits	Method
Salt	%	2.5±0.5	Mohr's method
Acidity (as Acetic Acid)	%	1.1 ± 0.1	Titration
Total Soluble Solids	Deg. brix	59.0 ± 1.0	Refractometer
pH		2.5 ± 0.5	pH Meter

### Allergens and Sensitive Ingredients

Free From	Component(s) and derivatives
Yes	Nuts - ( <i>almond, hazelnut, walnut, cashew, pecan, brazil nut, pistachio, macadamia nut, Queensland nut and products thereof</i> )
Yes	Azo Colours
Yes	Celery and products thereof
Yes	Cereals containing gluten and products thereof
Yes	Crustaceans and products thereof
Yes	Egg and products thereof
Yes	Fish and products thereof
Yes	Lupin and products thereof
Yes	Milk and dairy products
Yes	Molluscs and products thereof
Yes	Mustard seeds and products thereof
Yes	Other seeds and products thereof
Yes	Peanuts and products thereof
Yes	Processing aid(s)
Yes	Sesame seeds and products thereof
Yes	Soybeans and products thereof
Yes	Sulphur Dioxide and Sulphites at levels up to 10 ppm, expressed as SO <sub>2</sub> .
Yes	Yeast & Yeast derivatives

Manufacturing site handles **Mustard** and **Sulphur dioxide** and **sulphite** at levels >10mg/kg.



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### Food Intolerance Data

**Suitable for:**

Lactose intolerance

Ovo-lacto vegetarians

Kosher Diets

Vegans

Coeliacs

Muslim Diets

Vegetarians

### Nutrition Information

Nutritional Information	Average value in 100g
Energy	900 kJ /212kcal
Fat	0.1g
of which saturated	0.0g
Carbohydrates	52g
of which sugars	48g
Fibre	0.6g
Proteins	<0.5g
Salt	2.5g

All Nutritional information is given per 100g.

### Microbiological Standards

Type of microorganism	Typical analysis
Total Plate Count / g	< 1000
Yeast & Mould Count / g	Absent
Coliform Count / g	Absent
Detection of S aureus / g	Absent
E.Coli/ g	Absent

### GM Labelling

Product does not contain any genetically modified ingredients.



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### General Information

**Shelf Life** 24 months from date of manufacturing

**Storage Conditions** Store at ambient temperatures. Keep in cool dry place

**Shelf life after opening** Once opened consume within 4 weeks

**Packaging** Product is available in:  
40kg containers / drums  
20kg containers /drums  
5kg buckets / containers  
2.6kg containers

### Approval

<p><b>Signature of Acceptance for KTC (Edibles) Limited</b></p> <p>Name : Aleksandra Rybicka</p> <p>Signature : A.R</p> <p>Date : 13<sup>th</sup> October 2021</p>	<p><b>Signature of Acceptance for Customer</b></p> <p>Name :</p> <p>Signature :</p> <p>Date :</p>
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