Smales FAMOUS FOR FISH SINCE 1937	FISH PRODUCT SPECIFICATION	Version No: 1.0	Issue Date: 20.03.2024
Product Name: IQF SL BL Hake fillets 170-255g (6-9oz) 10% glaze 1 X 4.54Kg		Ref: FPS087	Page: 1 of 5

Product:	IQF Skinless and boneless Hake Fillets 170-255g (6-9oz)	
Legal Product Description (latin name):	Merluccius capensis or Merluccius paradoxus	
Catch Method / Area / Origin:	Trawl caught.	
	Southern East Atlantic Ocean FAO 47	
Grading /Target Weight:	170-255g 6-9oz	
Produced in:	South Africa	
Packed in	GB GG 569	Thomas RECEIVED
Bulk Sale Weight:	4.54kg Gross 4.086kg Net weight Ridley Thomas Ridley 12:39 pm, 25 M	
Product Code:	100050 The food information supplied by Thomas Ridey Foodbe by the respective product manufacturer. Whilst we use re	
Smales MSC code	MSC-C-50228 this Committee is not required information and inside the social configuration of the committee in the country to the condition of the configuration of the configur	
Supplier MSC Code:	MSC-C-50513	As product information, ingredients, nutritional guides and dietary or ellergy advice may change from time to time, we recommend that you always carefully read the product table prior to using or consuming any such products. You should not solely rely upon the information we provide and make your own assessment as to the suitability or otherwise of any given product.

CONDITIONS OF SUPPLY & ACCEPTANCE

Agreement Terms:	The manufacture and sale of the product detailed in this specification to Smales Ltd is subject to the following terms:		
Changes:	No changes shall be made to the product as detailed on this specification without prior approval of those persons as signed off on the Authorisation Page or other authorised persons of Smales Ltd. Changes are not deemed to be fully approved until an up to date specification has been produced, agreed and signed off by a representative of Smales Ltd		
Legal Compliance:	The Supplier will ensure that the product, its primary packaging, secondary packaging (including labelling information) and the environment in which it is processed conforms to the following legislation: • All current UK & EU Food Law and Codes of Practice • All current UK & EU regulations related to materials in contact with		
	food • All current UK & EU regulations for food premises		
	Additionally ingredients must not have been subjected to any form of irradiation and must not contain ingredients derived from genetically modified organisms.		
	Where identity/quality conformity claims are made (e.g. MSC, Organic) Certification of the premises of the Supplier under these Schemes must be maintained up to date and codes of practices demonstrably adhered to		
Delivery Condition:	Product must be delivered in clean intact packaging free from any form of contamination and there must be no evidence of pest damage Elements of glass, brittle material and metal are not permitted		
	 All primary contact polythene should be blue in colour Product must be delivered on good quality, clean pallets a safely secured with pallet wrap 		
Labelling should be present on each unit and be clear on external inspection			
	 Products must be delivered in a frozen state with a maximum temperature of -18°C (+3°C tolerance) 		
	 Where a destructive test has to be carried out to achieve a core temperature on intake where in between pack temperatures are borderline the supplier may incur charges. 		
Acceptance:	Smales Ltd reserve the right to reject this product if results of inspection and analysis deem the product not to meet the agreed specification		

ISSUED BY: Sally Johnson

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PRODUCT DETAILS

FAS Skinless and Boneless Hake fillets which have been shattered into individual fillets. Fillets have a 10%			
protective water glaze applied, then packed into a 4.54kg lined box.			
INGREDIENT LIST:	LIST: Hake (Merluccius capensis or Merluccius paradoxus)100%		
WARNING STATEMENTS:	NTS: May contain bones		
ALLERGENS DECLARED:	FISH		
Glaze %	10% +/- 3		
SHELF-LIFE DETAILS:	24 months from day of production		
BATCH CODING DETAILS:	Frozen On Date		
Production Date			
Best Before Date of + 24 months from production/freezing date			
STORAGE DETAILS:	STORAGE DETAILS: -18°C (+3°C tolerance)		
Minimum Shelf life	nimum Shelf life 9 months		

FINISHED PRODUCT STANDARDS

Shape	Natural Fillet shape
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QUALITY ASSURANCE STANDARDS

DEFECT DESCRIPTION	Target	Tolerance	
Bones / Fins	ABSENT	Boneless, No fins	
Membrane	ABSENT	1 in 50 fillets	
Skin	ABSENT	Skinless. Silver skin acceptable. Black skin 1 x 4cm max.	
Gaping	ABSENT	1 in 50 fillets >20% of area of fillet	
Bruising / bloodspots	ABSENT	1 in 50 fillets	
Parasites / Worms	ABSENT	1 in 50 fillets	
Dehydration	ABSENT	NONE	
Foreign Bodies	ABSENT	NONE	

