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 Thomas Ridley QC Dept.  
 2:24 pm, 18 Jan 2024

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As product information, ingredients, nutritional guides and dietary or allergy advice may change from time to time, we recommend that you always carefully read the product label prior to using or consuming any such products. The model and units used upon the information are provided and made your own responsibility as to the suitability or otherwise of any given product.



**BELVOIR FARM**  
**QUALITY MANAGEMENT SYSTEM**

**FINISHED PRODUCT SPECIFICATION**

APPROVED:	Alice Walker
POSITION:	Product & Specification Technologist
ISSUE DATE:	28/12/2022

REF: 3.6.2

VERSION NO. 1

**PRODUCT: Delicious & Light Elderflower Lemonade**

SPEC CREATION DATE	12/05/2023	VERSION NUMBER:	2	REVISION DATE:	06/07/2023
PRODUCT INFO:	<b>UNIT</b>	<b>TRADE UNIT</b>	<b>BELVOIR PROD. CODE</b>	<b>4 PACK BARCODE</b>	<b>OUTER CASE CASE BARCODE</b>
	Can	4x330ml	4109-C330-4-UK	50 22019 36 391 9	050 22019 36 891 4
	<b>UNIT</b>	<b>TRADE UNIT</b>	<b>BELVOIR PROD. CODE</b>	<b>INDIVIDUAL CAN BARCODE</b>	<b>2 PACK CASE BARCOD</b>
	Can	12 x 330ml	4109-C330-12-UK	50 22019 36 191 5	050 22019 36 591 3

**MANUFACTURER'S DETAILS**

ADDRESS: Belvoir Farm Drinks Ltd. Barkestone Lane, Bottesford NG13 0DH	TELEPHONE NUMBER: 01476 870 114
E-MAIL: <a href="mailto:info@belvoirfarm.co.uk">info@belvoirfarm.co.uk</a>	CUSTOMS TARIFF CODE: 21069098
PRODUCTION CONTACT: Glenn Morley	E-MAIL: <a href="mailto:glenn@belvoirfarm.co.uk">glenn@belvoirfarm.co.uk</a>
TECHNICAL CONTACT: John Wills	E-MAIL: <a href="mailto:John.Wills@belvoirfarm.co.uk">John.Wills@belvoirfarm.co.uk</a>

**PRODUCT INFORMATION**



<b>PRODUCT DESCRIPTION (COMMERCIAL):</b>	
Light Sparkling drink.	
<b>QUANTITY</b>	
VOLUME:	330ml e
<i>This product is sold by volume, not by weight. This product is filled according to the guidance outlined in OIML's Quantity of Product in Pre-Packages (2004) and is "e" marked.</i>	
<b>SHELF LIFE</b>	
SHELF LIFE OF PRODUCT:	18 months
MINIMUM LIFE ON DELIVERY:	6 months
<b>STORAGE WHEN SEALED:</b>	
Best stored in a cool, dark place to maintain organoleptic quality and visual characteristics. Ensure this product does not exceed 20 degrees during storage.	
<b>STORAGE ONCE OPEN:</b>	
These products are "non-preserved" and therefore it is important that the open instructions and recommended storage conditions are followed. Cans - single serve, non- resealable container - do not store once opened.	



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**PRODUCT SAFETY INFORMATION**

ALLERGEN	YES	NO	IF YES, WHICH INGREDIENT?
Cereals containing gluten i.e. wheat, rye, barley, oats, spelt, kamut or their hybridized strains and their derivatives		✓	
Crustaceans and their derivatives		✓	
Eggs and their derivatives		✓	
Fish and their derivatives		✓	
Peanuts and their derivatives		✓	
Soybeans and their derivatives		✓	
Milk, dairy products (including lactose) and their derivatives		✓	
Nuts: Almond, hazelnut, walnut, cashew, pecan, brazil, pistachio, macadamia, queensland nuts and cobnuts including their derivatives		✓	
Celery and their derivatives		✓	
Mustard and their derivatives		✓	
Sesame seeds and their derivatives		✓	
Sulphur dioxide or sulphites at a concentration >10mg/Kg or 10mg/L or 10ppm expressed as SO <sub>2</sub>		✓	
Lupin and their derivatives		✓	
Molluscs and their derivatives		✓	

OTHER REQUIREMENTS	YES	NO	IF YES, WHICH INGREDIENT?
Does the product or any of its ingredients contain any genetically modified materials?		✓	
Is the product or any of its ingredients produced from, but not containing, any genetically modified materials?		✓	
Have genetically modified organisms been used as processing aids?		✓	

**THIS PRODUCT IS SUITABLE FOR**

	YES	NO		YES	NO
VEGETARIANS	✓		COELIACS	✓	
VEGANS	✓		NUT ALLERGIES	✓	

**INGREDIENT & NUTRITIONAL VALUES**

See back of pack labels. All values determined by calculation and verified by external analysis.

