



Specification Document Control	
PRODUCT NAME:	Farmhouse
PRODUCT CODE:	085-0117

Issue Date	Revision No.	Issued By	Amendments Made
1/02/2023	1	E Harris	New Line

SUPPLIER INFORMATION	
SUPPLIER: Sponge	POINT OF MANUFACTURE: Sponge
ADDRESS: Sponge Cakes Ltd, Sponge Rise, Hempstead Road, Holt, Norfolk, NR25 6DG	ADDRESS: Sponge Cakes Ltd, Sponge Rise, Hempstead Road, Holt, Norfolk, NR25 6DG
TEL No: 01263711033	TEL No:01263711033
Technical Department	E Harris

INGREDIENT INFORMATION	
PRODUCT TITLE:	Farmhouse
DESCRIPTION OF PRODUCT:	A fruit sponge cake with apricots and sultanas, finished with an apricot jam glaze and a sprinkling of Demerara sugar.
PRODUCT SHELF LIFE:	P+7 days
INGREDIENT DECLARATION:	Sultanas, Sugar, Flour Blend (Rice, Potato, Tapioca, Maize, Buckwheat), Raising Agents (mono-calcium Phosphate, Sodium Bicarbonate), Thickener (xanthan Gum), Egg , Apricot Jam, Almonds (Nuts), Apricot (Sulphites), Vegetable Fat: Palm; Vegetable Oil: Rapeseed; Water; Salt; Natural Flavouring., Vegetable Oils: Palm, Rapeseed; Water; Salt; Emulsifier: Polyglycerol Esters Of Fatty Acids; Flavouring; Colour: Annatto, Curcumin., Demerara Sugar, Xanthan Gum (E415).

SPONGE

NUTRITIONAL INFORMATION: Per 100g Source: A La Calc Values quoted should be used for guidance purposes only.	Energy 1548 KJ(368 kcal), Fat 18g (of which Saturates 5g), Carbohydrates 47g (of which Sugars 36.2g), Protein 4.3g, Salt 0.37g
Allergens and special dietary requirements	Sulphites, Egg, Nut (Almonds)
DATE CODING INFORMATION:	Use by Julian Date Coding
INSTRUCTIONS FOR USE:	Once packaging is removed, store in an air tight container at room temperature out of sunlight.
STORAGE CONDITIONS / TEMPERATURE PARAMETERS:	Ambient, room temperature

RECIPE INFORMATION

Ingredient	Country Of Origin	
Apricots	Turkey	8.48%
Sultanas	Turkey	17%
Caster Sugar	UK	12.7%
Gluten Free Flour	UK	12.7%
Hen Eggs	Uk	12.%
Apricot Jam	UK	9.58%
Almonds	USA/Spain/Australia	8.48%
Clean Label Vegetable Fat	UK	7.46%
Vegetable Fat	UK	7.46%
Demerara Sugar	UK	3.32%
Xanthan Gum	UK	0.12%

FINISHED PACK INFORMATION

Finished Product Weight	1.6kg
Tolerance	+/- 10%
Lower limit	1.44kg

PRIMARY CONTACT PACKAGING

Item	Material	Weight	Dimensions
Cake Board	745 micron SUS coated carrier board	30g	22.5cm
One Sided Poly Collars Ref: 100x800	OPP Film Laminated Board	26g	100x800cm



Film	Polyolefin Shrink Film	N/A	Approximately 30cm
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SECONDARY PACKAGING			
Item	Material	Weight	Dimensions
Cardboard Outer Box	Cardboard	139g	250x250x100cm

MICROBIOLOGICAL CRITERIA (See ILS Reports)	
ORGANOLEPTIC & PHYSICAL PROPERTIES	
FLAVOUR	Sweet fruit
TEXTURE	Moist sponge with sultanas and apricot pieces throughout
APPEARANCE	Rich, deep, golden colour with apricot and sultanas visible
ODOUR	Sweet

FREE FROM / SUITABILITY INFORMATION:

