

The bod information suggled by Thomas Bidley Occupied by 19:27 cmr., 25 Apr 2022

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As product information, regredients, multimostilipation of delargy or offering the approach of the product of the produ

Specification Document Control	
PRODUCT NAME:	Apple Crumble
PRODUCT CODE:	SPO-Baby-AC-S

Issue Date	Revision No.	Issued By	Amendments Made
03/03/2022	1	E.Harris	
			4

5	UPPLIER INFORMATION	
SUPPLIER:	POINT OF MANUFACTURE:	
Sponge	Sponge	
ADDRESS: Sponge Cakes Ltd, Sponge Rise, Hempstead Road, Holt, Norfolk, NR25 6DG	ADDRESS: Sponge Cakes Ltd, Sponge Rise, Hempstead Road, Holt, Norfolk, NR25 6DG	
TEL No: 01263711033	TEL No:01263711033	
FAX No: 01263715655	FAX No: 01263715655	
Technical Department	E Harris	

INGREDIENT INFORMATION			
PRODUCT TITLE:	Apple Crumble Sponge		
DESCRIPTION OF PRODUCT:	A cinnamon sponge with sultanas & real apple pieces, vanilla		
	butter cream & crunchy crumble pieces on top.		
DDODUOT CUELE LIEF.	P+ 7 days		
PRODUCT SHELF LIFE:			
INGREDIENT DECLARATION:	Sugar, self raising flour (wheat flour, raising agents (sodium		
	bicarbonate, mono calcium phosphate), calcium carbonate, iron,		
	niacin, thiamin), free range eggs, rapeseed oil, sliced apple		
	(apple, citric acid, ascorbic acid), butter (milk), sultanas, plain		
	flour (wheat flour, calcium carbonate, iron, nicotinamide,		
	thiamine), natural vanilla flavouring, cinnamon.		



NUTRITIONAL INFORMAT	ION:	(Typical values per 100	0g): Energy kJ 1684(400 kcal), Fat 22.6g	
THE THIRD WILL BY GIVEN THE THE		(of which Saturates 5.8g), Carbohydrates 49.7g (of which		
Source: A La Calc		Sugars 37.8g), Protein	3. 4g, Salt 0.39g.	
Values quoted should be us purposes only.	sed for guidance			
purposes orny.				
Allergens and special dietar	ry requirements	Wheat, Eggs, Milk	1	
DATE CODING INFORMAT	ΓΙΟΝ:	Use by		
INSTRUCTIONS FOR USE	•	Julian Date Coding	avad stars is a sixtisht container at	
INSTRUCTIONS FOR USE	::	Once packaging is removed, store in an air tight container at room temperature out of sunlight.		
STORAGE CONDITIONS / TEMPERATURE		Ambient, room temperature		
PARAMETERS:		CIPE INFORMATION		
	KE	CIPE INFORMATION		
Ingredient		Supplier	Country Of Origin	
Self raising flour	Marriages		UK	
Free range eggs	PR&GSext	on	UK	
Soft dark brown sugar	Klumans	A)	UK (Molasses USA)	
Rapeseed oil	Booker		UK	
Cinnamon	Klumans		Indonesia	
Sultanas	Klumans		Indonesia	
Apples	Bako	<u> </u>	Italy	
Baking powder	Bako	<u>*</u>	UK	
Butter	Dairy Kompai	ny	UK	
Natural vanilla extract	Omega		UK	
D	D - 1/2		LUZ (MALLELE LUCA)	

4	FINISHED PACK INFORMATION
Finished Product Weight	80g
Tolerance	+/- 10%
Lower limit	72g

PRIMARY CONTACT PACKAGING					
Item Material Weight Dimensions					
Film 225	20 Micron Film	N/A	Approximately 9cm		
20MC Plain					

SECONDARYPACKAGING

Bako

Klumans

Demerara sugar

Icing sugar

UK (Molasses USA)

UK



Item	Material	Weight	Dimensions
Cardboard Outer Box	Cardboard	3g	5.5x5.5x6.3cm
Trade Outer Box	Cardboard	1.211g	250x250x100cm

	MICROBIOLOGICAL CRITERIA (See ILS Reports)	
	ORGANOLEPTIC & PHYSICAL PROPERTIES	
FLAVOUR Spiced cinnamon and juicy apple		
TEXTURE	Moist sponge with juicy sultanas and apple pieces throughout	
APPEARANCE	Rich, deep, golden colour with light green apple pieces and sultanas visible	
ODOUR	Cinnamon.	

