# 10 CODY ROAD, CANNING TOWN LONDON E16 4SR TEL: 020 7511 5665 FAX: 020 7511 382

# City Cakes Company Limited



10 Cody Road Canning Town London E16 4SR Tel: 020 7511 5666 Fax: 020 7511 3828

Email: technical@citycakes.co.uk

# **Product Specification**

Product	: Morello Cherry Budget Gateau				
Size / weight	: 944g Net Weight				
City Cakes Code	: MOR BUD				
Date	: 02/09/2023				
Reason for Issue	: Amended sections 4, 7.1 and 7.2.				

## 1. Product Description:

Chocolate flavour sponge filled with cream, topped with morello cherry.

## 2. Microbiological:

Parameter	Target Value	Limits	Method
TVC	<10000	>100000	External Laboratory
Coliforms	<10	>1000	External Laboratory
E.Coli	<20	>100	External Laboratory
Staph A	<20	>100	External Laboratory
Salmonella	Not detected	Present	External Laboratory
L. monocytogenes 25g	Not detected	Present	External Laboratory
Yeasts & Moulds	<100	>100	External Laboratory

#### 3. Metal Detection:

Non Ferrous 3.5mm, Ferrous 2.5mm, Stainless Steel 3.0mm.

#### 4. Nutrition:

Test	Per 100g
Energy value (kJ)	979kJ
Energy value (kcal)	234cal
Protein	3.4g
Carbohydrates (available)	27.3g
of which sugars	18.2g
Fat	12.8g
of which saturates	8.0g
mononsaturates	Unknown
polyunsaturates	Unknown
trans	Unknown
Total dietry fibre (AOAC)	0.5g
Sodium (Na)	0.04g
Salt	0.11g

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#### 5. Shelf Life:

Shelf life from date of production: 12 Months - Frozen stored at -18°C

# 6. Storage and Transport Conditions:

#### 6.1. Storage Conditions:

Frozen product, Store at -18°C

To defrost: remove all packaging & leave in a refrigerator for 6-8 hours at temperature of 1-4°C Shelf life once defrosted: 3-4 days, held at 1-4°C

Do not refreeze after defrosting.

#### **6.2. Transport Conditions:**

Frozen, Store at -18°C

# 7. Packaging:

#### 7.1 Primary Packaging: (unit of sale)

Material and closure:

Cardboard Box Dimensions: (L x W x H) mm: 290 x 275 x 80mm (approximate).

Round Cake Board Dimensions: (Diameter x H) 254 x 3.5mm (approximate). 1500 micron total thickness white polyethylene laminated to both sides to greyboard.

Cake Collar: (L x W) 813 x 70mm (approx). 350 micron total thickness polyethylene coated on two sides of food grade board.

LLDPE Clear Bag: High clarity linear rich blend bags. Suitable for food contact.

Average weight of primary packaging: 273g.

Label position: Printed on front of box

Label information: A 3 digit number denotes day of manufacture, together with a Best Before date that is stamped onto front of box.

#### 7.2 Palletisation:

Palletisation: Units per layer: 12 boxes per layer, Layers per pallet: 15.

Type: UK (1000 x 1200mm): Material: Wood.

#### 8. Weight Control:

Net Weight: 944g Gross Weight: 1217g

#### 9. Ingredient Declaration (legal):

**Sponge** (Pasteurised Egg, Sugar, Wheat Flour, Glucose Syrup, Colours: (E150c, E172), Fat Reduced Cocoa Powder, Acetic Acid, Flavouring, Skimmed Milk Powder, Sucrose, Emulsifiers: (E475, E471, E472b), Modified Potato Starch, Milk Derivatives, Whole Milk Powder, Vegetable Fat, Stabilisers: (E263, E450a), Dried Glucose Syrup, Salt, Colours: (E160b, E101), Raising Agents: (E450a, E500), Cocoa Powder), **Morello Cherry Filling** (Water, Red Cherries, Sugar, Modified Waxy Maize Starch, Acidity Regulators: (E330, E331), Flavouring, Preservative: E202), **Cream** (Whipping Cream, Water, Vegetable Oil: (Coconut, Palm), Sugar, Emulsifiers: (E472b, Soya Lecithin), Sorbitol, Sodium Caseinate, Stabiliser: E460i, Salt, Acidity Regulators: (E331, E339), Flavouring, Colour: E160a, Sugar).

