



PRODUCT SPECIFICATION

COMPANY DETAILS		
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Company Name	Extons Foods Ltd	
Address	Units 5-8 Caldey Road,	
	Roundthorn Industrial Estate,	
	Wythenshawe,	
	Manchester M23 9GE	
Telephone Number	0161 998 5734	
Fax Number	0161 902 9238	
Emergency Contact	Elizabeth Parkinson, Managing Director	
	07739 983904	
	liz@extonsfoods.com	
Technical Contact	Audrey Castleton, Technical Manager.	
	Mobile: 07709 716522 (or Direct: 0161 527 7957)	
	audrey@extonsfoods.com	
	technical@extonsfoods.com for documentation or queries	
	complaints@extonsfoods.com for complaints	
Sales Contact	Rachael Edwards, Sales Director	
	07739 983908	
	rachael@extonsfoods.com	
Customer Contact	Becky Ross, Customer Service and Sales Support	
	becky@extonsfoods.com	
Health Mark	GB MN 100	
A	DD000 F 10(1 1	
Accreditation	BRCGS Food Standard	

PRODUCT DETAILS		
Legal Product Description	Sliced Monterey Jack Cheese	
Product Code	MJSL2061EX	
Revision Number	13	
Reason for amendment	General Update	
Weight System	Average Weight	
Slice Dimensions (mm)	90mm x 90mm (+/- 5mm)	
Slice Weight (g)	20g (+/-2g)	
Slices Per Tray	3 Stacks of 17 slices (on average)	
Colour	Even light creamy yellow colour	
Flavour/Aroma	Free from off flavours, foreign odours or taints	
Appearance	Good even colour and finish	
Shelf life from production	84 days	
Minimum Shelf life on	63 days	
delivery		
Shelf life once opened	3 days if kept chilled and covered	
Cheese temp on delivery	0 - 8°C	
Lead Time	5 Full working days Minimum	

Form 34 Page 1 of 6

Issue No. 8	Issued By: R Budzynska	Authorised By: A E Castleton	30.11.2023
Reason for Amendment: Change of wording in food tolerance section			

INGREDIENTS (Raw Materials and Additives Including E Numbers)			
Ingredients	Composition	Quality Checks	Country of Origin
Pasteurised Cow's Milk	97.08%	Daily	UK/Ireland
Salt (contains anti caking agent E535)	1.9%	Daily Visual	UK
Starter Culture	1.00%	Daily visual	Denmark/Holland
Non Animal Rennet (sodium benzoate free)	0.02%	Daily Visual	Denmark/Holland

NUTRITIONAL INFORMATION Typical values per 100g – McCance & Widdowson		
PARAMETER	Value per 100g	
Energy - kJ	1567	
Energy Kcal - kcal	375	
Protein (g)	23	
Carbohydrate (g)	<0.2	
Of which sugars (g)	<0.2	
Of which starch (g)		
Fat (g)	31	
Of which saturates (g)	19.22	
Monounsaturated (g)	-	
Polyunsaturated (g)	-	
Fibre (g)	0	
Salt (g)	1.9	
Sodium (mg)	760mg	

CHEMICAL STAND	CHEMICAL STANDARDS		
Parameter	Target	Range / Maximum	
Moisture %	35	Max 39	
Fat %	35	Min 29	
FDM %	54	Min 48	
Salt %	1.8	Max 2.2	
PH	5.2	Max 5.4	

MICROBIOLOGICAL STANDARDS			
Micro-organisms	Target	Maximum/Action level	
Coliforms cfu/g	<20	1000	
E.coli cfu/g	<20	20	
Staph aureus cfu/g	<20	20	
Yeasts cfu/g	<500	100,000	
Moulds cfu/g	<500	1000	
Salmonella spp per 25g	NOT DETECTED	DETECTED	
Listeria spp and	NOT DETECTED	DETECTED	
L.monocytogenes per 25g			

Form 34 Page **2** of **6**

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Good and clean, Free from off – flavours. Smooth slices and easily pealable. Weight and sizes in tolerance.

