



Specification Document Control	
PRODUCT NAME:	Chocolate Sponge
PRODUCT CODE:	SPO-BABY-CHOC-S

Issue Date	Revision No.	Issued By	Amendments Made
03/03/2022	1	E Harris	

SUPPLIER INFORMATION	
SUPPLIER: Sponge	POINT OF MANUFACTURE: Sponge
ADDRESS: Sponge Cakes Ltd, Sponge Rise, Hempstead Road, Holt, Norfolk, NR25 6DG	ADDRESS: Sponge Cakes Ltd, Sponge Rise, Hempstead Road, Holt, Norfolk, NR25 6DG
TEL No: 01263711033	TEL No:01263711033
FAX No: 01263715655	FAX No: 01263715655
Technical Department	E Harris
Specification Technologist	E Harris

INGREDIENT INFORMATION	
PRODUCT TITLE:	Chocolate Sponge
DESCRIPTION OF PRODUCT:	Chocolate flavoured sponge filled with chocolate butter cream
PRODUCT SHELF LIFE:	P+ 10 days
INGREDIENT DECLARATION:	Sugar, margarine (palm oil, rapeseed oil, salt, emulsifier E475, flavouring, sunflower oil, colours (curcumin, annatto), eggs , self raising flour (wheat flour, raising agents (sodium bicarbonate, mono calcium phosphate), calcium carbonate, iron, niacin, thiamin), butter (milk), dark chocolate (cocoa mass, sugar, cocoa butter, milk powder, emulsifier (soya lecithin), vanilla flavour), white chocolate (sugar, cocoa butter, whole milk powder, soya lecithin, vanilla flavouring), cocoa powder, milk chocolate (sugar,



	cocoa butter, whole milk powder, emulsifier (soya lecithin), vanilla flavouring)
NUTRITIONAL INFORMATION: Source: Values quoted should be used for guidance purposes only.	Energy kJ 1856(444 kcal), Fat 28.5g (of which Saturates 7.8g), Carbohydrates 49.1g (of which Sugars 37.7g), Protein 3.7g, Salt 0.36g
Allergens and special dietary requirements	Wheat, Gluten, Eggs, Milk, Soya. May contain traces of nuts.
DATE CODING INFORMATION:	Use by Julian Date Coding
INSTRUCTIONS FOR USE:	Once opened, store in an air tight container at room temperature out of sunlight.
STORAGE CONDITIONS / TEMPERATURE PARAMETERS:	Ambient, room temperature

RECIPE INFORMATION		
Ingredient	Supplier	Country Of Origin
Marvello	Bako	Belgium/UK
Caster Sugar	Klumans	UK/Mozambique
Free Range Eggs	P R & Sexton	UK
Self Raising Flour	Marriages	UK
Cocoa Powder	HB	EU
Butter	Dairy Ko	UK
Icing Sugar	Klumans	UK/Mozambique USA/Germany
Dark Chocolate	HB Ingredients	Belgium
White Chocolate	HB Ingredients	Belgium
Milk Chocolate Shavings	HB Ingredients	Belgium

FINISHED PACK INFORMATION	
Finished Product Weight Tolerance Lower Limit	80g +/- 10% 72g

PRIMARY CONTACT PACKAGING			
Item	Material	Weight	Dimensions



Film 225 20MC Plain	20 Micron Film	N/A	Approximately 9cm
SECONDARY PACKAGING			
Item	Material	Weight	Dimensions
Cardboard Outer Box	Cardboard	3g	5.5x5.5x6.3cm
Trade Outer Box	Cardboard	1.211g	250x250x100cm

MICROBIOLOGICAL CRITERIA (See ILS Reports)	
ORGANOLEPTIC & PHYSICAL PROPERTIES	
FLAVOUR	Chocolate flavour, through both sponge and butter cream, white chocolate butter cream topping and milk chocolate shavings.
TEXTURE	Light airy sponge, smooth butter cream.
APPEARANCE	Soft brown appearance, even distribution of crumb throughout Sponge. Smooth brown butter cream. White chocolate butter cream on top with milk chocolate shavings to cover.
ODOUR	Rich chocolate aroma

FREE FROM / SUITABILITY INFORMATION:

