

KIRIL MISCHEFF GROUP

IMPORTERS, STOCKHOLDERS & DISTRIBUTORS OF QUALITY FOOD PRODUCTS SUPPLIERS TO MANUFACTURING, FOODSERVICE & RETAIL TRADES

## Canned Grapefruit segments in light syrup

Product name	A10 CANNED GRAPEFRUIT SEGMENT IN LIGHT SYRUP						
Product description	Canned grapefruit segments are prepared from clean, sound and mature fruits and packed in sugar syrup.						
Special Product Characteristics	Canned grapefruit prepared from sound, succulent, covering liquid of the sugar syrup. The production is commercially sterile.						
Net weight	≥ 3000 g						
Drained Net weight	≥ 1650 g						
Packaging	Inside tinned, outside gold lacquered cans. (Diameter x Height): Ø 153 x 177 mm						
Transport condition [temp.,humidity etc.]	Ambient Conditions						
Storage condition [temp.,humidity etc.]	Once opened, unused product should be transferred to a non-metallic container, covered and stored in a refrigerator and used within two days.						
Shelf life after production	36 months						

3. PRODUCT DETAILS				
3.1 INGREDIENTS				
INGREDIENTS in decreasing order [ADDITIVES ADDITIONALLY WITH "E"-NUMBER]	COUNTRY OR PLACE OF ORIGIN			
Grapefruit	Turkey			
Water	Turkey (Deep Well)			
Sugar	Turkey			

Revision: 1.0 Specification No N9053 KIRIL MISCHEFF LIMITED ENTERPRISE HOUSE, CARLTON ROAD, WORKSOP, NOTTS \$81 7QF Tel: 01909 534000 Fax: 01909 534029 All specifications shall be considered agreed unless notified within 4 weeks from receipt

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3.2 Nutritional Values [unit]	GDA* (Guideline daily amounts) based on CIAA** recommendations		Average per 100 g/ml	% GDA	by analysis (A) or calculation (C)			
Energetic values [in kcal]	2000 kca	al	60 kcal	3	A/⊠ C			
Proteins [g]	50 g		0,56 g	1,12	A / 🖂 C			
Carbohydrate [g]	270 g		15,44 g	5,71	A / 🛛 C			
of what <b>sugars</b> [g]	90 g		15,04 g	16,71	A / 🖂 C			
Fats [g]	70 g		0,10 g	0,14	A / 🖂 C			
of what <b>saturated</b> [g]	20 g		0,014 g	0,07	A / 🖂 C			
Food fibre [g]	25 g		0,40 g	1,6	A/⊠ C			
Sodium [g]	2.4 g		2 mg	0,08	A / 🖾 C			
3.3 SENSORY TESTS								
PARAMETER			Des	CRIPTION				
FLAVOUR			racteristic well-balanced flav ut not excessively so.	/our of canned g	rapefruit, may be slightly			
APPEARANCE TEXTURE		Uniform,	m, bright and fleshy segments					
4.1 INGREDIENTS AND THEIR DERIVATIVES THAT ARE OBLI INGREDIENTS CONCERNED, INCLUDING THE DERIVATIVES OF THOSE INGREDIENTS			ED TO BE LABELLED PRESENT AS INGREDIENT	PRESENT AS A RESULT OF POTENTIAL BU NOT INTENDED CROSS-CONTAMINATION				
THOSE INGREDIENTS Cereals containing gluten [wheat, rye, barley, oats, spelt and		nd	Yes / 🖾 No					
kamut] Crustaceans			Yes / 🛛 No	Yes / 🖾 No				
Eggs			Yes / 🖾 No	Yes / 🖾 No				
Fish			Yes / 🖾 No					
Peanuts			Yes / 🛛 No	Yes / 🛛 No				
Soybeans			Yes / 🛛 No	Yes / 🖾 No				
Milk [including lactose], Lactose			Yes / 🖾 No	Yes / 🖾 No				
Nuts [almonds, hazelnuts, walnuts, cashew nuts, pecan nuts, Brazil nuts, pistachio nuts, macadamia nuts]		uts,	Yes / 🖾 No	Yes /	🖾 No			
Celery			Yes / 🖾 No	Yes / 🖾 No				
Mustard			Yes / 🛛 No	Yes / 🛛 No				
Sesame seed			Yes / 🖾 No	Yes / 🖾 No				
Sulphur dioxide and sulphites (E220 at E227), more than 10mg/kg or 10mg/litre expressed as SO <sub>2</sub> etc.			Yes / 🖾 No	Yes / 🖾 No				
Lupin and products thereof			Yes / 🖾 No	Yes / 🖾 No				
Molluscs (gastropods, bivalves or cephalopo thereof	ds) and produ	licts	Yes / 🛛 No Yes / 🖾 No					
thereof 5. INGREDIENTS SUBJECTED TO IRF	RADITION			1007				

