

2:34 pm, 5 Jul 2023

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As product information, ingredients, nutritional guides and dietary or allergy advice may change from time to time, <u>we recommend that you always carefully</u> read the product label prior to using or consuming any such products. You should not solely rely upon the information we provide and make your own assessment as to the suitability or otherwise of any given product.



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PRODUCT	Proper Crisps Cheese & Onion Flavour	WEIGHT/S	30g/100g

CONTACTS

SALES (A/C Manager complete)			
OPERATIONS*	Chris Hynes (General	Chris.h@warpsnacks.com	+44(0)7551380093
	Manager)		
TECHNICAL*	James Blackband (Head	Jamesb@warpsnacks.com	+44(0)7971720250
	of Technical)		
*EMERGENCY CONTACTS			

ADDRESS Proper, Townsend Drive, Attleborough Fields, Nuneaton CV11 6TJ, UK	
(Company &	snack@proper.co.uk
Manufacture)	www.proper.co.uk

CODES

PACK WEIGHT	RETAIL UNIT EAN	OUTER CASE DUN	WARP CASE SKU NO/S
	BARCODE	BARCODE	
30g	5060283762724	15060283762721	x24: CRC&OSING24
100g	5060283762694	15060283762691	x8: CRC&OSHARE8

Meursing Code (for exports)	7015



ARTWORK - 30g / 100g



Product: Proper Crisps Cheese & Onion Flavour

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LEGAL DESCRIPTION	Ridged potato based crisps with cheese & onion flavour seasoning.
SHELF LIFE (Best before)	6 months from production date
PRODUCTION CODING FORMAT	DD.MM.YYYY Line, Julian code & time Eg: 10.11.22 N10 1319 9:13 (+ Date of production for product exported to UAE)
STORAGE	Store in a cool dry place.
INGREDIENT DECLARATION	Ingredients: Potato starch, dried potato, vegetable oil (sunflower, rapeseed), maize flour, pea protein, rice flour, pea fibre, natural flavouring, onion, sugar, chilean salt, salt, potassium chloride, paprika, turmeric, acidity regulator (citric acid).
ALLERGENS DECLARED	None
PRECAUTIONARY ALLERGEN STATEMENT	May contain soya.
WARNING/S	Packaged in a protective atmosphere

Product: Proper Crisps Cheese & Onion Flavour





NUTRITION INFORMATION	Typical Nutrition	Per 100g	Per 25g
	Energy	1980kJ	495kJ
		473kcal	118kcal
	Fat	20.7g	5.2g
	(of which saturates)	1.7g	0.4g
	Carbohydrate	60.2g	15.1g
	(of which sugars)	1.0g	0.2g
	Fibre	5.8g	1.4g
	Protein	8.5g	2.1g
	Salt This must use to pet subject to nectricity	0.87g	0.22g
HFSS STATUS	This product is not subject to restrict	ions regarding high lat, suga	ar, salt.
NUTRITION	30% LESS FAT*		
CLAIM/S	*30% less fat than standard fried ridg	ged potato crisps.	
	Source of fibre		
SUITABILITY	Vegan, Gluten Free		
CLAIMS ON PACK			
TRADEMARKED	PROPER, Vegan Society		
LOGOS			
RECYCLING OPRL: Don't recycle logo.			
INFORMATION	of htt. Don't recycle logo.		
(retail pack)			
ON-PACK	We've all been there. The moment after		,
MARKETING TEXT little bit guilty. But boy, was it worth it at the time. You threw yourself into			
FOR BRAND crisps. Pure satisfaction with every crunch. Flavour to savour with every. greasy. fi			
	lick. But now you feel, what? Guilty as ch		
	Imagine it now, a crisp that's still a bit dir		
	It's our take on a classic potato crisp. Ligi	ntly fried, with 30% less fat*. A	natural source
	of fibre. Seriously tasty and crunchy as.		
	Vegan		
	Go on, eat PROPER.		
	Cassandra		
	CARBON NET ZERO by 2030		uld be betten f
	Making snacks properly means a lot to us		
	you. And of course, better for the planet	,	
	Our journey started by training the team		
	in the world to do this. Then, we measured our total footprint as a business.		ness.
	We're now taking action to become Carbon Net Zero by 2030.		

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ALLERGENS & DIETARY INFORMATION

ALLERGENS

KEY

Allergen not present in	Allergenic ingredient used in	Allergen used on site, but	Allergen may be present due
finished product	this product / intentional	not in this product	to incoming raw material
			specification limits regarding
			contamination controls

PRODUCT NAME	Proper Crisps Cheese & Onion Flavour
PEANUTS	
GROUND NUTS	
SESAME	
FISH	
BARLEY	
SHELLFISH	
MOLLUSCS	
EGGS	
DAIRY	
SOY	
GLUTEN	
MUSTARD	
CELERY	
SO2 (SULPHUR DIOXIDE)	
LUPIN	

DIETARY

SUITABLE FOR VEGETARIANS	Y (certified as vegan)
SUITABLE FOR VEGANS	Y (certified)
SUITABLE FOR COELIACS (FREE	Υ
FROM GLUTEN <20ppm)	
SUITABLE FOR KOSHER	Y (not certified)
SUITABLE FOR HALAL	Y (not certified)

