

PROD	UCT	Proper Crisps Prawn cocktail Flavour	WEIGHT/S	30g/100g

CONTACTS

SALES (A/C Manager complete)			
OPERATIONS*	Jez Warne	jez@warpsnacks.com	
TECHNICAL*	James Blackband (Head	Jamesb@warpsnacks.com	+44(0)7971720250
	of Technical)		
*EMERGENCY CONTACTS			

ADDRESS	Proper, Townsend Drive, Attleborough Fields, Nuneaton CV11 6TJ, UK
(Company &	snack@proper.co.uk
Manufacture)	www.proper.co.uk

CODES

PACK WEIGHT	RETAIL UNIT EAN	OUTER CASE DUN	WARP CASE SKU NO/S
	BARCODE	BARCODE	
30g	5060283762878	15060283762875	x24: 6377827
100g	5060283762861	15060283762868	x8: 6371460

Meursing Code (for exports)	7015
-----------------------------	------



ARTWORK – 30g / 100g







LEGAL DESCRIPTION	Ridged potato based crisps with prawn cocktail flavour	
	seasoning.	
SHELF LIFE (Best before)	6 months from production date	
PRODUCTION CODING FORMAT	DD.MM.YYYY Line, Julian code & time	
	Eg: 10.11.22 N10 1319 9:13	
	(+ Date of production for product exported to UAE)	
STORAGE	Store in a cool dry place.	
INGREDIENT DECLARATION	Ingredients: Potato starch, dried potato, vegetable oil	
	(sunflower, rapeseed), maize flour, pea protein, pea fibre,	
	sugar, rice flour, acidity regulator (citric acid), natural	
	flavouring, chilean salt, potassium chloride, onion	
	powder, salt, tomato powder, garlic powder, black	

Product: Proper Crisps Prawn cocktail Flavour

Version 2.0 22.06.2023



	pepper, maize starch, colour (paprika extract), paprika, turmeric.
ALLERGENS DECLARED	None
PRECAUTIONARY ALLERGEN STATEMENT	May contain soya.
WARNING/S	Packaged in a protective atmosphere

NUTRITION	Nutrition information	Per 100g	Per 25g serving
INFORMATION	Energy (kJ)	1966	492
INFORIVIATION	Energy (kcal) 468 117		
	Fat	20.1	5.0
	(of which saturates)	1.6	0.4
	Carbohydrates	60.9	15.2
	(of which sugars)	3.0	0.8
	Fibre	5.5	1.4
	Protein	8.0	2.0
	Salt	0.91	0.23
HFSS STATUS	This product is not subject to restrictions regarding hi	gh fat, sugar,	salt.
NUTRITION	30% LESS FAT*		
CLAIM/S	*30% less fat than standard fried ridged potato crisps.		
Source of fibre			
SUITABILITY	Vegan, Gluten Free		
CLAIMS ON PACK			
TRADEMARKED LOGOS	PROPER, Vegan Society		
RECYCLING INFORMATION (retail pack)	OPRL: Don't recycle logo.		
ON-PACK MARKETING TEXT FOR BRAND We've all been there. The moment after the snack before. You feel a little little bit guilty. But boy, was it worth it at the time. You threw yourself into crisps. Pure satisfaction with every crunch. Flavour to savour with every. g lick. But now you feel, what? Guilty as charged? With PROPERCRISPS, you Imagine it now, a crisp that's still a bit dirty. That leaves you feeling clean. It's our take on a classic potato crisp. Lightly fried, with 30% less fat*. Seric crunchy as. Tangy Prawn Cocktailit's shrimply the best. Go on, eat PROPER. Cassandra CARBON NET ZERO by 2030		o that pack of greasy. finger. don't have to.	



Making snacks properly means a lot to us. It has to taste banging. It should be better for you. And of course, better for the planet. That's why we're on a mission.

Our journey started by training the team to be Carbon Literate...the 1st food company in the world to do this. Then, we measured our total footprint as a business.

We're now taking action to become Carbon Net Zero by 2030.



ALLERGENS & DIETARY INFORMATION

ALLERGENS

KEY

Allergen not present in	Allergenic ingredient used in	Allergen used on site, but	Allergen may be present due
finished product	this product / intentional	not in this product	to incoming raw material
			specification limits regarding
			contamination controls

PRODUCT NAME	Proper Crisps Thai Chilli Flavour
PEANUTS	
GROUND NUTS	
SESAME	
FISH	
BARLEY	
SHELLFISH	
MOLLUSCS	
EGGS	
DAIRY	
SOY	
GLUTEN	
MUSTARD	
CELERY	
SO2 (SULPHUR DIOXIDE)	
LUPIN	

DIETARY

SUITABLE FOR VEGETARIANS	Y (certified as vegan)
SUITABLE FOR VEGANS	Y (certified)
SUITABLE FOR COELIACS (FREE	Υ
FROM GLUTEN <20ppm)	
SUITABLE FOR KOSHER	Y (not certified)
SUITABLE FOR HALAL	Y (not certified)



