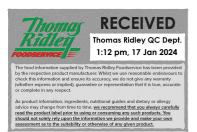
ardo	ARDO UK PRODUCT SPECIFICATION	
Product name:	IQF Fruit O' Forest 12x500g	
Product code:	0XBE510	
External code:	XBE510	
Date of first version:	23/03/2015	
Date of revision:	21/03/2021	
Version number:	5	

#### **DESCRIPTION**





Legal name Quick-frozen Fruit O' Forest

 $\textit{Latin name} \qquad \textit{Prunus avium, Fragaria} \times \textit{ananassa, Ribes rubrum, Vaccinium Cyanococcus, Rubus laciniatus}$ 

and Rubus idaeus

Origin Redcurrants – Poland, Denmark

 ${\it Strawberries-Turkey,\,Morocco,\,Spain,\,Poland,\,China,\,Chile}$ 

Blackberries - Serbia, Poland, Chile Cherries - Greece, Turkey, Poland Raspberries - Serbia, Poland, Chile

Blueberries - USA, Canada, Chile, Argentina

Process description Quick-frozen colorfull mix of berries. Each of the fruits shall be produced from clean, sound

berries by cleaning, processing, sorting and freezing. The process should ensure stability of

colour and flavour and product temperature shall be lower than  $-18^{\rm o}C$ .

Size see size definition of each component

Ingredient declaration Cherries (26%) Strawberries (20%) Redcurrants (19%) Blueberries (13%) Blackberries

(12%) Raspberries (10%)

Organoleptic			
Appearance	The berries should exhibit a ripe colour varying from mid red through to dark red/purple with each component within the mix being typical to the varieties used.		
Aroma	Clean, delicate natural aroma, with each individual item contributing to an overall sweet aroma, with no off odours or taints present.		
Flavour	Clean, delicate natural flavour, with each individual item contributing to balnced sweet/sharp flavour, with no off flavours present.		
Texture	The texture of the berries should be good with all berries firm, but succulent.		

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# MICROBIOLOGICAL STANDARDS (cfu/g)

	MAXIMUM
Total Viable Count	500,000
Coliforms	1,000
E. coli	50
Yeast	50,000
Moulds	10,000
Listeria monocytogenes	100
Salmonella	absent/25g

# AVERAGE NUTRITIONAL VALUES

	per 100 g	unit	% RI*	RI*
Energy	177	kJ	2%	8400
Energy	42	kcal	2%	2000
Fat	0.2	g	< 1%	70
of which saturates	0.00	g	< 1%	20
Carbohydrate	7.3	g	3%	260
of which sugars	7.3	g	8%	90
Fibre	3.7	g	15%	24
Protein	0.9	g	2%	50
Salt	0.00	g	< 1%	6

<sup>\*</sup>Reference intake of an average adult (8400 kJ / 2000 kcal)

Source	Based on Nutricalc Neo Software v.42 (cf. McCance & Widdowson 7th Edition)	

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Date of first version:	23/03/2015	
Date of revision:	21/03/2021	
Version number:	5	

