

Product Specification

Product Code and Product Name: Y01813 Fish Pie	
Product Description: Fish in a creamy sauce topped with mash potatoes.	
Barcode: 5060108218139	
Supplier Address: Wrights Food Group Weston Road Crewe CW1 6XQ 01270 504300	Manufacturing Site: Same as supplier address
Health Mark: GB AX028	
<p>Ingredient Declaration: Potatoes (Sulphites) (40%), Whole Milk, White Wine, Whipping Cream (Milk), Smoked Haddock (Fish) (4%), Haddock (Fish) (4%), Salmon (Fish) (4%), Unsalted Butter (Milk), Shallots, Leeks, Water, Mascarpone (Pasteurised Cream (Milk), Pasteurised Milk, Acidity Regulator (E330)), Medium Hard Fat Cheese (Milk), Rapeseed Oil, Thickener (E1422), Fish Stock (Fish (Rehydrated Cod, Fish Extract, Anchovy), Partially Rehydrated Potato, Salt, Lemon Juice Concentrate, Dried Onion Powder), Garlic Puree, Cider Vinegar, Salt, Dijon Mustard (Water, Mustard Seeds, Vinegar, Salt), Lemon Zest, Parsley, Emulsifier (E461), Ground White Pepper, Thyme, Ground Bay Leaf.</p> <p>Allergens: For allergens (including cereals containing gluten) see ingredients in Bold. May also contain Nuts. Bone warning: Although every care has been taken to remove bones, small bones may remain.</p>	
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Issue Date: 06.06.2022	Issue No: 2	Doc Ref: Y01813 Fish Pie
Re-issue Date: 08.06.2022		

Ingredient Information:

Ingredient	Country of Origin
Potatoes	UK
Milk	UK
White Wine	Italy
Whipping Cream	UK
Smoked Haddock	Northeast Atlantic
Haddock	Northeast Atlantic
Salmon	Northeast Atlantic
Unsalted Butter	UK
Shallots	UK, Holland, Poland, China & Ukraine
Leek	UK
Water	UK
Mascarpone	Italy
Medium Hard Fat Cheese	UK, Ireland
Rapeseed Oil	Refined in the UK, France, Germany, Hungary, Bulgaria, Romania, Slovakia, Serbia, Poland, Czech Republic, Belgium, Latvia, Lithuania, Austria, Australia, Denmark, and Uruguay.
Thickener (E1422)	France
Fish Stock	Netherlands
Garlic Puree	China
Cider Vinegar	Spain
Salt	UK
Dijon Mustard	France, UK
Lemon Zest	Spain
Parsley	UK/France
Emulsifier (E461)	Germany
Ground White Pepper	Vietnam
Thyme	France
Ground Bay	Turkey

Suitability:

	Yes/No/Not Certified	Comments
Vegetarians (Ovo-Lacto)	No	Contains Fish
Vegans	No	Contains Fish and Milk
Coeliacs	Yes	
Kosher	No	
Halal	No	

Allergen Information:

Allergen	Present (Yes/No/May contain)	Handled on site	Comments
Cereals (containing gluten)	No	Yes	
Milk and Milk Products	Yes	Yes	Contains Milk
Eggs and Egg Products	No	Yes	
Fish and Fish Products	Yes	Yes	Salmon and Haddock
Mustard	Yes	Yes	Dijon Mustard
Celery/ Celeriac	No	Yes	
Lupin	No	No	
Soya Beans and Derivatives	No	Yes	
Molluscs	No	Yes	
Crustaceans	No	Yes	
Sesame Seeds and derivatives	No	Yes	
Sulphites/Sulphur Dioxide	Yes	Yes (within other raw materials)	From potatoes
Nuts ((Almond, Brazil Nuts, Cashew Nuts, Hazelnut, Macadamia Nuts, Pecan Nuts, Pistachio Nuts, Walnuts) or nut derivatives	May contain	Yes	Almonds and cashews handled on site
Peanuts	No	No	

Other Relevant Information:

	Present (Yes/No/May contain)	Comments
Artificial Preservatives	Yes	SO ₂ from potatoes
Artificial Flavours/Flavour Enhancers	No	
Artificial Colours	No	
Additives	Yes	E220, E1422, E461
Palm Oil or Derivatives	No	
GMO materials or derivatives	No	
Irradiated materials	No	

Reheating Guidelines:

Cook From Frozen.

