



Product Specification

Product Code and Product Name: Y01814 Beef Lasagne			
Product Description: A rich slow cooked Beef	and Tomato ragu layered with fresh Pasta		
sheets and topped with a light Cheese sauce.	•		
Barcode: 5060108218146			
Supplier Address:	Manufacturing Site:		
Wrights Food Group	Same as supplier address		
Weston Road			
Crewe			
CW1 6XQ			
01270 504300			
Identification Mark: GB AX028			

Ingredient Declaration: Beef (23%), Whole Milk, Pasta (10%) (Durum Wheat Semolina, Water, Powdered Whole Egg), Tomatoes, Red Wine (Sulphites), Water, Mature Cheddar Cheese (Milk), Onion, Whipping Cream (Milk), Tomato Paste, Cornflour, Thickener (E1422), Unsalted Butter (Milk), Garlic Puree, Balsamic Vinegar (Sulphites), Slow Roasted Tomatoes (Slow Roasted Tomatoes, Rapeseed Oil, Garlic, Salt, Oregano), Rapeseed Oil, Medium Hard Fat Cheese (Milk), British Beef Stock (British Beef, Rehydrated Potato, Salt, Molasses, Caramelised Sugar Syrup, Dried Onion Powder, Natural Flavouring), Salt, Dried Forest Mushrooms, Sugar, Natural Cheese Stock (Cheese Powder (Milk), Glucose Syrup, Water, Natural Flavouring, Salt, Sunflower Oil, Yeast Extract), Parsley, Thyme, Ground Herbs & Spices (Bay Leaf, White Pepper, Oregano, Nutmeg), Cracked Black Pepper

Allergens: For allergens (including cereals containing gluten) see ingredients in **Bold**. May also contain Nuts.

Issue Date:23.05.2022	Issue No: 2	Doc Ref: Y01814 Beef Lasagne
Re-issue Date: 08.06.2022		



Ingredient Information:

rmation:	
Ingredient	Country of Origin
Beef	ROI and UK
Whole Milk	UK
Pasta	UK
Chopped Tomatoes	Greece
Red Wine	Italy
Water	UK
Mature Cheddar Cheese	UK
Onion	UK, Holland, Poland, China & Ukraine
Whipping Cream	UK
Tomato Paste	Greece
Cornflour	UK
Thickener (E1422)	France
Unsalted Butter	Ireland, UK
Garlic Puree	China
Balsamic Vinegar	Italy
Slow Roasted Tomatoes	Turkey, China, India
Rapeseed Oil	France, Germany, UK,
	Hungary, Belgium,
	Bulgaria, Romania,
	Slovakia, Serbia, Poland,
	Czech Republic, Belgium,
	Latvia, Lithuania, Austria,
	Russia, Ukraine, Australia,
	Denmark, Uruguay,
14 11 15 101	Netherlands
Medium Hard Fat Cheese	UK, Netherlands, Denmark
British Beef Stock	UK
Salt	UK
Dried Forrest Mushrooms	China, Chile, Peru,
	Argentina, Turkey,
	Eastern European
Cuman	Countries
Sugar	UK
Natural Cheese Stock	UK France III/
Parsley	France, UK
Thyme	France
Ground Herbs & Spices	India, Indonesia, Turkey, Vietnam
Cracked Black Pepper	Vietnam

Issue Date:23.05.2022	Issue No: 2	Doc Ref: Y01814 Beef Lasagne	
Re-issue Date: 08.06.2022]	



Suitability:

	Yes/No/Not Certified	Comments
Vegetarians (Ovo-Lacto)	No	Contains Beef
Vegans	No Contains Beef, Milk	Contains Beef, Cow's Milk
Coeliacs	No	Contains Wheat
Kosher	No	
Halal	No	<u> </u>

Allergen Information:

Allergen	Present (Yes/No/May contain)	Comments				
Cereals (containing	Yes	Yes	Durum Wheat			
gluten)			Semolina			
Milk and Milk Products	Yes	Yes	Cheese, Fat Powder, Milk Powder, Cheese Powder			
Eggs and Egg Products	No	Yes				
Fish and Fish Products	No	Yes				
Mustard	No	Yes				
Celery/ Celeriac	No	Yes				
Lupin	No	No				
Soya Beans and Derivatives	No	Yes				
Molluscs	No	Yes				
Crustaceans	No	Yes				
Sesame Seeds and derivatives	No	Yes				
Sulphites/Sulphur Dioxide	Yes	Yes (within other raw materials)	10.67ppm (calculated)			
Nuts ((Almond, Brazil Nuts, Cashew Nuts, Hazelnut, Macadamia Nuts, Pecan Nuts, Pistachio Nuts, Walnuts) or nut derivatives	May contain	Yes	Almonds and cashews handled on site			
Peanuts	No	No				

Issue Date:23.05.2022	Issue No: 2	Doc Ref: Y01814 Beef Lasagne
Re-issue Date: 08.06.2022		



Other Relevant Information:

	Present (Yes/No/May contain)	Comments
Artificial	No	
Preservatives		
Artificial	Yes	Flavouring in stock
Flavours/Flavour		powder
Enhancers		
Artificial Colours	No	
Additives	Yes	Thickener E1442
Palm Oil or	No	
Derivatives		
GMO materials or	No	
derivatives		
Irradiated materials	No	

Baking/Reheating/Defrosting Guidelines:

For best results oven cook from frozen.

