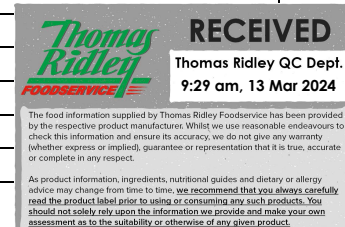


Smales <small>FAMOUS FOR FISH SINCE 1937</small>	FISH PURCHASING SPECIFICATION	Version No:1	Issue Date: 30.08.2023
Product Name: BC001 MSC Blue Horizon Panko Breaded Cod Goujons 1kg x 3		Ref: SPEC055	Page: 1 of 5


Product Description:	Blue Horizon Brand MSC Cod Goujons in a crispy Panko breadcrumb coating. 3 x 1kg
Legal Product Description (<i>Latin</i> name):	Breaded MSC Cod Goujons (Gadus Morhua)
Catch Area / Origin:	Trawl Caught North East Atlantic (FAO27) (Sub Areas: Barents Sea, Norwegian Sea, Spitzbergen and Bear Island, Baltic Sea)
Produced and Packed in:	UK – TT 030
Grading /Target Weight :	30g +/- 5g per Goujon / 3 x 1kg bags per case
Bulk Sale Weight:	Minimum Weight 3.0Kg outer case
Product Code:	173500
Smales MSC code	MSC-C-50228
Supplier MSC Code:	MSC-C-57354



CONDITIONS OF SUPPLY & ACCEPTANCE

Agreement Terms:	The manufacture and sale of the product detailed in this specification to Smales Ltd is subject to the following terms:
Changes:	No changes shall be made to the product as detailed on this specification without prior approval of those persons as signed off on the Authorisation Page or other authorised persons of Smales Ltd. Changes are not deemed to be fully approved until an up to date specification has been produced, agreed and signed off by a representative of Smales Ltd
Legal Compliance:	<p>The Supplier will ensure that the product, its primary packaging, secondary packaging (including labelling information) and the environment in which it is processed conforms to the following legislation:</p> <ul style="list-style-type: none"> • All current UK & EU Food Law and Codes of Practice • All current UK & EU regulations related to materials in contact with food • All current UK & EU regulations for food premises <p>Additionally ingredients must not have been subjected to any form of irradiation and must not contain ingredients derived from genetically modified organisms.</p> <p>Where identity/quality conformity claims are made (e.g. MSC, Organic) Certification of the premises of the Supplier under these Schemes must be maintained up to date and codes of practices demonstrably adhered to</p>
Delivery Condition:	<ul style="list-style-type: none"> • Product must be delivered in clean intact packaging free from any form of contamination and there must be no evidence of pest damage • Elements of glass, brittle material and metal are not permitted • All primary contact polythene should be blue in colour • Product must be delivered on good quality, clean pallets a safely secured with pallet wrap • Labelling should be present on each unit and be clear and legible on external inspection • Products must be delivered in a frozen state with a maximum temperature of -18°C (+3°C tolerance) • Where a destructive test has to be carried out to achieve a core temperature on intake where in between pack temperatures are borderline the supplier may incur charges.
Acceptance:	Smales Ltd reserve the right to reject this product if results of inspection and analysis deem the product not to meet the agreed specification

ISSUED BY: NICK KIRBY

	FISH PURCHASING SPECIFICATION	Version No:1	Issue Date: 30.08.2023
		Product Name: BC001 MSC Blue Horizon Panko Breaded Cod Goujons 1kg x 3	Ref: SPEC055

PRODUCT DETAILS

PROCESSING DESCRIPTION: PLEASE REFER TO PHOTOGRAPHIC STANDARD REQUIRED - MSC Cod Goujons are sent down the production line and coated with a batter then covered in crispy Panko breadcrumbs. Product is frozen then packed into blue polythene bags, sealed and labelled then placed into an outer case, 3 bags per case, labelled and sealed.	
INGREDIENT LIST:	MSC Cod (FISH) (65%) (Gadus morhua), Breadcrumbs & Batter (WHEAT Flour (Calcium Carbonate, Iron, Niacin, Thiamin), Yeast, Dextrose, Salt (contains E535 Anticaking Agent), Flour Treatment Agent (E300))
WARNING STATEMENTS:	May contain bones
ALLERGENS DECLARED:	FISH, GLUTEN
COUNT / WEIGHT	30g Goujon +/- 5g / min 3.0kg 3 x 1kg bags Size: Length-100mm; Depth-20mm Width Top 15mm /Bottom 25mm
GLAZE %:	N/A
SHELF-LIFE DETAILS:	+24 months from day of production
BATCH CODING DETAILS:	Production Date Best Before Date of +24 months from production/freezing date
STORAGE DETAILS:	-18°C (+3°C tolerance)
Minimum Shelf Life	6 months

QUALITY ASSURANCE STANDARDS

DEFECT DESCRIPTION	Tolerance
Appearance	Small trapezoid shaped portion, frozen portions coated in an even cream colour, coarse breadcrumb coating. Complete coverage of the coating with lipping of the coating <5mm. Voids <1cm diameter permissible with <3 portions per case if the portion core is not exposed. Surface gridlines / belt marking may be visible on base of the goujons. No doubles, no broken, damaged or misshapen goujons,
Foreign Bodies	No major skeletal bones. No pin bones. No fins.


