

Product Specification – Hashbrown triangles

1. GENERAL DESCRIPTION

Shredded seasoned potato - prefried and deep frozen

Product obtained from potatoes of selected varieties. The potatoes are sorted, washed, peeled and blanched. Then Hash Browns are formed and prefried in 100% vegetable oil.

To finish the products are deep frozen, packaged and stored at -18°C.

2. COMPOSITION

2.1 Declared ingredients :

Potato (91%), palm oil (7,5%), sal, dextrose, onion powder, emulsifier: hydroxypropylmethylcellulose (E464), white pepper. May contain traces of gluten, eggs and milk.

SHELF LIFE AND STORAGE

3.1. Conditions on production site

	Temperature storage	Shelf life
After manufacturing	-18°C	24 months

3.2. Conditions at the consumer

Freezer kept at * -6°C: 1 week, ** -12°C: 1 month, *** - 18°C: until the best before end date

Dot not refreeze after thawing

4. METHOD OF PREPARATION

From Frozen:

Oven	Place the Hash Browns in a single layer on a plate with baking paper. Bake for 15-20 minutes in a
	preheated oven at 210°C. Return to mid-cooking.
Deep fryer	Dip the Hash Browns in a small amount in oil at 175°C for 3 to 4 minutes. Do not fill more than one layer.
	To avoid excess oil after cooking, place Hash Brown in paper towels before serving.
Pan	Fry in a pan on medium heat for 10 – 15 min. Turn frequently.
Airfryer	Place the Hash Browns in a single layer and bake for 7 – 10 minutes in a preheated Airfryer at 180°C.
	Return to mid-cooking.

Cooking times may vary slightly depending on the type of equipment and portions.

Cooking advices to avoid acrylamides issue: Do not overcook. Always cook until golden yellow colour.

All specifications shall be considered agreed unless notified within 4 weeks from receipt

Issue date 05.01.2023 Revision: 1.0 Specification No F1402

KIRIL MISCHEFF LIMITED

ENTERPRISE HOUSE, CARLTON ROAD, WORKSOP, NOTTS \$81 7QF



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5. ALLERGENS AND SPECIAL DIETS

5.1. Allergen table

Allergens	Present in the product	Used on the same line ¹	Present on the site	Detail
Cereals containing gluten		⊠	\boxtimes	Risk of cross-contamination
Shellfish/Shellfish Products				
Egg/Egg Products		\boxtimes	\boxtimes	Risk of cross-contamination
Fish/Fish Products				
Peanut/Peanut derivatives				
Other Nuts/Nuts derivatives				
Soya/Soya Products				
Milk (including lactose) / Dairy Products		\boxtimes	\boxtimes	Risk of cross-contamination
Celery/Celeriac Products				
Mustard/Mustard Products				
Sesame seeds and derivatives				
Sulphur dioxide and sulphites (>10mg SO2/kg)			×	Cross contamination possible but not above 10ppm
Lupine / Lupine derivatives				
Molluscs/ Molluscs derivatives				

List over allergens according to EU Regulation 1169/2011, Annex II.

5.2. Diets

	Suitab the foll die	lowing	Cert	ified	
	Yes	No	Yes	No	Details
Halal	×		\boxtimes		Certificate available upon request
Kasher		×		\boxtimes	Special production / must be requested
Vegetarian ²	×			\boxtimes	Logo on the pack
Vegan ³	×			\boxtimes	
Gluten free	×			×	Logo on the pack. Ingredients used in the recipe are gluten free (<20 ppm) but cross contamination possible (see allergen table).
Lactose free		×		⊠	Ingredients used in the recipe are lactose free but cross contamination possible (see allergen table)

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6. NUTRITIONAL INFORMATION

6.1. Nutritional values

	Per 100g	Tolerances ⁴	Per portion of +/- 84 g (2 pieces)	RI ⁵ (%) for a portion of +/-84g
Energy (kJ)	675	/	567	7%
Energy (kcal)	161	/	135	7%
Fat (g)	7,0	±1,5g	5,9	8%
of which saturates (g)	3,9	±0.8g	3,3	16%
Carbohydrate (g)	21	±20%	18	7%
of which sugars (g)	<0,5	±2g	<0,5	<1%
Fibre (g)	2,9	±2g	2,4	/
Protein (g)	2,1	±2g	1,8	4%
Salt (g)	0,84	±0.375g	0,71	12%
Sodium (mg)	336	±0.150mg	284	/

Values obtained from averages of test results performed by an accredited laboratory

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¹ Risk of allergen cross-contamination from another product, which is manufactured in the same facilities (production, adjacent lines, dust from a dry ingredient, packaging or equivalent situations, etc.).

