

PRODUCT SPECIFICATION

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homas Ridley QC Dept

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2025

COMPANY DETAILS		
Company Name	Extons Foods Ltd	
Address	Units 5-8 Caldey Road,	
	Roundthorn Industrial Estate,	
	Wythenshawe,	
	Manchester M23 9GE	
Telephone Number	0161 998 5734	
Fax Number	0161 902 9238	
Emergency Contact	Elizabeth Parkinson, Managing Director	
	07739 983904	
	liz@extonsfoods.com	
Technical Contact	Audrey Castleton, Technical Manager.	
	Mobile: 07709 716522 (or Direct: 0161 527 7957)	
	audrey@extonsfoods.com	
	technical@extonsfoods.com for documentation or queries	
	complaints@extonsfoods.com for complaints	
Sales Contact	act Rachael Edwards, Sales Director	
	07739 983908	
	rachael@extonsfoods.com	
Customer Contact	Becky Ross, Customer Service and Sales Support	
	becky@extonsfoods.com	
Health Mark	GB MN 100	
Accreditation	BRCGS Food Standard	

PRODUCT DETAILS		
Legal Product Description	Jarlsberg Medium Fat Hard Cheese Slices	
Product Code	REJASL7508NL	
Revision Number	2	
Reason for amendment	Updated outer label, outer weight, outer thickness, inner	
	front label, pallet weight	
Weight System	Average Weight	
Slice Dimensions (mm)	90mm x 90mm (+/- 5mm)	
Slice Weight (g)	25g (+/-3g)	
Slices Per Tray	3 Stacks of 10 slices	
Colour	Even light golden yellow colour	
Flavour/Aroma	Clean, mild, aromatic with a nutty aftertaste	
Appearance	Good even colour with evenly distributed variously sized holes	
Shelf life from production	100 days	
Minimum Shelf life on	90 days	
delivery		
Shelf life once opened	3 days if kept chilled and covered	
Cheese temp on delivery	0 - 8°C	
Lead Time	5 Full working days Minimum	

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Issue No. 8 Issued By: R Budzynska Authorised By: A E Castleton 30.11.2023				
Reason for Amendment: Change of wording in food tolerance section				

INGREDIENTS (Raw Materials and Additives Including E Numbers)		
Ingredients Country of Origin		
1. Jarlsberg Cheese	Ireland	
1.1 Pasteurised Cow's Milk	Ireland	
1.2 Bacterial Cultures		
1.3 Salt		
1.4 Microbial Rennet		

NUTRITIONAL INFORMATION Typical values per 100g		
PARAMETER	Value per 100g	
Energy - kJ	1458	
Energy Kcal - kcal	351	
Protein (g)	27.0	
Carbohydrate (g)	<0.5	
Of which sugars (g)	<0.5	
Of which starch (g)	-	
Fat (g)	27.0	
Of which saturates (g)	17.0	
Monounsaturated (g)	-	
Polyunsaturated (g)	-	
Fibre (g)	-	
Salt (g)	1.10	
Sodium (mg)	-	

CHEMICAL STANDARDS			
Parameter	Parameter Target Range / Maximum		
Moisture %	41.5	Maximum 43.5	
Fat %	27	Maximum 31.4	
FDM %	45	Maximum 49	
Salt %	1.1	<0.8, >1.4	

MICROBIOLOGICAL STANDARDS			
Micro-organisms	Target	Maximum/Action level	
Enteros cfu/g	<20	1000	
E.coli cfu/g	<20	20	
Staph aureus cfu/g	<20	20	
Yeasts cfu/g	<1000	N/A	
Moulds cfu/g	<1000	1000	
Salmonella spp	Not detected in 25g	Detected in 25g	
Listeria spp	Not detected in 25g	Detected in 25g	

QUALITY STANDARDS		
ACCEPTABLE	SATISFACTORY	NOT ACCEPTABLE

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Good and clean, Free from off – flavours. Smooth slices and easily pealable. Weight and sizes in tolerance.	Smooth slices, few cracks but easily peelable	Off flavours. Excessive cracking, slices sticking together, weight and sizes not in tolerance.

FOOD TOLERANCE INFORMATION			
This Product is:			
Suitable for vegetarians	Y		
Suitable for vegans	N - Contains MILK		
Suitable for Coeliacs	Y		
Suitable for Diabetics	Y		
Suitable for Lactose Intolerant	N - Contains MILK		
Halal Certified	N		
Kosher Certified	N		
Does not contain cereals containing gluten (wheat, rye, barley,	Y		
oats, spelt, kumat or their hybridised strains) and products			
thereo			
Does not contain MRM	Y		
Does not contain crustaceans and products thereof	Y		
Does not contain molluscs and products thereof	Y		
Does not contain fish and products thereof	Y		
Does not contain milk and products thereof	N - Cow's MILK		
Does not contain Egg/Egg Products/Albumen	Y		
Does not contain soybeans and products thereof	Y		
Does not contain Natural Colours	Y		
Does not contain Artificial Colours	Y		
Does not contain Preservatives	Y		
Does not contain MSG	Y		
Does not contain Celery/Celery Derivatives	Y		
Does not contain Mustard	Y		
Does not contain Additives	Y		
Does not contain Gluten	Y		
Does not contain sesame seeds and products thereof	Y		
Does not contain Peanuts/Peanut Derivatives	Y		
Does not contain Other Nuts/Nut Derivatives	Y		
Does not contain Nut Derived Oils	Y		
Does not contain lupin and products thereof	Y		
Does not contain genetically modified Ingredients	Y		
Does not contain sulphur dioxide and sulphites at	Y		
concentrations of more than 10mg/kg or 10mg/l expressed as SO2			