The Product & Ingredients Used to Manufacture The Product Are:	Delete As Applicable	Comments
Free from Milk or Milk Derivatives	NO	
Free from Lactose	NO	
Free from Egg and Egg Derivatives	NO	
Free from Animal Products	NO	
Free from Gelatine	YES	
Free from Rennet	YES	
Free from Beef & Beef Bi-products – Country of origin required.	YES	
Free from Offal	YES	
Free from Bovine Collagen & Protein Extracts	YES	
Free from Beef Fat & Suet	YES	
Free from Beef Stock and Extracts	YES	
Free from MRM (Mechanically Recovered Meat)	YES	
Free from Pork & Pork Products- Country of origin required.	YES	
Free from Fish, Crustaceans, Molluscs and their Derivatives	YES	
Free from BHA / BHT	YES	
Free from Azo Colours and Coal Tar Dyes	YES	
Free from Wheat & Wheat Derivatives	NO	
Free from Barley	YES	
Free from Oats spelt	YES	
Free from Rye	YES	
Free from Karmut	YES	
Free from Lupin	YES	
Free from Hybrid Strains	YES	
Free from Gluten	NO	



Free from Glutamates e.g. MSG	YES		
Free from Benzoates	YES		
Free from Sulphites	YES		
Free from Nuts, Nut Oils & Nut Derivatives	YES		
Free from Sesame Seeds and Derivatives	YES		
Free from Soya and Soya Derivatives		NO	
Free from Maize	YES		
Free from Maize Derivatives	YES		
Free from Hydrogenated Vegetable Protein or Derivatives	YES		
Free from Fruit & Fruit Derivatives	YES		
Free from Vegetable & Vegetable Derivatives		NO	
Free from Yeast & Yeast Derivatives	YES		
Free from Garlic	YES		
Free from Honey	YES		
Free from Shellac	YES		
Free from Aspartame	YES		
Free from Celery / Celeriac	YES		
Free from Mustard	YES		
Free from Latex	YES		
Free from Artificial Colours	YES		
Free from Artificial Flavours	YES		
Free from Added Salt	YES		
Free from Added Sugar		NO	
Free from Additives		NO	
Free from Irradiated Foodstuffs	YES		
Free from Genetically Modified Organisms	YES		
Suitable for Vegetarians	YES		
Suitable for Ova Lacto Vegetarians	YES		
Suitable for Vegans		NO	
Suitable for Coeliacs		NO	
Suitable for Lactose Intolerance		NO	
Suitable for Nut Allergy Suffers	YES		

GENETICALLY MODIFIED ORGANISM INFORMATION

Does the product or any of its ingredients contain any genetically modified material whether viable or not?		NO
Is the material or any of the processing aids produced from genetically modified material, whether viable or not?		NO
Has the material or any of the processing aids been significantly changed as a result of genetic modification?		NO
Have genetically modified organisms been used as processing aids or additives or to produce processing aids or additives used in connection with the production of the food or any of its ingredients?		NO
Does the product or any of its ingredients contain Soya or maize?	Yes	
If the product or any of its ingredients does contain Soya or maize is it from a GMO free source?	yes	
Does the product or any of the product ingredients contain, or is it produced using any potential derivatives of Soya or maize e.g. Soya bean oil, lecithin, glucose, maltodextrin, ascorbic acid, citric acid etc?	Yes	



If the product or any of its ingredients is produced using any of the above is it from a GMO free source?	Yes	
Can you trace back to the source to confirm Genetically Modified Maize?		N/A
Can you trace back to the source to confirm Non-Genetically Modified Maize?		N/A
Can you trace back to the source to confirm Non-Genetically Modified Soya?		N/A
Can you trace back to the source to confirm Genetically Modified Soya?		N/A

LEGAL DECLARATION / WARRANTY

Under the agreement no changes may be made to this ingredient specification without prior notification and agreement with Sponge Cakes Ltd.

This product, packaging and production factory comply with current U.K Salsa regulations and food laws.

The packaging materials comply with all current U.K regulations/legislation relating to materials and articles in contact with food.

SPECIFICATION AND WARRANTY AGREED

FOR SUPPLIER

.....NAME
SIGNATURE
POSITION
 DATE

SPONGE CAKES LTD.
TECHNICAL DEPARTMENT
DATE
SPECIFICATIONS TECHNOLOGIST
DATE



Specification Document Control

PRODUCT NAME:	Coffee Sponge
PRODUCT CODE:	SPO-BABY-COFF-S

Issue Date	Revision No.	Issued By	Amendments Made
03/03/2022		E Harris	

SUPPLIER INFORMATION

SUPPLIER: Sponge	POINT OF MANUFACTURE: Sponge
ADDRESS: Sponge Cakes Ltd, Sponge Rise, Hempstead Road, Holt, Norfolk, NR25 6DG	ADDRESS: Sponge Cakes Ltd, Sponge Rise, Hempstead Road, Holt, Norfolk, NR25 6DG
TEL No: 01263711033	TEL No:01263711033
FAX No: 01263715655	FAX No: 01263715655
Technical Department	E Harris