FINISHED PRODUCT STANDARDS



SENSORY STANDARDS

Parameter	Accept	Reject	Additional Comments
Appearance	Meets photographic attributes	Does not meet photographic	Torry Score No 7 as a minimum

ISSUED BY: NICK KIRBY

 FISH PURCHASING SPECIFICATION	Version No:1	Issue Date: 30.08.2023
	Product Name: BC001 MSC Blue Horizon Panko Breaded Cod Goujons 1kg x 3	Ref: SPEC055

		attributes	
Flavour	Sweet to bland/insipid	Off flavours	
Texture	Crispy crumb and Meaty / Juicy centre	Soft / mushy	
Aroma	Fresh aroma	Strong fishy, off odours	

Intolerance & Allergen Data

Is this product:	YES / NO	Comments
Free from Gluten	NO	BATTER & BREADCRUMB
Free from Milk and Milk Derivatives	YES	
Free from Egg and Egg Derivatives	YES	
Free from Soya Flour	YES	
Free from Soya Derivatives	YES	
Free from MSG	YES	
Free from Peanuts	YES	
Free from Nut and Nut Derivatives	YES	
Free from Wheat and Wheat Derivatives	YES	
Free from Fish	NO	COD
Free from Crustaceans	YES	
Free from Molluscs	YES	
Free from Celery	YES	
Free from Lupin	YES	
Free from Mustard	YES	
Free from Sesame Seeds and Derivatives	YES	
Free from Sulphur Dioxide/Sulphites at levels above 10mg/kg as SO2	YES	
Free from Antibiotics / Hormones	YES	
Free from GMO Protein / DNA	YES	
Free from GMO Derivatives	YES	
Suitable for Coeliacs	NO	BATTER & BREADCRUMB

Additives

Is this product:	YES / NO	Comments
Free from Colourings	YES	
Free from Natural/Nature Identical/ Artificial Flavourings	YES	
Free from Preservatives	YES	
Free from Antioxidant	YES	
Free from polyphosphates and similar	YES	
Free from any other additive	YES	


Details of Metal Detection

Status	Sensitivity	Frequency of Testing
Ferrous	3.5 mm	Start Up, Hourly & end of run
Non-Ferrous	4.0 mm	
Stainless Steel	4.5mm	

PRODUCT STANDARDS – Microbiological

Test	Target	Maximum	Reject
TVC cfu/g (@30°C)	<100,000	1,000,000	>1,000,000

ISSUED BY: NICK KIRBY

 FISH PURCHASING SPECIFICATION	Version No:1	Issue Date: 30.08.2023
	Product Name: BC001 MSC Blue Horizon Panko Breaded Cod Goujons 1kg x 3	Ref: SPEC055

Coliforms cfu/g	<100	1000	>1000
Escherichia coli species cfu/g	<50	100	>100
Staphylococcus aureus cfu/g	<100	500	>500
Listeria	Absent	Absent	Present
Salmonella	Absent	Absent	Present

Nutritional Values

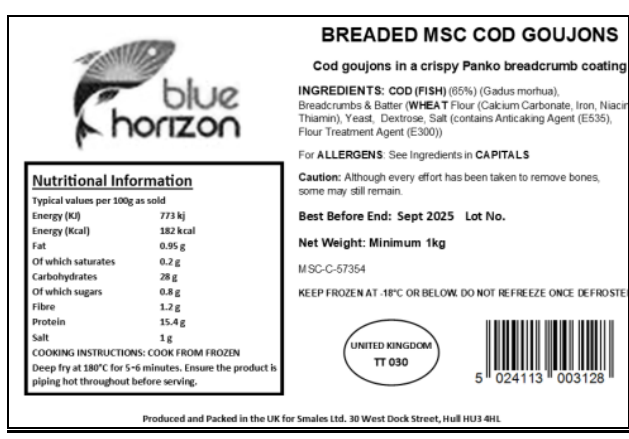
	Per 100g	Source of Data
Energy Kcal	773	Calculated
Joules	182	"
Protein (g)	15.4	"
Total Fat (g)	0.95	"
Of which Saturated (g)	0.2	"
Mono-unsaturated (g)	-	"
Poly-unsaturated (g)	-	"
Carbohydrate (g)	28	"
Of which Sugars (g)	0.8	"
Fibre (g)	1.2	"
Sodium (mg)	394	"
Salt Equivalent (g)	1	"