The Product & Ingredients Used to Manufacture The Product Are:	Delete Applic		Comments
Free from Milk or Milk Derivatives	Аррію	NO	
Free from Lactose		NO	
Free from Egg and Egg Derivatives		NO	
Free from Animal Products		NO	
Free form Gelatine	YES	1	
Free from Rennet	YES		
Free from Beef & Beef Bi-products – Country of origin required.	YES		
Free from Offal	YES		
Free from Bovine Collagen & Protein Extracts	YES		
Free from Beef Fat & Suet	YES		
Free from Beef Stock and Extracts	YES		
Free from MRM (Mechanically Recovered Meat)	YES		
Free from Pork & Pork Products- Country of origin required.	YES		
Free from Fish, Crustaceans, Molluscs and their Derivatives	YES		
Free from BHA / BHT	YES		
Free form Azo Colours and Coal Tar Dyes	YES		
Free from Wheat & Wheat Derivatives		NO	
Free from Barley	YES		
Free from Oats spelt	YES		
Free from Rye	YES		
Free from Karmut	YES		
Free from Lupin	YES		
Free from Hybrid Strains	YES		
Free from Gluten		NO	
Free from Glutamates e.g. MSG	YES		
Free from Benzoates	YES		
Free from Sulphites	YES		
Free from Nuts, Nut Oils & Nut Derivatives	YES		
Free from Sesame Seeds and Derivatives	YES		
Free from Soya and Soya Derivatives	YES		
Free from Maize	YES		
Free from Maize Derivatives	YES		
Free from Hydrogenated Vegetable Protein or Derivatives	YES		
Free from Fruit & Fruit Derivatives		NO	



Free from Vegetable & Vegetable Derivatives		NO	
Free from Yeast & Yeast Derivatives	YES		
Free from Garlic	YES		
Free from Honey	YES		
Free from Shellac	YES		
Free from Aspartame	YES		
Free from Celery / Celeriac	YES		
Free from Mustard	YES		
Free from Latex	YES		
Free from Artificial Colours	YES		
Free from Artificial Flavours	YES		
Free from Added Salt	YES		
Free from Added Sugar		NO 🗸	
Free from Additives		NO	
Free from Irradiated Foodstuffs	YES		
Free from Genetically Modified Organisms	YES		*
Suitable for Vegetarians	YES		Y
Suitable for Ova Lacto Vegetarians	YES		
Suitable for Vegans		NO	
Suitable for Coeliacs		NO	
Suitable for Lactose Intolerance		NO	
Suitable for Nut Allergy Suffers	YES		

Does the product or any of its ingredients contain any genetically modified material whether viable or not?	NO
Is the material or any of the processing aids produced from genetically modified material, whether viable or not?	NO
Has the material or any of the processing aids been significantly changed as a result of genetic modification?	NO
Have genetically modified organisms been used as processing aids or additives or to produce processing aids or additives used in connection with the production of the food or any of its ingredients?	NO
Does the product or any of its ingredients contain Soya or maize?	NO
If the product or any of its ingredients does contain Soya or maize is it from a GMO free source?	NO
Does the product or any of the product ingredients contain, or is it produced using any potential derivatives of Soya or maize e.g. Soya bean oil, lecithin, glucose, maltodextrin, ascorbic acid, citric acid etc?	NO
If the product or any of its ingredients is produced using any of the above is it from a GMO free source?	NO
Can you trace back to the source to confirm Genetically Modified Maize?	N/A
Can you trace back to the source to confirm Non-Genetically Modified Maize?	N/A
Can you trace back to the source to confirm Non-Genetically Modified Soya?	N/A
Can you trace back to the source to confirm Genetically Modified Soya?	/A



LEGAL DECLARATION / WARRANTY

Under the agreement no changes may be made to this ingredient specification without prior notification and agreement with Sponge Cakes Ltd.

This product, packaging and production factory comply with current U.K Salsa regulations and food laws.

