



Specification Document Control

PRODUCT NAME:	Vegan Carrot Sponge
PRODUCT CODE:	SPO-LGE-VCARR-S

Issue Date	Revision No.	Issued By	Amendments Made
11/10/2021	2	E Harris	Update Address
11/04/2022	3	E Harris	Updated with pre-cut portions

SUPPLIER INFORMATION

SUPPLIER: Sponge	POINT OF MANUFACTURE: Sponge
ADDRESS: Sponge Cakes Ltd, Sponge Rise, Hempstead Road, Holt, Norfolk, NR25 6DG	ADDRESS: Sponge Cakes Ltd, Sponge Rise, Hempstead Road, Holt, Norfolk, NR25 6DG
TEL No: 01263711033	TEL No:01263711033
FAX No: 01263715655	FAX No: 01263715655
Technical Department	E. Harris

INGREDIENT INFORMATION

PRODUCT TITLE:	10"Vegan Carrot
DESCRIPTION OF PRODUCT:	Oil based spiced Sponge made with carrot with sultanas and walnut throughout, topped with Lemon icing and broken walnut
PRODUCT SHELF LIFE:	P+ 7 days
INGREDIENT DECLARATION:	Sugar, self-rising flour (wheat flour, raising agents (sodium bicarbonate, mono calcium phosphate), calcium carbonate, iron, niacin, thiamin), carrot, rapeseed oil, soya milk (water, soya beans, acidity regulators (dipotassium phosphate, monopotassium phosphate), calcium (calcium carbonate), flavourings, sea salt, stabiliser (gellan gum), vitamins (riboflavin (B2), B12, D2)), walnuts , sultanas, margarine (palm oil, rapeseed oil, water, salt, natural flavouring), cinnamon, baking powder, raising agent (wheat) diphosphates, sodium bicarbonate), lemon juice from concentrate (preservative: potassium metabisulphite),



	nutmeg, natural vanilla flavouring, natural lemon flavouring, xanthan gum, starch, salt.
NUTRITIONAL INFORMATION: Source: A La Calc Per 100g Values quoted should be used for guidance purposes only.	Energy kJ 1399(333 kcal), Fat 16.4g (of which Saturates 2.3g), Carbohydrates 44.2g (of which Sugars 29g), Protein 2.9g, Salt 0.67g
Allergens and special dietary requirements	Wheat, Nuts (walnuts), Soya, Sulphites
DATE CODING INFORMATION:	Use by Julian Date Coding
BARCODE:	
INSTRUCTIONS FOR USE:	Store in an air tight container at room temperature out of sunlight.
STORAGE CONDITIONS / TEMPERATURE PARAMETERS:	Ambient, room temperature
RECIPE INFORMATION	
Ingredient	Country Of Origin
S.R Flour	UK
Baking powder	UK
Bicarbonate soda	UK
Salt	UK
Cinnamon	Indonesia
Nutmeg	Indonesia/India
Dark Brown Sugar	UK
Carrot	UK
Rapeseed Oil	UK
Sultans	Turkey
Walnuts	China, Moldavia or India
Soya Milk	EU
Lemon Juice	Spain
Vanilla Oil	UK
Xanthan Gum	UK
Icing sugar	UK
Clean Marvello	Belgium/UK
lemon oil	UK
Nova Prima	EU
Nova Indulge	EU
Walnuts	China, Moldavia or India



FINISHED PACK INFORMATION	
Pre-cut Portions	1x14
Finished Product Weight	1.700 Kg
Tolerance	+/-10%
Lower Limit	1.680 Kg

PRIMARY CONTACT PACKAGING			
Item	Material	Weight	Dimensions
Two-Sided Poly Cake Board Ref:225MM RD	OPP Film Laminated Board	39g	22.5cm
One Sided Poly Collars Ref: 100x800	OPP Film Laminated Board	26g	100x800cm
Film 800/400 20MC Plain	20 Micron Film	N/A	Approximately 30cm

SECONDARY PACKAGING			
Item	Material	Weight	Dimensions
Cardboard Outer Box	Cardboard	139g	250x250x100cm
Courier Outer Box	Cardboard	1.211g	572x572x215cm

MICROBIOLOGICAL CRITERIA (See ILS reports)	
ORGANOLEPTIC & PHYSICAL PROPERTIES	
FLAVOUR	Spiced sponge with nutmeg and cinnamon detectable
TEXTURE	Moist sponge with juicy sultanas and crunchy walnuts throughout
APPEARANCE	Rich, deep, golden colour with strands of carrot, sultanas and walnuts visible.
ODOUR	Cinnamon and Nutmeg