# ALLERGEN INFORMATION

ALLERGEN INFORMATION				
Allergens according to the EU Regulation 1169/2011 and its modifications:				
	Product contains (+)			
	or is free from (-)			
Gluten from cereals: wheat, rye, barley, oats, spelt, kamut or				
their hybridised strains, and products thereof; except: 1/ wheat based				
glucose syrups including dextrose, 2/ wheat based maltodextrins, 3/ glucose syrups based on barley, 4/ cereals used for making alcoholic distillates including	-			
ethyl alcohol of agricultural origin.				
crustaceans and products thereof	-			
eggs and products thereof	-			
fish and products thereof; except: 1/ fish gelatine used as carrier for vitamin				
or carotenoid preparations, 2/ fish gelatine or Isinglass used as fining agent in beer	-			
and wine				
peanuts and products thereof	II.			
soybeans and products thereof; except: 1/ fully refined soybean oil and				
fat, 2/ natural mixed tocopherols (E306), natural D-alpha tocopherol, natural D-				
alpha tocopherol acetate, natural D-alpha tocopherol succinate from soybean	-			
sources, 3/ vegetable oils derived phytosterols and phytosterol esters from soybeans sources, 4/ plant stanol ester produced from vegetable oil sterols from				
soybean sources				
milk and products thereof (including lactose); except: 1/ whey used for				
making alcoholic distillates including ethyl alcohol of agricultural origin, 2/ lactitol	-			
nuts i.e. almonds, hazelnuts, walnuts, cashews, pecan nuts, brazil				
nuts, pistachio nuts, macadamia nuts and queensland nuts and	<del>-</del>			
products thereof; except: nuts used for making alcoholic distillates including				
ethyl alcohol of agricultural origin				
celery and products thereof	-			
mustard and products thereof	-			
sesame seeds and products thereof	-			
sulphur dioxide and sulphites at concentrations of more than 10	<del>-</del>			
mg/kg or 10 mg/litre expressed as SO <sub>2</sub>				
lupin and products thereof	-			
molluscs and products thereof	-			
Other allergens (according to LeDa-list):				
	Product contains (+)			
Poof	or is free from (-)			
Beef Pork	-			
Chicken	-			
Corn/Maize	-			
Cacao				
Legumes/pulses	<u> </u>			
Glutamate -				
Coriander	<u> </u>			
Carrot	<u> </u>			
Carrot				

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External code:	XBE510
Date of first version:	23/03/2015
Date of revision:	21/03/2021
Version number:	5

Free from:	
	Product contains (+)
01 6 1 0000 11	or is free from (-)
Oil refined to SCOPA std	-
Oil not refined to SCOPA std	-
Maize/Corn & derivates	-
Rice & rice derivates	-
Spices & spice extracts	-
Herbs & herb extracts	-
Yeast & Yeast extract	-
Fruit & Fruit Derivatives	+
Vegetable & Vegetable Derivatives	-
Leguminous Plants	-
Other:	
	Product contains (+)
	or is free from (-)
Additives	-
Natural Colours	-
Artificial Colours	-
Azo Dyes	-
Natural Flavourings	-
Flavouring Substances	-
Flavour Enhancers	-
MSG	-
Artificial Preservatives	-
ВНА	-
BHT	-
Emulsifiers	-
Stabilisers	-
Artificial Sweeteners	-
Sugar	-
Molasses	-
Maltodextrin	-
Salt	-
Salt Substitutes	-
Irradiated Ingredients	-
Genetically Modified Material	-

# Suitable for Yes No Remark Kosher V not certified Halal V not certified Coeliacs V Diabetics Lactose intolerant V V Vegetarians V V Ovo-lacto vegetarians V V Vegans V V Nut/seed allergy V V

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Date of revision:	21/03/2021
Version number:	5

#### DEFECTS - CHERRIES

DEFECTS - CHERRIES					
DEFINITIONS					
Foreign Matter (FM): Any matter of non-vegetable origin such as stones, soil, insect, wood, metal, plastic, and any toxic vegetation or anything which will render the product unacceptable.		<b>Minor Blemish:</b> As for major blemish but affecting between 20% and 33% of a cherry.			
Foreign Extraneous Vegetable Matter (FEVM): Any vegetable matter not originating from the plant and which is non-toxic.		<b>Colour Variants:</b> Any cherries that are a conspicuously different colour in a given sample.			
Extraneous Vegetable Matter (EVM): Any vegetable material originating from the plant, but excluding the fruit.		<b>Damaged</b> : Cherries that are not whole or complete through mechanical damage or damage of other sorts.			
<b>Major Blemish:</b> Insect infestation, rotten area damage or other type of blemish affecting 33% or more of a cherry.		<b>Stones:</b> These should be absent in a given sample of cherries.			

# NOMINAL SIZE

n/a

Assessed on a 1000g sample - Frozen		
FM	0	
FEVM	0	
EVM	2	
Colour variants (%w/w)	3%	
Major Blemish (%w/w)	3%	
Minor Blemish (%w/w)	3%	
Damaged (%w/w)	2%	
Stones - No.	0.3% (max.1 in 200	
Stories - No.	cherries)	

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Date of revision:	21/03/2021	
Version number:	5	

#### **DEFECTS - STRAWBERRIES**

#### **DEFINITIONS**

Foreign Matter (FM): Any matter of non-vegetable origin such as stones, soil, insect, wood, metal, plastic, and any toxic vegetation or anything which will render the product unacceptable.



