



Specification Document Control	
PRODUCT NAME:	Chocolate Orange Sponge
PRODUCT CODE:	SPO-LGE-CHOR-S

Issue Date	Revision No.	Issued By	Amendments Made
10/10/2021	2	E Harris	Update address

SUPPLIER INFORMATION	
SUPPLIER: Sponge	POINT OF MANUFACTURE: Sponge
ADDRESS: Sponge Cakes Ltd, Sponge Rise, Hempstead Road, Holt, Norfolk, NR25 6DG	ADDRESS: Sponge Cakes Ltd, Sponge Rise, Hempstead Road, Holt, Norfolk, NR25 6DG
TEL No: 01263711033	TEL No:01263711033
FAX No: 01263715655	FAX No: 01263715655
Technical Department	E Harris

INGREDIENT INFORMATION	
PRODUCT TITLE:	10" Chocolate Orange Sponge
DESCRIPTION OF PRODUCT:	Marbled chocolate and orange flavoured sponge marbled filled with chocolate butter cream
PRODUCT SHELF LIFE:	P+ 10 days
INGREDIENT DECLARATION:	Sugar, margarine (palm oil, rapeseed oil, salt, emulsifier E475, flavouring, sunflower oil, colours (curcumin, annatto), eggs , self raising flour (wheat flour, raising agents (sodium bicarbonate, mono calcium phosphate), calcium carbonate, iron, niacin, thiamin), butter (milk), dark chocolate (cocoa mass, sugar, cocoa butter, milk powder, emulsifier (soya lecithin), vanilla flavour), cocoa powder, natural orange flavour, white chocolate (sugar, cocoa butter, milk powder, emulsifier (soya lecithin),



	vanilla flavour), orange chocolate (sugar, cocoa butter, milk powder, emulsifier (soya lecithin), orange flavour, colour (apocarotenal), vanilla flavour
NUTRITIONAL INFORMATION: Source: A la Calc Values quoted should be used for guidance purposes only.	Energy kJ 1826(437 kcal), Fat 28.1g (of which Saturates 6.8g), Carbohydrates 48g (of which Sugars 35.8g), Protein 3.8g, Salt 0.34g
Allergens and special dietary requirements	Wheat, Gluten, Eggs, Milk. May contain traces of nuts.
DATE CODING INFORMATION:	Use by Julian Date Coding
INSTRUCTIONS FOR USE:	Store in an air tight container at room temperature out of sunlight.
STORAGE CONDITIONS / TEMPERATURE PARAMETERS:	Ambient, room temperature

RECIPE INFORMATION

Ingredient	Supplier	Country Of Origin
Sponge		
Marvello	Bako	Belgium/UK
Caster Sugar	Klumans	UK/Mozambique
Free Range Eggs	P R & Sexton	UK
Self Raising Flour	Marriages	UK
Cocoa Powder	HB	UK
Orange Oil	Omega	UK
Butter	Kingfisher Provisions	UK
Icing Sugar	Klumans	UK/Mozambique USA/Germany
Orange Oil	HB	Belgium
White Chocolate	HB Ingredients	Belgium
Dark Chocolate	HB Ingredients	Belgium
Orange Chocolate	HB Ingredients	Belgium

FINISHED PACK INFORMATION

Finished Product Weight	1.788 Kg
Tolerance	+/- 10%
Lower Limit	1.610 Kg

PRIMARY CONTACT PACKAGING

Item	Material	Weight	Dimensions
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Two Sided Poly Cake Board Ref:225MM RD	OPP Film Laminated Board	39g	22.5cm
One Sided Poly Collars Ref: 100x800	OPP Film Laminated Board	26g	100x800cm
Film 800/400 20MC Plain	20 Micron Film	N/A	Approximately 30cm

SECONDARY PACKAGING

Item	Material	Weight	Dimensions
Cardboard Outer Box	Cardboard	139g	250x250x100cm
Courier Outer Box	Cardboard	1.211g	572x572x215cm

MICROBIOLOGICAL CRITERIA (See ILS Reports)

ORGANOLEPTIC & PHYSICAL PROPERTIES

FLAVOUR	Chocolate orange flavour, through both sponge and butter cream, white, dark and orange chocolate toppings.
TEXTURE	Light airy sponge, smooth butter cream.
APPEARANCE	Even marbling of chocolate and orange sponge, light brown chocolate butter cream and even distribution of white, dark and orange chocolate across top of Sponge
ODOUR	Rich chocolate and citrus orange aroma

