





	External Version No.	3	External Version Date:	09/12/2024	Authorised by:	Melanie Teece
BHT3X4	External Specification			Blossom Honey 3.17kg Tub x 4		
Company Information:						
Address:		Hilltop Honey Ltd, Vastre Industrial Estate, Newtown, Powys, SY16 1DZ - ph: 01686 689 027				
Commercial contact:		sales@lovehilltop.com		Technical contact:		technical@lovehilltop.com
Emergency contact:		e: Mel@LoveHilltop.com m: 07916 017 325, dd: 01686 805 996				
About Hilltop:	<p>Founded in 2011 by young beekeeper Scott Davies, Hilltop Honey has a passion for delivering the most exceptional tasting natural wholefoods from all corners of the world and have grown to the second-largest honey brand in the UK.</p> <p>Located in Mid Wales, Hilltop produces a wide range of products including honey, organic honey, maple syrup, agave, and health & beauty products. Products are available in reusable glass jars, fully recyclable squeeze bottles, and biodegradable materials.</p> <p>From humble beginnings, born from a love of beekeeping in the beautiful Welsh countryside. Hilltop are proud to produce, pure and natural products with nothing added and nothing taken away.</p> <p><u>Why choose Hilltop?</u></p> <ul style="list-style-type: none">Fully traceable honeyHoney tested for authenticityHoney experts with a dedicated in-house technical teamPrivately owned family ran businessBRC Grade AA accreditedOrganic products certified by the Soil AssociationProducts certified by KLBDGreat Taste Award Winners 2021 & 2022Sustainable-focused businessCarbon neutral businessProducts available in reusable glass jars or easy-squeeze PET recyclable bottlesB Corporation Certified businessLiving wage employer					
Product Description:						
Product Description:	<p>The natural sweet substance produced by Apis mellifera bees from the nectar of plants or from secretions of living parts of plants or excretions of plant-sucking insects on the living parts of plants, which the bees collect, transform by combining with specific substances of their own, deposit, dehydrate, store and leave in honeycombs. Pure, sound and unadulterated, without fermentation or other off-flavours, with no added sugar.</p>					
Consumer Paragraph / Organoleptic Profile:	<div><div><p>Hilltop Blossom Honey is gathered by bees from a wonderful mix of wild blossoms found around the EU and outside of it. This simple everyday honey is one of our best sellers and a favourite for honey lovers across the UK. Amber in colour and bursting with flavour it's no wonder this honey was awarded a Great Taste award in 2021.</p><p>Our Blossom is the most versatile honey within our range perfect for a variety of baking and breakfast recipes and a sweet addition to any dish.</p><p>Hilltop Blossom Honey is 100% pure and natural, with nothing added or taken away. Made by the best bees in the biz and brought to you by Hilltop.</p></div><div></div></div>					
Product info:	<div><div></div><div><ul style="list-style-type: none">Great Taste Award WinnerAmber in colour, bursting with flavour100% pure and naturalTested for authenticityNothing added, nothing taken away</div></div>					



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Product Information:															
Product name:			Blossom Honey 3.17kg Tub x 4				No of Servings (15g per serving):			211					
Net Weight (g):			3170				Gross Weight (g):			3.77kg					
Product Barcode:			5060298571243				Case Barcode:			5060298572981(2)					
Storage Instructions:			Ambient												
Case Information:															
Length (mm):		348		Width (mm):		348		Depth (mm):		160		Weight (kg):		13.52	
Ingredients: Description, %, Country of Origin															
Composition:			- Chinese Honey 92% - Mexican Honey 8%												
Origin Statement:			Blend of Non EU Honeyes.												
Coding															
Coding Type:			BBE, Julian Code or Works Order. (W/O no + day code - Mon=a, Tues=b,Weds=c,Thur=d,Fri=e,Sat=f,Sun=g)												
Coding Requirement:			26 months from production e.g., Production Date 01/01/2021 = Best Before End Mar 2023												
Coding Format:			BBE: MMM/YYYY, Julian: YYDDD or W/O:12345a												
Coding Location:			See Lid												
Date Code:			Correct BBE Date. Readable.												
Date Code Image:			<div><div>Best Before End:</div><div>MAR 2024</div><div>22001</div><div>09:00:00</div></div>												