PACKAGING

COMPONENT	MATERIAL	DIMENSIONS	WEIGHT(g)	Is supplier BRC/IoP?
Inner	Blue polythene	305 x 460mm	10g	NO
Outer	Printed Blue Horizon Case	360 x 250 x 110mm	300g	NO

Inner case label

Outer case label



BREADED MSC COD GOUJONS
Cod goujons in a crispy Panko breadcrumb coating

INGREDIENTS: COD (FISH) (85%) (Gadus morhua), Breadcrumbs & Batter (WHEAT Flour (Calcium Carbonate, Iron, Niacin, Thiamin), Yeast, Dextrose, Salt (contains Anticaking Agent (E535), Flour Treatment Agent (E300))

For **ALLERGENS** See Ingredients in **CAPITALS**

Caution: Although every effort has been taken to remove bones, some may still remain.

Best Before End: Sept 2025 Lot No.

Net Weight: Minimum 1kg

MSC-C-57354

KEEP FROZEN AT -18°C OR BELOW. DO NOT REFREEZE ONCE DEFROSTED

Nutritional Information
Typical values per 100g as sold

Energy (kJ)	773 kJ
Energy (kcal)	182 kcal
Fat	0.95 g
Of which saturates	0.2 g
Carbohydrates	28 g
Of which sugars	0.8 g
Fibre	1.2 g
Protein	15.4 g
Salt	1 g

COOKING INSTRUCTIONS: COOK FROM FROZEN
Deep fry at 180°C for 5-6 minutes. Ensure the product is piping hot throughout before serving.

UNITED KINGDOM TT 030

5 024113 003128

Produced and Packed in the UK for Smales Ltd, 30 West Dock Street, Hull HU3 4HL



BC001
BREADED MSC COD GOUJONS
Cod goujons in a crispy Panko breadcrumb coating

INGREDIENTS: COD (FISH) (85%) (Gadus morhua), Breadcrumbs & Batter (WHEAT Flour (Calcium Carbonate, Iron, Niacin, Thiamin), Yeast, Dextrose, Salt (contains Anticaking Agent (E535), Flour Treatment Agent (E300))

For **ALLERGENS** See Ingredients in **CAPITALS**

Caution: Although every effort has been taken to remove bones, some may still remain.

Best Before End: Sept 2025 Lot No.

Net Weight: Minimum 3kg

MSC-C-57354

KEEP FROZEN AT -18°C OR BELOW. DO NOT REFREEZE ONCE DEFROSTED

Nutritional Information
Typical values per 100g as sold

Energy (kJ)	773 kJ
Energy (kcal)	182 kcal
Fat	0.95 g
Of which saturates	0.2 g
Carbohydrates	28 g
Of which sugars	0.8 g
Fibre	1.2 g
Protein	15.4 g
Salt	1 g


COOKING INSTRUCTIONS: COOK FROM FROZEN
Deep fry at 180°C for 5-6 minutes. Ensure the product is piping hot throughout before serving.

UNITED KINGDOM TT 030

5 024113 003111

Produced and Packed in the UK for Smales Ltd, 30 West Dock Street, Hull HU3 4HL

ISSUED BY: NICK KIRBY

 <small>FAMOUS FOR FISH SINCE 1937</small>	FISH PURCHASING SPECIFICATION	Version No:1	Issue Date: 30.08.2023
		Product Name: BC001 MSC Blue Horizon Panko Breaded Cod Goujons 1kg x 3	Ref: SPEC055

PALLETISATION

Case weight	Minimum 3kg (3 x 1kg)	
Number of Packs per Layer:	14	
Number of Layers:	10	
Number of Packs per Pallet:	140	
Height of Loaded Pallet (max 1.65m inc. pallet):	Max 1.8m	
Pallet Material:	Wooden Food Grade CHEP	
Barcode	Inner seal label	5024113003128
Barcode	Outer seal label	5024113003111

SPECIFICATION AUTHORISATION

On behalf of Smales Ltd:

PRINT NAME:	Sally Johnson
SIGN NAME:	<i>S.A. Johnson</i>
POSITION:	Technical Manager
DATE:	30.08.2023

On behalf of the Supplier:

PRINT NAME:	
SIGN NAME:	
POSITION:	
DATE:	

**This page must be fully signed off by all parties before consignment arrives in UK/ at cold store
A signed copy of this document must be held by both companies**

ISSUED BY:	NICK KIRBY
-------------------	-------------------