The packaging materials comply with all current U.K regulations/legislation relating to materials and articles in contact with food.

FOR SUPPLIER	()) ,
	NAME
	SIGNATURE
	POSITION
DATE	
SPONGE CAKES LTD.	TECHNICAL DEPARTMENT
	DATE
	SPECIFICATIONS TECHNOLOGIST
	DATE



Specification Document Control		
PRODUCT NAME:	Carrot Sponge	
PRODUCT CODE:	SPO-Baby-CAR-S	

Issue Date	Revision No.	Issued By	Amendments Made
03/03/2022	1	E Harris	

	SUPPLIER INFOR	RMATION
SUPPLIER: Sponge		POINT OF MANUFACTURE: Sponge
ADDRESS: Sponge Cakes Ltd, Sponge Rise, Hempstead Road, Holt, Norfolk, NR25 6DG	4	ADDRESS: Sponge Cakes Ltd, Sponge Rise, Hempstead Road, Holt, Norfolk, NR25 6DG
TEL No: 01263711033		TEL No:01263711033
FAX No: 01263715655		FAX No: 01263715655
Technical Department	E Harris	

INGREDIENT INFORMATION			
PRODUCT TITLE:	Baby Carrot		
DESCRIPTION OF PRODUCT:	Oil based spiced Sponge made with carrot with sultanas and walnut throughout, filled with vanilla butter cream and topped with walnut halves		
PRODUCT SHELF LIFE:	P+ 7 days		
INGREDIENT DECLARATION:	Sugar, self raising flour (wheat flour, raising agents (sodium bicarbonate, mono calcium phosphate), calcium carbonate, iron, niacin, thiamin), eggs, carrot, rapeseed oil, butter (milk), walnuts, sultanas, cinnamon, raising agent (wheat) diphosphates, sodium bicarbonate), nutmeg, natural vanilla flavouring.		



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NUTRITIONAL INFORMATION:		Energy kJ 1624(386 kcal), Fat 21.4g (of which Saturates 5.7g), Carbohydrates 48.1g (of which Sugars		
Source:		37.2g), Protein 3. 5g, Salt 0.44g		
Alacalc				
Values quoted should be used fo	r guidance			
purposes only.				
Allergens and special dietary		Wheat, Gluten,	Eggs, Milk, Nuts (walnuts)	
requirements				
DATE CODING INFORMATION	N:		Use by	
			Julian Date Coding	
INSTRUCTIONS FOR USE:			tight container at room temperature out	
		of sunlight.		
STORAGE CONDITIONS /		P	Ambient, room temperature	
TEMPERATURE PARAMETE				
		CIPE INFORMAT		
Ingredient	S	upplier	Country Of Origin	
Sponge				
Self Raising Flour	Marriages		UK	
Free range Egg	P R & G Sexton		UK	
Grated Carrot	Barsby Produce		UK	
Rapeseed Oil	Klumans		UK	
Caster Sugar	Klumans		UK	
Dark Brown Sugar	Klumans		UK	
Walnuts	Klumans		China, Moldavia or India	
Cinnamon	Klumans		Indonesia	
Nutmeg	Klumans		Indonesia /India	
Sultanas	Klumans		Turkey	
Baking Powder	Bako		uk	
Butter Cream				
Butter	D	airy Ko	UK	
Icing Sugar		lumans	UK	
Natural Vanilla Extract	Omega	Ingredients	UK	
Walnut Pieces		lumans	China, Moldavia or India	
	l			

FINISHED PACK INFORMATION			
Finished Product Weight 80g			
Tolerance +/- 10%			
Lower Limit	72g		

PRIMARY CONTACT PACKAGING					
Item Material Weight Dimensions					



Film	20 Micron Film	N/A	Approximately 9cm
225			
20MC			
Plain			

SECONDARYPACKAGING						
Item Material Weight Dimensions						
Cardboard Outer Box Cardboard 3g 5.5x5.5x6.3cm						
Trade Outer Box Cardboard 1.211g 250x250x100cm						

N	IICROBIOLOGICAL CRITERIA (See ILS reports)
	ORGANOLEPTIC & PHYSICAL PROPERTIES
FLAVOUR	Spiced sponge with nutmeg and cinnamon detectable
TEXTURE	Moist sponge with juicy sultanas and crunchy walnuts throughout
APPEARANCE	Rich, deep, golden colour with strands of carrot, sultanas and walnuts visible.
ODOUR	Cinnamon and Nutmeg

