



**PROPER CORNISH LTD  
 FINISHED PRODUCT SPECIFICATION  
 (FROZEN PRODUCTS)**

**QA-090A/20**

**Section A – Supplier Details**

<b>Registered Address:</b> Proper Cornish Ltd 3 Lucknow Road Bodmin Cornwall PL31 1EZ Tel: 01208 265830 Fax: 01208 78713 E-mail: <a href="mailto:propercornish@propercornish.co.uk">propercornish@propercornish.co.uk</a> Website: <a href="http://www.propercornish.co.uk">www.propercornish.co.uk</a>	<b>Manufacturing Address:</b>  As for registered address
<b>Technical Contact Name</b>	Geoff Waters
<b>Technical Telephone No.</b>	01208 261315
<b>Technical Email Address</b>	<a href="mailto:geoff.waters@propercornish.co.uk">geoff.waters@propercornish.co.uk</a>
<b>Commercial Contact Name</b>	Samantha Bolitho-Sayer
<b>Commercial Telephone No.</b>	01208 261302
<b>Commercial Email Address</b>	<a href="mailto:sam.bolithosayer@propercornish.co.uk">sam.bolithosayer@propercornish.co.uk</a>

**Section B – General Product Information**

<b>Product Title (as it appears on the label):</b>	(60) UCF 124g Secondary School Pizza Roll
<b>Product Description:</b>	Flavours reminiscent of a margherita pizza topping. Encased in a mixed herb and rusk, pre-glazed pastry roll. Suitable for vegans.
<b>Product Code:</b>	44001
<b>Product Type:</b>	Uncooked Frozen
<b>Product Marking:</b>	Mixed herb and rusk topping
<b>Factory Licence No:</b>	GB CQ515





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**SECTION C - Compound Ingredient Information**

Ingredient	Breakdown	Position In Ingredient Ranking
<b>WHEAT</b> Flour	<b>WHEAT</b> Flour, Calcium Carbonate, Iron, Niacin, Thiamin	1
Tomato	Tomatoes, Tomato Juice, Citric Acid	2
Vegetable Margarine	Vegetable Oils and Fats [Palm], Water, Salt, Lemon Juice	6
Vegan Seasoning	Textured <b>WHEAT</b> Protein [ <b>SULPHITE</b> ], Palm Fat, <b>WHEAT</b> Gluten, Rusk [ <b>WHEAT</b> Flour Calcium Carbonate, Iron, Niacin, Thiamin, Salt], Flavouring [Salt, Maltodextrin, Yeast Extract], Stabiliser [Methylcellulose], Salt, Dextrose, Herb [Sage], Spices [White Pepper, Coriander, Chilli], Yeast Extract, Onion Powder, Colour [Caramel]	7
Calzone Tomato Seasoning	Tomato Powder, Maltodextrin, Cornflour, Herbs [Oregano, Basil, Parsley], Salt, Garlic Powder, Onion Powder, Sugar, Spice [Black Pepper], Paprika Extract	8
Rusk	Rusk [ <b>WHEAT</b> Flour ( <b>WHEAT</b> Flour, Calcium Carbonate, Iron, Niacin, Thiamin)], Water, Salt, Raising Agent [Ammonium Carbonate]	10
White Shortening	Vegetable Oils and Fats [Palm, Rapeseed], Water, Salt, Lemon Juice	12
Garlic Puree	Rehydrated Garlic, Acidity Regulator [Citric Acid]	17
Mixed Herbs	Basil, Oregano, Parsley, Marjoram, Sage, Thyme	20
Vegan Glaze	Tapioca Dextrin, Dextrose	16

