

**Product Specification**

<b>Product Code and Product Name: 2902 Vegan 6" Sausage Roll</b>		
<b>Product Description:</b> Vegan Sausagemeat filling encased in light puff pastry- Frozen Unbaked		
<b>Barcode: 05018833029025</b>		
<b>Supplier Address:</b> Wrights Food Group Weston Road Crewe CW1 6XQ 01270 504300	<b>Manufacturing Site:</b> Same as supplier address	
<b>Health Mark:</b> GB AX028		
<b>RSPO SCC no:</b> BMT-RSPO-000592		
<p><b>Ingredient Declaration:</b> Vegan Sausage meat (Water, Sunflower Oil, Shea Stearin, <b>Soya</b> Protein Concentrate, Pea Fibre, Coconut Oil, Thickener: Methyl Cellulose, Sodium Alginate; Potato Flake, Gluten Free Crumb (Rice Flour, Chickpea Flour, Cornflour, Salt, Dextrose), Flavouring, Cornflour, Yeast Extract, Salt, Dextrose, Spices (Black Pepper, White Pepper), Colour: E162; Sage, Spice Extract), <b>Wheat</b> Flour (Contains Calcium Carbonate, Iron, Niacin, Thiamin), Margarine (Palm Oil, Palm Stearin Water, Rapeseed Oil, Salt, Emulsifier (E471), Acidity Regulator (E330), Lemon Juice), Water, Plant Based Glaze (Water, Rapeseed Oil, Sugar, Cornflour, Vegetable Protein, Tapioca Starch), Potato Starch, Salt, Ground Herbs and Spices (Parsley, Sage, White Pepper, Black Pepper, Thyme, Nutmeg), Garlic Powder, Onion Powder, Porcini Mushroom Powder.</p> <p><b>Allergens:</b> For allergens (including cereals containing gluten) see ingredients in <b>Bold</b>. May also contain Nuts.</p>		
<b>Suitability:</b>		
	<b>Yes/No/Not Certified</b>	<b>Comments</b>
Vegetarians (Ovo-Lacto)	Yes	
Vegans	Yes	
Coeliacs	No	Contains Wheat Flour
Kosher	No	
Halal	No	
Issue Date: 01.06.2022	Issue No: 03	Doc Ref: 2902 Vegan Sausage Roll
Re-issue Date: 04.08.2022		

**Allergen Information:**

Allergen	Present (Yes/No/May contain)	Handled on site	Comments
Cereals (containing gluten)	Yes	Yes	Contains Wheat
Milk and Milk Products	No	Yes	
Eggs and Egg Products	No	Yes	
Fish and Fish Products	No	Yes	
Mustard	No	Yes	
Celery/ Celeriac	No	Yes	
Lupin	No	No	
Soya Beans and Derivatives	Yes	Yes	Contains Soya Lecithin
Molluscs	No	Yes	
Crustaceans	No	Yes	
Sesame Seeds and derivatives	No	Yes	
Sulphites/Sulphur Dioxide	No	Yes (within other raw materials)	
Nuts ((Almond, Brazil Nuts, Cashew Nuts, Hazelnut, Macadamia Nuts, Pecan Nuts, Pistachio Nuts, Walnuts) or nut derivatives	May contain	Yes	Almonds and cashews handled on site
Peanuts	No	No	

**Other Relevant Information:**

	<b>Present (Yes/No/May contain)</b>	<b>Comments</b>
Artificial Preservatives	No	
Artificial Flavours/Flavour Enhancers	No	
Artificial Colours	No	
Additives	Yes	E471, E330, E1422,
Palm Oil or Derivatives	Yes	MB
GMO materials or derivatives	No	
Irradiated materials	No	

**Baking Guidelines:**

Place into a pre-heated oven at 200°C / 400°F / Gas Mark 6 for approximately 30 - 40 minutes. Ensure product is piping hot throughout before serving.