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# 10. Food Intolerance Data:

The product is  $\underline{\textbf{FREE}}$  from the following:

Component	Yes / No	Detail including origin
Nuts & Nut derivatives (including tree nuts)	N	Made in a factory that uses nut
(and any possible sources of cross contamination)		ingredients.
Peanuts & Peanut Derivatives	Y	
(and any possible sources of cross contamination)		
Seeds (Poppy, Sesame, Sunflower) & Seed Derivatives	Y	
Egg & Egg Derivatives	N	Pasteurised Egg
Milk & Milk Derivatives	N	Skimmed Milk Powder, Milk Derivatives, Whipping Cream
Lactose	N	Skimmed Milk Powder, Milk Derivatives, Whipping Cream
Wheat and Wheat Derivatives	N	Wheat Flour
Modified Starches	N	Modified Potato Starch, Modified Waxy Maize Starch
Gluten and Gluten Derivatives	N	Wheat Flour
Rye, Barley & Oats or their Derivatives	Y	
Yeast and Yeast Derivatives	Y	
Sulphites and Sulphur Dioxide	Y	
Benzoates	Y	
Artificial Sweeteners	Y	
Antioxidants BHA/BHT	Y	
Azo and Coal Tar Dyes	Y	
Preservatives	N N	E202
Flavourings	N	Flavouring
Glutamates	Y	TidvOdring
Colours	N	E150c, E172, E160b, E101, E160a
Potassium Based Salt Substitute	Y	L1000, L172, L1000, L101, L1000
Other Additives	N	E475, E471, E472b, E263, E450a, E500, E330, E331, E339, E460i
Celery	† Y	1000, 1000, 1001, 1000, 14001
Mustard	Y	
Genetically Modified Ingredients	Y	
Components derived from Maize	N Y	Modified Waxy Maize Starch
Components derived from Soya	N Y	Soya Lecithin
Processing Aids derived from G.M.O.	Y	
Beef		
Beef derivatives, stocks, extracts, offals, gelatin, fat, blood	Y	
Pork	Y	
Pork derivatives, stocks, extracts, offals, gelatin, fat, blood	Y	
Lamb	Y	
Lamb derivatives, stocks, extracts, offals, gelatin, fat, blood	Y	
Fish, Crustaceans or Molluscs	Y	
Fish, Crustacean or Mollusc derivatives, stocks, extracts, offals, gelatin, fat, blood	Y	
Beef, Pork, Lamb, Fish products or derivatives on site	Y	
Lupin	Υ	

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#### 11. Diet Suitability:

The product is **SUITABLE** for the following diets:-

Vegetarians Y Ovo - Lacto Vegetarians Y

Vegans

#### 12. Warranty:

We warrant that this product by City Cakes Company Ltd:

- Has been HACCP assessed and conforms to the HACCP system used by City Cakes Company Ltd.
- Comply in all aspects with this specification and will be clean, sound and undamaged on delivery. Shall not be injurious to health and shall be fit for any purpose for which they are intended to be used.
- Is made from quality ingredients, and comply with all aspects with the Food Safety Act 1990, with any regulations made thereunder and with all other United Kingdom and European Union legislation, regulations and quality standards including accepted codes of practice. Packaging shall comply with all legal Food Contact Material Requirements.
- Will be of the nature, substance or quality described and not presented in such a way to
  mislead as to the nature, substance or quality and be free from agricultural and veterinary
  contaminants.
- Will be manufactured in premises and with equipment and machinery which comply with the standards of cleanliness and hygiene required by the Food Safety Act, and regulations made thereunder. Will be stored and transported under such conditions as to conserve the nutritional value and quality of the product.
- Has been subject to such checks as a prudent manufacturer would reasonably carry out to meet all the above requirements.
- Shall be packed and shipped in such a way and at such a temperature that the quality of the
  product is not impaired. Products shall be stacked securely, using appropriate means to
  secure loads where applicable. Deliveries should be on clean, dry, undamaged pallets, free
  from off odours, taints and other contaminants.
- Shall be fully traceable to ingredient deliveries, such information being made available to City Cakes Company Ltd if required for a product recall.
- No alterations shall be made to this specification unless agreed in advance in writing with Cakes Company Ltd.

Signature:

Print Name: Mr Martin Lam

Position: Technical Manager

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