The Product & Ingredients Used to Manufacture The Product Are:	Delete As Applicable		Comments
Free from Milk or Milk Derivatives		NO	
Free from Lactose		NO	
Free from Egg and Egg Derivatives		NO	
Free from Animal Products		NO	
Free form Gelatine	YES		
Free from Rennet	YES		
Free from Beef & Beef Bi-products – Country of origin required.	YES		
Free from Offal	YES		
Free from Bovine Collagen & Protein Extracts	YES		
Free from Beef Fat & Suet	YES		
Free from Beef Stock and Extracts	YES		
Free from MRM (Mechanically Recovered Meat)	YES		
Free from Pork & Pork Products- Country of origin required.	YES		
Free from Fish, Crustaceans, Molluscs and their Derivatives	YES		
Free from BHA / BHT	YES		
Free form Azo Colours and Coal Tar Dyes	YES		
Free from Wheat & Wheat Derivatives		NO	
Free from Barley	YES		
Free from Oats spelt	YES		
Free from Rye	YES		
Free from Karmut	YES		
Free from Lupin	YES		
Free from Hybrid Strains	YES		
Free from Gluten		NO	
Free from Glutamates e.g. MSG	YES		
Free from Benzoates	YES		
Free from Sulphites	YES		
Free from Nuts, Nut Oils & Nut Derivatives		NO	
Free from Sesame Seeds and Derivatives	YES		



Free from Soya and Soya Derivatives YES Free from Maize YES		
Free from Maize YES		
Free from Maize Derivatives YES		
Free from Hydrogenated Vegetable Protein or Derivatives YES		
Free from Fruit & Fruit Derivatives	NO	
Free from Vegetable & Vegetable Derivatives	NO	
Free from Yeast & Yeast Derivatives YES		
Free from Garlic YES		
Free from Honey YES		
Free from Shellac YES		
Free from Aspartame YES		
Free from Celery / Celeriac YES		
Free from Mustard YES		
Free from Latex YES		
Free from Artificial Colours YES		
Free from Artificial Flavours YES		,
Free from Added Salt YES		
Free from Added Sugar	NO	1
Free from Additives YES		
Free from Irradiated Foodstuffs YES		
Free from Genetically Modified Organisms YES		
Suitable for Vegetarians YES		
Suitable for Ova Lacto Vegetarians YES		
Suitable for Vegans	NO	
Suitable for Coeliacs	NO	
Suitable for Lactose Intolerance	NO	
Suitable for Nut Allergy Suffers	NO	

Does the product or any of its ingredients contain any genetically modified material whether viable or not?	NO
Is the material or any of the processing aids produced from genetically modified material, whether viable or not?	NO
Has the material or any of the processing aids been significantly changed as a result of genetic modification?	NO
Have genetically modified organisms been used as processing aids or additives or to produce processing aids or additives used in connection with the production of the food or any of its ingredients?	NO
Does the product or any of its ingredients contain Soya or maize?	NO
If the product or any of its ingredients does contain Soya or maize is it from a GMO free source?	NO
Does the product or any of the product ingredients contain, or is it produced using any potential derivatives of Soya or maize e.g. Soya bean oil, lecithin, glucose, maltodextrin, ascorbic acid, citric acid etc?	NO
If the product or any of its ingredients is produced using any of the above is it from a GMO free source?	NO
Can you trace back to the source to confirm Genetically Modified Maize?	N/A
Can you trace back to the source to confirm Non-Genetically Modified Maize?	N/A
Can you trace back to the source to confirm Non-Genetically Modified Soya?	N/A
Can you trace back to the source to confirm Genetically Modified Soya?	N/A



Under the agreement no changes may be made to this ingredient specification without prior notification and agreement with Sponge Cakes Ltd.

This product, packaging and production factory comply with current U.K Salsa regulations and food laws.

The packaging materials comply with all current U.K regulations/legislation relating to materials and articles in contact with food.