**Ingredients in Descending Order: (based on uncooked product)**

**WHEAT** Flour (**WHEAT** Flour, Calcium Carbonate, Iron, Niacin, Thiamin), Tomato (15%) (Tomatoes, Tomato Juice, Citric Acid), Water, Potato, Onion, Vegetable Margarine (Vegetable Oils And Fats [Palm], Water, Salt, Lemon Juice), Vegan Seasoning (Textured **WHEAT** Protein [**SULPHITE**], Palm Fat, **WHEAT GLUTEN**, Rusk [**WHEAT** Flour Calcium Carbonate, Iron, Niacin, Thiamin, Salt], Flavouring [Salt, Maltodextrin, Yeast Extract], Stabiliser [Methylcellulose], Salt, Dextrose, Herb [Sage], Spices [White Pepper, Coriander, Chilli], Yeast Extract, Onion Powder, Colour [Caramel]), Calzone Tomato Seasoning (3%) (Tomato Powder, Maltodextrin, Cornflour, Herbs [Oregano, Basil, Parsley], Salt, Garlic Powder, Onion Powder, Sugar, Spice [Black Pepper], Paprika Extract), Mixed Capsicum Peppers, Rusk (Rusk [**WHEAT** Flour (**WHEAT** Flour, Calcium Carbonate, Iron, Niacin, Thiamin)], Water, Salt, Raising Agent [Ammonium Carbonate]), Sweetcorn, White Shortening (Vegetable Oils And Fats [Palm, Rapeseed], Water, Salt, Lemon Juice), Yellow Peppers, Tomato Paste (1%), Modified Potato Starch, Vegan Glaze (Tapioca Dextrin, Dextrose), Garlic Puree (Rehydrated Garlic, Acidity Regulator [Citric Acid]), Parsley, Salt, Mixed Herbs (Basil, Oregano, Parsley, Marjoram, Sage, Thyme).

Quality standard	Originated by: Sue Dee	Date issued: 05/11/2021	Authorized by: Geoff Waters
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**Allergy Advice:** For allergens, including cereals containing gluten, see ingredients in **BOLD TEXT**

**Produced in a factory which handles milk and therefore may contain milk.**





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**SECTION D - Recipe Details**

Ingredients listed in descending order.

<b>INGREDIENT</b>	<b>SUPPLIER</b> (See Proper Cornish Approved Suppliers List)	<b>TEST</b>	<b>FREQUENCY</b>	<b>STANDARD</b>	<b>REJECT</b>
<b>Pastry</b>					
Wheat Flour	PC Approved	See PC Raw Materials Intake Procedure	Every Delivery	Conformance to RM specification	Out of specification
Vegetable Margarine	PC Approved	See PC Raw Materials Intake Procedure	Every Delivery	Conformance to RM specification	Out of specification
Water	South West Water	In-house Swab Tests Micro Testing	Monthly Quarterly	Conformance to RM specification	Out of specification Inform SW Water
White Shortening	PC Approved	See PC Raw Materials Intake Procedure	Every Delivery	Conformance to RM specification	Out of specification
Salt	PC Approved	See PC Raw Materials Intake Procedure	Every Delivery	Conformance to RM specification	Out of specification
<b>Filling</b>					
Tomato	PC Approved	See PC Raw Materials Intake Procedure	Every Delivery	Conformance to RM specification	Out of specification
Potato	PC Approved	See PC Raw Materials Intake Procedure	Every Delivery	Conformance to RM specification	Out of specification
Onion	PC Approved	See PC Raw Materials Intake Procedure	Every Delivery	Conformance to RM specification	Out of specification
Vegan Seasoning	PC Approved	See PC Raw Materials Intake Procedure	Every Delivery	Conformance to RM specification	Out of specification
Calzone Tomato Seasoning	PC Approved	See PC Raw Materials Intake Procedure	Every Delivery	Conformance to RM specification	Out of specification
Water	South West Water	In-house Swab Tests Micro Testing	Monthly Quarterly	Conformance to RM specification	Out of specification Inform SW Water
Mixed Peppers	PC Approved	See PC Raw material intake procedure Temperature check	Every Delivery	Conformance to RM specification <-18°C	Out of specification
Rusk	PC Approved	See PC Raw Materials Intake Procedure	Every Delivery	Conformance to RM specification	Out of specification
Sweetcorn	PC Approved	See PC Raw material intake procedure Temperature check	Every Delivery	Conformance to RM specification <-18°C	Out of specification

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<b>INGREDIENT</b>	<b>SUPPLIER</b> (See Proper Cornish Approved Suppliers List)	<b>TEST</b>	<b>FREQUENCY</b>	<b>STANDARD</b>	<b>REJECT</b>
Yellow Peppers	PC Approved	See PC Raw material intake procedure Temperature check	Every Delivery	Conformance to RM specification <-18°C	Out of specification
Tomato Paste	PC Approved	See PC Raw Materials Intake Procedure	Every Delivery	Conformance to RM specification	Out of specification
Modified Potato Starch	PC Approved	See PC Raw Materials Intake Procedure	Every Delivery	Conformance to RM specification	Out of specification
Garlic Puree	PC Approved	See PC Raw Materials Intake Procedure	Every Delivery	Conformance to RM specification	Out of specification
Parsley	PC Approved	See PC Raw Materials Intake Procedure	Every Delivery	Conformance to RM specification	Out of specification
Salt	PC Approved	See PC Raw Materials Intake Procedure	Every Delivery	Conformance to RM specification	Out of specification
Mixed Herbs	PC Approved	See PC Raw Materials Intake Procedure	Every Delivery	Conformance to RM specification	Out of specification
<b>Glaze</b>					
Glaze	PC Approved	See PC Raw Materials Intake Procedure	Every Delivery	Conformance to RM specification	Out of specification