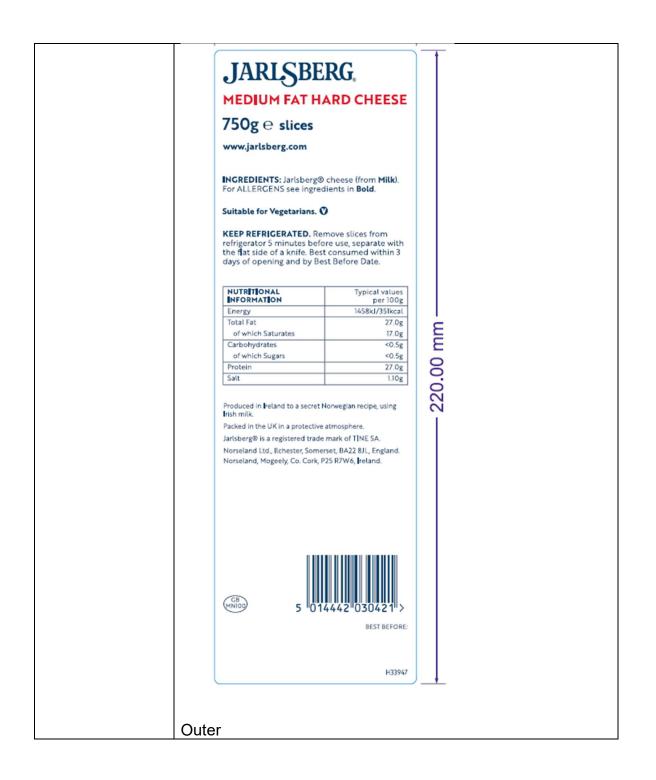
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METAL DETECTION TEST PIECES - CCP		
Ferrous 2.00mm		
Non Ferrous	2.50mm	
Stainless Steel 3.50mm/4.00mm		

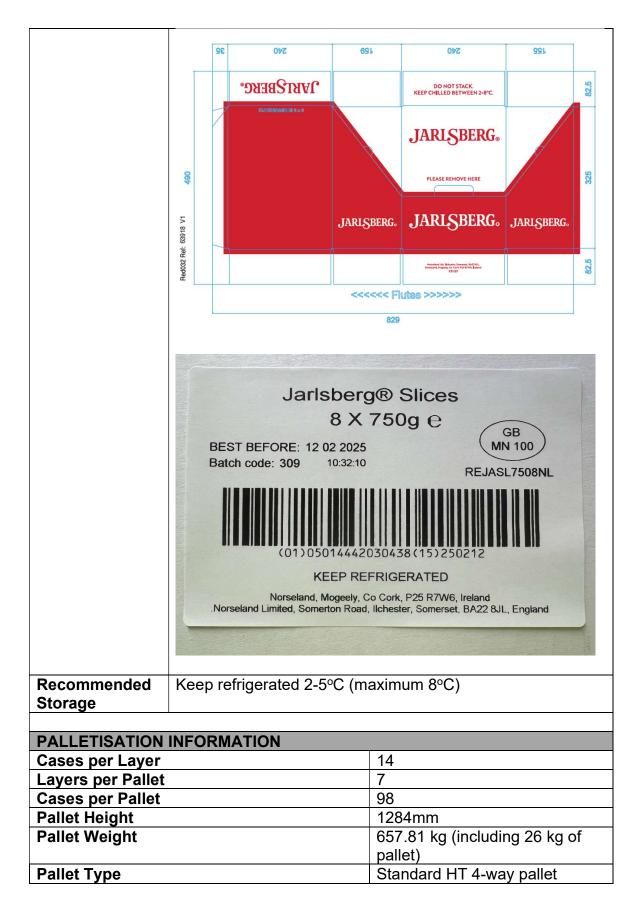
PACKAGING INFORMATION				
Is the product packed in a modified		Yes 80% Nitrogen 20% CO2		
atmosphere?				
Inner per Outer		8 x 750g		
	INNER	OUTER		
	Top: PET + Reclose PE	Printed SRP – 200W/200T		
Material	Base: Clear Mono RPET	B150S		
Dimensions	320mm x 123mm x 50 mm	325mm x 240mm x 159mm		
Thickness	Top: 75 micron Base: 450 micron	3mm		
Weight	26g	239g		
Method of Closure	Heat sealed	Таре		
Barcodes	5014442030421	05014442030438		
Labelling	Product Description, Contents, Weight, Best Before Date,			
Information	Julian Code= Traceability, Health Mark, Allergen and			
	Nutritional Information			
Picture of Labels	Inner			



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SPECIFICATION AGREEMENT				
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SIGNED FOR EXTONS FOODS	NM	
NAME IN PRINT	Nidtima Maroengsit	
POSITION	Technical Services Supervisor	
DATE	04.11.2024	
SIGNED FOR CUSTOMER		
NAME IN PRINT		
POSITION		
DATE		
Please Return to Extons by email. Sign and return the back page and send hard copy in the post. If no copy is returned after two weeks, it will be assumed the details are agreed by the customer.		

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