**Changed** Nov 18, 2024 17:26 **Reviewed** Nov 13, 2024 16:42

Erudus ID 0f44d18eba3d473cbd6dbe35e0eefe92

Version 1.0

This specification is published by **Erudus** for Caterfood Buying Group

# Caterfood 4" Pork Sausage Roll

(60) 4" Pork Sausage Roll

#### PRODUCT DESCRIPTION

Individually frozen sausage meat encased in pre-glazed pastry

| Brand                | Caterfood Buying Group           |
|----------------------|----------------------------------|
| Label Own Label Code | C20060                           |
| Effective Date       | Nov 13, 2024                     |
| Product Type         | Food                             |
| Product Category     | Pies, Sausage Rolls, Savouries   |
| Storage Type         | Frozen                           |
| Erudus ID            | 0f44d18eba3d473cbd6dbe35e0eefe92 |
| Specification Type   | Bakery Products                  |
|                      |                                  |

05056750402378







# INGREDIENTS

**Outer Case GTIN** 

## **Ingredient Declaration**

WHEAT Flour (WHEAT Flour, Calcium Carbonate, Iron, Niacin, Thiamin), Water, Pork (21%), Vegetable Oil Spread (Palm Oil, Water, Salt, Lemon Juice), Pork Fat, Seasoning Mix (Rusk, Fortified WHEAT Flour (WHEAT Flour, Calcium Carbonate, Iron, Niacin, Thiamin, Raising Agent: Ammonium Bicarbonate), Breadcrumb (WHEAT), Salt. WHEAT Starch, Dehydrated Onion, Natural Flavouring, Herbs (Sage, Parsley), Dextrose, Sugar, Yeast Extract Powder, White Pepper, Antioxidant: Ascorbic Acid), White Shortening (Vegetable Oils and Fats: Palm Oil, Rapeseed Oil, Water, Salt, Lemon Juice), Salt, Yeast Extract (Yeast Extract, Salt), Glaze (MILK Protein, Dextrose, Vegetable Oil), Sage

Mustard

# **Ingredient Statements**

For allergens, including cereals containing gluten, see ingredients in CAPITALS

## ALLERGENS

# Product Contains:

| Celery/Celeriac                      | No  |
|--------------------------------------|-----|
| Cereals Containing Gluten            | Yes |
| Barley                               | No  |
| Oats                                 | No  |
| Rye                                  | No  |
| Wheat (including Spelt and Khorasan) | Yes |
| Crustacea                            | No  |
| Eggs                                 | No  |
| Fish                                 | No  |
| Lupin                                | No  |
| Milk                                 | Yes |
| Molluscs                             | No  |
|                                      |     |

| Mustaru                       | NO |
|-------------------------------|----|
| Nuts (Tree)                   | No |
| Almond nuts                   | No |
| Brazil nuts                   | No |
| Cashew nuts                   | No |
| Hazelnuts                     | No |
| Macadamia (Queensland) nuts   | No |
| Pecan nuts                    | No |
| Pistachio nuts                | No |
| Walnuts                       | No |
| Peanuts                       | No |
| Sesame Seeds                  | No |
| Soybeans                      | No |
| Sulphur Dioxide and Sulphites | No |
|                               |    |

Nο

## **Additional Allergen Information**

For allergens, including cereals containing gluten, see ingredients in CAPITALS

| SUPPLEMENTARY<br>INGREDIENT | Palm Oil                       | Yes | Alcoholic Strength %Vol (ABV) | 0 % Vol |
|-----------------------------|--------------------------------|-----|-------------------------------|---------|
| INFORMATION                 | Hydrogenated Vegetable Oil/Fat | No  | CBD Concentration per Unit    | 0 mg    |
|                             | GM Protein/DNA                 | No  |                               |         |
| ADDITIVES                   | Product Contains:              |     |                               |         |
|                             | Artificial Antioxidants        | No  | Artificial Flavourings        | No      |
|                             | Artificial Colours             | No  | Artificial Preservatives      | No      |
|                             | Artificial Flavour Enhancers   | No  | Artificial Sweeteners         | No      |
| DIET<br>SUITABILITY         | Vegan Diet                     | No  | Vegetarian Diet               | No      |
| JOHABILITI                  | Halal Diet                     | No  | Kosher Diet                   | No      |

