



**Provisional Specification**

<b>Product Code and Product Name: Y01818 Meatball Marinara</b>	
<b>Product Description:</b> Lightly seasoned meatballs with a tomato & herb sauce.	
<b>Barcode: 5060108218184</b>	
<b>Supplier Address:</b> Wrights Food Group Weston Road Crewe CW1 6XQ 01270 504300	<b>Manufacturing Site:</b> Same as supplier address
<b>Identification Mark: GB AX028</b>	
<p><b>Ingredient Declaration:</b> Pork &amp; Beef Meatballs (34%) (Pork, Beef, Water, Rusk (<b>Wheat</b> flour (fortified with Calcium Carbonate, Iron, Niacin, Thiamin), Yeast, Salt, <b>Wheat</b> Gluten, Flour Treatment Agent E300)), Onion, Salt, Spices (Anise, Black Pepper, Chilli, Fennel), Herbs (Basil, Oregano, Parsley, Rosemary, Sage, Tarragon, Thyme), Dried Garlic, Dried Red Peppers, Garlic Powder, Sugar, Dried Parsley, Garlic Puree, Tripolyphosphate), Water, Chopped Tomatoes, Tomato Paste, Onion, Slow Roasted Tomatoes (Tomatoes, Rapeseed Oil, Garlic, Salt, Oregano), British Chicken Stock (Chicken, Yeast Extract, Salt, Chicken Fat, Rehydrated Vegetable Powders (Leek, Onion), Sugar, Lemon Juice Concentrate, Natural Flavouring, Sage Oil), Rapeseed Oil, Garlic Puree, Thickener (E1422), Honey, Olive Oil, Balsamic Vinegar, Sugar, Salt, Basil, Ground Herbs and Spices (Paprika, Crushed Chilies, Oregano, Rosemary), Thyme, Cracked Black Pepper.</p> <p><b>Allergens:</b> For allergens (including cereals containing gluten) see ingredients in <b>Bold</b>. May also contain Nuts.</p>	
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**Ingredient Information:**

<b>Ingredient</b>	<b>Country of Origin</b>
Pork & Beef	ROI and UK
Meatball seasoning	Denmark, China, France, Italy, Netherlands, Germany, UK, Poland, Egypt, Vietnam, Spain, South Africa, Peru, Nigeria, Malawi, India, Tanzania, Mexico, USA, Zimbabwe, Chile
Water	UK
Chopped Tomatoes	Greece
Tomato Paste	Greece
Onion	UK, Holland, Poland, China & Ukraine
Slow Roasted Tomatoes	Turkey, China, India
British Chicken Stock	UK
Rapeseed Oil	France, Germany, UK, Hungary, Belgium, Bulgaria, Romania, Slovakia, Serbia, Poland, Czech Republic, Belgium, Latvia, Lithuania, Austria, Russia, Ukraine, Australia, Denmark, Uruguay, Netherlands
Garlic Puree	China
Thickener (E1422)	France
Honey	
Olive Oil	
Balsamic Vinegar	Italy
Sugar	UK
Salt	UK
Basil	France, UK
Ground Herbs & Spices	India, Indonesia, Turkey, Vietnam
Thyme	France
Cracked Black Pepper	Vietnam

**Suitability:**

	<b>Yes/No/Not Certified</b>	<b>Comments</b>
Vegetarians (Ovo-Lacto)	No	Contains Beef & Pork
Vegans	No	Contains Beef, Pork & Honey
Coeliacs	No	Contains Wheat
Kosher	No	
Halal	No	

**Allergen Information:**

<b>Allergen</b>	<b>Present (Yes/No/May contain)</b>	<b>Handled on site</b>	<b>Comments</b>
Cereals (containing gluten)	Yes	Yes	Wheat
Milk and Milk Products	No	Yes	
Eggs and Egg Products	No	Yes	
Fish and Fish Products	No	Yes	
Mustard	No	Yes	
Celery/ Celeriac	No	Yes	
Lupin	No	No	
Soya Beans and Derivatives	No	Yes	
Molluscs	No	Yes	
Crustaceans	No	Yes	
Sesame Seeds and derivatives	No	Yes	
Sulphites/Sulphur Dioxide	No	Yes (within other raw materials)	
Nuts ((Almond, Brazil Nuts, Cashew Nuts, Hazelnut, Macadamia Nuts, Pecan Nuts, Pistachio Nuts, Walnuts) or nut derivatives	May contain	Yes	Almonds and cashews handled on site
Peanuts	No	No	

**Other Relevant Information:**

	<b>Present (Yes/No/May contain)</b>	<b>Comments</b>
Artificial Preservatives	No	
Artificial Flavours/Flavour Enhancers	No	Flavouring in stock powder
Artificial Colours	No	
Additives	Yes	Thickener E1442
Palm Oil or Derivatives	No	
GMO materials or derivatives	No	
Irradiated materials	No	

**Baking/Reheating/Defrosting Guidelines:**

For best results oven cook from frozen.