² Diet excluding meat and fish but tolerant of products of animal origin (eggs, milk, cheese, honey).

³ Diet excluding all products of animal origin in the recipe and in the production process.

⁴ In accordance with the Guide of the European Commission - December 2012

⁵ RI = Daily Reference Intakes for an average adult (8400 kJ / 2000 kcal) . In accordance with the EU Regulation 1169/2011 concerning the provision of food information to consumers.



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7. PHYSICO-CHEMICAL PROPERTIES

7.1. Physical characteristics

	Target	Tolerance
Thickness	14 - 20 mm	± 10%
Measures (indication only, non- controlled)	83 x 50 mm	/
Unit weight (by piece)	39 - 45 g	± 10%
Form deviations	Absent	10%
Burnt pieces (by weight)	Absent	/
Foreign bodies	Absent	1

7.2. Chemical characteristics

	Norms
Dry matter	Min 30%

8. MICROBIOLOGICAL PROPERTIES

	Norms	Tolerances
Mesophilic aerobic total flora 30°C	≤ 100.000/g	≤ 500.000/g
Escherichia coli	≤ 100/g	≤ 1.000/g
Staphylococcus aureus	≤ 100/g	≤ 1.000/g
Bacillus Cereus	≤ 100/g	≤ 1.000/g
Listeria monocytogenes	Absent/25g	≤ 100/g
Salmonella	Absent/25g	Absent/25g

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9. LEGAL ASPECT

All our potato products are made in Belgium and comply with the applicable European legislation. They are fit for human consumption.

9.1. GMO statement

This product does not contain genetically modified organisms and is not produced using raw materials of a genetically modified origin. At no stage during production does the product comes into contact with genetically modified organisms. This product complies with Regulation No 1829/2003 on genetically modified food and feed and No 1830/2003 / EC on the traceability and labeling of genetically modified organisms and the traceability of food and feed products produced from genetically modified organisms and amending Directive 2001/18 / EC. It also satisfies Directive (EU) 2015/412 of the European Parliament and of the Council of 11 March 2015 amending Directive 2001/18 / EC as regards the possibility for Member States to restrict or prohibit the cultivation of organisms genetically modified organisms on their territory.

9.2. Contaminants

This product complies with Regulations No. 1881/2006 on the setting of maximum levels for certain contaminants in foodstuffs and No. 149/2008 amending Regulation (EC) No. 396/2005 setting maximum limits for pesticide residues in or on food and feed of plant and animal origin.

9.3. Ionization

This product is not treated with ionizing radiation (Directive 1999/2/EC and 1999/3/EC) and is not produced using ionized raw materials.

9.4. Acrylamides

We comply with the requirements of Commission Regulation (EU) 2017/2158 of 20 November 2017 establishing mitigation measures and reference levels for the reduction of the presence of acrylamide in foodstuffs.

9.5. Certifications



International Standard for Food Safety



Global Standard for Food Security



Self-checking system - Certificate for Hygiene, Traceability and Food Safety



Certificate for food safety in the use of by-products for animal feed

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10. LOGISTICS

10.1. Product traceability

Written on the back of the bag with the "Best Before End" date.

Batch code explanation: "18001 5W 10:20 "

18: year / 001: day of year / 5: production line / W: packing line / 10:20: packing hour

10.2. Packaging characteristics

Quantity	Packaging	Туре	Details	Dimensions (mm)	Thickness	Empty weight	Recycling details
750 g	Primary	Bag	Low density Polyethylene	200 x 230	45 μm	7 g	Category 4 : LDPE symbol
	Secondary	Cardboard	FSC Certified	380x245x210	6 mm	350 g	100% recyclable
2,5 Kg	Primary	Bag	Low density Polyethylene	250x405	45 μm	16g	Category 4 : LDPE symbol
	Secondary	Cardboard	FSC Certified	380x245x220	6 mm	370 g	100% recyclable

10.4. Palletization characteristics

		750 g	2,5 Kg
	EAN code bag	5413081250489	5413081990149
	EAN code box	15413081250486	15413081990146
	UC/boxes	12	4
	Boxes/layer	9	9
EURO Pallet	Boxes/pallet	63	63 – 72
1200 x 800 mm	Pallet height	1m62	1m69 - 1m91
	Net Weight (Kg)	567	630 – 720
	Boxes/layer	12	12
INDUS Pallet	Boxes/pallet	84 - 120	108
1200 x 1000 mm	Pallet height	1m62 -2m25	2m13
	Net Weight (Kg)	756- 1080	1080

10.5. Transport clause

The product must be transported in accordance with Article 5 of the Royal Decree of 5 December 1990 on the handling of deep-frozen products, so that the temperature and the integrity of the product are maintained at all times.

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