Welding: Two or more strawberries welded together, and which cannot be readily separated without causing damage to the berry. Number of berries affected shall be recorded. These strawberries shall then be separated and assessed for the remainder of the defects.



Foreign Extraneous Vegetable Matter (FEVM): Any vegetable matter not originating from the plant and which is non-toxic.



**Damaged**: Any strawberry which is broken, squashed or seriously **malformed** in appearance.



**Extraneous Vegetable Matter (EVM):** Any vegetable material originating from the plant, but excluding the fruit.



Attached Calyx/stalk: incomplete removal of Calyx or stalk, where part of same remains attached to the berry.



Major Blemish: Discoloured or blemished areas caused by mould, bird damage, slugs etc. which are greater than an equivalent circle 6mm in diameter, or an aggregate of blemishes equivalent to a circle 6mm in diameter on the same berry.



Minor Blemish: Same as major blemishes, but affecting areas equivalent to a circle 2 - 6mm in diameter of the total berry. Single blemishes of less than 2mm diameter shall be ignored. Overripe berries shall be classed as minor defects.



Size Grading: To be determined by measuring the diameter of the berry at its widest point. 90% of the sample should lie within the specified size range. (Min 90% by weight)

# NOMINAL SIZE

	TOLERANCE
Nominal diameter	15-26 mm

Assessed on a 1000g sample (Frozen)		
Welding - No.	4	
Foreign Matter – No.	0	
FEVM - No.	0	
E.V.M No.	1	
Under-ripe – No.	10	
Major Blemishes, over-ripe berries – No.	2	
Minor Blemishes - No.	8	
Damaged – No.	2	
Malformed – No.	2	
Attached Calyx/stalk - No.	4	
Total defects – No.	20	
Size	90% within spec.	

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Product code:	0XBE510	
External code:	XBE510	
Date of first version:	23/03/2015	
Date of revision:	21/03/2021	
Version number:	5	

#### **DEFECTS - RED CURRANTS**

#### **DEFINITIONS**

Foreign Matter (FM): Any matter of non-vegetable origin such as stones, soil, insect, wood, metal, plastic, and any toxic vegetation or anything which will render the product unacceptable.



**Colour:** redcurrants should possess a good red colour typical of the variety used as per contract with little variatior in a given sample. Any that are conspicuously different in colour such as 'pales' or under-ripe shall be minimal.



Foreign Extraneous Vegetable Matter (FEVM): Any vegetable matter not originating from the plant and which is non-toxic.



**Damaged:** Currants those are not whole or complete through natural or mechanical damage or damage of other sorts.



**Extraneous Vegetable Matter (EVM):** Any vegetable material originating from the plant, but excluding the fruit.



**Stalk** (attached or loose): These should be absent in a given sample of blackcurrants



**Major Blemish:** Insect infestation, rotten area or area of damage affecting 33% or more of a currant.



**Minor Blemish:** As for major blemish but affecting between 20% and 30% of a currant.



Oversize: Currants those are greater than 15mm in diameter.

Undersize: Currants that are less than 5mm in diameter.

# NOMINAL SIZE

5-15mm in diameter

Assessed on a 1000g sample - Frozen		
FM	0	
FEVM	0	
EVM	0	
colour variants (number)	20	
Major Blemish (%w/w)	5%	
Minor Blemish (%w/w)	7%	
Damaged Currants (%w/w)	5%	
Oversize (%w/w)	7%	
Undersize (%w/w)	7%	
Stalk (number)	10	
Flavour	Tart, tangy, slightly sweet and typical of variety	

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External code:	XBE510	
Date of first version:	23/03/2015	
Date of revision:	21/03/2021	
Version number:	5	

#### **DEFECTS - BLUEBERRIES**

#### **DEFINITIONS**

Foreign Matter (FM): Any matter of non-vegetable origin such as stones, soil, insect, wood, metal, plastic, and any toxic vegetation or anything which will render the product unacceptable.



**Colour:** Good, typical of variety or varieties used, as per contract, no white berries to be included.



Foreign Extraneous Vegetable Matter (FEVM): Any vegetable matter not originating from the plant and which is non-toxic.