The producer guaranties that the product does not contain ingredient(s) that were subjected to irradiation 6. PROCESSING

In the appendix describe the manufacturing procedure of the product by a flow-chart and give a brief description of the measures taken in our company to guarantee the required hygiene. Please ask for Flow chart and HACCP Plan.

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PARAMETER	Unit Targe		ARGET VALUE	I	METHOD OF CONTROL			
Vacuum	mmHg	9	≥100 mmHg			With vacuum gauge		
рН				≤ 3,7		pH meter		
Brix	°Bx		14-17			With Refractometer		
Heavy Metal (External Laboratory)	According to the Turkish Food Codex, Maximum Residue Limits of Pesticides and Turkish Food Codex Regulation on Contaminants.							
Pesticide (External Laboratory)	According to the Turkish Food Codex, EU Pesticides database, Maximum Residue Limits of Pesticides and Turkish Food Codex Regulation or Contaminants.							
Head Space	mm		≤1	4	Caliper Rule			
ROKEN (% w/w) (Broken: A segment which less than 75% of its apparent original size.)	%	≤ 40%			Calculating			
agged (% w/w)	%		≤ 30%			Calculating		
WINS (DOUBLE SEGMENTS)	Piece	S			Vis	ual Check & Counting		
LBEDO & MEMBRANE >Ø 10mm ieces/can) nner peel and membrane on side and top of egment)	Pieces		≤ 10/tin		Vis	ual Check & Counting		
NDEVELOPED SEEDS <3 mm ieces/can)	Pieces		≤ 10/tin		Visual Check & Counting			
IMATURE SEEDS 3 -9 mm ieces/can)	Pieces		≤ 10/tin		Visual Check & Counting			
EVELOPED SEEDS >9 mm ieces/can)	Pieces		≤ 5 /tin		Visual Check & Counting			
OREIGN MATERIAL	Pieces		None		Visual Check & Counting			
XTRANEOUS VEGETABLE MATERIAL	Pieces None		ne	Vis	ual Check & Counting			
eference	Campden S	pesifica	tion					
Microorganism	UNIT	Түріс	CAL VALUE MAX. O MIN. VAL			METHOD OF REFERENCE		
Microbiological activity	Commercially Sterile					Incubation tests only.		
8. LABELLING & CODING LABELLING (INCL. BEST BEFORE DATE) VISIBLE ON 8.1 INDICATION OF LOT								
Indication of minimum durability by	Code Example: FRGFLS 21 001 A BBE Date (Fruiterra Grapefruit in Light Syrup Segment, Production Year, Production Day, Shift and Best Before Date)							
Manner of indication	Inject coded							
Keeping of reference samples	Witness samples are taken for each lot.							
8.2 LIST OF ALL LOGOS USED ON THE LABEL [E.G.	ECO, GREEN D	от етс.]						
Changes according to the customer deman	>							
9. INSTRUCTION FOR USE OR METHOD OF	PREPARAT		ONSUME	र				

In a container which is suitable for food transportation, no foreign material and odour, no pest residues, cleaned containers. Bulk loading to the 20 DC or 40 DC FCLs or palletized according to the customer demand.

Please note that Calcium Chloride may be added

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