

(United Kingdom WG 025)
Telephone: 01942 322398

PRODUCT SPECIFICATION

Product Name	Cooked Gammon Ham
Product description:	Boneless Gammon Ham Meat content 100%
Ingredient list:	Pork (100g of Pork per 100g of finished product), Water, Salt, Modified Waxy Maize Starch, Emulsifier (E451), Antioxidant (E301), Preservative (E250)
Shelf life:	Slices – minimum 18 days from day of delivery Joints – minimum 21 days from day of delivery
Product Coding	Outer product label with: batch code, product net weight & use by dates
Storage conditions	If chilled keep refrigerated 0 - 5°C. Use within 3 days of opening. If frozen keep below -18°C. Once defrosted keep refrigerated 0 - 5°C and use within 2 days of opening.
Product packs / units	Various sizes depending on customer requirements.

NUTRITIONAL ANALYSIS/INFORMATION

All units are g per 100g unless stated otherwise

Nutrition Declaration	Typical Values per 100g
Energy	495KJ/118Kcal
Fat	4.1g
of which saturates	1.4g
Carbohydrates	0.5g
of which sugars	0.1g
Protein	17.7g
Salt	2.60g

LABORATORY ANALYSIS (MICROBIOLOGICAL)

Micro	Target	Acceptable	Unacceptable
TVC	<1 x 10 ⁴	1 x 10 ⁴ - <1 x 10 ⁵	>1 x 10 ⁵
Enterobacteriaceae	<1 x 10 ²	<1 x 10 ² - <1 x 10 ⁴	>1 x 10 ⁴
E Coli isolation	<20	<20 - <1 x 10 ²	>1 x 10 ²
Clostridium Perfringens	<10	<10 - <1 x 10 ⁴	>1 x 10 ⁴
Staphylococcus aureus	<20	<20 - <1 x 10 ⁴	>1 x 10 ⁴
L. Monocytogenes isolation	Absent in 25g	Absent in 25g	Present in 25g
Salmonella sp isolated	Absent in 25g	Absent in 25g	Present in 25g

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ALLERGENS, DIETARY CLAIMS & ADDITIVES

Allergens – is the product free from:	Yes	No	Comments
Nuts and Nut Derivatives	Y		
Peanuts	Y		
Sesame or Sesame Derivatives	Y		
Fish and Shellfish Derivatives	Y		
Cereals containing Gluten (Wheat and products thereof)	Y		
Crustaceans and products thereof	Y		
Molluscs and products thereof	Y		
Celery and products thereof	Y		
Mustard and products thereof	Y		
Lupin and products thereof	Y		
Egg and products thereof	Y		
Milk and products thereof (including Lactose)	Y		
Soya and products thereof	Y		
Sulphur Dioxide & Sulphites at >10mg/kg or 10mg/litre expressed as SO ₂	Y		
Additives – is the product free from:	Yes	No	Comments
Beef and Beef Derivatives	Y		
Pork and Pork Derivatives		N	Pork Leg
All Additives		N	E451, E301
All Added Colours	Y		
All Added Flavours	Y		
All Preservatives		N	E250
MSG and Glutamates	Y		
Added Salt		N	Salt
Caffeine	Y		
Ingredients of GM Origin	Y		
Dietary Claims – is the product suitable for:	Yes	No	Comments
Vegetarians		N	
Vegans		N	
Celiacs (Gluten Free)	Y		

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FINISHED PRODUCT STANDARD

Appearance	Fully cooked gammon ham, free from any contamination or damage
Texture	Firm but tender with no gristle
Aroma	Typical of cooked gammon ham, free from any unwanted odours
Flavour	Typical of cooked gammon ham, free from any taints
Foreign Matter Control	Foreign Body and Glass Inspections are carried out continuously, audits are carried out every two weeks
Usage instructions	Product is ready to eat. For sliced, remove the product from the packaging before consuming. For joints, remove the product from packaging and slice or cut to desired size before consuming.

PRODUCT PACKAGING INFORMATION

Primary/food contact packaging material:	Shrink bags for full and half joints & packaging trays and films for sliced.	
Joints	Sliced	
		

DISTRIBUTION

Distribution Temperature	Chilled: 0-5°C Frozen: <-18°C
Storage Temperature	Chilled: 0-5°C Frozen: <-18°C

Specification Approval

Please sign to confirm acceptance and return to Kings Fine Cooked Meats

Customer Company Name:		Supplier Company Name:	Kings Fine Cooked Meats
Customer Signature:		Supplier Signature:	G.B.
Print Name:		Print Name:	Georgia Brennan
Job Title:		Job Title:	Technical Assistant
Date:		Date:	07.02.2023

Product Specification:	Issue No.	Issue / Revision Date	Page 3 of 3
Cooked Gammon Ham	19	07.02.2023	