Oven from Frozen: Pierce the film and heat for 15mins at 180°C Fan/200°C, remove the film and heat for a further 15mins.

Oven from Chilled: Pierce the film and heat for 10mins at 160°C Fan/180°C, remove the film and heat for a further 10mins.

Microwave from Frozen (750-950watt): Pierce or pull back the film and heat for 5mins, leave to stand for 1min, remove the film and heat for a further 5 mins.

Microwave from Chilled (750-950watt): Pierce or pull back the film and heat for 3mins, leave to stand for 1min, remove the film and heat for a further 3mins.

Ensure product is piping hot throughout before serving.

Nutrition Information:

Calculation

Method of calculation: NutriCalc

	Typical Values per 100g
Energy kJ	821
kcal	197
Fat (g)	12.3
Of which Saturates (g)	6.1
Carbohydrates (g)	11.4
Of which Sugars (g)	2.9
Fibre (g)	0.9
Protein (g)	8.8
Salt (g)	0.96

Issue Date:23.05.2022	Issue No: 2	Doc Ref: Y01814 Beef Lasagne
Re-issue Date: 08.06.2022		



Brief outline of Process Steps:

- Raw Material Intake
- Product ingredient batch weighing
- Sauce Cooking (CCP 1 target minimum temperature 85°C)
- Cooling (CCP 2 <8°C within 4 hours (max.))
- Product Assembly
- Freezing
- Packing
- Metal Detection (CCP 3)
- Outer case packaging
- Despatch

Micro Standards:

	Target	Fail
TVC	<10000	>100000
Enterobacteria	<500	>1000
E. Coli	<10	>100
Salmonella	Absent in 25g	Present in 25g
Listeria	Absent in 25g	Present in 25g
Cl. Perfringens	<20	>100
B. Cereus	<20	>100
Staphylococcus	<20	>100

Packed: 12 x 400g Net Weight: 4.8Kg Gross Weight: 5.28Kg

Total Pallet Weight: 236.67Kg

Pallet Height: 0.94m

Pallet Information:

10 Cases per layer 5 Layers per pallet 50 Cases per pallet

Packaging Breakdown:

Primary

<u> </u>								
Wrights	Description	Material	Length	Width	Height	Weight	Quantity	Total
code			(mm)	(mm)	(mm)	(g)	per	Weight
			` ′	, ,	, ,	(3)	case	per case
							oasc	(g)
10014	CPET		170.60	126.60	49.0	17.78	12	231.36
I1556	Film		-	-	-	2	12	24.0
						Tota	al weight	237.36

Secondary

0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	7							
Wrights	Description	Material	Length	Width	Height	Weight	Quantity	Total
code			(mm)	(mm)	(mm)	(g)	per	Weight
							case	per case (g)
10356	Outer	Cardboard	365	266	155	231	1	231
	Case							
I1248	Tape	BOPP	-	-	-	3	1	3
		solvent						

Issue Date:23.05.2022	Issue No: 2	Doc Ref: Y01814 Beef Lasagne
Re-issue Date: 08.06.2022		



Z00159	Label	Paper	300	75	-	2	1	2
						Tot	al weight	236

Tertiary

Description	Material	Length	Width	Height	Weight
		(mm)	(mm)	(mm)	(g)
Blue Chep	Wood	1200	1000	162	28000
Pallet					
Pallet	LLDPE	-	-	-	240
Wrap					
Pallet Pad	Cardboard	1200	1000		386
Total weight					28626

Date Code: Julian Date Code (yddd), Best Before Date

Storage Conditions: Store below -18°C. Once defrosted DO NOT re-freeze.

Handle with care.

Shelf Life: 18 months from day of production.

Minimum Shelf Life: 12 months from day of production.

Country of Origin: Produced in the UK.

I hereby declare that the ingredients, and its constituent parts, meet all relevant UK and EEC Regulations (e.g. Food Safety Act 1990, Pesticide Residue Levels, Plastic Materials in contact with Food etc), must not be irradiated or contain genetically modified materials.

Signed: C. Creasey Date: 08.06.2022

Position: Specifications Team Manager

Please note: We will consider this specification to be accepted unless otherwise advised.

For any specification queries please contact us at: specifications@wrightsfg.com

SYNOPSIS OF CHANGES

Date	Issue No	Amendment	Requested By	Previous Issue Date
23.05.2022	1	New issue	S. Morris	N/A
08.06.2022	2	RSPO SCC no removed as no palm oil in product	C. Creasey	23.05.22

Issue Date:23.05.2022	Issue No: 2	Doc Ref: Y01814 Beef Lasagne
Re-issue Date: 08.06.2022		