SENSORY STANDARDS

Parameter	Accept	Reject	Additional Comments
Appearance	Cream white colour	Any other colour than accept.	Torry Score No 7 as a minimum
Flavour	Sweet to bland	Off flavours	
Texture	Firm Meaty / Juicy	Soft / mushy	
Aroma	Fresh aroma / Seaweed /	Strong fishy, off odours	
	Sweet		

ISSUED BY:	Sally Johnso	n
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INTOLERANCE AND ALLERGEN DATA

Is this product:	YES / NO	Comments
Free from Gluten	YES	
Free from Milk and Milk Derivatives	YES	
Free from Egg and Egg Derivatives	YES	
Free from Soya Flour	YES	
Free from Soya Derivatives	YES	
Free from MSG	YES	
Free from Peanuts	YES	
Free from Nut and Nut Derivatives	YES	
Free from Wheat and Wheat Derivatives	YES	
Free from Fish	NO	Hake
Free from Molluscs	YES	
Free from Crustaceans	YES	
Free from Celery	YES	
Free from Mustard	YES	
Free from Lupin	YES	
Free from Sesame Seeds and Derivatives	YES	
Free from Sulphur Dioxide/Sulphites at levels above 10mg/kg as SO2	YES	
Free from Antibiotics / Hormones	YES	
Free from GMO Protein / DNA	YES	
Free from GMO Derivatives	YES	
Suitable for Coeliacs	YES	

ADDITIVES

Is this product:	YES / NO	Comments
Free from Colourings	YES	
Free from Natural/Nature Identical/ Artificial Flavourings	YES	
Free from Preservatives	YES	
Free from Antioxidant	YES	
Free from polyphosphates and similar	YES	
Free from any other additive	YES	

Details of Metal Detection

Status	Sensitivity	Frequency of Testing
Ferrous	2.5 mm	Start Up and hourly
Non-Ferrous	3.0 mm	
Stainless Steel	5.0 mm	

PRODUCT STANDARDS - MICROBIOLOGICAL

Test	Target	Maximum	Reject
TVC cfu/g (@30°C)	<1000	1,000,000	>1,000,000
Coliforms cfu/g	<1000	100,000	>100,000
Escherichia coli species cfu/g	<10	10	>10
Staphylococcus aureus cfu/g	<100	100	>100

NUTRITIONAL VALUES

		Per 100g	Source of Data
Energy	Kcal	76	Talleys Nutritional
			Database
	Kj	321	w.
Total Fat (g		0.4	w

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Of which	Saturated (g)	0.2	"
	Mono-unsaturated (g)		W
	Poly-unsaturated (g)		W.
Carbohydr	ate (g)	0	"
Of which	Sugars (g)	0	"
Protein (g))	18.0	W.
Fibre (g)		0	w.
Sodium (m	ng)		11
Salt Equiva	alent (g)	0.2	II.

PACKAGING

COMPONENT	MATERIAL	DIMENSIONS	WEIGHT(g)	Is suppler BRC/IoP?
Inner	Blue Food grade LDPE 18mu bag	435 x 770 x 510mm	13g	NO
Outer	Food grade cardboard case & tape	520 x 250 x 160mm	315g	NO



PALLETISATION

Number of Packs per Layer:	14
Number of Layers:	10
Number of Packs per Pallet:	140
Height of Loaded Pallet:	Max 1.8m
Weight of Loaded Pallet:	Variable
Pallet Material:	Wooden Food Grade CHEP
Bar Code:	5024113003197

STORAGE GUIDANCE

Maximum Temperature on delivery	-18oC
Recommended Storage Temperature	-18oC
	Keep Frozen products Frozen and use within the
	time frame defined by the freezer manufacturer.
	Once defrosted do not refreeze, and keep at <5C
	once defrosted

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SPECIFICATION AUTHORISATION

On behalf of Smales Ltd:

PRINT NAME:	Sally Johnson
SIGN NAME:	S. A Johnson
POSITION:	Technical Manager
DATE:	20.03.2024

On behalf of customer / Supplier:.....

PRINT NAME:	
SIGN NAME:	
POSITION:	
DATE:	

This page must be fully signed off by all parties before consignment arrives in UK/ at cold store
A signed copy of this document must be held by both companies