INGREDIENT INFORMATION

PRODUCT TITLE:	Baby Coffee Sponge
DESCRIPTION OF PRODUCT:	Coffee flavoured sponge filled with coffee butter cream
PRODUCT SHELF LIFE:	P+ 10 days
INGREDIENT DECLARATION:	Sugar, self raising flour (wheat flour, raising agents (sodium bicarbonate, mono calcium phosphate), calcium carbonate, iron, niacin, thiamin), margarine (palm oil, rapeseed oil, salt, emulsifier E475, flavouring, sunflower oil, colours (curcumin, annatto), eggs , butter (milk), coffeebean (sugar, cocoa mass, cocoa butter, emulsifier (gum arabic, soya lecithin), coffee, milk fat, natural vanilla flavour, cocoa powder), soluble coffee.



NUTRITIONAL INFORMATION: Source: A La Calc Values quoted should be used for guidance purposes only.	Energy kJ 1910(457 kcal), Fat 27.5g (of which Saturates 7.7g), Carbohydrates 52g (of which Sugars 39g), Protein 3.8g, Salt 0.38g
Allergens and special dietary requirements	Wheat, Gluten, Eggs, Milk, Soya May contain traces of nuts.
DATE CODING INFORMATION:	Use by Julian Date Coding
INSTRUCTIONS FOR USE:	Once packaging has been removed store in an air tight container at room temperature out of sunlight.
STORAGE CONDITIONS / TEMPERATURE PARAMETERS:	Ambient, room temperature

RECIPE INFORMATION

Ingredient	Supplier	Country Of Origin
Marvello	Bako	Belgium/UK
Caster Sugar	Klumans	UK/Mozambique
Free Range Eggs	P R & Sexton	UK
Self Raising Flour	Marriages	UK
Coffee	Booker	UK
Water		UK
Butter	Dairy Ko	UK
Icing Sugar	Klumans	UK/Mozambique USA/Germany
Coffee flavoured chocolate beans	HB Ingredients	EU

FINISHED PACK INFORMATION

Finished product weight	80g
Tolerance	+/- 10%
Lower limit	72g

PRIMARY CONTACT PACKAGING

Item	Material	Weight	Dimensions
Film 225 20MC Plain	20 Micron Film	N/A	Approximately 9cm

SECONDARY PACKAGING

Item	Material	Weight	Dimensions
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Cardboard Outer Box	Cardboard	3g	5.5x5.5x6.3cm
Trade Outer Box	Cardboard	1.211g	250x250x100cm

MICROBIOLOGICAL CRITERIA (See ILS reports)	
ORGANOLEPTIC & PHYSICAL PROPERTIES	
FLAVOUR	Rich coffee flavour, through both sponge and butter cream, and coffee chocolate bean topping.
TEXTURE	Light airy sponge, smooth butter cream and whole chocolate pieces providing a bite.
APPEARANCE	Soft brown appearance, even distribution of crumb throughout Sponge. Smooth brown butter cream through the centre of the sponge and on the top, chocolate coffee beans scattered on the top and cocoa powder sprinkled on top.
ODOUR	Rich coffee aroma

FREE FROM / SUITABILITY INFORMATION:

The Product & Ingredients Used to Manufacture The Product Are:	Delete As Applicable		Comments
Free from Milk or Milk Derivatives		NO	
Free from Lactose		NO	
Free from Egg and Egg Derivatives		NO	
Free from Animal Products		NO	
Free from Gelatine	YES		
Free from Rennet	YES		
Free from Beef & Beef Bi-products – Country of origin required.	YES		
Free from Offal	YES		
Free from Bovine Collagen & Protein Extracts	YES		
Free from Beef Fat & Suet	YES		
Free from Beef Stock and Extracts	YES		
Free from MRM (Mechanically Recovered Meat)	YES		
Free from Pork & Pork Products- Country of origin required.	YES		
Free from Fish, Crustaceans, Molluscs and their Derivatives	YES		
Free from BHA / BHT	YES		
Free from Azo Colours and Coal Tar Dyes	YES		
Free from Wheat & Wheat Derivatives		NO	
Free from Barley	YES		
Free from Oats spelt	YES		
Free from Rye	YES		
Free from Karmut	YES		
Free from Lupin	YES		
Free from Hybrid Strains	YES		
Free from Gluten		NO	
Free from Glutamates e.g. MSG	YES		
Free from Benzoates	YES		
Free from Sulphites	YES		
Free from Nuts, Nut Oils & Nut Derivatives	YES		
Free from Sesame Seeds and Derivatives	YES		
Free from Soya and Soya Derivatives		NO	
Free from Maize	YES		



