 <div>春雪食品[®]</div> <div>SPRINGSNOW</div> <div>TECHNICAL SPECIFICATION</div>	Plain Breaded chicken fillet 120g	Spec Version		
		Issued By	Issue Date	
		LJ	1-Aug-18	
		Supplier Spec Ref:	Date/Version	
	180723/C-269	Spec Review Date	16/03/2022	

Legal Name/Description: Plain coating coated fully cooked chicken fillet 110-130g, individually quick frozen. **Product is fully cooked and suitable for thaw and serve use.**

MANUFACTURE DETAILS

Company Name: Yantai Taiyuan Foods Co.,Ltd

Address: Huanghai 3rd Road, Laiyang, Shandong

Contact(s): Linda Jin

Telephone: 0086 15854205078

Fax: 0086 535 7322588

Factory Code: China CN
3700/03264

Third Party Accreditation(s)
BRC

INGREDIENTS DECLARATION (as on label)

Chicken breast fillet, water, palm oil, tapioca starch, salt, coating (flour (wheat), starch (maize, tapioca) , wheat gluten, salt, yeast extract, spice (balck pepper) sugar, raising agent (E450, E500) , yeast, palm oil)


Made with 62 g. of raw chicken per 100 g. of finished product

PRODUCT SUMMARY

Declared Case Weight:	Min 9.6kg	Shelf Life: 18 months
Declared Bag Weight:	Min 2.4kg	
Individual Piece Calibration:	110-130g	Country of Origin: China

PRODUCT PHOTOGRAPH




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PRODUCT COMPOSITION ('Mixing Bowl Stage')				
Component	Ingredient Code	Description (source, type, grade,	Quantity	% in Mixing Bowl
Chicken			100	82.9
Brine			20.6	17.1
			120.6	100.0

BRINE		Ingredient	% in mixing bowl	% in tumbled meat
		water	82.5	17.0
		salt	4.9	1.0
		tapioca starch	9.7	2.0
		E500	1.0	0.2
		E331	1.94	0.4
			100.0	20.6

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PROCESS FLOW			QUALITY CHECKS / STANDARDS	
CCP / CP	Step No	Process Step	Target / Tolerance	Monitoring (Quantity tested/test method &
CCP		Raw Material	From the CIQ registered chicken	
		Tumbling		
		Holding/Resting	0-4 degree 1-4hrs	
		flattening		
		pre-dust	by machine pick up 3-5%	
		batter	by machine pick up 22-27%	
		breeding	by machine pick up 15-20%	
		flash fry	185-190 degree, 40-45s, palm oil used from the RSPO certified suppliers	
CCP		Steam roasted cooking	Core temp >72°C for 2 minutes	
		Individually Quick Freezing		
		Primary Packing	2.50kg bags	
CCP		Metal Detection	Fe 1.2mm, Non Fe 1.5mm, Sus	
CCP		X-Ray	Sus(ball) >=0.8mm, Sus(line)>=0.6x2mm, porcelain >=5.0mm, glass >=5.0mm	
		Secondary packing	4 x 2.50kg bags	
		Cold Storage	<-18°C	

PRODUCT QUALITY STANDARDS

Product Dimensions (if applicable):

Length:	NA	Width/ Depth:	NA	Height:	N/A	Diameter:	N/A
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Product Calibration: Target: 115-125G >=80%

110-130g=100%

Sensory Parameters (for product as sold):

Appearance:	Characteristic of cooked breaded chicken
Colour:	golden brown color, black color is not accept
Aroma:	Characteristic of cooked plain coated chicken meat
Flavour:	Characteristic of plain taste of cooked chicken meat
Texture:	crispy & Succulent with a pleasing meaty bite

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Yantai Taiyuan Foods Co., Ltd

PACKAGING SPECIFICATION AND LABELLING

Plain Breaded Chicken Fillet 120g
 PRODUCT IS FULLY COOKED AND SUITABLE FOR THAW AND SERVE USE

Ingredients: chicken breast fillet, water, palm oil, starch, salt, coating [flour (**wheat**), starch (maize, tapioca), **wheat gluten**, salt, yeast extract, spice (black pepper), sugar, raising agent (E450, E500), yeast, palm oil], Sodium Bicarbonate, Sodium Citrate.
 (for 100g finished product, 62g of raw chicken is used)

Allergy advice: for allergens, including cereals containing gluten, see ingredients in **bold**.