**Oven from Frozen:** Pierce the film and heat for 15mins at 180°C Fan/200°C, remove the film and heat for a further 15mins.

**Oven from Chilled:** Pierce the film and heat for 10mins at 160°C Fan/180°C, remove the film and heat for a further 10mins.

**Microwave from Frozen (750-950watt):** Pierce or pull back the film and heat for 5mins, leave to stand for 1min, remove the film and heat for a further 5 mins.

**Microwave from Chilled (750-950watt):** Pierce or pull back the film and heat for 3mins, leave to stand for 1min, remove the film and heat for a further 3mins.

Ensure product is piping hot throughout before serving.

**Nutrition Information:**

Calculation:

Method of calculation (if applicable): NutriCalc

	Typical Values per 100g
Energy kJ	616
kcal	151
Fat (g)	9.6
Of which Saturates (g)	2.7
Carbohydrates (g)	8.4
Of which Sugars (g)	4.2
Fibre (g)	1.1
Protein (g)	7.5
Salt (g)	1.9

**Brief outline of Process Steps:**

- Raw Material Intake
- Product ingredient batch weighing
- Sauce Cooking (CCP 1 target minimum temperature 85°C)
- Cooling (CCP 2 <8°C within 4 hours (max.))
- Product Assembly
- Freezing
- Packing
- Metal Detection (CCP 3)
- Outer case packaging
- Despatch

**Micro Standards:**

	Target	Fail
TVC	<10000	>100000
Enterobacteria	<500	>1000
E. Coli	<10	>100
Salmonella	Absent in 25g	Present in 25g
Listeria	Absent in 25g	Present in 25g
Cl. Perfringens	<20	>100
B. Cereus	<20	>100
Staphylococcus	<20	>100

**Packed: 12 x 350g**  
**Net Weight: 4.2Kg**  
**Gross Weight: 4.68Kg**  
**Total Pallet Weight: 262.63Kg**  
**Pallet Height: 0.94m**

**Pallet Information:**  
 10 Cases per layer  
 5 Layers per pallet  
 50 Cases per pallet

**Packaging Breakdown:**

**Primary**

Wrights code	Description	Material	Length (mm)	Width (mm)	Height (mm)	Weight (g)	Quantity per	Total Weight per case

							case	(g)
I0014	CPET		170.60	126.60	49.0	17.78	12	231.36
I1556	Film		-	-	-	2	12	24.0
<b>Total weight</b>								<b>237.36</b>

**Secondary**

Wrights code	Description	Material	Length (mm)	Width (mm)	Height (mm)	Weight (g)	Quantity per case	Total Weight per case (g)
I0356	Outer Case	Cardboard	365	266	155	231	1	231
I1248	Tape	BOPP solvent	-	-	-	3	1	3
Z00159	Label	Paper	300	75	-	2	1	2
<b>Total weight</b>								<b>236</b>

**Tertiary**

Description	Material	Length (mm)	Width (mm)	Height (mm)	Weight (g)
Blue Chop Pallet	Wood	1200	1000	162	28000
Pallet Wrap	LLDPE	-	-	-	240
Pallet Pad	Cardboard	1200	1000		386
<b>Total weight</b>					<b>28626</b>

**Date Code:** Julian Date Code (yddd), Best Before Date

**Storage Conditions:** Store below -18°C. Once defrosted DO NOT re-freeze. Handle with care.

**Shelf Life:** 18 months from day of production.

**Minimum Shelf Life:** 12 months from day of production.

**Country of Origin:** Produced in the UK.

**I hereby declare that the ingredients, and its constituent parts, meet all relevant UK and EEC Regulations (e.g. Food Safety Act 1990, Pesticide Residue Levels, Plastic Materials in contact with Food etc), must not be irradiated or contain genetically modified materials.**

**Signed:** C. Creasey

**Date:** 08.06.2022

**Position:** Specifications Team Manager

**Please note: We will consider this specification to be accepted unless otherwise advised.**

For any specification queries please contact us at:

[specifications@wrightsfg.com](mailto:specifications@wrightsfg.com)

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**SYNOPSIS OF CHANGES**

Date	Issue No	Amendment	Requested By	Previous Issue Date
23.05.2022	1	New issue	S. Morris	N/A
08.06.2022	2	RSPO SCC no removed as no palm oil in product	C. Creasey	23.05.22

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