FOR SUPPLIER	
	NAME
	SIGNATURE
	POSITION
DATE	
SPONGE CAKES LTD.	TECHNICAL DEPARTMENT
	DATE
	SPECIFICATIONS TECHNOLOGIST
	DATE



Specification Document Control		
PRODUCT NAME: Chocolate Orange Sponge		
PRODUCT CODE:	SPO-Baby-CHOR-S	

Issue Date	Revision No.	Issued By	Amendments Made
03/03/2022	1	E Harris	
			\)

SUPPLIER INFORMATION		
SUPPLIER INFORMATION		
SUPPLIER: Sponge	POINT OF MANUFACTURE: Sponge	
ADDRESS: Sponge Cakes Ltd, Sponge Rise, Hempstead Road, Holt, Norfolk, NR25 6DG	ADDRESS: Sponge Cakes Ltd, Sponge Rise, Hempstead Road, Holt, Norfolk, NR25 6DG	
TEL No: 01263711033	TEL No:01263711033	
FAX No: 01263715655	FAX No: 01263715655	
Technical Department	E Harris	

INGREDIENT INFORMATION	
PRODUCT TITLE:	Baby Chocolate Orange Sponge
DESCRIPTION OF PRODUCT:	Marbled chocolate and orange flavoured sponge marbled filled with chocolate butter cream
PRODUCT SHELF LIFE:	P+ 10 days
INGREDIENT DECLARATION:	Sugar, margarine (palm oil, rapeseed oil, salt, emulsifier E475, flavouring, sunflower oil, colours (curcumin, annatto), eggs, self raising flour (wheat flour, raising agents (sodium bicarbonate, mono calcium phosphate), calcium carbonate, iron, niacin, thiamin), butter (milk), dark chocolate (cocoa mass, sugar, cocoa butter, milk powder, emulsifier (soya lecithin), vanilla flavour), cocoa powder, natural orange flavour, white chocolate (sugar, cocoa butter, milk powder, emulsifier (soya



		our), orange chocolate (sugar,
	cocoa butter, milk powder, emulsifier (soya lecithin), orange flavour, colour (apocarotenal),	
	vanilla flavour	odi, colodi (apocaroterial),
NUTRITIONAL INFORMATION:		kcal), Fat 28.1g (of which
	Saturates 6.8g), Car	bohydrates 48g (of which
Source: A la Calc	Sugars 35.8g), Prote	ein 3.8g, Salt 0.34g
Values quoted should be used for guidance		
purposes only.		
		1
Allergens and special dietary requirements	Wheat, Gluten, Eggs	
	May contain traces of	or nuts.
DATE CODING INFORMATION:		Use by
		an Date Coding
INSTRUCTIONS FOR USE:		container at room temperature
OTODA OF COMPITIONS / TEMPERATURE	out of sunlight.	
STORAGE CONDITIONS / TEMPERATURE PARAMETERS:	Ambient, room temperature	
	FORMATION	
Ingredient	Supplier	Country Of Origin
Sponge		, ,
Marvello	Bako	Belgium/UK
Caster Sugar	Klumans	UK/Mozambique
Free Range Eggs	P R & Sexton	UK
Self Raising Flour	Marriages	UK
Cocoa Powder	НВ	UK
Orange Oil	Omega	UK
Butter	Kingfisher	UK
	Provisions	
Icing Sugar	Klumans	UK/Mozambique
0	115	USA/Germany
Orange Oil	HB LID In are diente	Belgium
White Chocolate Dark Chocolate	HB Ingredients HB Ingredients	Belgium Belgium
Orange Chocolate	HB Ingredients	Belgium
Orange Onocolate	I I I III III I I I I I I I I I I I I	Deigluili

FINISHED PACK INFORMATION		
Finished Product Weight Tolerance Lower Limit	80g +/- 10% 72g	

PRIMARY CONTACT PACKAGING				
Item	Item Material Weight Dimensions			



Film	20 Micron Film	N/A	Approximately 9cm
225			
20MC			
Plain			

SECONDARYPACKAGING			
Item	Material	Weight	Dimensions
Cardboard Outer Box	Cardboard	3g	5.5x5.5x6.3cm
Trade Outer Box	Cardboard	1.211g	250x250x100cm

