

Framptons

PRODUCT SPECIFICATION

Water in a Box Orange & Peach Spring Water 3 x 4 x 500ml SLG2109

Manufacturing Details:

Supplier Name:	Framptons Limited	
Supplier Address:	76 Charlton Road, Shepton Mallet, Somerset, BA4 5PD	
Contact Number:	Telephone: +44 (0) 1749 341000 Fax: +44 (0) 1749 341066	
Commercial Team:	Enquiries@framptons.ltd.uk	
Customer Complaints:	CustomerCare@framptons.ltd.uk	
Technical Enquiries:	CustomerEnquiries@framptons.ltd.uk	
Out of hours Contact: (Technical)	Kerrie Parfitt Head of Technical	07904952936 kerrie.parfitt@framptons.ltd.uk

Product Description:

Orange and peach flavoured spring water drink with sweetener.

Ingredient Declaration:

Spring Water (99.7%), Citric Acid, Sucralose and Flavourings.

Allergen advice:

No allergens contained in this product.

Organoleptic Standards:

Texture typical of water, slightly acidic, with a hint of orange and peach

Physical Standards:

The product will be free from any foreign matter and any substances hazardous to health.

Shelf Life:

Shelf-life is 548 days from date of production.

Once opened, keep refrigerated and consume within 2 days and by date shown.

Storage and Distribution:

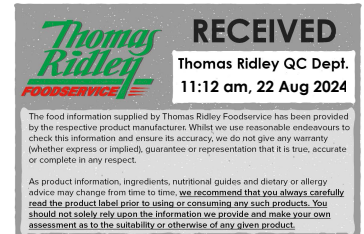
Store in a cool, dry place.

Recipe Details:

Ingredients	%	Grade / Function	Supplier	Country of Origin
Well Water	99.660	Natural Spring Water	Framptons	UK
Citric Acid	0.200	Acidity regulators E330	Direct Food Ingredients	China
Orange Flavour	0.110	Liquid natural flavouring	Plant – Ex Ingredients	UK, South Africa
Peach Flavour	0.018	Liquid natural flavouring	Plant – Ex Ingredients	UK, Germany, Spain, China, Egypt
Sucralose	0.010	Sweetener	Kilo	China

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Analytical Standards

Day of production:

pH	<4.0
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Finished Product Microbiological Standards:

Total Viable Count per gram/ml	Target	Maximum
	<10	10

Critical Control Point:

Critical Control Point	Hazard	Control Measure	Critical Limits
CCP1A - Water Filtration system	Survival of named microorganisms through the filter system due to flow rate being too high, or missing filter, damaged or blocked filter	Monitoring procedures in place to ensure maximum flow rate is not exceeded, pressure differential across the filters is monitored. Start and end of production inspection checks carried out. Filter sizes, first filter 1 µm, second filter 0.45 µm third filter 0.2 µm	Third filter 0.2 µm in place. Positive pressure differential over the filter to be <0.6 bar. Maximum flow rate 4000 litres per hour
CCP1B - Filter	Introduction of physical contamination from damaged or broken seals and equipment due to wear and tear.	1000 µm filter. Filter intact and in place.	1000 µm filter Filters intact and in place

Nutritional information:

	Per 100g/ml	Units
Food Energy	3	Kcal
Food Energy	11	KJ
Fat	0	g
Of which - Saturates	0.14	g
Carbohydrate	0	g
Of which - sugars	0	g
Protein	0	g
Salt	0	g

		Units
Bicarbonate (HCO ₃)	282	mg/l
Calcium (Ca)	106	mg/l
Chloride (Cl)	34	mg/l
Fluoride (F)	0.14	mg/l
Magnesium (Mg)	8.4	mg/l
Nitrate (NO ₃)	<1.5	mg/l
Nitrate (NO ₂)	<0.005	mg/l
Potassium (K)	1.5	mg/l
Sodium (Na)	11.4	mg/l
Sulphate (SO ₄)	61	mg/l
pH	7.1	mg/l

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Packaging Information:

Product Packed as							
3 x 4 x 500ml							
Primary Packaging							
Component	Material	Dimensions wxlxh (mm)	Gauge	Weight (g)	Supplier	% Recycled Content	Certification
Carton	Coated Paperboard	67.5 x 67.5 x 148	-	16.2	SIG Combibloc	0	BRC, ISO, FSC
A. SIG DomeCap	PP/HDPE/PS	41.05 x 41.05 x 20.45	-	6	SIG Combibloc	0	BRC, ISO
B. SIG DomeCap Linked	PP/HDPE	40.85 x 40.85 x 20.10	-	5.26	SIG Combibloc	0	BRC, ISO
Secondary Packaging							
Outer Case	Cardboard	271 x 205 x 148	150T/200 K B 150SC	139	Ablebox	70.33	BRC, FSC