NUTRITIONAL INFORMATION

| Nutrient                  | per 100g | RI per 100g | per 72g<br>serving | RI per 72g<br>serving | per 64g of prepared product |
|---------------------------|----------|-------------|--------------------|-----------------------|-----------------------------|
| Energy (kJ)               | 1574 kJ  | 19%         | 1133.3 kJ          | 13%                   | 1007 kJ                     |
| Energy (kcal)             | 378 kcal | 19%         | 272.2 kcal         | 14%                   | 242 kcal                    |
| Fat                       | 24.5 g   | 35%         | 17.6 g             | 25%                   | 15.7 g                      |
| of which Saturates        | 11.2 g   | 56%         | 8.1 g              | 41%                   | 7.2 g                       |
| of which Mono-unsaturates | 5.5 g    |             | 4 g                |                       | 3.5 g                       |
| of which Polyunsaturates  | 1.8 g    |             | 1.3 g              |                       | 1.15 g                      |
| Carbohydrate              | 31.6 g   | 12%         | 22.8 g             | 9%                    | 20.3 g                      |
| of which Sugars           | 0.4 g    | 0%          | 0.3 g              | 0%                    | 0.3 g                       |
| of which Starch           | 31.2 g   |             | 22.5 g             |                       | 19.97 g                     |
| Fibre                     | 1.6 g    |             | 1.2 g              |                       | 1 g                         |
| Protein                   | 6.9 g    | 14%         | 5 g                | 10%                   | 4.4 g                       |
| Salt                      | 1.11 g   | 19%         | 0.8 g              | 13%                   | 0.71 g                      |
| Sodium                    | 444 mg   |             | 319.7 mg           |                       | 284.2 mg                    |

# **Prepared Product Details**

Serving size is based on uncooked product as delivered by Proper Cornish. Prepared product is based on typical 10% cook loss.

| Serving Size             | 72 g        |
|--------------------------|-------------|
| Serving Size Description | 1 roll      |
| Number of Servings       | 60 Servings |
|                          |             |

Source of Nutritional Information Calculation from known/accepted datasets

| Nutrient          | per 100g | RI per 100g | per 72g<br>serving | RI per 72g<br>serving | per 64g of prepared product |
|-------------------|----------|-------------|--------------------|-----------------------|-----------------------------|
| Vitamin A         | 0 μg     | 0%          | -                  |                       | 0 μg                        |
| Vitamin D         | 0.4 µg   | 8%          | 0.3 μg             | 6%                    | 0.26 μg                     |
| Vitamin C         | 0 mg     | 0%          | -                  |                       | 0 mg                        |
| Thiamin (B1)      | 0.2 mg   | 18%         | 0.1 mg             | 9%                    | 0.13 mg                     |
| Riboflavin (B2)   | 0.07 mg  | 5%          | 0.1 mg             | 7%                    | 0.04 mg                     |
| Niacin (B3)       | 1.6 mg   | 10%         | 1.2 mg             | 8%                    | 1.02 mg                     |
| Folate/Folic Acid | 7 μg     | 4%          | 5 μg               | 3%                    | 4.48 μg                     |
| Potassium         | 116 mg   | 6%          | 83.5 mg            | 4%                    | 74.24 mg                    |
| Calcium           | 36 mg    | 5%          | 25.9 mg            | 3%                    | 23.04 mg                    |
| Phosphorus        | 70 mg    | 10%         | 50.4 mg            | 7%                    | 44.8 mg                     |
| Magnesium         | 12 mg    | 3%          | 8.6 mg             | 2%                    | 7.68 mg                     |
| Iron              | 0.8 mg   | 6%          | 0.6 mg             | 4%                    | 0.51 mg                     |
| Zinc              | 0.6 mg   | 6%          | 0.4 mg             | 4%                    | 0.38 mg                     |

SUPPLEMENTARY NUTRITIONAL INFORMATION

HFSS (HIGH IN FAT, SALT AND SUGAR)

HANDLING & STORAGE INFORMATION

**Fibre Type** Fibre AOAC

HFSS Status Yes
HFSS Score 17

#### **Directions For Use**

Always cook from frozen. Oven – Arrange frozen products on a baking tray and place into a pre-heated fan oven at 180°C/Gas mark 6. Bake for approximately 25-30 minutes until golden brown. Ensure a core temperature of >80°C is obtained before serving. (Adjustments may need to be made to suit particular ovens, see manufacturer's handbook for best results).

## **Storage Instructions**

Keep frozen, store at -18°C. Do not defrost. Always cook before eating. Use within durability date. Handle boxes with care. Do not stack boxes more than 11 high

### **Storage Instructions After Opening**

If kept frozen, the product should be used by the best before date. Return any unused products to the freezer immediately. If the product has defrosted and is not cooked, it must be disposed of. Once cooked, follow the government Safe Food, Better Business guidelines for displaying and storing cooked food.

| Shelf Life from Time of Production | 548 Days |
|------------------------------------|----------|
| Shelf Life Once Defrosted          | 0 Days   |

ACCREDITATIONS/ CERTIFICATIONS/ ASSURANCE SCHEMES ORIGIN

BRCGS Certified BRCGS Food Safety
Roundtable of Sustainable Palm Oil (RSPO) Other Accreditation

**Product Country of Origin/Place of** United Kingdom

Provenance

**Additional Origin Details** 

NA

PRODUCT CHARACTERISTICS Standards Testing

 Do you undertake trend analysis of microbiological results?
 Yes
 Is shelf life testing undertaken?
 Yes