Country of manufacture: China
Storage: freezer: (-18 °C) | Do not refreeze once defrosted
Reheating instruction:
 Reheat from frozen.
 Oven: Preheat the oven at 200°C. Cook for approx. 10 minutes, or until the core temperature reaches a minimum of 75°C.

Net weight: **2.4kgs**

At -18°C best before:


Production date/ Frozen on:

Lot no.:

Nutritional values -100 g	
Energy	644kJ/154kcal
Fat	3.8 g
of which saturates	1.3 g
Carbohydrates	13.9 g
of which sugars	1.3 g
protein	15.7 g
salt	1.09 g

China
 CN
 3700/03264

Imported by: **H.SMITH FOOD GROUP PLC.**
 24 Easter Industrial Park Ferry Lane South Rainham RM 13 9BP United Kingdom
www.hsmithplc.com



Plain Breaded Chicken Fillet 120g
Product is fully cooked and suitable for thaw and serve use

Ingredients: chicken breast inner fillet, water, palm oil, starch, salt, coating [flour (**wheat**), starch (maize, tapioca), **wheat gluten**, salt, yeast extract, spice (black pepper), sugar, raising agent (E450, E500), yeast, palm oil], Sodium Bicarbonate, Sodium Citrate.
 (for 100g finished product, 62g of raw chicken is used)

Allergy advice: for allergens, including cereals containing gluten, see ingredients in **bold**.

Country of manufacture: China
Storage: freezer: (-18 °C) | Do not refreeze once defrosted
Reheating instruction:
 Reheat from frozen.
 Oven: Preheat the oven at 200°C. Cook for approx. 10 minutes, or until the core temperature reaches a minimum of 75°C.

Net weight: **2.4kgsX 4**


At -18°C best before:

Production date/ Frozen on:

Lot no.:

Nutritional values -100 g	
Energy	644kJ/154kcal
Fat	3.8 g
of which saturates	1.3 g
Carbohydrates	13.9 g
of which sugars	1.3 g
protein	15.7 g
salt	1.09 g

China
 CN
 3700/03264



Imported by: **H.SMITH FOOD GROUP PLC.**
 24 Easter Industrial Park Ferry Lane South Rainham RM 13 9BP United Kingdom
www.hsmithplc.com

Outer Packaging:		Inner Packaging:	
Description:	Cardboard Box	Description:	Polythene Bag
Colour:	White	Colour:	blue bag, black printed
Material:	paper	Material:	PE
Weight:	524G	Gauge/ Thickness:	0.1mm
Ext. Dimensions (LxWxH):	365 x 285 x 255mm	Weight:	28G
Closure:	Tape	t. Dimensions (LxH):	460 x 320mm
		Closure:	heat seal

Other Packaging (e.g. bubble-wrap, layer-pad, etc.):
PALLETISATION Pallet: 4 way entry: 1000 x 1200mm

PACK CONFIGURATION:	Units per Bag	Bag weight	Bags per Outer
	N/A	2.4kg	4 bags per case
Cases Per Layer:	10		
Layers Per Pallet:			
Cases Per Pallet:	0		

TRACEABILITY CODING/ FORMAT	
Outer Barcode:	5060114949973
Inner Barcode:	5060114949966
Production Date:	DD/MM/YYYY
Best Before Date:	DD/MM/YYYY
Batch/ Lot No:	YYMMDDXX

STORAGE CONDITIONS	SHELF LIFE
Frozen/Ambient/Chill: Frozen	Maximum Shelf Life At Manufacture: 18 months
Storage Temperature °C: <-18°C	Minimum Shelf Life On Delivery To Cold store: 14 months


Storage Temperature After Defrosting/ Opening °C: Chill < 4°C Maximum Shelf Life After Defrosting/ Opening: 48 hours

HANDLING INSTRUCTIONS (as on label)
Keep frozen at -18°C or below. Do not re-freeze once defrosted.