**Nutrition Information:**

Analysis or Calculation: Calculation - NutriCalc

	<b>Typical Values per 100g</b>
Energy kJ	1420
kcal	341
Fat (g)	23.2
Of which Saturates (g)	10.5
Carbohydrates (g)	24.1
Of which Sugars (g)	0.7
Fibre (g)	3.7
Protein (g)	7.1
Salt (g)	1.41

**Brief outline of Process Steps:**

- Raw Material Intake
- Product ingredient batch weighing
- Filling Cooking (CCP 1 target minimum temperature 85°C)
- Cooling (CCP 2 <8°C within 4 hours)
- Pastry manufacturing
- Product Assembly
- Freezing (*if applicable*)
- Baking (*if applicable*) (CCP 1 target minimum temperature 85°C)

- Cooling (CCP 2 <8°C within 4 hours)
- Packing (If applicable)
- Metal Detection (CCP 3)
- Outer case packaging (If applicable)
- Despatch

**Micro Standards:**

	Target	Fail
TVC	<10000	>5000000
Enterobacteria	<500	>1000
E. Coli	<10	>100
Salmonella	Absent in 25g	Present in 25g
Listeria	Absent in 25g	Present in 25g
B. Cereus	<50	>100
Staphylococcus	<50	>100

**Packed:** 66 x 120g  
**Net Weight:** 7.92Kg  
**Gross Weight:** 8.19Kg  
**Total Pallet Weight:** 590Kg  
**Pallet Height:** 1.3m

**Pallet Information:**  
 12 Cases per layer  
 6 Layers per pallet  
 72 Cases per pallet

**Packaging Breakdown:**

**Primary**

Wrights code	Description	Material	Length (mm)	Width (mm)	Height (mm)	Weight (g)	Quantity per case	Total Weight per case
I1244	Blue Liner Bag	LDPE	-	-	-	18	1	18
<b>Total weight</b>								<b>18</b>

**Secondary**

Wrights code	Description	Material	Length (mm)	Width (mm)	Height (mm)	Weight (g)	Quantity per case	Total Weight per case
PO76421	Layer card	Cardboard	362	240		28	1	28
R00003	Outer Case	Cardboard	376	256	190	246	1	246
I1248	Tape	BOPP solvent	-	-	-	3	1	3
Z00159	Label	Paper	300	75	-	2	1	2
<b>Total weight</b>								<b>279</b>

<b>Tertiary</b>					
Description	Material	Length (mm)	Width (mm)	Height (mm)	Weight (g)
Blue Chop Pallet	Wood	1200	1000	162	28000
Pallet Wrap	LLDPE	-	-	-	240
Pallet Pad	Cardboard	1200	1000		386
<b>Total weight</b>					<b>28626</b>
<b>Date Code:</b> Julian Date Code (yddd), Best Before Date					
<b>Storage Conditions:</b> Store below -18°C. Once defrosted DO NOT re-freeze. Handle with care.					
<b>Shelf Life:</b> 18 months from day of production.					
<b>Minimum Shelf Life:</b> 12 months from day of production.					
<b>Country of Origin:</b> Produced in the UK.					
I hereby declare that the ingredients, and its constituent parts, meet all relevant UK and EEC Regulations (e.g. Food Safety Act 1990, Pesticide Residue Levels, Plastic Materials in contact with Food etc), must not be irradiated or contain genetically modified materials.					
<b>Signed:</b> C. Creasey				<b>Date:</b> 08.06.2022	
<b>Position:</b> Specifications Team Manager					

Please note: We will consider this specification to be accepted unless otherwise advised.

For any specification queries please contact us at:

[specifications@wrightsfg.com](mailto:specifications@wrightsfg.com)

**SYNOPSIS OF CHANGES**

Date	Issue No	Amendment	Requested By	Previous Issue Date
01.06.2022	1	New issue	S. Morris	n/a
08.06.2022	2	Spelling mistake corrected ingredient declaration	C. Creasey	01.06.22
04.08.2022	3	Unit weight updated	A.Kirton	08.06.2022

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