



春雪食品
SPRINGSNOW

TECHNICAL SPECIFICATION

Frozen steam cooked Thick shredded Chicken

161029/s/-077-1

Confidential	
Spec Version	
Issued By	Issue Date
LJ	3-Feb-17
Supplier Spec Ref:	Date/Version
	3
Spec Review Date	20-Nov-21

Legal Name/Description: Steam fully cooked skinless, boneless chicken breast fillets shredded , individually quick frozen.

MANUFACTURE DETAILS

Company Name: Yantai Taiyuan Foods Co.,Ltd

Address: Huanghai 3rd Road, Laiyang, Shandong

Contact(s): Linda Jin

Telephone: 0086 15854205078

Fax: 0086 535 7322588

Factory Code: China CN 3700/03264

Third Party Accreditation(s) BRC

INGREDIENTS DECLARATION (as on label)

Chicken, Salt

Made with 120 g. of raw chicken per 100 g. of finished product

PRODUCT SUMMARY

Declared Case Weight: Min 10kg
Declared Bag Weight: Min 2.5kg
Individual Piece Calibration: 8-12mm

Shelf Life: 18 months
Country of Origin: China

PRODUCT PHOTOGRAPH

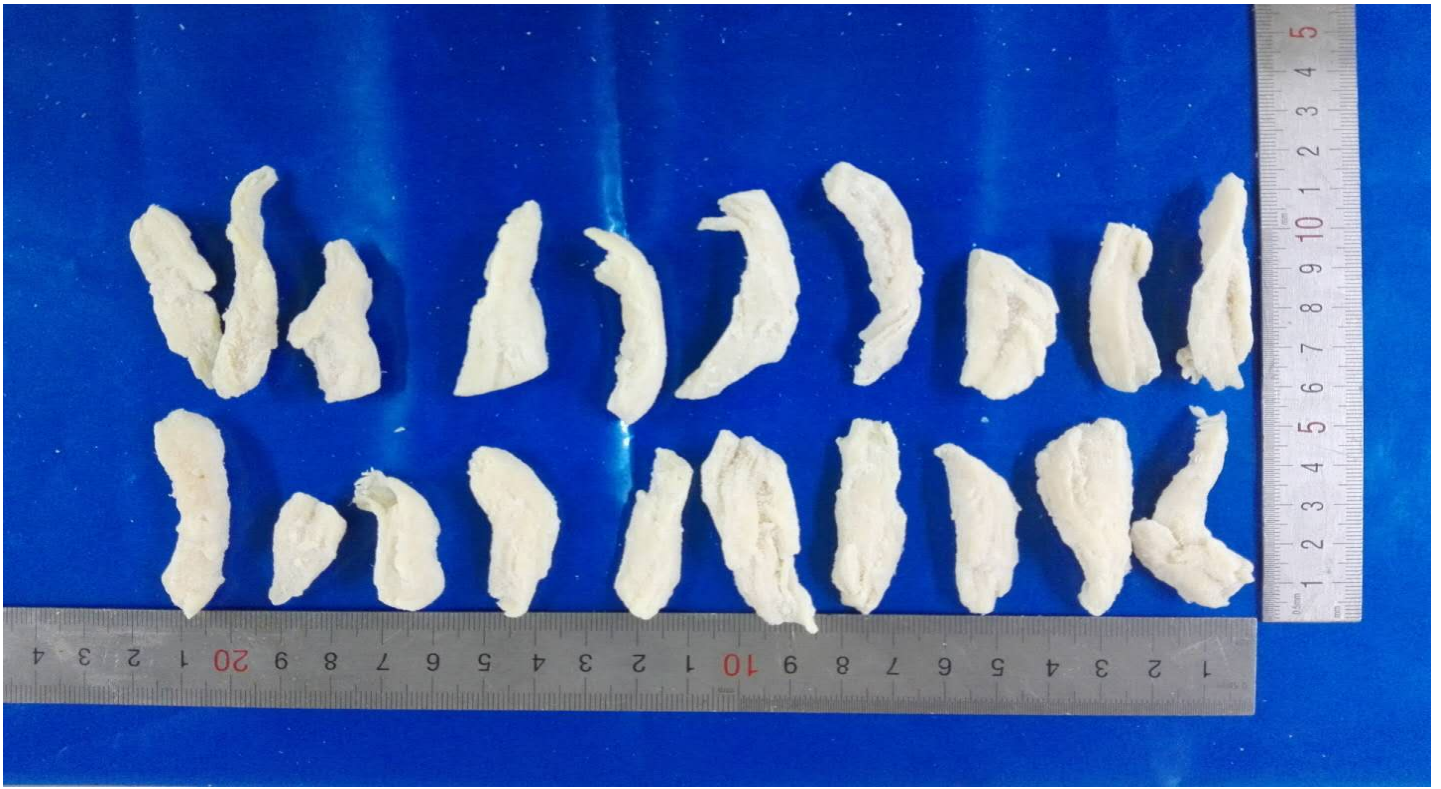



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CONFIDENTIAL

Doc Ref:	StdTechSpec00 1	Version No	2	Date	27-Jun-18	Created By:	LJ
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PRODUCT COMPOSITION ('Mixing Bowl Stage')				
Component	Ingredient Code	Description (source, type, grade, cut,	Quantity	% in Mixing Bowl
Chicken			100	83.3
Brine			20	16.7
			120	100.0