FREE FROM / SUITABILITY INFORMATION:

The Product & Ingredients Used to Manufacture The Product Are:	Delete As Applicable	Comments
Free from Milk or Milk Derivatives	YES	Used Onsite
Free from Lactose	YES	Used Onsite
Free from Egg and Egg Derivatives	YES	Used Onsite
Free from Animal Products	YES	Used Onsite
Free form Gelatine	YES	
Free from Rennet	YES	
Free from Beef & Beef Bi-products – Country of origin required.	YES	
Free from Offal	YES	
Free from Bovine Collagen & Protein Extracts	YES	
Free from Beef Fat & Suet	YES	



Free from Beef Stock and Extracts	YES		
Free from MRM (Mechanically Recovered Meat)	YES		
Free from Pork & Pork Products- Country of origin required.	YES		
Free from Fish, Crustaceans, Molluscs and their Derivatives	YES		
Free from BHA / BHT	YES		
Free from Azo Colours and Coal Tar Dyes	YES		
Free from Wheat & Wheat Derivatives		NO	
Free from Barley	YES		
Free from Oats spelt	YES		
Free from Rye	YES		
Free from Karmut	YES		
Free from Lupin	YES		
Free from Hybrid Strains	YES		
Free from Gluten		NO	
Free from Glutamates e.g. MSG	YES		
Free from Benzoates	YES		
Free from Sulphites		NO	
Free from Nuts, Nut Oils & Nut Derivatives		NO	
Free from Sesame Seeds and Derivatives	YES		
Free from Soya and Soya Derivatives		NO	
Free from Maize	YES		
Free from Maize Derivatives	YES		
Free from Hydrogenated Vegetable Protein or Derivatives	YES		
Free from Fruit & Fruit Derivatives		NO	
Free from Vegetable & Vegetable Derivatives		NO	
Free from Yeast & Yeast Derivatives	YES		
Free from Garlic	YES		
Free from Honey	YES		
Free from Shellac	YES		
Free from Aspartame	YES		
Free from Celery / Celeriac	YES		
Free from Mustard	YES		
Free from Latex	YES		
Free from Artificial Colours	YES		
Free from Artificial Flavours	YES		
Free from Added Salt	YES		
Free from Added Sugar		NO	
Free from Additives	YES		
Free from Irradiated Foodstuffs	YES		
Free from Genetically Modified Organisms	YES		
Suitable for Vegetarians	YES		
Suitable for Ova Lacto Vegetarians	YES		
Suitable for Vegans	YES		
Suitable for Coeliacs		NO	
Suitable for Lactose Intolerance	YES		
Suitable for Nut Allergy Suffers		NO	

GENETICALLY MODIFIED ORGANISM INFORMATION

Does the product or any of its ingredients contain any genetically modified material whether viable or not?		NO
Is the material or any of the processing aids produced from genetically modified material, whether viable or not?		NO
Has the material or any of the processing aids been significantly changed as a result of genetic modification?		NO



Have genetically modified organisms been used as processing aids or additives or to produce processing aids or additives used in connection with the production of the food or any of its ingredients?		NO
Does the product or any of its ingredients contain Soya or maize?	YES	
If the product or any of its ingredients does contain Soya or maize is it from a GMO-free source?	Yes	
Does the product or any of the product ingredients contain, or is it produced using any potential derivatives of Soya or maize e.g. Soya bean oil, lecithin, glucose, maltodextrin, ascorbic acid, citric acid etc?	YES	
If the product or any of its ingredients is produced using any of the above is it from a GMO-free source?	Yes	
Can you trace back to the source to confirm Genetically Modified Maize?		N/A
Can you trace back to the source to confirm Non-Genetically Modified Maize?		N/A
Can you trace back to the source to confirm Non-Genetically Modified Soya?		N/A
Can you trace back to the source to confirm Genetically Modified Soya?		N/A

LEGAL DECLARATION / WARRANTY

Under the agreement no changes may be made to this ingredient specification without prior notification and agreement with Sponge Cakes Ltd.
 This product, packaging and production factory comply with current U.K Salsa regulations and food laws.
 The packaging materials comply with all current U.K regulations/legislation relating to materials and articles in contact with food.

SPECIFICATION AND WARRANTY AGREED

FOR SUPPLIER

.....NAME
SIGNATURE
POSITION
 DATE

SPONGE CAKES LTD.
TECHNICAL DEPARTMENT
DATE
SPECIFICATIONS TECHNOLOGIST
DATE