Oven: Preheat oven to 200°C/400°F/ Gas Mark 6. Pierce film place on a baking tray and cook for 40-45 minutes. Remove film halfway through cooking.

Microwave: Pierce film, cook on high heat for 5 minutes. Rest for 1 min. Cook on high heat for 4 minutes.

Ensure product is piping hot throughout before serving

Nutrition Information:

Analysis or Calculation: Calculation

Method of calculation: NutriCalc

	Typical Values per 100g
Energy kJ	579
kcal	139
Fat (g)	8.7
Of which Saturates (g)	4.5
Carbohydrates (g)	8.7
Of which Sugars (g)	2.0
Fibre (g)	0.9
Protein (g)	5.0
Salt (g)	0.75

Brief outline of Process Steps:

- Raw Material Intake
- Product ingredient batch weighing
- Sauce Cooking (CCP 1 target minimum temperature 85°C)
- Cooling (CCP 2 <8°C within 4 hours (max.))
- Product Assembly
- Freezing
- Packing
- Metal Detection (CCP 3)
- Outer case packaging
- Despatch

Micro Standards:

	Target	Fail
TVC	<10000	>100000
Enterobacteria	<500	>1000
E. Coli	<10	>100
Salmonella	Absent in 25g	Present in 25g
Listeria	Absent in 25g	Present in 25g
Cl. Perfringens	<20	>100
B. Cereus	<20	>100
Staphylococcus	<20	>100

Packed: 12 x 400g

Net Weight: 4.80Kg

Gross Weight: 5.26Kg

Total Pallet Weight: 420.8Kg

Pallet Height: 1.4m

Pallet Information:

10 Cases per layer

8 Layers per pallet

80 Cases per pallet

Packaging Breakdown:

Primary

Wrights code	Description	Material	Length (mm)	Width (mm)	Height (mm)	Weight (g)	Quantity per case	Total Weight per case (g)
I0014	Plastic tray	CPET	170.9	126.5	49.6	16.42	12	197.04
I1556	Film lid	Mylar OLAF	-	-	-	2	12	24
Total weight								221.04

Secondary

Wrights code	Description	Material	Length (mm)	Width (mm)	Height (mm)	Weight (g)	Quantity per case	Total Weight per case (g)
I0356	Outer Case	Cardboard	356	266	155	231	1	231

I1248	Tape	BOPP solvent	-	-	-	3	1	3
Z00159	Label	Paper	300	75	-	2	1	2
Total weight								236

Tertiary

Description	Material	Length (mm)	Width (mm)	Height (mm)	Weight (g)
Blue Chep Pallet	Wood	1200	1000	162	28000
Pallet Wrap	LLDPE	-	-	-	240
Pallet Pad	Cardboard	1200	1000		386
Total weight					28626

Date Code: Julian Date Code (ydd), Best Before Date

Storage Conditions: Store below -18°C. Once defrosted DO NOT re-freeze. Handle with care.

Shelf Life: 18 months from day of production.

Minimum Shelf Life: 12 months from day of production.

Country of Origin: Produced in the UK.

I hereby declare that the ingredients, and its constituent parts, meet all relevant UK and EEC Regulations (e.g. Food Safety Act 1990, Pesticide Residue Levels, Plastic Materials in contact with Food etc), must not be irradiated or contain genetically modified materials.

Signed: C. Creasey

Date: 08.02.2022

Position: Specifications Team Manager

Please note: We will consider this specification to be accepted unless otherwise advised.

For any specification queries please contact us at:

specifications@wrightsfg.com

SYNOPSIS OF CHANGES

Date	Issue No	Amendment	Requested By	Previous Issue Date
06.06.2022	1	New Issue	S. Morris	n/a
08.06.2022	2	RSPO SCC no removed as no Palm Oil in product, 'Mustard' highlighted in ingredient declaration.	C. Creasey	06.06.2022

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