**Damaged:** Berries those are not whole or complete due to mechanical damage, natural damage or damage of other sorts.



**Extraneous Vegetable Matter** (**EVM**): Any vegetable material originating from the plant, but excluding the fruit.



**Stalks:** This applies to attached or loose stalks.



**Major Blemish:** Insect infestation, damage, mould, rotten area or other type of blemish affecting 33% or more of a berry.



**Oversize:** berries those are larger than 15mm in length.

**Minor Blemish:** As for major blemish but affecting between 20% and 33% of a berry.



Undersize: berries those are smaller than 9mm in length.

### NOMINAL SIZE

diameter of 12mm

TOLLIKANGES	
Assessed on a 1000g sample - Frozen	Grade A
FM	0
FEVM	0
EVM	5
Colour variants - No.	20
Major Blemish (%w/w)	7%
Minor Blemish (%w/w)	10%
Damaged Currants (%w/w)	7%
Oversize (%w/w)	7%
Undersize (%w/w)	7%
Stalk - No	10

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Date of first version :	23/03/2015	
Date of revision:	21/03/2021	
Version number:	5	

#### **DEFECTS - BLACKBERRIES**

#### **DEFINITIONS**

Foreign Matter (FM): Any matter of non-vegetable origin such as stones, soil, insect, wood, metal, plastic, and any toxic vegetation or anything which will render the product unacceptable.



**Welding:** When two or more blackberries are fused together by freezing and cannot be separated without damage



Foreign Extraneous Vegetable Matter (FEVM): Any vegetable matter not originating from the plant and which is non-toxic.



**Under-ripe berries:** berries, which do not have a dark purple/black colour



**Extraneous Vegetable Matter** (**EVM**): Any vegetable material originating from the plant, but excluding the fruit.



**Moulded berries:** If an area greater then 6mm is moulded or rotten.



Major Blemish: areas of the blackberry which are discoloured or blemished to an area equal or greater than 6 mm, either by one blemish or an aggregate of blemishes on the same berry.



**Damaged and broken:** any blackberry, which is broken, squashed or seriously malformed



Minor Blemish: areas which are discoloured or blemished to the extend where area less than 6mm is affected. Overripe berries are also a minor blemish. Blemish < 2 mm is to be ignored.



**Colour Variants:** these are berries that are conspicuously different in colour from the natural colour of the variety or varieties used as per contract.



**Attached stalk:** Where the removal of the stalk has been incomplete or no removal at all



Undersize: berries with a diameter smaller than 17 mm

# NOMINAL SIZE

>17mm in diameter

#### **TOLERANCES**

Assessed on a 1000g sample - Frozen	Max
FM	0
EVM	2
Clumps (%w/w)	5%
Under-ripe berries (No.)	5
Moulded (No.)	0
Major blemish (No.)	8
Minor blemish (No.)	15
Damage (No.)	5
Colour variants (%w/w)	20%
Attached stalk (No.)	0
Undersize (%w/w) : < 17 mm	10%
< 12 mm	2%

Reviewable monitoring of dimension - target 70% >18mm length

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Product code:	0XBE510	
External code:	XBE510	
Date of first version:	23/03/2015	
Date of revision:	21/03/2021	
Version number:	5	

#### **DEFECTS - RASPBERRIES**

#### **DEFINITIONS**

Foreign Matter (FM): Any matter of non-vegetable origin such as stones, soil, insect, wood, metal, plastic, and any toxic vegetation or anything which will render the product unacceptable.



**Welding:** Where two or more berries are fused together by freezing and cannot be readily separated without damaging the fruit. The number of berries occurring in clumps should be weighed.



Foreign Extraneous Vegetable Matter (FEVM): Any vegetable matter not originating from the plant and which is non-toxic.



**Under ripe Berries:** Where more than one third of the berry is which or green as a result of immaturity. Unfertilised, small undeveloped berries are also included in this category.



**Extraneous Vegetable Matter** (**EVM**): Any vegetable material originating from the plant, but excluding the fruit.



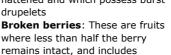
**Moulded berries:** these are berries which are completely rotten or have more than 25% of their surface covered in mould.