Pre Cook Quids	Chicken	83.30
	water	15.7
	salt	1
		100.0

Brine Mix	Ingredient	% in mixing bowl	% in tumbled meat
	water	94	18.8
	salt	6	1.2
		100	20.0

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Doc Ref:	TeccSpec001	Version No	2	Date	27-Jun-18	Created By:	LJ
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PROCESS FLOW	QUALITY CHECKS / STANDARDS
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CCP / CP	Step No	Process Step	Target / Tolerance	Monitoring (Quantity tested/test method &
CCP		Raw Material	From the CIQ registered chicken farm	
		Tumbling		
		Holding/Resting		
CCP		Steam Cooking	Core temp >72°C for 2 minutes	
		shredded	Cutting by hand/machine; W 8-12mm	
		Individually Quick Freezing		
		Primary Packing	2.5kg bags	
CCP		Metal Detection	Fe 1.2mm, Non Fe 1.5mm, Sus 1.5mm	
CCP		X-Ray	Sus(ball) >=0.8mm, Sus(line)>=0.6x2mm, porcelain >=5.0mm, glass >=5.0mm	
		Secondary packing	4 x 2.5kg bags	
		Cold Storage	<-18°C	

PRODUCT QUALITY STANDARDS

Product Dimensions (if applicable):

Length:	20-70mm	Width/ Depth:	8-12mm	Height:	N/A	Diameter:	N/A
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Product Calibration: Target: Width 8-12mm > 80%

Sensory Parameters (for product as sold):

Appearance:	Characteristic of cooked chicken meat shredded
Colour:	White flesh.
Aroma:	Characteristic of cooked chicken meat
Flavour:	Characteristic of cooked chicken meat
Texture:	Moist & Succulent with a pleasing meaty bite

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Yantai Taiyuan Foods Co., Ltd

PACKAGING SPECIFICATION AND LABELLING

开口处



PRODUCT NAME	FROZEN STEAM COOKED THICK SHREDDED CHICKEN
INGREDIENTS LIST	CHICKEN, SALT
NET WEIGHT	2.5kg
PRODUCTION DATE	
BEST BEFORE DATE	
PLANT NAME	YANTAI TAIYUAN FOODS CO.,LTD
PLANT NUMBER	3700/03264
COUNTRY OF ORIGIN	CHINA
STORAGE CONDITION	KEEP FROZEN AT – 18°C
LOT NUMBER	
SLAUGHTER HOUSE NO.	3700/03446
STORAGE INSTRUCTIONS	KEEP FROZEN AT -18°C. ONCE DEFROST,STORE IN A REFRIGERATOR AND USE WITHIN 3 DAYS. DO NOT REFREEZE AFTER DEFROSTING.
IMPORTED BY	H.SMITH FOOD GROUP PLC 24 EASTER INDUSTRIAL PARK FERRY LANE SOUTH RAINHAM RM13 9BP UNITED KINGDOM www.hsmithplc.com



Frozen Steam Cooked Thick Shredded Chicken

Net Weight : 10kgs (2.5kgs x 4 bags)

Storage Conditions: Keep Frozen at – 18° C / Do not Re-freeze after Defrosting

Product of China

Imported By : H.Smith Food Group Plc

24 Easter Industrial Park Ferry Lane South Rainham RM13 9BP United Kingdom

www.hsmithplc.com

Frozen Steam Cooked Thick Shredded Chicken

Ingredients : Chicken, Salt

Production Date :

Best Before Date :

Lot No :

Produced By : Yantai Taiyuan Foods Co.,Ltd (Plant No : 3700/03264)

Slaughter House No : 3700/03446

Storage instructions: Keep frozen at –18°C

Once defrost, store in a refrigerator and use within 3 days.

Do not refreeze after defrosting.

Outer Packaging:

Description:	Cardboard Box
Colour:	white
Material:	paper
Weight:	586G
Ext. Dimensions (LxWxH):	365 x 290 x 345mm
Closure:	Tape

Inner Packaging:

Description:	Polythene Bag
Colour:	blue bag, black printed
Material:	PE
Gauge/ Thickness:	0.1MM
Weight:	27G
Ext. Dimensions (LxH):	475 x 330mm
Closure:	Heat seal

Other Packaging (e.g. bubble-wrap, layer-pad, etc.):

PALLETISATION

Pallet: 4 way entry:

1000 x 1200mm

TRACEABILITY CODING/ FORMAT

PACK CONFIGURATION:

	Units per Bag	Bag weight	Bags per Outer	
Cases Per Layer:	N/A	2.5kg	4 bags per case	Outer Barcode:
Layers Per Pallet:				Inner Barcode:
Cases Per Pallet:	0			Production Date:
				Best Before Date:
				Batch/ Lot No:

STORAGE CONDITIONS**SHELF LIFE**

Frozen/Ambient/Chill: Frozen
 Storage Temperature °C: <-18°C

Maximum Shelf Life At Manufacture: 18 months
 Minimum Shelf Life On Delivery To Cold store: 14 months

Storage Temperature After Defrosting/ Opening °C:
 Chill < 4°C

Maximum Shelf Life After Defrosting/
 Opening: 48 hours


HANDLING INSTRUCTIONS (as on label)

Keep frozen at -18°C or below. Do not re-freeze once defrosted.