Free from Maize Derivatives	YES		
Free from Hydrogenated Vegetable Protein or Derivatives	YES		
Free from Fruit & Fruit Derivatives	YES		
Free from Vegetable & Vegetable Derivatives		NO	
Free from Yeast & Yeast Derivatives	YES		
Free from Garlic	YES		
Free from Honey	YES		
Free from Shellac	YES		
Free from Aspartame	YES		
Free from Celery / Celeriac	YES		
Free from Mustard	YES		
Free from Latex	YES		
Free from Artificial Colours	YES		
Free from Artificial Flavours	YES		
Free from Added Salt	YES		
Free from Added Sugar		NO	
Free from Additives		NO	
Free from Irradiated Foodstuffs	YES		
Free from Genetically Modified Organisms	YES		
Suitable for Vegetarians	YES		
Suitable for Ova Lacto Vegetarians	YES		
Suitable for Vegans		NO	
Suitable for Coeliacs		NO	
Suitable for Lactose Intolerance		NO	
Suitable for Nut Allergy Suffers	YES		

GENETICALLY MODIFIED ORGANISM INFORMATION

Does the product or any of its ingredients contain any genetically modified material whether viable or not?		NO
Is the material or any of the processing aids produced from genetically modified material, whether viable or not?		NO
Has the material or any of the processing aids been significantly changed as a result of genetic modification?		NO
Have genetically modified organisms been used as processing aids or additives or to produce processing aids or additives used in connection with the production of the food or any of its ingredients?		NO
Does the product or any of its ingredients contain Soya or maize?	Yes	
If the product or any of its ingredients does contain Soya or maize is it from a GMO free source?	Yes	
Does the product or any of the product ingredients contain, or is it produced using any potential derivatives of Soya or maize e.g. Soya bean oil, lecithin, glucose, maltodextrin, ascorbic acid, citric acid etc?	Yes	
If the product or any of its ingredients is produced using any of the above is it from a GMO free source?	Yes	
Can you trace back to the source to confirm Genetically Modified Maize?		N/A
Can you trace back to the source to confirm Non-Genetically Modified Maize?		N/A
Can you trace back to the source to confirm Non-Genetically Modified Soya?		N/A
Can you trace back to the source to confirm Genetically Modified Soya?		N/A



LEGAL DECLARATION / WARRANTY

Under the agreement no changes may be made to this ingredient specification without prior notification and agreement with Sponge Cakes Ltd.

This product, packaging and production factory comply with current U.K Salsa regulations and food laws.

The packaging materials comply with all current U.K regulations/legislation relating to materials and articles in contact with food.