**FINISHED PRODUCT ANALYSIS**

CHEMICAL STANDARDS			
TEST	TARGET	TOLERANCE	FREQUENCY OF TESTING
CARBONATION (volumes)	2.05	± 0.15	Half Hourly
BRIX	5	± 0.5	Half Hourly
pH	2.6	± 0.2	Half Hourly

**MICROBIOLOGICAL STANDARDS**

ORGANISM	TARGET	REJECT	FREQUENCY OF TESTING	LABORATORY & UKAS NUMBER
Mould	<20cfu/g	>20cfu/g	Every batch	ILS Testing Servives - UKAS 4065
Yeast	<20cfu/g	>20cfu/g	Every batch	ILS Testing Servives - UKAS 4065
Lactobacillus @ 30°C	<10cfu/g	>10cfu/g	Every batch	ILS Testing Servives - UKAS 4065



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**ORGANOLEPTIC STANDARDS**

	TARGET	REJECT
VISUAL STANDARDS	Colour is clear, very pale green-yellow, almost colourless and sparkling.	Colour not as described
AROMA	Aroma is sweet with the floral characteristics of elderflowers with a hint of citrus and lemon.	Any off or fermented aromas.
FLAVOUR	Flavour is sweet and floral, fresh elderflower with a hint of citrus lemon.	Any off or fermented flavours.
TEXTURE	Sparkling and mouthfeel associated with sugary drinks.	Thin / watery.

**HACCP, CRITICAL LIMITS & CONTROLS**

Belvoir Farm Drinks Ltd employes a strict food safety control programme governed by the Codex Principles of HACCP.

CCP	CONTROL	CRITICAL LIMIT	MONITORING PROCESS
1	Flash Pasteurisation	Pasteurisation Units: >25,000	Flow rate set at 3000 & PU target 30,000 ± 5,000 PUs. Recirculation confirmed as functional at start up. Automatic product diversion if <25,000PUs.
2	Inline Filtration	250µm inline filter	Confirmation of filter presence and integrity at the start of the run.
3	Bottle Rinsing	Visually inspected and fully operational	Observation of rinsing carousel through 1 full revolution to confirm spray jet functionality.
4	Tunnel Pasteurisation	Minimum of 450 PU's at the product core for all standard bottled products and a minimum of 350 PU's for all canned products Minimum product temperature 70oC.	Confirmation of pasteuriser set points throughout the run. Process verification via interal temperature data loggers (confirms residence line, thermal processing profiles).
5	Hot Infusion	Liquid must remain above 55°C	Monitoring of processing parameters via calibrated temperature probe and data logger.
6	Air Rinsing of Cans	All rinser jets are functional at all times and the correct air pressure is being used. Range (3.5 to 4 bar)	Visual inspection by filler operator of can rinser completed every hour to check for the air pressure.
7	Can Seamer	All cans removed. Seamer cleaned after smash	Record all seamer smashes on Can Filler Room and CCP checks

	BELVOIR FARM QUALITY MANAGEMENT SYSTEM		
	<b>FINISHED PRODUCT SPECIFICATION</b>		APPROVED: Alice Walker POSITION: Product & Specification Technologist
	REF: 3.6.2	VERSION NO. 1	ISSUE DATE: 28/12/2022

**DATE CODE INFORMATION**

DATE CODE FORMAT:	Date codes are printed on the base of the can and are in the format MMM / YYYY unless otherwise stated. All date codes are Best Before End (BBE) and also contain production run information such as Julian codes and line references to aid with traceability.
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Can Artwork:

**DELICIOUS & LIGHT**



**DELICIOUS & LIGHT**

**Delicious & Light Elderflower Lemonade**

Our Light Elderflower Lemonade is based on a traditional family recipe blending hand-picked elderflowers with lemon juice and pure spring water. Containing real fruit, flowers & absolutely nothing artificial, it's the perfect lighter alternative to other soft drinks at only 20 calories per 100ml.

At Belvoir Farm, we've been helping nature do its thing since 1984. Caring for the wild eco-system of our little corner of Leicestershire to help them flourish.

**Ingredients:** carbonated spring water, sugar, elderflowers, pressed lemon juice, citric acid, elderflower extract.

Nutritional Info Per 100ml	
Energy	86kJ/20kcal
Carbohydrates	5.0g
of which sugars	4.5g

Contains negligible amounts of fat, saturates, protein and salt.

Non-alcoholic.  
 Best before end, see base of can.  
 Best stored in a cool, dark place.  
 Suitable for Vegetarians & Vegans.

Produced in the UK by: Belvoir Farm Drinks Ltd, Bottesford, NG13 0DH.

330ml e (alu) 4109/1





**WARRENTY STATEMENT & APPROVAL**

To the best of our knowledge, the product and packaging outlined in this specification complies with current UK and EU regulations. Belvoir Farm Drinks Ltd. Has been audited against the latest BRC standards as well as organic accredited by the Organic Food Federation for all organic products.