
	<b>FISH PRODUCT SPECIFICATION</b>	Version No: 1.0	Issue Date: 07.12.2022
	<b>Product Name:</b> Gluten Free Luxury Cod Fishcake 110g x 24 COUNT PACK	Ref: FPS079	Page: 1 of 4

<b>Product Description:</b>	Gluten Free Luxury Cod Fishcake
<b>Legal Product Description (Latin name):</b>	A blend of Cod and potato, battered and coated in coarse Crumbs.
<b>Catch Method /Area / Origin:</b>	Various
<b>Produced in:</b>	UK
<b>Packed in – including plant number</b>	UK – GB NT 117
<b>Grading /Target Weight :</b>	24 Count Packs 110g
<b>Bulk sale weight:</b>	2.64kg
<b>Product Code:</b>	172035

**CONDITIONS OF SUPPLY & ACCEPTANCE**

<b>Agreement Terms:</b>	The manufacture and sale of the product detailed in this specification to Smales Ltd is subject to the following terms:
<b>Changes:</b>	<p>No changes shall be made to the product as detailed on this specification without prior approval of those persons as signed off on the Authorisation Page or other authorised persons of Smales Ltd.</p> <p>Changes are not deemed to be fully approved until an up to date specification has been produced, agreed and signed off by a representative of Smales Ltd</p>
<b>Legal Compliance:</b>	<p>The Supplier will ensure that the product, its primary packaging, secondary packaging (including labelling information) and the environment in which it is processed conforms to the following legislation:</p> <ul style="list-style-type: none"> <li>• All current UK &amp; EU Food Law and Codes of Practice</li> <li>• All current UK &amp; EU regulations related to materials in contact with food</li> <li>• All current UK &amp; EU regulations for food premises</li> </ul> <p>Additionally ingredients must not have been subjected to any form of irradiation and must not contain ingredients derived from genetically modified organisms.</p> <p>Where identity/quality conformity claims are made (e.g. MSC, Organic) Certification of the premises of the Supplier under these Schemes must be maintained up to date and codes of practices demonstrably adhered to</p>
<b>Delivery Condition:</b>	<ul style="list-style-type: none"> <li>• Product must be delivered in clean intact packaging free from any form of contamination and there must be no evidence of pest damage</li> <li>• Elements of glass, brittle material and metal are not permitted</li> <li>• All primary contact polythene should be blue in colour</li> <li>• Product must be delivered on good quality, clean pallets a safely secured with pallet wrap</li> <li>• Labelling should be present on each unit and be clear and legible on external inspection</li> <li>• Products must be delivered in a frozen state with a maximum temperature of -18°C (+3°C tolerance)</li> <li>• Where a destructive test has to be carried out to achieve a core temperature on intake where in between pack temperatures are borderline the supplier may incur charges.</li> </ul>
<b>Acceptance:</b>	Smales Ltd reserve the right to reject this product if results of inspection and analysis deem the product not to meet the agreed specification

**ISSUED BY:** Sally Johnson

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### PRODUCT DETAILS

A blend of Cod, mashed potato and seasoning formed into disks, battered and coated in coarse breadcrumbs.

<b>INGREDIENT LIST:</b>	Cod ( <b>FISH</b> ) (43%), Mashed Potato (Potato, Water, Skimmed <b>MILK</b> , Rapeseed Oil, Salt, Modified Potato Starch, Stabilisers (E450, E412), Dextrose, Natural Flavouring ( <b>MILK</b> ), Pepper Extract), Potato Flake ((Dried Potato, Emulsifier (E471)), Water, Rice Flour, Potato Starch, Salt, Maize Starch, Tapioca Starch, Sunflower Oil, Dextrose, Yeast, Sugar, Emulsifier (E464), Parsley, Psyllium Fibre, Raising agents (E450), Paprika, Thickener (E415)
<b>WARNING STATEMENTS:</b>	May contain bones
<b>ALLERGENS DECLARED:</b>	FISH, MILK
<b>COUNT / WEIGHT</b>	24 / 110g
<b>GLAZE %:</b>	n/a
<b>BATCH CODING DETAILS:</b>	Best Before Date of +12 months from production
<b>STORAGE DETAILS:</b>	-18°C (+3°C tolerance)
<b>Minimum Shelf Life</b>	6 months


### FINISHED PRODUCT STANDARDS

<b>Appearance</b>	<p>Circular uniform thickness. Round, puck shaped, frozen savoury in an even golden brown, coarse breadcrumb coating.</p> <p>Complete coverage of the coating with lipping of the coating &lt;5mm.</p> <p>Voids &lt;1cm diameter permissible with &lt;3 cakes per case if the base cake core is not exposed.</p> <p>Surface gridlines / belt marking may be visible on base of the cakes.</p> <p>No doubles, no broken, damaged or misshapen cakes,</p>
<b>Foreign Bodies</b>	No major skeletal bones. No pin bones. No fins.