SPECIFICATION AND WARRANTY AGREED

FOR SUPPLIER

.....NAME

.....SIGNATURE

.....POSITION

..... DATE

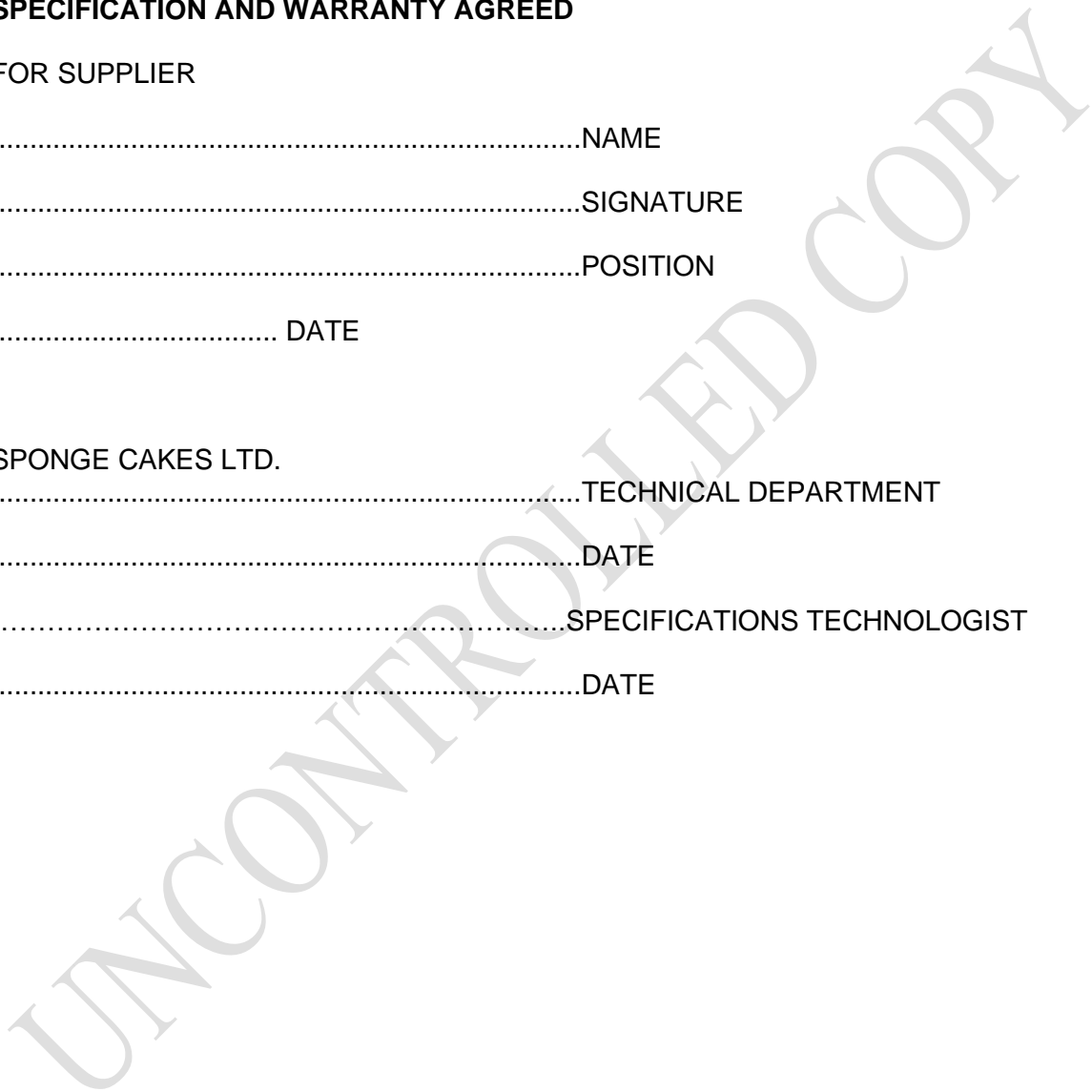
SPONGE CAKES LTD.

.....TECHNICAL DEPARTMENT

.....DATE

.....SPECIFICATIONS TECHNOLOGIST

.....DATE





Specification Document Control

PRODUCT NAME:	Lemon Sponge
PRODUCT CODE:	SPO-BABY-LEM-S

Issue Date	Revision No.	Issued By	Amendments Made
03/03/2022	1	E.Harris	

SUPPLIER INFORMATION

SUPPLIER: Sponge	POINT OF MANUFACTURE: Sponge
ADDRESS: Sponge Cakes Ltd, Sponge Rise, Hempstead Road, Holt, Norfolk, NR25 6DG	ADDRESS: Sponge Cakes Ltd, Sponge Rise, Hempstead Road, Holt, Norfolk, NR25 6DG
TEL No: 01263711033	TEL No:01263711033
FAX No: 01263715655	FAX No: 01263715655
Technical Department	E Harris

INGREDIENT INFORMATION

PRODUCT TITLE:	Baby Lemon Sponge
DESCRIPTION OF PRODUCT:	Natural lemon flavoured sponge filled with natural lemon flavoured butter cream
PRODUCT SHELF LIFE:	P+ 10 days
INGREDIENT DECLARATION:	Sugar, self raising flour (wheat flour, raising agents (sodium bicarbonate, mono calcium phosphate), calcium carbonate, iron, niacin, thiamin, margarine (palm oil, rapeseed oil, salt, emulsifier E475, flavouring, sunflower oil, colours (curcumin, annatto), eggs , butter (milk), white chocolate (sugar, cocoa butter, milk powder, emulsifier (soya lecithin), vanilla flavouring), lemon juice (preservative: potassium metabisulphite), natural lemon flavour, colour (curcumin).



NUTRITIONAL INFORMATION: Source: A La Calc Values quoted should be used for guidance purposes only.	Energy kJ 1915(458 kcal), Fat 27.7g (of which Saturates 7.1g), Carbohydrates 51.1g (of which Sugars 37g), Protein 4.1g, Salt 0.37g
Allergens and special dietary requirements	Wheat, Gluten, Eggs, Milk, Sulphite, Soya. May contain traces of nuts.
DATE CODING INFORMATION:	Use by Julian Date Coding
INSTRUCTIONS FOR USE:	Once packaging removed store in an air tight container at room temperature out of sunlight.
STORAGE CONDITIONS / TEMPERATURE PARAMETERS:	Ambient, room temperature