The Product & Ingredients Used to Manufacture The Product Are:	Delete As Applicable	Comments
Free from Milk or Milk Derivatives	YES	Used online
Free from Lactose	YES	Used online
Free from Egg and Egg Derivatives	NO	Hen eggs
Free from Animal Products	NO	Hen eggs used
Free from Gelatine	YES	
Free from Rennet	YES	
Free from Beef & Beef Bi-products – Country of origin required.	YES	
Free from Offal	YES	
Free from Bovine Collagen & Protein Extracts	YES	
Free from Beef Fat & Suet	YES	
Free from Beef Stock and Extracts	YES	
Free from MRM (Mechanically Recovered Meat)	YES	
Free from Pork & Pork Products- Country of origin required.	YES	
Free from Fish, Crustaceans, Molluscs and their Derivatives	YES	
Free from BHA / BHT	YES	
Free from Azo Colours and Coal Tar Dyes	YES	
Free from Wheat & Wheat Derivatives	YES	
Free from Barley	YES	
Free from Oats spelt	YES	
Free from Rye	YES	
Free from Karmut	YES	
Free from Lupin	YES	
Free from Hybrid Strains	YES	
Free from Gluten	YES	
Free from Glutamates e.g. MSG	YES	
Free from Benzoates	YES	
Free from Sulphites	NO	Sulphites on Apricots used



Free from Nuts, Nut Oils & Nut Derivatives		NO	Almonds in cakes Other nuts used on line
Free from Sesame Seeds and Derivatives	YES		
Free from Soya and Soya Derivatives	YES		Used online
Free from Maize		NO	Gluten free flour
Free from Maize Derivatives			
Free from Hydrogenated Vegetable Protein or Derivatives	YES		
Free from Fruit & Fruit Derivatives		NO	Apricots, Sultanas
Free from Vegetable & Vegetable Derivatives		NO	Palm/Rapeseed Oil
Free from Yeast & Yeast Derivatives	YES		
Free from Garlic	YES		
Free from Honey	YES		
Free from Shellac	YES		
Free from Aspartame	YES		
Free from Celery / Celeriac	YES		
Free from Mustard	YES		
Free from Latex	YES		
Free from Artificial Colours	YES		
Free from Artificial Flavours	YES		
Free from Added Salt	YES		
Free from Added Sugar	YES		
Free from Additives		NO	Potassium Sorbate & Trisodium in Apricot Jam Raising Agents mono-calcium Phosphate, Sodium Bicarbonate Xanthan Gum
Free from Irradiated Foodstuffs	YES		
Free from Genetically Modified Organisms	YES		
Suitable for Vegetarians	YES		
Suitable for Ova Lacto Vegetarians	YES		
Suitable for Vegans		NO	Eggs used
Suitable for Coeliacs	YES		
Suitable for Lactose Intolerance	YES		
Suitable for Nut Allergy Suffers		NO	Almonds used

GENETICALLY MODIFIED ORGANISM INFORMATION

Does the product or any of its ingredients contain any genetically modified material whether viable or not?		NO
Is the material or any of the processing aids produced from genetically modified material, whether viable or not?		NO
Has the material or any of the processing aids been significantly changed as a result of genetic modification?		NO
Have genetically modified organisms been used as processing aids or additives or to produce processing aids or additives used in connection with the production of the food or any of its ingredients?		NO
Does the product or any of its ingredients contain Soya or maize?		NO



If the product or any of its ingredients does contain Soya or maize is it from a GMO free source?		NO
Does the product or any of the product ingredients contain, or is it produced using any potential derivatives of Soya or maize e.g. Soya bean oil, lecithin, glucose, maltodextrin, ascorbic acid, citric acid etc?		NO
If the product or any of its ingredients is produced using any of the above is it from a GMO free source?		NO
Can you trace back to the source to confirm Genetically Modified Maize?		N/A
Can you trace back to the source to confirm Non-Genetically Modified Maize?		N/A
Can you trace back to the source to confirm Non-Genetically Modified Soya?		N/A
Can you trace back to the source to confirm Genetically Modified Soya?		N/A

LEGAL DECLARATION / WARRANTY

Under the agreement no changes may be made to this ingredient specification without prior notification and agreement with Sponge Cakes Ltd.
This product, packaging and production factory comply with current U.K Salsa regulations and food laws.
The packaging materials comply with all current U.K regulations/legislation relating to materials and articles in contact with food.

SPECIFICATION AND WARRANTY AGREED

FOR SUPPLIER

.....NAME

.....SIGNATURE

.....POSITION

..... DATE

SPONGE CAKES LTD.

.....TECHNICAL DEPARTMENT

24 February 2023

.....DATE