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FINISHED PRODUCT STANDARDS ORGANOLEPTIC



Typical visual:

	ACCEPTABLE	IMPROVEMENT REQUIRED	REJECT
Appearance	Crisps fully formed; ridged oval shape with some bubble bumps in the surface. Seasoning applied evenly.	Slight browning or discolouration. May not be fully expanded. Seasoning slightly heavier or lighter application than standard.	Burnt product. Uncooked pellets that have not expanded. Black specks on chips. Any signs of contamination. Incorrect form.
Flavour	Typical fried potato taste with added complexity from additional base ingredients, with tangy cheese & onion flavour savoury seasoning.	Slightly oily taste. Slightly under or over seasoned.	Rancid or off taste. Incorrect seasoning. Excessively seasoned. Considerably under-seasoned.
Texture	Firm initial crunch becoming softer as eaten.	Slightly harder/ softer texture than standard.	Soft/stale texture. Extremely hard when biting. Excessive oil residue.
Odour	Pleasant tangy, savoury aroma. No rancid or off aroma.	Presence of oil smell. Slightly stronger or weaker aroma than standard.	Rancid oil smell. Off aroma.

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WARP Popcorn Process Flow Raw material receipt Packaging storage I Transfer to Kettle Рор Flavour drum Weigh bucket Metal detection Bagger Nitrogen flush Transfer to multipack (either Pack coding internal or 3rd party off site) Paletisation Shrink wrapped Pallet labels Dispatch Written By: C. Hassell Authorised By: G. Tang Version: 01 Issue Date: 24/01/2023 Ref: WN TEC 087 Page 1 of 1

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CCP: METAL DETECTION

All product tested to sensitivity: Ferrous 2.0mm/Non-Ferrous 2.5mm/Stainless Steel 3.0mm

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MICROBIOLOGICAL

ANALYSIS	TARGET (Max Permissible Limits)	UNITS	METHOD (Testing by UKAS accredited laboratory)
TVC (Total Viable/Plate Count)	10 ⁴	cfu/g	M001
ENTEROBACTERIACAE	10 ²	cfu/g	M009
E. COLI	<10	cfu/g	M011
S. AUREUS	<20	cfu/g	M013
YEAST & MOULDS	<1000	cfu/g	M022
BACILLUS CEREUS	<10	cfu/g	M015
SALMONELLA SPP	Absent	In 25g	M041
LISTERIA SPP	Absent	In 25g	M035

PACKAGING

PRIMARY PACKAGING

MATERIAL	Metal foil laminate	
CLOSURE & TAMPER EVIDENCE FEATURE	Heat sealed	
CODING	EAN Barcode	
	Best before: DDMMYYYY / Line / Julian year &	
	day / Time (eg 01.05.2022 N04 2123 13:24)	
	(Also date of production for exports to UAE)	
30g PACK DIMENSIONS, WEIGHT OF FILM	139mm width x 210mm length, 4g	
100g PACK DIMENSIONS, WEIGHT OF FILM	195mm width x 310mm length, 10g	

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SECONDARY PACKAGING

CASE MATERIAL	Cardboard
CLOSURE & TAMPER EVIDENCE FEATURE MATERIAL & WEIGHT OF TAPE	Parcel Tape 24 x 30g case: 1g / 8 x 100g case: 2g
CODING DETAIL	DUN Barcode Best before: DDMMYYYY / Line / Julian year & day / Time (eg 01.05.2022 N04 2123 13:24) (+ date of production for exports to UAE)
OUTER DIMENSIONS FOR 24 x 30g WEIGHT OF CORRUGATED CARDBOARD	492L x 234W x 162H mm 188g
DIMENSIONS FOR 8 x 100g WEIGHT OF CORRUGATED CARDBOARD	271L x 331W x 138H mm 166g

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TERTIARY PACKAGING & PALLETISATION

Pallet (CHEP BLUE UK / Customer dependent for exports) wrapped in plastic wrap, pallet label applied.

TERTIARY COMPONENT	MATERIAL DETAILS
Pallet Wrap	LDPE film, 166g per pallet
Label/s	Self-adhesive paper, 5g per pallet

PACKS	PACKS PER CASE	CASES PER LAYER	HEIGHT (CASES)	CASES PER PALLET
30g	24	10	9	90
100g	8	12	6	72

TRANSPORT & STORAGE

CONDITIONS REQUIRED	The transport of all manufactured goods should
	meet the product requirements: the storage
	should be in a dry/cool warehouse free from
	rodents, insects, contamination risks and should
	not be exposed to direct sunlight. All transport
	and storage facility should be pest/contamination
	free.

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DOCUMENT HISTORY

VERSION	DATE OF	DETAILS OF AMENDMENTS	AUTHOR	APPROVED
	ISSUE			BY
1.0	16.06.22	N/A	SS	JB
2.0	13.09.2022	30g Outer case dimensions matcher to cutter	СН	JB
		guide shared by Kiera		
3.0	06.02.2023	Process flow amended	СН	GT

APPROVAL

Any alteration to the specification must be agreed in writing. Any specifications not signed and returned within 14 days of issue will be assumed as accepted by your company.

COMPANY (Customer)	SIGNATURE (can be added via comment)	NAME	POSTITION	DATE

Commented [SC1]: Can reply here as signature verification.

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