

General Information

Product Name Kulana Orange.
Legal Name Orange Blend Made with Mandarin Orange Juice from Concentrate and Orange Juice from Concentrate
Net Quantity 1 Litre e
Number of Servings 5 x 200ml servings
Supplier Produced by Mulrines

UK: Mulrines, 11 Mill Avenue,
 Sion Mills, Northern Ireland
 EU: Mulrines, PO Box 30,
 Donegal, Ireland

Specification Contact Elaine McLaughlin
 Phone: +353 74 9131009

Email: emclaughlin@mulrines.ie

Ingredients declaration Mandarin Orange Juice from Concentrate (70%), Orange Juice from Concentrate (30%)

Appearance White/Yellow cloudy liquid

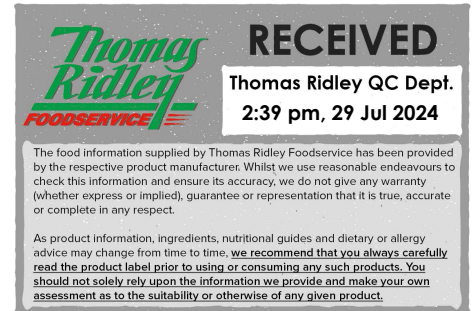
Aroma Fresh citrus orange aroma

Texture Liquid, slightly viscous

Flavour Ripe, juicy mandarin orange with a good balance of sweet and sharp

Recipe Information

Ingredient	Grade/Specification	Source
Mandarin Orange Concentrate	65° Brix ± 1.0°. Conforms to AIJN COP.	Approved Supplier
Orange Concentrate	65° Brix ± 1.0°. Conforms to AIJN COP.	Approved Supplier
Water	Mains supplied potable water. Conforms to all national and EU regulations.	Donegal County Council



Nutrition Information as per packaging

Typical Values	per 100ml	per 150ml
Energy	173kJ 41kcal	260kJ 62kcal
Fat	<0.5g	<0.5g
of which saturates	<0.1g	<0.1g
Carbohydrate	8.9g	13g
of which sugars	8.9g	13g
Fibre	<0.5g	<0.5g
Protein	0.7g	1.1g

Salt	<0.01g	<0.01g
Vitamins		
Vitamin C	32mg (40% NRV)	48mg (60% NRV)

Additional non-label nutrition information

Typical Values	per 100ml
n/a	

Reference Intake Information (not declared on pack)

	RI	Per 150ml	%RI
Energy	8400kJ/2000kcal	343kJ/84kcal	4%
Fat	70g	<0.5g	<1%
Saturates	20g	<0.1g	<1%
Sugar	90g	20g	22%
Salt	6g	0.01g	<1%

Allergen Information

This product is manufactured in an allergen-free facility. It does not contain allergens stipulated in the Food Information for Consumers Regulation (EU 1169/2011)* or other known allergens.

*Cereals containing gluten, crustaceans and products thereof, eggs and products thereof, fish and products thereof, peanuts and products thereof, soybeans and products thereof, milk and products thereof, nuts, celery and products thereof, mustard and products thereof, sesame seeds and products thereof, sulphur dioxide and sulphites, lupin and products thereof, molluscs and products thereof.

Free From

This product is free from allergens, artificial flavours, artificial colours, sweeteners, benzoates, glycyrrhizic acid or its ammonium salt, caffeine, phytosterols, phytosterol esters, phytosterols, phytosterol esters, yeast, hydrogenated oils, palm oil and MSG.

Additives and Sweeteners

This product does not contain additives.

This product does not contain sweeteners.

Legally Required Statements

None

Dietary Information

This product is suitable for vegetarians, lacto-ovo vegetarians and vegans.

Not Halal Certified but suitable for Halal

Not Kosher Certified but suitable for Kosher.

GMO Statement

This product does not contain GMOs or ingredients derived from GMO material.

Novel Materials

This product does not contain novel materials or ingredients derived from novel ingredients.

Ionising Radiation

This product is not subjected to ionising radiation, nor does it contain ingredients which have been subjected to ionising radiation.

Storage Instructions

Store in a cool, dry place. Once opened, keep refrigerated and consume within 3 days. Best served chilled. Shake well before opening. For Best Before End see top of pack.

Durability, Product Coding and Traceability

Shelf Life from manufacture	9 months from date of production
Date and batch coding as shown on packaging by example	MAR 24 42423B8 MAR 24 – Best before Date, 4 – 4 th day of week, 24 – 24 th week of year, 23 – year 2023, B – Machine Identity 8 – 8 th reel of paper.

Packaging Specification

Primary Packaging	Carton: paperboard of multilayer type laminated with aluminium and coated with polyethylene on both sides. Cap – HDPE slim recap
Secondary Packaging	Corrugated outer tray Shrink wrap, polyethylene
Tertiary Packaging	Wooden pallet Pallet wrap, polyethylene

Quantity Control

Nominal Quantity	Average
Declared Quantity	1 Litre e
E Mark	Yes
Text height	Minimum 6mm
E Mark height	Minimum 3mm
Drained Weight	n/a

Quality Control

Parameter	Target Value	Tolerance ±	Frequency
Brix	10.1°	0.1°	Hourly
Density	1.0405	n/a	Per batch
Temperature	<25°C	n/a	Hourly
Weight	1071g	5g	Hourly

Laboratory Control

Test	Target	Method	Frequency
Yeasts and Moulds	<1 cfu/ml	Pour plate	Start, middle and end of production run
Lactic Acid Bacteria	<1 cfu/ml	Pour plate	Start, middle and end of production run
TVC	<1 cfu/ml	Pour plate	Start, middle and end of production run
Coliforms	absent	Pour plate	Per batch

Note: Please refer to HACCP documentation for treatment/processing details

Specification Approval

Signed: Elaine McLaughlin

Position: NPD and Specification Technologist

Date: 10/06/2024