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**SECTION D1 – Country of Origin**

<b>Ingredient Name</b>	<b>Country of Origin</b>
<b>Flour</b>	UK, Poland, Germany, USA, Canada, France, India, China
<b>Tomato</b>	Manufactured in Italy
Tomato	Italy
Tomato Juice	Italy
Citric Acid	Italy
<b>Water</b>	UK
<b>Potato</b>	UK
<b>Onion</b>	UK
<b>Vegetable Margarine</b>	Manufactured in Belgium
Vegetable Oils and Fats	South East Asia (Malaysia/ Indonesia/ Papua New Guinea), Ivory Coast, Ghana, Cameroon Brazil, Colombia, Honduras, Nigeria and Ecuador.
Water	Belgium
Salt	Belgium
Lemon Juice	Netherlands
<b>Vegan Seasoning</b>	Manufactured in UK
Textured Wheat Protein	Germany, Sweden, UK, Italy
Palm Fat	Malaysia, Indonesia, Papua New Guinea, Solomon Isles, Ivory Coast, Benin, Cameroon, Brazil, Honduras, Costa Rica, Columbia, Ecuador, Guatemala, Peru,
Rusk	UK, France, Netherlands, China, Norway, Germany, Sweden, USA, India
Flavouring	UK
Stabiliser	Germany, China, Japan, UK, France, Norway, USA, Korea
Salt	UK, Netherlands
Dextrose	Bulgaria, France, Belgium, UK, Italy, Spain, Hungary, Poland, Germany, Romania, Serbia
Sage	Turkey, Albania, Egypt
White Pepper	Indonesia, Vietnam, Sri-Lanka, India
Coriander	Bulgaria, Ukraine, Russia, Morocco, Canada, Spain, India, Romania, Turkey
Chilli	India, China, Peru, Nigeria, Malawi
Yeast Extract	UK, China, Belgium, Germany, Netherlands, France
Onion Powder	Egypt, India, China
Colour	UK, France
Calzone Tomato Seasoning	Manufactured in UK
Tomato Powder	Spain
Maltodextrin	France



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	Cornflour	Netherlands , Slovakia
	Oregano	Turkey
	Basil	Egypt
	Parsley	UK
	Salt	UK
	Garlic Powder	China
	Onion Powder	India
	Sugar	UK
	Black Pepper	Brazil
<b>Mixed Peppers</b>		Spain, Turkey, China
<b>Pinhead Rusk</b>		Manufactured in UK
	Wheat Flour	UK
	Water	UK
	Salt	UK
	Raising Agent	UK
<b>Sweetcorn</b>		Hungary
<b>White Shortening</b>		Manufactured in Belgium
	Vegetable Oils and Fats	Palm – South East Asia (Malaysia/ Indonesia/ Papua New Guinea), Ivory Coast, Ghana, Cameroon Brazil, Colombia, Honduras, Nigeria and Ecuador. Rapeseed – France, Germany, Hungary, Slovakia, Poland, Czech Republic, Belgium, Austria, Russia, Ukraine, Australia, Denmark and Great Britain
	Water	Belgium
	Salt	Belgium
	Lemon Juice	Netherlands
<b>Yellow Peppers</b>		Spain, Turkey, China
<b>Tomato Paste</b>		Italy
<b>Modified Potato Starch</b>		UK and France
<b>Vegan Glaze</b>		Manufactured in UK
	Water	UK
	Tapioca Dextrin	Germany
	Dextrose	Spain, Germany, Italy
<b>Garlic Puree</b>		Manufactured in China
	Rehydrated Garlic	China
	Citric Acid	China
<b>Parsley</b>		UK
<b>Salt</b>		UK
<b>Mixed Herbs</b>		Egypt, UK, Morocco, Turkey

**All fats and oils contained in Proper Cornish products are sourced from RSPO certified suppliers.**

Quality standard	Originated by: Sue Dee	Date issued: 05/11/2021	Authorized by: Geoff Waters
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**SECTION E – Physical Properties**