	MICROBIOLOGICAL CRITERIA (See ILS Reports)
	ORGANOLEPTIC & PHYSICAL PROPERTIES
FLAVOUR	Chocolate orange flavour, through both sponge and butter cream, white, dark and orange chocolate toppings.
TEXTURE	Light airy sponge, smooth butter cream.
APPEARANCE	Even marbling of chocolate and orange sponge, light brown chocolate butter cream and even distribution of white, dark and orange chocolate across top of Sponge
ODOUR	Rich chocolate and citrus orange aroma

The Product & Ingredients Used to Manufacture The Product Are:		te As icable	Comments
Free from Milk or Milk Derivatives		NO	
Free from Lactose		NO	
Free from Egg and Egg Derivatives		NO	
Free from Animal Products		NO	
Free form Gelatine	YES		
Free from Rennet	YES		
Free from Beef & Beef Bi-products – Country of origin required.	YES		
Free from Offal	YES		
Free from Bovine Collagen & Protein Extracts	YES		
Free from Beef Fat & Suet	YES		
Free from Beef Stock and Extracts	YES		
Free from MRM (Mechanically Recovered Meat)	YES		
Free from Pork & Pork Products- Country of origin required.	YES		
Free from Fish, Crustaceans, Molluscs and their Derivatives	YES		
Free from BHA / BHT	YES		
Free form Azo Colours and Coal Tar Dyes	YES		
Free from Wheat & Wheat Derivatives		NO	
Free from Barley	YES		
Free from Oats spelt	YES		
Free from Rye	YES		
Free from Karmut	YES		
Free from Lupin	YES		
Free from Hybrid Strains	YES		
Free from Gluten		NO	



		1	,
Free from Glutamates e.g. MSG	YES		
Free from Benzoates	YES		
Free from Sulphites	YES		
Free from Nuts, Nut Oils & Nut Derivatives	YES		
Free from Sesame Seeds and Derivatives	YES		
Free from Soya and Soya Derivatives		NO	
Free from Maize		NO	
Free from Maize Derivatives		NO	
Free from Hydrogenated Vegetable Protein or Derivatives	YES		
Free from Fruit & Fruit Derivatives		NO	
Free from Vegetable & Vegetable Derivatives		NO	4
Free from Yeast & Yeast Derivatives	YES		
Free from Garlic	YES		
Free from Honey	YES		Y
Free from Shellac	YES		
Free from Aspartame	YES		
Free from Celery / Celeriac	YES		
Free from Mustard	YES		
Free from Latex	YES		
Free from Artificial Colours	YES		
Free from Artificial Flavours	YES		
Free from Added Salt	YES		
Free from Added Sugar		NO	
Free from Additives		NO	
Free from Irradiated Foodstuffs	YES		
Free from Genetically Modified Organisms	YES		
Suitable for Vegetarians	YES		
Suitable for Ova Lacto Vegetarians	YES		
Suitable for Vegans		NO	
Suitable for Coeliacs		NO	
Suitable for Lactose Intolerance		NO	
Suitable for Nut Allergy Suffers	YES		

Does the product or any of its ingredients contain any genetically modified material whether viable or not?		NO
Is the material or any of the processing aids produced from genetically modified material, whether viable or not?		NO
Has the material or any of the processing aids been significantly changed as a result of genetic modification?		NO
Have genetically modified organisms been used as processing aids or additives or to produce processing aids or additives used in connection with the production of the food or any of its ingredients?		NO
Does the product or any of its ingredients contain Soya or maize?	Yes	
If the product or any of its ingredients does contain Soya or maize is it from a GMO free source?	Yes	
Does the product or any of the product ingredients contain, or is it produced using any potential derivatives of Soya or maize e.g. Soya bean oil, lecithin, glucose, maltodextrin, ascorbic acid, citric acid etc?	Yes	



If the product or any of its ingredients is produced using any of the above is it from a GMO free source?	Yes	
Can you trace back to the source to confirm Genetically Modified Maize?		N/A
Can you trace back to the source to confirm Non-Genetically Modified Maize?		N/A
Can you trace back to the source to confirm Non-Genetically Modified Soya?		N/A
Can you trace back to the source to confirm Genetically Modified Soya?		N/A

LEGAL DECLARATION / WARRANTY

Under the agreement no changes may be made to this ingredient specification without prior notification and agreement with Sponge Cakes Ltd.