RECIPE INFORMATION

Ingredient	Supplier	Country Of Origin
Marvello	Bako	Belgium/UK
Caster Sugar	Klumans	UK/Mozambique
Free Range Eggs	P R & Sexton	UK
Self Raising Flour	Marriages	UK
Natural Lemon Oil	Omega Ingredients	Uk
Natural lemon juice	Booker	Spain
Butter	Dairy Ko	UK
Icing Sugar	Klumans	UK/Mozambique USA/Germany
White Chocolate	HB Ingredients	Belgium
Golden Caster Sugar	Klumans	Uk
Egg yellow colour	Bako	UK

FINISHED PACK INFORMATION

Finished Product Weight Tolerance Lower Limit	80g +/- 10% 72g
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PRIMARY CONTACT PACKAGING

Item	Material	Weight	Dimensions
Film 225 20MC Plain	20 Micron Film	N/A	Approximately 9cm



SECONDARY PACKAGING			
Item	Material	Weight	Dimensions
Cardboard Outer Box	Cardboard	3g	5.5x5.5x6.3cm
Trade Outer Box	Cardboard	1.211g	250x250x100cm

MICROBIOLOGICAL CRITERIA (See ILS reports)	
ORGANOLEPTIC & PHYSICAL PROPERTIES	
FLAVOUR	Natural citrus lemon flavour, through both sponge and butter cream.
TEXTURE	Light airy sponge, smooth butter cream.
APPEARANCE	Light golden colour, even distribution of crumb throughout Sponge. Off white smooth butter cream. Golden caster sugar & white chocolate drizzled on the top.
ODOUR	Refreshing citrus aroma.

FREE FROM / SUITABILITY INFORMATION:

The Product & Ingredients Used to Manufacture The Product Are:	Delete As Applicable	Comments
Free from Milk or Milk Derivatives	NO	
Free from Lactose	NO	
Free from Egg and Egg Derivatives	NO	
Free from Animal Products	NO	
Free from Gelatine	YES	
Free from Rennet	YES	
Free from Beef & Beef Bi-products – Country of origin required.	YES	
Free from Offal	YES	
Free from Bovine Collagen & Protein Extracts	YES	
Free from Beef Fat & Suet	YES	
Free from Beef Stock and Extracts	YES	
Free from MRM (Mechanically Recovered Meat)	YES	
Free from Pork & Pork Products- Country of origin required.	YES	
Free from Fish, Crustaceans, Molluscs and their Derivatives	YES	
Free from BHA / BHT	YES	
Free from Azo Colours and Coal Tar Dyes	YES	
Free from Wheat & Wheat Derivatives	NO	
Free from Barley	YES	
Free from Oats spelt	YES	
Free from Rye	YES	
Free from Karmut	YES	
Free from Lupin	YES	
Free from Hybrid Strains	YES	
Free from Gluten	NO	
Free from Glutamates e.g. MSG	YES	
Free from Benzoates	YES	
Free from Sulphites	NO	
Free from Nuts, Nut Oils & Nut Derivatives	YES	
Free from Sesame Seeds and Derivatives	YES	
Free from Soya and Soya Derivatives	NO	
Free from Maize	YES	
Free from Maize Derivatives	YES	
Free from Hydrogenated Vegetable Protein or Derivatives	YES	



Free from Fruit & Fruit Derivatives		NO	
Free from Vegetable & Vegetable Derivatives		NO	
Free from Yeast & Yeast Derivatives	YES		
Free from Garlic	YES		
Free from Honey	YES		
Free from Shellac	YES		
Free from Aspartame	YES		
Free from Celery / Celeriac	YES		
Free from Mustard	YES		
Free from Latex	YES		
Free from Artificial Colours		NO	
Free from Artificial Flavours	YES		
Free from Added Salt	YES		
Free from Added Sugar		NO	
Free from Additives		NO	
Free from Irradiated Foodstuffs	YES		
Free from Genetically Modified Organisms	YES		
Suitable for Vegetarians	YES		
Suitable for Ova Lacto Vegetarians	YES		
Suitable for Vegans		NO	
Suitable for Coeliacs		NO	
Suitable for Lactose Intolerance		NO	
Suitable for Nut Allergy Suffers	YES		

GENETICALLY MODIFIED ORGANISM INFORMATION

Does the product or any of its ingredients contain any genetically modified material whether viable or not?		NO
Is the material or any of the processing aids produced from genetically modified material, whether viable or not?		NO
Has the material or any of the processing aids been significantly changed as a result of genetic modification?		NO
Have genetically modified organisms been used as processing aids or additives or to produce processing aids or additives used in connection with the production of the food or any of its ingredients?		NO
Does the product or any of its ingredients contain Soya or maize?		YES
If the product or any of its ingredients does contain Soya or maize is it from a GMO free source?		YES
Does the product or any of the product ingredients contain, or is it produced using any potential derivatives of Soya or maize e.g. Soya bean oil, lecithin, glucose, maltodextrin, ascorbic acid, citric acid etc?		YES
If the product or any of its ingredients is produced using any of the above is it from a GMO free source?		YES
Can you trace back to the source to confirm Genetically Modified Maize?		N/A
Can you trace back to the source to confirm Non-Genetically Modified Maize?		N/A
Can you trace back to the source to confirm Non-Genetically Modified Soya?		N/A
Can you trace back to the source to confirm Genetically Modified Soya?		N/A

LEGAL DECLARATION / WARRANTY



Under the agreement no changes may be made to this ingredient specification without prior notification and agreement with Sponge Cakes Ltd.