FREE FROM / SUITABILITY INFORMATION:

The Product & Ingredients Used to Manufacture The Product Are:	Delete As Applicable	Comments
Free from Milk or Milk Derivatives	NO	
Free from Lactose	NO	
Free from Egg and Egg Derivatives	NO	
Free from Animal Products	NO	
Free from Gelatine	YES	
Free from Rennet	YES	
Free from Beef & Beef Bi-products – Country of origin required.	YES	
Free from Offal	YES	
Free from Bovine Collagen & Protein Extracts	YES	
Free from Beef Fat & Suet	YES	
Free from Beef Stock and Extracts	YES	
Free from MRM (Mechanically Recovered Meat)	YES	
Free from Pork & Pork Products- Country of origin required.	YES	
Free from Fish, Crustaceans, Molluscs and their Derivatives	YES	
Free from BHA / BHT	YES	
Free from Azo Colours and Coal Tar Dyes	YES	
Free from Wheat & Wheat Derivatives	NO	
Free from Barley	YES	
Free from Oats spelt	YES	
Free from Rye	YES	
Free from Karmut	YES	



Free from Lupin	YES		
Free from Hybrid Strains	YES		
Free from Gluten		NO	
Free from Glutamates e.g. MSG	YES		
Free from Benzoates	YES		
Free from Sulphites	YES		
Free from Nuts, Nut Oils & Nut Derivatives	YES		
Free from Sesame Seeds and Derivatives	YES		
Free from Soya and Soya Derivatives		NO	
Free from Maize		NO	
Free from Maize Derivatives		NO	
Free from Hydrogenated Vegetable Protein or Derivatives	YES		
Free from Fruit & Fruit Derivatives		NO	
Free from Vegetable & Vegetable Derivatives		NO	
Free from Yeast & Yeast Derivatives	YES		
Free from Garlic	YES		
Free from Honey	YES		
Free from Shellac	YES		
Free from Aspartame	YES		
Free from Celery / Celeriac	YES		
Free from Mustard	YES		
Free from Latex	YES		
Free from Artificial Colours	YES		
Free from Artificial Flavours	YES		
Free from Added Salt	YES		
Free from Added Sugar		NO	
Free from Additives		NO	
Free from Irradiated Foodstuffs	YES		
Free from Genetically Modified Organisms	YES		
Suitable for Vegetarians	YES		
Suitable for Ova Lacto Vegetarians	YES		
Suitable for Vegans		NO	
Suitable for Coeliacs		NO	
Suitable for Lactose Intolerance		NO	
Suitable for Nut Allergy Suffers	YES		

GENETICALLY MODIFIED ORGANISM INFORMATION

Does the product or any of its ingredients contain any genetically modified material whether viable or not?		NO
Is the material or any of the processing aids produced from genetically modified material, whether viable or not?		NO
Has the material or any of the processing aids been significantly changed as a result of genetic modification?		NO
Have genetically modified organisms been used as processing aids or additives or to produce processing aids or additives used in connection with the production of the food or any of its ingredients?		NO
Does the product or any of its ingredients contain Soya or maize?	Yes	
If the product or any of its ingredients does contain Soya or maize is it from a GMO free source?	Yes	
Does the product or any of the product ingredients contain, or is it produced using any potential derivatives of Soya or maize e.g. Soya bean oil, lecithin, glucose, maltodextrin, ascorbic acid, citric acid etc?	Yes	



If the product or any of its ingredients is produced using any of the above is it from a GMO free source?	Yes	
Can you trace back to the source to confirm Genetically Modified Maize?		N/A
Can you trace back to the source to confirm Non-Genetically Modified Maize?		N/A
Can you trace back to the source to confirm Non-Genetically Modified Soya?		N/A
Can you trace back to the source to confirm Genetically Modified Soya?		N/A

LEGAL DECLARATION / WARRANTY

Under the agreement no changes may be made to this ingredient specification without prior notification and agreement with Sponge Cakes Ltd.

This product, packaging and production factory comply with current U.K Salsa regulations and food laws.

The packaging materials comply with all current U.K regulations/legislation relating to materials and articles in contact with food.

SPECIFICATION AND WARRANTY AGREED

FOR SUPPLIER

.....NAME

.....SIGNATURE

.....POSITION

..... DATE

SPONGE CAKES LTD.

.....TECHNICAL DEPARTMENT

.....DATE

.....SPECIFICATIONS TECHNOLOGIST

.....DATE