This product, packaging and production factory comply with current U.K Salsa regulations and food laws.

The packaging materials comply with all current U.K regulations/legislation relating to materials and articles in contact with food.

FOR SUPPLIER	
	NAME
	SIGNATURE
	POSITION
DATE	
SPONGE CAKES LTD.	
	TECHNICAL DEPARTMENT
	DATE
	SPECIFICATIONS TECHNOLOGIST
	DATE



Specification Document Control	
PRODUCT NAME:	Sticky Toffee Pudding Sponge
PRODUCT CODE:	SPO-BABY-ST-S

Issue Date	Revision No.	Issued By	Amendments Made
03/03/2022	1	E Harris	
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SUPPLIEF	RINFORMATION
SUPPLIER: Sponge	POINT OF MANUFACTURE: Sponge
ADDRESS: Sponge Cakes Ltd, Sponge Rise, Hempstead Road, Holt, Norfolk, NR25 6DG	ADDRESS: Sponge Cakes Ltd, Sponge Rise, Hempstead Road, Holt, Norfolk, NR25 6DG
TEL No: 01263711033	TEL No:01263711033
FAX No: 01263715655	FAX No: 01263715655
Technical Department E Harris	

INGREDIENT INFORMATION		
PRODUCT TITLE:	Baby Sticky Toffee	
DESCRIPTION OF PRODUCT:	Date sponge with toffee flavoured butter cream	
PRODUCT SHELF LIFE:	P+ 7 days	
INGREDIENT DECLARATION:	Sugar, water, self raising flour (wheat flour, raising agents (sodium bicarbonate, mono calcium phosphate), calcium carbonate, iron, niacin, thiamin), margarine (palm oil, rapeseed oil, salt, emulsifier E475, flavouring, sunflower oil, colours (curcumin, annatto), dates, eggs, butter (milk), golden syrup, treacle, raising agent (sodium bicarbonate), natural vanilla flavour, natural toffee flavour.	



NUTRITIONAL INFORMATION:			Energy kJ 1274 (302 kcal), Fat 10.5g arbohydrates 52.7g (of which Sugars
Source: A La Calc		40.3g), Protein 3. 2g, Salt	
Values quoted should be u	sed for guidance		
purposes only.			
Allergens and special dieta	ry requirements	Wheat, Eggs, Milk	
·	,	, 55 /	
DATE CODING INFORMA	TION:	Use by Julian Date Coding	. 1
INSTRUCTIONS FOR USE	Ξ:	Once packaging is remove	ed, store in an air tight container at
		room temperature out of s	unlight.
STORAGE CONDITIONS / PARAMETERS:	/ TEMPERATURE	Ambient, room temperatur	e
	RE	CIPE INFORMATION	
Ingredient		Supplier	Country Of Origin
Self raising flour	Marriages		UK
Eggs	Sexton		UK
Soft dark brown sugar	Klumans		UK
Marvello	Bako		EU
Golden syrup	Bako	4	UK
Treacle	Bako		UK
Vanilla extract	Omega		UK
Bicarbonate soda	Booker		UK
Baking powder	Bako		UK
Dates	Klumans	7	Iran
Butter	Dairy KO		UK
cing	Klumans		UK
Toffee flavouring	Omega		UK
ronce navouring	- 3 -		

FINISHED PAC	K INFORMATION
Finished Product Weight	80g
Tolerance	+/- 10%
Lower limit	72g

PRIMARY CONTACT PACKAGING				
Item	Material	Weight	Dimensions	
Film 225	20 Micron Film	N/A	Approximately 9cm	
20MC Plain				

SECONDARYPACKAGING			
Item	Material	Weight	Dimensions



Cardboard Outer Box	Cardboard	3g	5.5x5.5x6.3cm
Trade Outer Box	Cardboard	1.211g	250x250x100cm

	MICROBIOLOGICAL CRITERIA (See ILS Reports)
	ORGANOLEPTIC & PHYSICAL PROPERTIES
FLAVOUR	Sweet date Sponge with toffee flavoured butter cream
TEXTURE	Moist smooth sponge
APPEARANCE	Deep rich brown colour and smooth caramel colour butter cream
ODOUR	Sweet dates and toffee