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PRODUCT DEFECTS: All products to be free from Extraneous Foreign Matter	Parameter	Limits	Comments
	Hard Bone >7mm	Nil	
	Soft Bone >7mm	Nil	
	Cartilage >12mm	Nil	
	Cartilage 5-12mm	3 max of 100kgs	
	Feathers	Nil	
	Blood Spots <10mm	2 max of 10kgs	
	Bruising<10mm	2 max of 10kgs	
	Freezer Burn	Nil	

INTOLERANCE INFORMATION	The Product Contains:		Allergen Free Site	
	Yes / No	Comments	Yes / No	Comments
Peanuts/ Peanut Products	No		Yes	
Nuts/ Nut Products	No		Yes	
Sesame/ Sesame Products	No		Yes	
Fish/ Fish Products	No		No	some fish ingredients used for Japanese products
Shellfish/ Shellfish Products	No		Yes	
Egg/ Egg Products	No		No	use for Japanese products
Milk/ Dairy Products (including lactose)	No		No	coating ingredients
Soya/ Soya Products	No		No	soya sauce
Cereals Containing Gluten and products thereof	Yes		No	coatings
Mustard/ Mustard Products	No		Yes	
Celery/ Celery Products (including celeriac)	No		No	coatings
Lupin/ Lupin Products	No		Yes	
Sulphites (>10mg/kg SO ₂ from E220 to E228)	No		Yes	
Preservatives	No		The product is Suitable for:	
Benzoates (>1mg/kg from E210 to E219)	No			
Flavourings	No		Yes / No	
Maize/ Maize Products	No		Vegetarian Diet	No
Yeast/ Yeast Derivatives	Yes		Vegan Diet	No
Hydrolysed Vegetable Protein (HVP)	No		Coeliacs	Yes
Beef / Bovine Products	No		Halal	Yes
Pork/ Porcine Products	No		Bird Feed Regimes (if applicable)	
Lamb/ Ovine Products	No			
Game/ Game Products	No		Yes / No	
Poultry/ Poultry Products (except eggs)	Yes		GMO Free	yes
Mechanically Separated/ Recovered Meat	No		Fish Protein Free	yes
GMO	No		Mammalian / Avian	yes
Any novel food ingredients?	No		Protein and Fat Free	

NUTRITION INFORMATION	Typical Values		Per 100g (As sold)	Analytical / Theoretical
	Energy (kJ)		698	Analytical
	Energy(kcal)		167	Analytical
	Protein [N x 6.25] (g)		17.6	Analytical
	Available Carbohydrate (g)		11.7	Analytical
	of which sugars (g)		1.3	Analytical
	Fat (g)		5.4	Analytical
	of which saturates (g)		1.3	Analytical
	Dietary Fibre (g)		0.1	Analytical
	Sodium (g)		0.43	Analytical
	Salt Equivalent [Na x 2.5] (g)		1.08	Analytical

CHEMICAL STANDARD

test	target	tolerance	frequency
Water	65.00	60-68	every production day
Fat	6.00	5--7	every production day
Protein	16.00	15-18	every production day


MICROBIOLOGICAL SPECIFICATION

Test	Target	Maximum Acceptable	Reject	Frequency of testing
Aerobic Colony Count (ACC), 30°C	$\leq 1 \times 10^3$ cfu/g	$1 \times 10^3 - 1 \times 10^5$ cfu/g	$> 1 \times 10^5$ cfu/g	every batch
Coliforms	≤ 100 MPN/g	100-500 cfu/g	> 500 cfu/g	every batch
Escherichia coli	Absent		Present	every batch
Staphylococcus aureus	Absent		Present	every batch
Salmonella species	Absent		Present	every batch
Listeria species	Absent		Present	every batch
Listeria monocytogenes	Absent		Present	every batch

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SUPPLIER WARRANTY

I confirm that the information provided on this Technical Specification is correct at the time of approval, and no alterations will be made without prior written authorisation by Yantai Taiyuan Foods Co.,Ltd. The product (i.e. the foodstuff, label and packaging) herein described will not deviate from this specification.. No amendments or substitutions to the raw materials, formulations, processes, procedures, labelling or packaging will be made without prior written authorisation by Invicta Food Group Ltd. All products supplied will fully comply with all relevant EC and UK legislation, and will be in accordance withYantai Taiyuan Foods Co.,Ltd Polices and Code of Practice

On behalf of: Yantai Taiyuan Foods Co.,Ltd

Signature:

Name in Print:

Position:

Date:

Li Haixia/ Linda Jin
RD/ Sales manager
16/03/2022