This product, packaging and production factory comply with current U.K Salsa regulations and food laws.

The packaging materials comply with all current U.K regulations/legislation relating to materials and articles in contact with food.

SPECIFICATION AND WARRANTY AGREED

FOR SUPPLIER

.....NAME

.....SIGNATURE

.....POSITION

..... DATE

SPONGE CAKES LTD.

.....TECHNICAL DEPARTMENT

.....DATE

.....SPECIFICATIONS TECHNOLOGIST

.....DATE

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Specification Document Control	
PRODUCT NAME:	Victoria
PRODUCT CODE:	SPO-BABY-VIC-S

Issue Date	Revision No.	Issued By	Amendments Made

SUPPLIER INFORMATION	
SUPPLIER: Sponge	POINT OF MANUFACTURE: Sponge
ADDRESS: Sponge Cakes Ltd, Sponge Rise, Hempstead Road, Holt, Norfolk, NR25 6DL	ADDRESS: Sponge Cakes Ltd, Sponge Rise, Hempstead Road, Holt, Norfolk, NR25 6DL
TEL No: 01263711033	TEL No:01263711033
Technical Department	E Harris
Specification Technologist	E Harris

INGREDIENT INFORMATION	
PRODUCT TITLE:	Baby Victoria Sponge
DESCRIPTION OF PRODUCT:	Vanilla flavoured sponge with raspberry jam and vanilla butter icing
PRODUCT SHELF LIFE:	P+ 10 days
INGREDIENT DECLARATION:	Sugar, self raising flour (wheat flour, raising agents (sodium bicarbonate, mono calcium phosphate), calcium carbonate, iron, niacin, thiamin), margarine (palm oil, rapeseed oil, salt, emulsifier E475, flavouring, sunflower oil, colours (curcumin, annatto)), eggs , butter (milk), raspberry jam (glucose-fructose syrup, raspberries, sugar, gelling agent: pectin, acidity regulators: citric acid and/or sodium citrate, elderberry extract), natural vanilla flavour.
NUTRITIONAL INFORMATION: Source: Netwisp Values quoted should be used for guidance purposes only.	Values Per 100g Energy kJ 1849(442 kcal), Fat 25.5g (of which Saturates 6.4g), Carbohydrates 52.5g (of which Sugars 39.5g), Protein 3.8g, Salt 0.35g.



Allergens and special dietary requirements	Gluten, Eggs, Milk, May contain traces of nuts.
DATE CODING INFORMATION:	Use by Julian Date Coding
INSTRUCTIONS FOR USE:	Once packaging removed store in an air tight container at room temperature out of sunlight.
STORAGE CONDITIONS / TEMPERATURE PARAMETERS:	Ambient, room temperature

RECIPE INFORMATION

Ingredient	Supplier	Country Of Origin
Marvello	Bako	Belgium/UK
Caster Sugar	Klumans	UK/Mozambique
Free Range Eggs	P R & Sexton	UK
Self Raising Flour	Marriages	UK
Natural Vanilla	Omega Ingredients	UK
Raspberry Jam	Scotts	UK
Sweet Snow	Bako	UK
Butter	Dairy Ko	UK
Icing Sugar	Klumans	UK/Mozambique USA/Germany

FINISHED PACK INFORMATION

Finished Product Weight Tolerance Lower Limit	80g +/- 10% 72g
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PRIMARY CONTACT PACKAGING

Item	Material	Weight	Dimensions
Film 225 20MC Plain	20 Micron Film	N/A	Approximately 9cm

SECONDARY PACKAGING

Item	Material	Weight	Dimensions
Cardboard Outer Box	Cardboard	3g	5.5x5.5x6.3cm
Trade Outer Box	Cardboard	1.211g	250x250x100cm

MICROBIOLOGICAL CRITERIA (See ILS reports)

ORGANOLEPTIC & PHYSICAL PROPERTIES

FLAVOUR	Sweet vanilla flavour, through both sponge and butter cream and raspberry flavour from the jam
TEXTURE	Light airy sponge, smooth butter cream, with seeded jam
APPEARANCE	Light golden colour, even distribution of crumb throughout Sponge. Off white smooth butter cream and deep red jam layer visible.