### INTOLERANCE AND ALLERGEN DATA

Is this product:	YES / NO	Comments
<b>Free from Gluten</b>	YES	
<b>Free from Milk and Milk Derivatives</b>	NO	SKIMMED MILK, FLAVOURING
<b>Free from Egg and Egg Derivatives</b>	YES	
<b>Free from Soya Flour</b>	YES	
<b>Free from Soya Derivatives</b>	YES	
<b>Free from MSG</b>	YES	
<b>Free from Peanuts</b>	YES	
<b>Free from Nut and Nut Derivatives</b>	YES	
<b>Free from Wheat and Wheat Derivatives</b>	YES	
<b>Free from Fish</b>	NO	WHITEFISH
<b>Free from Molluscs</b>	YES	
<b>Free from Crustaceans</b>	YES	
<b>Free from Celery</b>	YES	
<b>Free from Mustard</b>	YES	
<b>Free from Lupin</b>	YES	
<b>Free from Sesame Seeds and Derivatives</b>	YES	
<b>Free from Sulphur Dioxide/Sulphites at levels above 10mg/kg as SO2</b>	YES	
<b>Free from Antibiotics / Hormones</b>	YES	

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<b>Free from GMO Protein / DNA</b>	YES	
<b>Free from GMO Derivatives</b>	YES	
<b>Suitable for Coeliacs</b>	YES	

#### ADDITIVES

Is this product:	YES / NO	Comments
<b>Free from Colourings</b>	YES	
<b>Free from Natural/Nature Identical/ Artificial Flavourings</b>	YES	
<b>Free from Preservatives</b>	YES	
<b>Free from Antioxidant</b>	YES	
<b>Free from polyphosphates and similar</b>	YES	
<b>Free from any other additive</b>	NO	YEAST

#### PRODUCT STANDARDS – MICROBIOLOGICAL - Tested Annually

Test	Target	Maximum	Reject
<b>TVC cfu/g (@30°C)</b>	<500,000	1,000,000	>1,000,000
<b>Salmonella</b>	Absent	Absent	Present
<b>Escherichia coli species cfu/g</b>	<10	100	>100
<b>Staphylococcus aureus cfu/g</b>	<10	100	>100


#### NUTRITIONAL VALUES

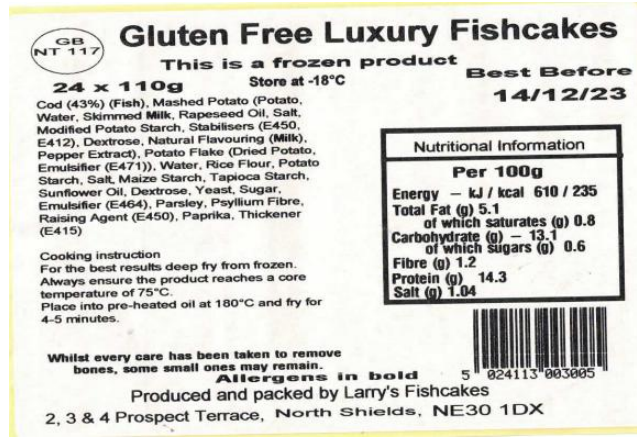
	Per 100g	Source of Data
<b>Energy</b> Kcal	169	Calculated
Kj	713	"
<b>Total Fat (g)</b>	3.2	"
Of which Saturated (g)	0.5	"
<b>Carbohydrate (g)</b>	23.1	"
Of which Sugars (g)	0.3	"
<b>Protein (g)</b>	11.4	"
<b>Fibre (g)</b>	1.2	"
<b>Sodium (mg)</b>	523	"
<b>Salt Equivalent (g)</b>	1.33	"

#### PACKAGING

COMPONENT	MATERIAL	DIMENSIONS	WEIGHT(g)	Is supplier BRC/IoP?
Inner	Blue polythene liner	350x350	15	NO
Outer - Waxed Cardboard Base	750 gsm Brown Kraft Outside / White Kraft + Food Grade PE Inside	300 x 205 x 90 mm	130g	NO
Outer - Waxed Cardboard Lid	750 gsm White Kraft Outside / White Kraft + Food Grade PE Inside	310 x 213 x 90 mm	140g	No
Label	White 100% virgin paper with 62D adhesive	102 x 152mm	0.4g	NO

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**PALLETISATION**

<b>Units per case</b>	110g x 24
<b>Case weight</b>	2.64 kg
<b>Number of Cases per Layer:</b>	17
<b>Number of Layers per Pallet:</b>	17
<b>Number of Cases per Pallet:</b>	289
<b>Height of Loaded Pallet (max 1.65m inc. pallet):</b>	1.22m Max 1.8m
<b>Pallet Dimensions:</b>	800 x 1200 x 144 cm
<b>Pallet Material:</b>	Wooden food grade
<b>Bar Code:</b>	5024113003005

**SPECIFICATION AUTHORISATION**

On behalf of Smales Ltd:

<b>PRINT NAME:</b>	Sally Johnson
<b>SIGN NAME:</b>	<i>S.A. Johnson</i>
<b>POSITION:</b>	Technical Manager
<b>DATE:</b>	07.12.2022

On behalf of customer / Supplier:.....

<b>PRINT NAME:</b>	
<b>SIGN NAME:</b>	
<b>POSITION:</b>	
<b>DATE:</b>	

**This page must be fully signed off by all parties before consignment arrives in UK/ at cold store  
A signed copy of this document must be held by both companies**

<b>ISSUED BY:</b>	Sally Johnson
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