The Product & Ingredients Used to Manufacture The Product Are:	Delete Applic		Comments
Free from Milk or Milk Derivatives	7 (55110	NO	
Free from Lactose		NO	
Free from Egg and Egg Derivatives		NO	
Free from Animal Products		NO	
Free form Gelatine	YES		
Free from Rennet	YES		
Free from Beef & Beef Bi-products – Country of origin required.	YES		
Free from Offal	YES		
Free from Bovine Collagen & Protein Extracts	YES		
Free from Beef Fat & Suet	YES		
Free from Beef Stock and Extracts	YES		
Free from MRM (Mechanically Recovered Meat)	YES		
Free from Pork & Pork Products- Country of origin required.	YES		
Free from Fish, Crustaceans, Molluscs and their Derivatives	YES		
Free from BHA / BHT	YES		
Free form Azo Colours and Coal Tar Dyes	YES		
Free from Wheat & Wheat Derivatives		NO	
Free from Barley	YES		
Free from Oats spelt	YES		
Free from Rye	YES		
Free from Karmut	YES		
Free from Lupin	YES		
Free from Hybrid Strains	YES		
Free from Gluten		NO	
Free from Glutamates e.g. MSG	YES		
Free from Benzoates	YES		
Free from Sulphites	YES		
Free from Nuts, Nut Oils & Nut Derivatives	YES		
Free from Sesame Seeds and Derivatives	YES		
Free from Soya and Soya Derivatives	YES		
Free from Maize	YES		
Free from Maize Derivatives	YES		
Free from Hydrogenated Vegetable Protein or Derivatives	YES		
Free from Fruit & Fruit Derivatives		NO	
Free from Vegetable & Vegetable Derivatives		NO	



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Free from Yeast & Yeast Derivatives	YES		
Free from Garlic	YES		
Free from Honey	YES		
Free from Shellac	YES		
Free from Aspartame	YES		
Free from Celery / Celeriac	YES		
Free from Mustard	YES		
Free from Latex	YES		
Free from Artificial Colours	YES		
Free from Artificial Flavours	YES		
Free from Added Salt	YES		
Free from Added Sugar		NO	
Free from Additives	YES		
Free from Irradiated Foodstuffs	YES		
Free from Genetically Modified Organisms	YES		
Suitable for Vegetarians	YES		*
Suitable for Ova Lacto Vegetarians	YES		Y
Suitable for Vegans		NO	
Suitable for Coeliacs		NO	
Suitable for Lactose Intolerance		NO	
Suitable for Nut Allergy Suffers	YES		

Does the product or any of its ingredients contain any genetically modified material whether viable or not?	NO
Is the material or any of the processing aids produced from genetically modified material, whether viable or not?	NO
Has the material or any of the processing aids been significantly changed as a result of genetic modification?	NO
Have genetically modified organisms been used as processing aids or additives or to produce processing aids or additives used in connection with the production of the food or any of its ingredients?	NO
Does the product or any of its ingredients contain Soya or maize?	NO
If the product or any of its ingredients does contain Soya or maize is it from a GMO free source?	NO
Does the product or any of the product ingredients contain, or is it produced using any potential derivatives of Soya or maize e.g. Soya bean oil, lecithin, glucose, maltodextrin, ascorbic acid, citric acid etc?	NO
If the product or any of its ingredients is produced using any of the above is it from a GMO free source?	NO
Can you trace back to the source to confirm Genetically Modified Maize?	N/A
Can you trace back to the source to confirm Non-Genetically Modified Maize?	N/A
Can you trace back to the source to confirm Non-Genetically Modified Soya?	N/A
Can you trace back to the source to confirm Genetically Modified Soya?	N/A



LEGAL DECLARATION / WARRANTY

Under the agreement no changes may be made to this ingredient specification without prior notification and agreement with Sponge Cakes Ltd.

This product, packaging and production factory comply with current U.K Salsa regulations and food laws.

The packaging materials comply with all current U.K regulations/legislation relating to materials and articles in contact with food.

FOR SUPPLIER		
	NAME	
	SIGNATURE	
	POSITION	
DATE		
SPONGE CAKES LTD.	TECHNICAL DEPART	ΓΜΕΝΤ
	DATE	
	SPECIFICATIONS TEC	CHNOLOGIST
	DATE	