ODOUR	Sweet vanilla aroma
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FREE FROM / SUITABILITY INFORMATION:

The Product & Ingredients Used to Manufacture The Product Are:	Delete As Applicable		Comments
Free from Milk or Milk Derivatives		NO	
Free from Lactose		NO	
Free from Egg and Egg Derivatives		NO	
Free from Animal Products		NO	
Free from Gelatine	YES		
Free from Rennet	YES		
Free from Beef & Beef Bi-products – Country of origin required.	YES		
Free from Offal	YES		
Free from Bovine Collagen & Protein Extracts	YES		
Free from Beef Fat & Suet	YES		
Free from Beef Stock and Extracts	YES		
Free from MRM (Mechanically Recovered Meat)	YES		
Free from Pork & Pork Products- Country of origin required.	YES		
Free from Fish, Crustaceans, Molluscs and their Derivatives	YES		
Free from BHA / BHT	YES		
Free from Azo Colours and Coal Tar Dyes	YES		
Free from Wheat & Wheat Derivatives		NO	
Free from Barley	YES		
Free from Oats spelt	YES		
Free from Rye	YES		
Free from Karmut	YES		
Free from Lupin	YES		
Free from Hybrid Strains	YES		
Free from Gluten		NO	
Free from Glutamates e.g. MSG	YES		
Free from Benzoates	YES		
Free from Sulphites	YES		
Free from Nuts, Nut Oils & Nut Derivatives	YES		
Free from Sesame Seeds and Derivatives	YES		
Free from Soya and Soya Derivatives	YES		
Free from Maize	YES		
Free from Maize Derivatives	YES		
Free from Hydrogenated Vegetable Protein or Derivatives	YES		
Free from Fruit & Fruit Derivatives		NO	
Free from Vegetable & Vegetable Derivatives		NO	
Free from Yeast & Yeast Derivatives	YES		
Free from Garlic	YES		
Free from Honey	YES		
Free from Shellac	YES		
Free from Aspartame	YES		
Free from Celery / Celeriac	YES		
Free from Mustard	YES		
Free from Latex	YES		
Free from Artificial Colours		NO	
Free from Artificial Flavours	YES		
Free from Added Salt	YES		
Free from Added Sugar		NO	
Free from Additives		NO	



Free from Irradiated Foodstuffs	YES		
Free from Genetically Modified Organisms	YES		
Suitable for Vegetarians	YES		
Suitable for Ova Lacto Vegetarians	YES		
Suitable for Vegans		NO	
Suitable for Coeliacs		NO	
Suitable for Lactose Intolerance		NO	
Suitable for Nut Allergy Suffers	YES		

GENETICALLY MODIFIED ORGANISM INFORMATION

Does the product or any of its ingredients contain any genetically modified material whether viable or not?		NO
Is the material or any of the processing aids produced from genetically modified material, whether viable or not?		NO
Has the material or any of the processing aids been significantly changed as a result of genetic modification?		NO
Have genetically modified organisms been used as processing aids or additives or to produce processing aids or additives used in connection with the production of the food or any of its ingredients?		NO
Does the product or any of its ingredients contain Soya or maize?		NO
If the product or any of its ingredients does contain Soya or maize is it from a GMO free source?		NO
Does the product or any of the product ingredients contain, or is it produced using any potential derivatives of Soya or maize e.g. Soya bean oil, lecithin, glucose, maltodextrin, ascorbic acid, citric acid etc?		NO
If the product or any of its ingredients is produced using any of the above is it from a GMO free source?		NO
Can you trace back to the source to confirm Genetically Modified Maize?		N/A
Can you trace back to the source to confirm Non-Genetically Modified Maize?		N/A
Can you trace back to the source to confirm Non-Genetically Modified Soya?		N/A
Can you trace back to the source to confirm Genetically Modified Soya?		N/A

LEGAL DECLARATION / WARRANTY

Under the agreement no changes may be made to this ingredient specification without prior notification and agreement with Sponge Cakes Ltd.
 This product, packaging and production factory comply with current U.K Salsa regulations and food laws.

The packaging materials comply with all current U.K regulations/legislation relating to materials and articles in contact with food.

SPECIFICATION AND WARRANTY AGREED

FOR SUPPLIER

.....NAME

.....SIGNATURE



.....POSITION

..... DATE

SPONGE CAKES LTD.

.....TECHNICAL DEPARTMENT

.....DATE

..... SPECIFICATIONS TECHNOLOGIST

.....DATE

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