Major Blemish: These are berries which are discoloured or blemished by wind rub, mould, bird damage or other agencies so that an area of the berry greater than an equivalent circle 6mm in diameter is affected either as one blemish or an aggregate of blemishes on the same berry.



**Crushed Berries:** These are whole berries whose sides have been flattened and which possess burst drupelets





Minor Blemish: These are berries which are discoloured or blemished by wind rub, mould, bird damage, or other agencies so that an area of the berry equivalent to a circle 2 - 6mm in diameter is affected either as one blemish or as an aggregate of blemishes on the same berry.



**Unplugged Berries:** These are berries where the plug remains in the fruit. It may or may not be attached to the calyx or stalk.



#### **NOMINAL SIZE**

N/A

Assessed on a 500g sample (Frozen)		
Welding (%w/w) - IQF Berries only	5%	
FM	0	
FEVM	0	
EVM	1	
Under-ripe berries (No.)	2	
Mouldy Berries (No.)	0	
Major Blemishes (No.)	4	
Minor Blemishes (No.)	10	
Crushed Berries (No.)	4	
Broken Berries (% w/w)	2%*	
Ex processing line - Crumb (% w/w)	4%	
Unplugged Berries (No.)	0	

<sup>\*</sup>On arrival at Ardo this figure may not exceed 4%, otherwise material is rejected ordowngraded. Note: an increase in the amount of broken berries can be expected after transportation.

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Date of first version:	23/03/2015
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PACKAGING			
Net weight	6kg		
Pack Type	12x500g		
Packaging	LDPE bag in cardboard box		
Inner Packaging	200x230mm		
Outer Packaging	320x240x140mm		
Dellationtion	14 cardboard boxes / layer		
Palletisation	140 cardboard boxes / pallet		
Pallet	Blue Chep pallet		
Lot number	XXYYDDD: where XX relates to factory code, YY is the year, DDD is the Julian date code		
Best Before	30 months		
Minimum Shelf Life on delivery	9 months		
Storage conditions	Keep frozen at -18°C or below		
Storage Defrosted	Keep refrigerated and use within 24 hours.		

Inner pack coding

Outer case coding

# FROZEN STORE BELOW -18°C





Inner packaging





# **RECOMMENDED USE**

Defrost: Remove frozen fruit from all packaging and place on serving plate. Defrost thoroughly for a minimum of 21/2 hours at room temperature or for a minimum of 12 hours in the refrigerator. Keep refrigerated once defrosted. Use within 24 hours.

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External code:	XBE510	
Date of first version:	23/03/2015	
Date of revision:	21/03/2021	
Version number:	5	

# WARRANTY

We warrant that this product, intended for food use will meet the requirements of Acts, Regulations and Orders applicable in the

The Food Safety Act 1990 and all relevant Regulations and their amendments.

The Food Hygiene (England) Regulations 2006 and all relevant amendments.

The Materials and Articles in Contact with Food (England) Regulations 2005 and all relevant amendments.

All regulations made as a result of the requirements of European Union Directives and Regulations.

GENERAL STATEMENTS		
Pesticides	in accordance with EC regulation 396/2005 and its modifications	
Heavy metals, mycotoxins and	in accordance with EC regulation 1881/2006 and its modifications	
nitrates		
GMO	the product is free from gmo, according to the EC regulations 1829/2003 and 1830/2003 and	
	its modifications	

# **APPROVAL**

	Approved on behalf of:	Approved on behalf of:
Company name:	Ardo UK Limited  Ashford Road, Charing, Ashford, Kent, TN27 ODF, UK Tel: +44 (0)1233 714714 Fax +44 (0)1233 714777	
Name:	Vladimir IVANOV	
Function:	Technologist	
Date:	21/03/2021	
Signature + stamp:	ARDO UK LTD ASHFORD ROAD CHARING ASHFORD KENT TN27 ODF	
Remarks:		

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External code:	XBE510	
Date of first version:	23/03/2015	
Date of revision:	21/03/2021	
Version number:	5	

REVISIONS			
Reason for revision	Date		
External code, Revisions added	11/05/2017		
Packaging info updated	15/05/2017		
Minimum shelf life on delivery updated, Defects visuals added	21/03/2018		