SATISFACTORY

Smooth slices, few cracks but easily peelable



Off flavours. Excessive cracking, slices sticking together, weight and sizes not in tolerance.

FOOD TOLERANCE INFORMATION This Product is: Suitable for vegetarians N- Contains MILK Suitable for vegans Suitable for Coeliacs Suitable for Diabetics Suitable for Lactose Intolerant N - Contains MILK Halal Certified Ν **Kosher Certified** Ν Does not contain cereals containing gluten(wheat, rye, barley, Υ oats, spelt, kumat or their hybridised strains) and products thereof Does not contain MRM Υ Does not contain crustaceans and products thereof Does not contain molluscs and products thereof Υ Does not contain fish and products thereof Υ Does not contain milk and products thereof N- Cow's MILK Does not contain Egg/Egg Products/Albumen Does not contain soybeans and products thereof Does not contain Natural Colours Does not contain Artificial Colours Υ Does not contain Preservatives Does not contain MSG Does not contain Celery/Celery Derivatives Does not contain Mustard Does not contain Additives N- E535 in salt Does not contain Gluten Does not contain sesame seeds and products thereof Υ Does not contain Peanuts/Peanut Derivatives Υ Does not contain Other Nuts/Nut Derivatives Does not contain Nut Derived Oils Υ Does not contain lupin and products thereof

Form 34 Page **3** of **6**

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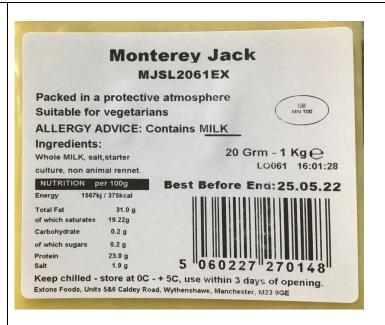
Does not contain genetically modified Ingredients	Υ
Does not contain sulphur dioxide and sulphites at	Υ
concentrations of more than 10mg/kg or 10mg/l expressed as	
SO2	

METAL DETECTION TEST PIECES - CCP		
Ferrous	2.00mm	
Non Ferrous	2.50mm	
Stainless Steel	4.00mm	

PACKAGING INFORMATION			
Is the product packed in a modified		Yes 80%Nitrogen 20% CO2	
atmosphere?		Cuthe	
Inner per Outer		6x1kg	
	INNER	OUTER	
Material	Top: PET+ COEX EVOH PET G Base: Clear Mono RPET	Brown Cardboard 175/170T	
Dimensions	45mm x 320mm 123mm	330MM X 245MM X 170MM	
Thickness	Top: 40micron Base: 400/50micron	5mm	
Weight	26g	235g	
Method of Closure	Heat sealed	Таре	
Barcodes	5060227270148	5060227270193	
Labelling Information	Product Description, Contents, Weight, Best Before Date, Julian Code= Traceability, Health Mark, Allergen and Nutritional Information		
Picture of Labels	Nutritional Information		

Form 34 Page **4** of **6**

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Recommended Keep refrigerated. Target 0-5°C (maximum 8°C) Storage

PALLETISATION INFORMATION		
Cases per Layer	14	
Layers per Pallet	8	
Cases per Pallet	112	
Pallet Height	1510mm	
Pallet Weight	TBC	
Pallet Type	Standard	

Form 34 Page 5 of 6

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SPECIFICATION AGREEMENT				
SIGNED FOR EXTONS FOODS	VK			
	W 41 15 10			
NAME IN PRINT	Venetia Kalli			
POSITION	Technical Co-ordinator			
DATE	28.12.2023			
SIGNED FOR CUSTOMER				
NAME IN PRINT				
POSITION				
DATE				
Please Return to Extons by email. Sign and return the back page and send hard copy in the post. If no copy is returned after two weeks, it will be assumed the details are agreed by the customer.				