

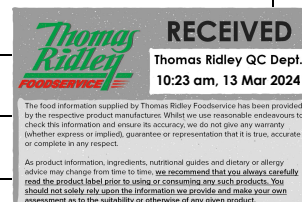


FINISHED PRODUCT SPECIFICATION

Document Ref No: LF22.2	Issue Date: 16.09.23	Issue No: 08	Page 1 of 4
Document: Scottish Salmon and Dill Fishcakes Par Fried 90g	Author: D Dryden	Authorised:	

PRODUCT DETAILS

Product Description:	Scottish Salmon and Dill Fishcakes
Legal Product Description:	A blend of salmon, dill and potato, battered and coated in breadcrumbs and par fried.
Country of Manufacture:	UK (Health Mark – GB NT 117)
Target Weight:	90g
Product Code:	LF22.2



INGREDIENT LIST:	Salmon (Fish) (32%), Mashed Potato (Potato, Water, Skimmed Milk , Rapeseed Oil, Salt, Modified Potato Starch, Stabiliser (Guar Gum), Flavouring (Milk), Spice, Pepper Extract), Wheat Flour (with Calcium, Iron, Niacin, Thiamin), Onion, Rapeseed Oil, Water, Potato Flake ((Dried Potato, Emulsifer (Mono and Di-glycerides of Fatty Acids)), Cream (Milk), Salt, Dill, Lemon Juice, Maize Starch, Lemon Zest, Yeast, Raising Agents (Potassium and Sodium Diphosphates, Sodium Bicarbonates)
ALLERGENS:	For allergens, including cereals containing gluten, see ingredients in bold .
ADDITIVES:	Emulsifier E471 Mono and Di-glycerides of Fatty Acids Raising Agent E450i Potassium and Sodium Diphosphates Raising Agent E500ii Sodium Carbonates Stabiliser E412 Guar Gum
SHELF-LIFE DETAILS:	Best Before 12 months from day of production (Frozen on day of production)
STORAGE DETAILS:	Frozen <-18°C
COOKING INSTRUCTIONS:	Cook from frozen Fry at 180°C 4-6 minutes This is a raw product and must be cooked throughout to a minimum temperature of 75°C for 30 seconds or equivalent.

NUTRITIONAL VALUES

	Per 100g	SOURCE OF DATA
Energy / kJ	911	Calculation
/ kcal	219	Calculation
Fat	11.5	Calculation
of which saturates	3.1	Calculation
Carbohydrate	18.7	Calculation
of which sugars	0.8	Calculation
Fibre	1.2	Calculation
Protein	9.0	Calculation
Salt	1.26	Calculation

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INTOLERANCE & ALLERGEN DATA

	CONTAINS?	Comments
Celery	NO	
Cereals containing gluten (wheat, rye, barley, oats, spelt, kamut)	YES	Batter, Breadcrumbs
Crustaceans (including prawns, crab and lobster)	NO	
Egg	NO	
Fish	YES	Salmon
Lupin	NO	
Milk	YES	Cream, Skimmed Milk, Flavouring
Molluscs	NO	
Mustard	NO	
Nuts (Almonds, hazelnut, walnut, cashew nut, pecan nut, brazil nut, pistachio nut, macadamia nut, Queensland nut)	NO	
Peanuts	NO	
Sesame	NO	
Soya	NO	
Sulphites at levels above 10mg/kg as SO ₂	NO	

	CONTAINS?	Comments
Antibiotics / Hormones	NO	
Genetically Modified Ingredients	NO	
Yeast / Yeast Extract	YES	
Hydrogenated Fat	NO	
Non Sustainable Palm Oil	NO	
Artificial Colours	NO	
Artificial Flavours	NO	
Monosodium Glutamate (MSG)	NO	

MICROBIOLOGICAL PRODUCT STANDARDS

TEST	TARGET	MAXIMUM	REJECT
TVC cfu/g (@30°C)	<10 ⁷	10 ⁷	>10 ⁸
Escherichia coli species cfu/g	<10	100	>100
Staphylococcus aureus cfu/g	<20	100	>100
Salmonella	Absent	Absent	Present

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PACKAGING

COMPONENT	MATERIAL	DIMENSIONS	WEIGHT(g)
Waxed Cardboard Base	750 gsm Brown Kraft Outside / White Kraft + Food Grade PE Inside	300 x 205 x 90 mm	130g
Waxed Cardboard Lid	750 gsm Brown Kraft Outside / White Kraft + Food Grade PE Inside	310 x 213 x 90 mm	140g
Label	White 100% virgin paper with 62D adhesive	102 x 152mm	0.4g

PALLETISATION

Units per case	90g x 30
Case weight	2.7 kg
Number of Cases per Layer:	17
Number of Layers per Pallet:	17
Number of Cases per Pallet:	289
Height of Loaded Pallet (max 1.65m inc. pallet):	1.22m
Pallet Dimensions:	800 x 1200 x 144 cm
Pallet Material:	Wood

FINISHED PRODUCT STANDARDS

Appearance	<p>Circular uniform thickness. Round, puck shaped, frozen savoury in an even golden brown, coarse breadcrumb coating.</p> <p>Complete coverage of the coating with lipping of the coating <5mm.</p> <p>Voids <1cm diameter permissible with <3 cakes per case if the base cake core is not exposed.</p> <p>Surface gridlines / belt marking may be visible on base of the cakes.</p> <p>No doubles, no broken, damaged or misshapen cakes,</p>
Foreign Bodies	No major skeletal bones. No pin bones. No fins.

ATTRIBUTE	DESCRIPTION	FREQUENCY	REJECT	ACCEPT
Ferrous Metal (Fe)	Metal detector used to check all packs	Test piece used to check start and end of run and hourly in between	>3.0 mm	<3.0 mm
Non-Ferrous Metal (non-Fe)	Metal detector used to check all packs	Test piece used to check start and end of run and hourly in between	>3.0 mm	<3.0 mm
Stainless Steel (SS)	Metal detector used to check all packs	Test piece used to check start and end of run and hourly in between	>4.0 mm	<4.0 mm



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CONDITIONS OF SUPPLY & ACCEPTANCE

Agreement Terms:	Larry's Fishcakes confirm that the information contained in this specification is correct at time of completion. This specification remains the intellectual property of the company. The information therein is confidential and will not be shared with other parties without prior agreement from Larry's Fishcakes.
Legal Compliance:	Where claims are made (e.g. MSC) Certification of the premises under these schemes will be maintained and codes of practices demonstrably adhered to.

SPECIFICATION AUTHORISATION

It is the customer's responsibility to formally accept the conditions laid out in the specification above. If the document is not signed and agreed within 21 days it will be taken as confirmation of agreement.

	FOR LARRYS FISHCAKES:	FOR THE CUSTOMER:
PRINT NAME:	Craig Foster	
SIGN NAME:		
POSITION:	Owner	
DATE:	16.09.23	