 Commercially Sterile
 No

Microbiological Standards

| Organism                      | Description      | Frequency | Target | Maximum | Sample (g or ml) |
|-------------------------------|------------------|-----------|--------|---------|------------------|
| Bacillus Cereus (cfu/g or ml) | Uncooked Product | Weekly    | <500   | 999     | 72               |

| Organism  | Description      | Frequency | Target | Maximum | Sample (g or ml) |
|---|------------------|-----------|--------|---------|------------------|
| Clostridium Perfringens (cfu/g or ml)             | Uncooked Product | Weekly    | <100   | 499     | 72               |
| E. Coli (cfu/g or ml)                             | Uncooked Product | Weekly    | <20    | 99      | 72               |
| Salmonella (cfu/g or ml)                          | Uncooked Product | Weekly    | <0     | 0       | 25               |
| Coagulase-positive<br>Staphylococci (cfu/g or ml) | Uncooked Product | Weekly    | <100   | 499     | 72               |

## ORGANOLEPTICS

#### **Appearance**

Oblong pastry case encompassing a savoury filling folded and sealed down one side. The pastry will rise to form laminations and the inside of the pastry will have a doughy appearance. These layers will lift during cooking and produce a void around the filling. The pastry cooks to a mottled, golden brown, the colour may be darker on the seal. The filling may protrude at either end of the product. The sausage meat glistens slightly and the overall colour is light beige.

## Aroma

A pronounced traditional pork sausage aroma with subtle herby notes.

## Taste

Traditional pork sausage flavour with sage and pepper overtones.

## Texture

**Quantity of Layers Per Pallet** 

**Quantity of Cases Per Pallet** 

Pastry - The pastry displays characteristics of flaky pastry. Filling – The texture is firm and succulent.

|                       | rastry - The pastry displays characteristic | s of flaky pastry. Fillin | g - The texture is fifth and succulent. |                    |
|-----------------------|---|---------------------------|---|--------------------|
| CONFIGURATION         | Case Configuration                          |                           | Inner Pack Configuration                |                    |
|                       | Total Quantity of Inner Components in       | 60 Units                  | Count per Inner Component               | 60                 |
|                       | Outer Case                                  |                           |   |                    |
| PRODUCT               | Inner Component                             |                           |   |                    |
| WEIGHTS               | Variable Weight Consumer Item               | Yes                       |   |                    |
|                       | e mark                                      | No                        |   |                    |
|                       | Outer Case                                  |                           |   |                    |
|                       | Outer Case Gross Weight                     | 4.58 kg                   |   |                    |
|                       | Outer Case Net Weight                       | 4.32 kg                   |   |                    |
| PRODUCT               | Inner Component                             |                           |   |                    |
| DIMENSIONS            | Inner Component Depth                       | 105 mm                    |   |                    |
|                       | Inner Component Width                       | 55 mm                     |   |                    |
|                       | Inner Component Height                      | 25 mm                     |   |                    |
|                       | Outer Case                                  |                           |   |                    |
|                       | Outer Case Depth                            | 393 mm                    |   |                    |
|                       | Outer Case Width                            | 294 mm                    |   |                    |
|                       | Outer Case Height                           | 120 mm                    |   |                    |
| PALLET<br>INFORMATION | Quantity of Cases Per Pallet Layer          | 10 Cases                  | Pallet Type                             | UK Standard Pallet |
| INFORMATION           |   | 44.1                      | - H - H - L - L -                       | 4.44.470           |

11 Layers

110 Cases

**Pallet Height** 

**Pallet Gross Weight** 

1.44 MTR

503.99 kg

#### PACKAGING

#### Outer Case Packaging

| Туре  | Materials                       | Weight | Recycled Plastic % | Recyclable | Returnable | Composite |
|-------|---------------------------------|--------|--------------------|------------|------------|-----------|
| Case  | Paper/Cardboard /<br>Cardboard  | 80 g   | - %                | Yes        | No         |           |
| Label | Paper/Cardboard /<br>Paper      | 1.6 g  | - %                | Yes        | No         |           |
| Tape  | Plastic /<br>PP (Polypropylene) | 3.1 g  | 0 %                | No         | No         |           |

# Transport Packaging

| Туре        | Materials                       | Weight | Recycled Plastic % | Recyclable | Returnable | Composite |
|-------------|---------------------------------|--------|--------------------|------------|------------|-----------|
| Pallet      | Wood                            | 25 g   | - %                |            |            |           |
| Pallet Wrap | Plastic /<br>PP (Polypropylene) | 400 g  | 0 %                | No         | No         |           |
| Label       | Paper/Cardboard /<br>Paper      | 2 g    | - %                | Yes        | No         |           |

# MARKETING INFORMATION

# **Marketing Description**

Individually frozen sausage meat encased in pre-glazed pastry Markings: Slash marks

OTHER INFORMATION

| Commodity Code | 160242100 | Identification/Health Marks | GB CQ515 |
|----------------|-----------|-----------------------------|----------|
|                |           | Value Added Tax Rate        | No VAT   |

#### **Manufacturer Comments**

All meat used in Proper Cornish products is sourced from animal welfare approved sites. All fats and oils contained in Proper Cornish products are sourced from RSPO certified suppliers.

# CONTACT INFORMATION

#### ADDRESS

Caterfood Buying Group BFS Group Ltd 814 Leigh Road Slough Berkshire SL1 4BD United Kingdom

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