CONFIDENTIAL

Doc Ref:	StdTechSpec00 1	Version No	3	Date	27-Jun-18	Created By:	LJ
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PRODUCT DEFECTS: All products to be free from Extraneous Foreign Matter	Parameter	Limits	Comments
	Hard Bone >5mm	Nil	
	Soft Bone	Nil	
	Cartilage >3mm	Nil	
	Feathers	Nil	
	Blood Spots <3mm	< 3 mm.	
	Bruising	< 3 mm.	
	Freezer Burn	Nil	

INTOLERANCE INFORMATION	The Product Contains:		Allergen Free Site	
	Yes / No	Comments	Yes / No	Comments
Peanuts/ Peanut Products	No		Yes	
Nuts/ Nut Products	No		Yes	
Sesame/ Sesame Products	No		Yes	
Fish/ Fish Products	No		No	some fish ingredients used for Japanese products
Shellfish/ Shellfish Products	No		Yes	
Egg/ Egg Products	No		No	use for Japanese products
Milk/ Dairy Products (including lactose)	No		No	coating ingredients
Soya/ Soya Products	No		No	soya sauce
Cereals Containing Gluten and products thereof	No		No	coatings
Mustard/ Mustard Products	No		Yes	
Celery/ Celery Products (including celeriac)	No		No	coatings
Lupin/ Lupin Products	No		Yes	
Sulphites (>10mg/kg SO ₂ from E220 to E228)	No		Yes	
Preservatives	No			
Benzoates (>1mg/kg from E210 to E219)	No			
Flavourings	No			
			The product is Suitable for:	
			Yes / No	
Maize/ Maize Products	No		Vegetarian Diet	No
Yeast/ Yeast Derivatives	No		Vegan Diet	No
Hydrolysed Vegetable Protein (HVP)	No		Coeliacs	Yes
Beef / Bovine Products	No		Halal	Yes
Pork/ Porcine Products	No			
Lamb/ Ovine Products	No			
Game/ Game Products	No			
			Bird Feed Regimes (if applicable)	
			Yes / No	
Poultry/ Poultry Products (except eggs)	Yes		GMO Free	Yes
Mechanically Separated/ Recovered Meat	No		Fish Protein Free	yes
GMO	No		Mammalian / Avian	yes
Any novel food ingredients?	No		Protein and Fat Free	

NUTRITION INFORMATION	Typical Values	Per 100g (As sold)	Analytical / Theoretical
		Energy (kJ)	508
	Energy(kcal)	87	Analytical
	Protein [N x 6.25] (g)	26.6	Analytical
	Available Carbohydrate (g)	1.1	Analytical
	of which sugars (g)	0.0	Analytical
	Fat (g)	1.0	Analytical
	of which saturates (g)	0.3	Analytical
	Dietary Fibre (g)	0.0	Analytical
	Sodium (g)	0.20	Analytical
	Salt Equivalent [Na x 2.5] (g)	0.50	Analytical

CHEMICAL STANDARD

test	target %	tolerance	frequency
Water	70.00	67-73	every production day

Fat	1.00	0.8-1.2	every production day
Protein	26.00	25-27	every production day

MICROBIOLOGICAL SPECIFICATION

Test	Target	Maximum Acceptable	Reject	Frequency of testing
Aerobic Colony Count (ACC), 30°C	≤ 1 x 10 ³ cfu/g	1 x 10 ³ - 1 x 10 ⁵ cfu/g	> 1 x 10 ⁵ cfu/g	every batch
Coliforms	≤ 100 MPN/g	100-500 cfu/g	> 500 cfu/g	every batch
Escherichia coli	Absent		Present	every batch
Staphylococcus aureus	Absent		Present	every batch
Salmonella species	Absent		Present	every batch
Listeria species	Absent		Present	every batch
Listeria monocytogenes	Absent		Present	every batch

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SUPPLIER WARRANTY

I confirm that the information provided on this Technical Specification is correct at the time of approval, and no alterations will be made without prior written authorisation by Yantai Taiyuan Foods Co.,Ltd. The product (i.e. the foodstuff, label and packaging) herein described will not deviate from this specification.. No amendments or substitutions to the raw materials, formulations, processes, procedures, labelling or packaging will be made without prior written authorisation by Invicta Food Group Ltd. All products supplied will fully comply with all relevant EC and UK legislation, and will be in accordance with Yantai Taiyuan Foods Co.,Ltd Polices and Code of Practice

On behalf of: Yantai Taiyuan Foods Co.,Ltd

Signature:

Name in Print:

Position:

Date:

Linda Jin
Sales manager
11月20日