FINISHED PRODUCT STANDARDS ORGANOLEPTIC



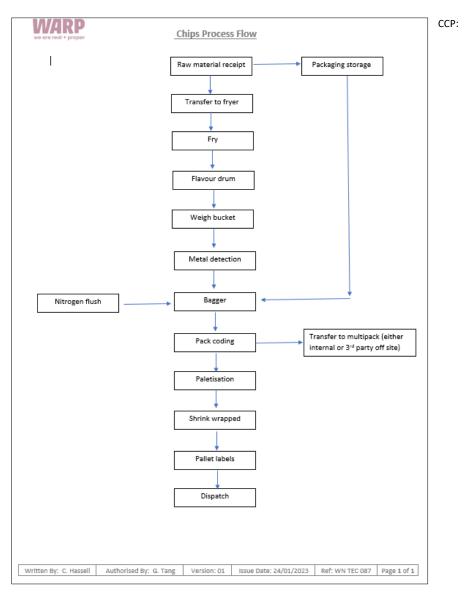
Typical visual:

	ACCEPTABLE	IMPROVEMENT REQUIRED	REJECT
Appearance	Crisps fully formed; ridged oval shape with some bubble bumps in the surface. Seasoning applied evenly.	Slight browning or discolouration. May not be fully expanded. Seasoning slightly heavier or lighter application than standard.	Burnt product. Uncooked pellets that have not expanded. Black specks on chips. Any signs of contamination. Incorrect form.
Flavour	Typical fried potato taste with added complexity from additional base ingredients; seasoning with fragrant sweet chilli notes and spicy heat from chilli and black pepper flavour.	Slightly oily taste. Slightly under or over seasoned.	Rancid or off taste. Incorrect seasoning. Excessively seasoned. Considerably under-seasoned.
Texture	Firm initial crunch becoming softer as eaten.	Slightly harder/ softer texture than standard.	Soft/stale texture. Extremely hard when biting. Excessive oil residue.
Odour	Pleasantly fragrant typical of Thai style chilli aroma. No rancid or off aroma.	Presence of oil smell. Slightly stronger or weaker aroma than standard.	Rancid oil smell. Off aroma.

Product: Proper Crisps Prawn cocktail Flavour

Version 2.0 22.06.2023





Product: Proper Crisps Prawn cocktail Flavour

Version 2.0 22.06.2023



METAL DETECTION

All product tested to sensitivity: Ferrous 2.0mm/Non-Ferrous 2.5mm/Stainless Steel 3.0mm

MICROBIOLOGICAL

ANALYSIS	TARGET (Max	UNITS	METHOD	
	Permissible Limits)		(Testing by UKAS	
			accredited laboratory)	
TVC (Total Viable/Plate	10 ⁴	cfu/g	M001	
Count)				
ENTEROBACTERIACAE	10 ²	cfu/g	M009	
E. COLI	<10	cfu/g	M011	
S. AUREUS	<20	cfu/g	M013	
YEAST & MOULDS	<1000	cfu/g	M022	
BACILLUS CEREUS	<10	cfu/g	M015	
SALMONELLA SPP	Absent	In 25g	M041	
LISTERIA SPP	Absent	In 25g	M035	

PACKAGING

PRIMARY PACKAGING

MATERIAL	Metal foil laminate OTHER
CLOSURE & TAMPER EVIDENCE FEATURE	Heat sealed
CODING	EAN Barcode Best before: DDMMYYYY / Line / Julian year & day / Time (eg 01.05.2022 N04 2123 13:24) (Also date of production for exports to UAE)
30g PACK DIMENSIONS, WEIGHT OF FILM	139mm width x 210mm length, 4g
100g PACK DIMENSIONS, WEIGHT OF FILM	195mm width x 310mm length, 10g



SECONDARY PACKAGING

CASE MATERIAL	Cardboard
	PAP
CLOSURE & TAMPER EVIDENCE FEATURE	Parcel Tape 24 x 30g case: 1g / 8 x 100g case: 2g
MATERIAL & WEIGHT OF TAPE	<u></u>
CODING DETAIL	DUN Barcode
	Best before: DDMMYYYY / Line / Julian year &
	day / Time (eg 01.05.2022 N04 2123 13:24)
	(+ date of production for exports to UAE)
OUTER DIMENSIONS FOR 24 x 30g	496L x 238W x 166H mm
WEIGHT OF CORRUGATED CARDBOARD	183g TBC
DIMENSIONS FOR 8 x 100g	271L x 331W x 252H mm
WEIGHT OF CORRUGATED CARDBOARD	166g



TERTIARY PACKAGING & PALLETISATION

Pallet (CHEP BLUE UK / Customer dependent for exports) wrapped in plastic wrap, pallet label applied.

TERTIARY COMPONENT	MATERIAL DETAILS
Pallet Wrap	LDPE film, 166g per pallet
	LDPE COPE
Label/s	Self-adhesive paper, 5g per pallet

PACKS	PACKS PER CASE	CASES PER LAYER	HEIGHT (CASES)	CASES PER PALLET
30g	24	10	9	90
100g	8	12	6	72

TRANSPORT & STORAGE

CONDITIONS REQUIRED	The transport of all manufactured goods should	
	meet the product requirements: the storage	
	should be in a dry/cool warehouse free from	
	rodents, insects, contamination risks and should	
	not be exposed to direct sunlight. All transport	
	and storage facility should be pest/contamination	
	free.	



DOCUMENT HISTORY

VERSION	DATE OF	DETAILS OF AMENDMENTS	AUTHOR	APPROVED
	ISSUE			BY
1	19.05.2023	New version	CH	GT

APPROVAL

Any alteration to the specification must be agreed in writing. Any specifications not signed and returned within 14 days of issue will be assumed as accepted by your company.

COMPANY (Customer)	SIGNATURE (can be added via comment)	NAME	POSTITION	DATE

Commented [SC1]: Can reply here as signature verification.