Palletising information				
Cases per layer	Layers per pallet	Cases per pallet	Pallet type	Pallet dimension (Full load)
17	8	136	Heat Treated Pallets	1000 x 1200 x 1405 (mm)

Labelling and Coding:

- Best Before Date on Top of pack and outer
- Name of the food
- A list of ingredients (including allergens)
- Batch code, line ID and time on individual packs
- Batch Code format based on the Julian calendar
- Net Quantity or Weight
- Name and address of the Food Business Operator (FBO) responsible for the food information
- Framptons Identification Mark (Products of Animal Origin only)

Coding Format
DD MM YY FYDDD A HH:MM
(Framptons, Y= Year, DDD= Julian Day, A=Production Line)

SLG2109	
PACK BAR CODE	0769503357171
OUTER BAR CODE	0769503387161

Legislation & Compliances:

The material & packaging complies fully with all relevant U.K. and European legislation, including, but not limited to:

- The Food Hygiene (England) Regulations 2006 (SI 2006 no.14)
- The Pesticides (Maximum Residue Levels in Crops, Food & Feedingstuffs) (amendment) Regs. 1995 (SI 1483)
- The Materials and Articles in Contact with Food (England) Regulations 2012 (SI 2012 no.2619).
- The Food Information to Consumer Regulation (FIC) No.1169/2011 and the Food Information Regulation 2014 (FIR) S 2014 No.1855)

Raw Material Specifications:

All raw materials and packaging are purchased to agreed specifications from approved suppliers.

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Quality Management System:

A full HACCP plan is in place. A Vulnerability Risk Assessment have been performed on all ingredients used on site.

Product Intolerance Information:

Allergen	Does the product contain this allergen? YES / NO (if yes, see detail below)	Is this allergen used on site? YES / NO (if yes, see detail below)	Is there a risk of cross contamination? YES / NO (If yes, see detail below)
1 Cereals containing gluten	No	Yes	No
2 Crustaceans	No	No	No
3 Eggs	No	Yes	No
4 Fish	No	No	No
5 Peanuts	No	No	No
6 Soybeans	No	Yes	No
7 Milk	No	Yes	No
8 Nuts	No	No	No
9 Celery	No	No	No
10 Mustard	No	No	No
11 Sesame seeds	No	No	No
12 Sulphur dioxide and sulphites (>10ppm SO ₂)	No	Yes	No
13 Lupin	No	No	No
14 Molluscs	No	No	No

Product Suitability Information:

Is the product:	Yes/No	Comments
Free from additives	No	<i>Citric Acid E330</i>
Free from processing aids	Yes	N/A no need to declare as per regulation (EC) No. 1333/2008
Suitable for ovo-lacto vegetarians	Yes	N/A
Suitable for vegans	Yes	N/A
Certified to organic standards	No	
Kosher approved	No	
Derived from NON-GM materials	Yes	In accordance with regulations (EC) 1829/2003 and 1830/2003, and in agreement with Framptons raw material purchasing policy
Free from irradiated ingredients	Yes	

Claims on pack:	<i>100% Recyclable & Sustainable Spring Source, Packaged responsibly with over 90% paperboard and other renewable materials</i>
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Health and Safety Information:

1. Physical Data	Stability: Stable
	Materials to avoid: None
2. Fire & Explosion Data	No Hazard

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3. Harmful Effects	Skin: None
	Eyes: None
	Ingestion: None
4. First Aid Procedures	Eyes: Irrigate with Clean Water
5. Safety Precautions	None
6. Disposal	Handle as Non-Hazardous Material
7. Handling and Storage	Storage Temperature: Ambient
	Special Sensitivity: No sensitivity
8. Water Disposal Methods	Use of any approved methods for disposal of a food product.

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The information contained herein is, to the best of our knowledge, true and accurate, but any recommendations or suggestions are made without guarantee since the conditions of use once products are delivered are beyond our control.

FRAMPTONS LIMITED SPECIFICATION ACCEPTANCE FORM

Please return a signed copy of the specification as confirmation of your acceptance. *

Product: **Water in a Box Orange & Peach Spring Water 3 x 4 x 500ml**

Product Code: **SLG2109**

Supplier: Framptons Limited

For and On Behalf Of _____

Name: _____ Title: _____

Signature: _____ Date: _____

For and On Behalf of Framptons Ltd.

Name: Na Huntingford Title: Compliance Officer

Signature:  _____ Date: 13/03/2024

*If we do not receive a signed copy of the specification or further communication, we will assume that the specification has been agreed between the two parties.

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