<b>Pack Size:</b>	60
<b>Declared Product Weight:</b>	124g
<b>Storage &amp; Temperature Instructions</b>	Keep frozen, store at -18°C. Do not defrost. Always cook before eating. Use within durability date. Handle boxes with care. Do not stack boxes more than 11 high
<b>Cooking/Heating Guidelines</b>	Always cook from frozen. Oven – Arrange frozen products on a baking tray and place into a pre-heated fan oven at 180°C/Gas mark 6. Bake for approximately 25-35 minutes until golden brown. Ensure a core temperature of >80°C is obtained before serving. (Adjustments may need to be made to suit particular ovens, see manufacturer's handbook for best results).
<b>Legal Minimum Meat Content:</b>	N/A

**Physical Attributes:**

Description	Deposit Weight + tolerance (g)	Percentage
Pastry	50g ± 5g	40%
Filling	70g ± 5g	56%
Topping	2g approx	
Glaze	2g approx.	
Total Weight Unbaked	124g ± 10g	

**SECTION F – Dietary and Allergy Data**

FREE FROM	YES / NO	Declared on Label	Source	Allergens on site
Egg and Derivatives	Yes	No		Yes
Milk and Derivatives	Yes	No		Yes
Lactose	Yes	No		Yes
Lupin and Derivatives	Yes	No		No
Cereals Containing Gluten	No	Yes		Yes
Wheat and Derivatives	No	Yes	Flour, vegan seasoning, rusk	Yes
Rye and Derivatives	Yes	No		No
Barley and Derivatives	Yes	No		Yes
Oats and Derivatives	Yes	No		Yes
Spelt and Derivatives	Yes	No		No

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FREE FROM	YES / NO	Declared on Label	Source	Allergens on site
Kamut and Derivatives	Yes	No		No
Nuts and derivatives	Yes	No		No
Peanuts and derivatives	Yes	No		No
Sesame Seeds & Derivatives	Yes	No		No
Mustard	Yes	No		Yes
Celery/Celeriac and Derivatives	Yes	No		Yes
Fish and Derivatives	Yes	No		No
Crustaceans and Derivatives	Yes	No		No
Molluscs and Derivatives	Yes	No		No
Sulphur Dioxides or Sulphites (>10mg/Kg)	No	Yes	Vegan seasoning	Yes
Soya and Derivatives	Yes	No		Yes
Yeast & Yeast Derivatives	No	Yes	Vegan seasoning	
Maize and Derivatives	No	Yes	Sweetcorn	
Fruit & Fruit Derivatives	No	Yes	Tomato, tomato seasoning, tomato puree, vegetable margarine and shortening	
Vegetable & Vegetable Derivatives	No	Yes	Potato, onion, sweetcorn, mixed peppers, tomato seasoning, garlic, vegetable margarine and shortening	
Additives And Processing Aids	No	Yes	Vegan seasoning, rusk, garlic puree	
Artificial Colours	Yes	No		
Azo & Coal Tar Dyes	Yes	No		
All Added Colours	No	Yes	Vegan seasoning	
Benzoates	Yes	No		
Bha/Bht (E320/321)	Yes	No		
Artificial Flavours	Yes	No		
All Preservatives	Yes	No		
Glutamates	Yes	No		
Aspartame	Yes	No		
Beef (non UK)	Yes	No		
Beef (UK Origin)	Yes	No		
Pork	Yes	No		
Lamb	Yes	No		
Poultry	Yes	No		
Gelatine	Yes	No		



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<b>Suitable for</b>	<b>Yes</b>	<b>No</b>
Vegetarians		✓
Vegans		✓

**SECTION G – NUT STATEMENTS**

Proper Cornish Ltd (Bodmin) operates a nut free site. No nuts or peanuts are allowed on site. There are no nuts or peanuts in this recipe, however we cannot guarantee that the raw materials entering the site are nut free.

