



<b>Product Specification</b>	<b>Mixed Fruit</b>
<b>Authorisation</b>	Quality Manager
<b>Effective Date</b>	Jun 2018
<b>Date Procedure Reviewed</b>	April 2022

Product Details	
<b>Product Description</b>	Sultanas mixed with orange and lemon peel

**Product Codes Specification applies to:**

<i>WGB Code</i>	<i>Pack Size</i>
WGB086B	12x375g
WGB104B	4X3kg

**Ingredients Declaration**

<b>Ingredients:</b>	<b>% In final product</b>
Sultana	95%
Vegetable Oil (sunflower)	0.5
Cut mixed peels- of which: -	5
Orange peel	80% of peel mix
Lemon peel	20% of peel mix
Glucose fructose syrup	
Salt	
Acidity Regulator: Citric acid (E330)	
<b>Preservative: SULPHUR DIOXIDE (E220)</b>	

**Nutrition Panel**

<b>Nutrition Information</b>	<b>Typical Values per 100g</b>
Energy – kJ	1246
Energy – kcals	293
Fat total (g)	0.4
Fat saturates (g)	0.0
Carbohydrate total (g)	69.9
Carbohydrate (sugars) (g)	69.5
Protein (g)	2.6
Salt (g)	0.07

**Nutrition Panel:** Typical results are shown – as this is an agricultural commodity results may vary across different origin countries, regions and fields. Where the use of this data is critical for the legality or safety of the product then we advise that the analysis is verified by customers own testing systems.

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WGB.spec.group4.mixed fruit	09	M Rowntree	28.04.22

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**Storage Conditions:** Store in cool dry conditions. Max temp 7 deg. Humidity 65%. Store away from strong odours and flavours

**Process Description:** Removed from packaging/broken down/inspected /weighed/packed /check weighed /metal detected /inspected/ labelled /bagged-/boxed

**Shelf Life:** 12 months

**Country of Origin:** China/Turkey/Italy

**Physical Properties and Organoleptic Properties:** Sultanas

<b>Property</b>	<b>Tolerances</b>
Damaged fruit (sunburn, scars, insects, mechanical etc.)	2%
Sugared (internal and external)	2.5%
Sands <2mm	<0.15g per 5kg
Infestation/insects	absent
Shrivelled/under developed fruit	3.5%
Capstems	3% per 100g
Ochratoxin	<10ppb
Vegetable oil	Max 0.5%
Moisture	Max 16% (+/-1.5%)
Sizing	200pieces per100g
Stalks 4-10mm	Max 5per carton
Stalks >10mm	Max 1 per carton

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**Physical Properties and Organoleptic Properties: Peels**

<b>Property</b>	<b>Tolerances</b>
Moisture content	12-22%
Stones/pips	Nil
Leaves/part leaves	Max 3 in 10kg
Blemished pieces	Max 1%
Foreign Materials	Nil
Appearance and texture	ok
Stalks	<10 in 10kg
Peduncles	10-15 in 10kg
Part peduncles	10-15 in 10kg

**Microbiological Specification: Sultanas**

<b>Test</b>	<b>Max</b>
Total Viable Count	<50000 cfu/g
Yeasts And Moulds	<1000 cfu/g
Salmonella spp.	Absent in 25g
Coliforms	100 cfu/g
E. coli	<10 cfu/g

**Microbiological Specification: Peels**

<b>Test</b>	<b>Max</b>
Total plate count	Less than 5000 cfu/g
Moulds	Less than 10 cfu/g
Yeasts	Less than 100 cfu/g

**Microbiological Testing:** As per supplier specification.

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**ALLERGEN/INTOLERANCE INFORMATION**

Allergen	Contained in Product Yes/No	Used on shared Production Equipment Yes/No	Handled in same production Unit Yes/No	Comments
Peanuts and products thereof	no	no	no	
Nuts (other than peanuts i.e. Almonds, Walnuts, Brazil, Hazel, Cashew, Pistachio, Pecan, Macadamia, Queensland) or products thereof	no	no	no	
Cereals containing gluten	no	no	YES	
Crustaceans and products thereof	no	no	no	
Egg and products thereof	no	no	no	
Fish and products thereof	no	no	no	
Soya beans and products thereof	no	no	no	
Milk and products thereof (including lactose)	no	no	no	
Celery and products thereof	no	no	no	
Mustard and products thereof	no	no	no	
Sesame seeds and products thereof	no	no	YES	
Molluscs and products thereof	no	no	no	
Lupin and products thereof	no	no	no	
Sulphur Dioxide/Sulphites >10ppm	<b>YES</b>	no	YES	

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# Buchanans

WHOLE FOODS SINCE 1871

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**Suitable for:**

	Yes/No
Suitable for Vegan	yes
Suitable for Vegetarian	yes
Free from Genetically Modified Organisms and products thereof	yes

**Packaging Specification: -**

<b>Inner</b>	<b>Inner</b>
375g	3kg
Polythene bag	Polythene bag

<b>Outer</b>	<b>Outer</b>
12x375g	4x3kg
Cardboard case	Cardboard case

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