Declared on the label?	No
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**SECTION H - Genetically Modified Ingredients**

	<b>YES</b>	<b>NO</b>
Does the product contain any genetically modified ingredients		✓
Does the product contain any ingredients derived from a genetically modified source		✓
Is I.P Certification available for this product?		✓

**SECTION I - Shelf Life, Storage & Delivery**

Shelf Life	Maximum – 18 months from production
Shelf life upon opening	As above if kept frozen
Storage Temp ( °C)	<-18°C
Handling Requirements	None



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**SECTION J - Organoleptic Description (Baked Product)**

Appearance	<p>Pastry - Oblong pastry case encompassing a savoury filling folded and sealed down one side. The pastry cooks to a mottled, golden brown, the colour may be darker on the seal. The pastry top has a rusk and herb topping. Pastry layers lift during cooking and produce a void around the filling.</p> <p>Filling - The filling may protrude at either end of the product. The filling glistens slightly and the overall colour is deep red. Sweetcorn, onions, peppers and herbs are also visible.</p>
Texture	<p>Pastry - The pastry displays characteristics of flaky and short crust pastry. Filling – Soft tomato base with slight resistance from the sweetcorn, peppers and onion.</p>
Flavour	Tomato and herbs
Aroma	Predominant tomato and herb notes

**SECTION K - Nutritional Information**

Nutrient		Per 100g/ml (as sold)	Per 100g/ml (cooked)	Typical 111g cooked	Declared on Pack	Data Source
Energy	(K/J)	850	944	1048	No	Nutricalc
Energy	(k/cal)	203	225	250	No	Nutricalc
Fat	(g)	9.5	10.5	11.7	No	Nutricalc
-of which saturates	(g)	4.8	5.4	6.0	No	Nutricalc
Carbohydrate	(g)	25.2	28.0	31.1	No	Nutricalc
-of which sugars	(g)	1.8	2.0	2.3	No	Nutricalc
Protein	(g)	5.2	5.8	6.4	No	Nutricalc
Salt	(g)	1.28	1.43	1.58	No	Nutricalc



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**SECTION L – Microbiological**

TEST	TARGET		REJECT	
	Unbaked	Baked	Unbaked	Baked
<i>Escherichia Coli</i> Type 1	<20 cfu/g	10 cfu/g	>100 cfu/g	>10 cfu/g
<i>Staphylococcus</i> (coagulase positive)	100 cfu/g	10 cfu/g	>500 cfu/g	>100 cfu/g
<i>Salmonella</i> /25g	Absent in 25g	Absent in 25g	Present in 25g	Present in 25g
<i>Clostridium perfringens</i>	<100 cfu/g	10 cfu/g	>500 cfu/g	>10 cfu/g
<i>Bacillus cereus</i>	<500 cfu/g	10 cfu/g	>1000 cfu/g	>10 cfu/g

**SECTION M – Quality Checks & Foreign Body Detection Methods**

Test	Frequency		Parameters
Raw Material Assessment	All deliveries	Temperature No contamination Meets specification	Frozen <-18°C No tolerance No tolerance
Process Control	Every 30 mins on all lines	Temperature Weights Meets specification	As stated in HACCP ANALYSIS
Metal Detection	Every 30 mins	All products	2mm Ferrous 2.5mm non-Ferrous 2.5mm SS
Sieving	All flour	From bag	No contamination-reject
Glass Policy/Audit	Daily/Weekly -Dependant on risk assessment	All glass and brittle materials	No tolerances -reject

**SECTION N - Packaging Information**

Component	Outer Case	Label	Tape
Material	Brown Cardboard Box	Paper	Plastic Tape
Specification	404x302x128mm	250x100mm	
Primary / transit	Primary	Secondary	Secondary
Component weight / per case (g)	238g	1g	3g
Barcode	05023281440018		

Pallet type	Wooden Pallet
No. of Retail Units per Crate / Case	60
No. of Crates / Cases per pallet Layer	10
No. of Layers per Pallet	11
No. of Crates / Cases per pallet	110
Clearly state how the pallet/shipper/dolly will be wrapped or stabilised during transit	Cardboard Layer Pad x 5, Pallet Wrap



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**SECTION O – HACCP FLOW DIAGRAM**

Refer to HACCP Document QA-12A

Scope and Applicability: This Specification confirms the standards adhered to by Proper Cornish for the product named as such. It is intended to provide authoritative and accurate information regarding composition. Processing, packaging, storage, consumer handling and the supplying company's control procedures and standards as they relate to product safety and quality. The specification thus provides an audit standard against which the conformance of the product may be judged and is intended to provide evidence of due diligence in relation to the Food Safety Act 1990.

**Authorised on behalf of Proper Cornish by**

**Name:** Geoff Waters

**Position:** Technical Manager

**Date of Issue:** 16/11/2021

**Signature:**

**Issue No:** 1

<b>Amendments</b>					
Previous Issue	Previous Issue Date	Current Issue	Current Issue Date	Sections Changed	Details of Change
N/A	N/A	1	16/11/2021		New product