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Pallet Configuration							
Cases Per Layer: 6			Layers Per Pallet: 7			Cases/Pallet: 42	
Packaging - Primary - Unit as sold							
Component Type	Code	Description	Length (mm)	Width (mm)	Depth (mm)	Weight (g)	
Container:	TC2	Clear Plastic Tub - 2.5kg / 3kg	170	170	155	80	
		Material Type: Plastic - PP			Recycled %:		
Lid/Cap:	LC2	Clear Plastic Tub Lid - 2.5kg / 3kg	170	170	9	18	
		Material Type: Plastic - PP			Recycled %:		
Front Label:	BHT3LABELS(2024)	Blossom Honey Tub 3.17kg REBRAND Labels 2024	116	69	0	0	
		Material Type:			Recycled %:		
Rear Label:	No Rear Label	None	None	None	None	None	
		Material Type: None			Recycled %: None		
Tamper Label:	No Tamper	None	None	None	None	None	
		Material Type: None			Recycled %: None		
Packaging - Secondary - Outer Pack							
Component Type	Code	Description	Length (mm)	Width (mm)	Depth (mm)	Weight (g)	
Case Packaging:	BHT3BOX	Brown 3kg Tub Box - 348mm x 348mm x 161mm	348	348	161	400	
		Material Type: Paper - Cardboard			Recycled %: 85		
Case Shrink Wrap:	N/A	None	n/a	n/a	n/a	N/A	
		Material Type: None			Recycled %: None		
Case Label:	WZLABEL	Direct Thermal Labels - 100mm x 76mm - White	100	76	0	1	
		Material Type: Paper - Adhesive			Recycled %: 0		
Packaging - Tertiary - In transit							
Component Type	Code	Description	Length (cm)	Width (cm)	Depth (cm)	Weight (kg)	
Pallet Type:	P4	Euro Pallet - ISPM15	120	80	15	25.00	
		No Used: 1	Material Type:	Wood	Recycled %: 0		
Pallet Shrink Wrap:	SHRINKWRAPBAG	Gusseted bag 100 micron 1300/2350x1850mm	0	0	0	0.30	
		No Used: 1	Material Type:	Plastic - Polythene	Recycled %: 0		
Layer Pads:	PALLETLayer(EURO)	EURO SINGLE WALL PALLET PAD, 800mm x 1200mm	109	68	0	0.32	
		No Used: 7	Material Type:	Paper - Cardboard	Recycled %: 70		
Corner Guards:	None	None	None	None	None	None	
		No Used: None	Material Type:	None	Recycled %: None		
Corner Guards 2:	None	None	None	None	None	None	
		No Used: None	Material Type:	None	Recycled %: None		
Other Packaging:	None						
		No Used: None	Material Type:	Recycled %:			




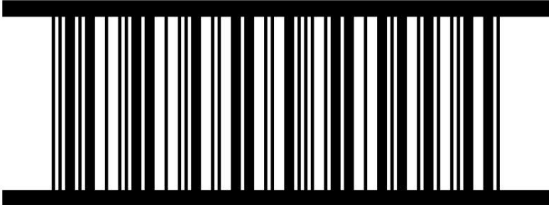
		External Version No.	3	External Version Date:	09/12/2024	Authorised by:	Melanie Teece
BHT3X4		External Specification			Blossom Honey 3.17kg Tub x 4		
Physical, Chemical & Microbiological Properties							
Moisture:	≤20%			Brix:	N/A		
HMF:	European = ≤40, ROW ≤80 mg/kg			Diastase:	Citrus honeys = ≥3 DN. All other ≥8 DN.		
Water Activity:	<0.7aw			Colour:	0-85mm		
Microbiological:	Free from micro-organisms at levels that could be a threat to consumer health. Due to low water levels, honey does not support the growth of micro-organisms.						
Pesticides, Heavy Metals, Antibiotics:	Analytical Data (Including Pesticides, Heavy Metals, Antibiotics)						
	Test	Target	Tolerances / Range		Frequency & Test method		
	Chloramphenicol	0.3 µg/kg	<LoQ		RM tested annually		
	Nitrofurantoin	0.5 µg/kg	<LoQ		RM tested annually		
	Streptomycin	10 µg/kg	<LoQ		RM tested annually		
	Tetracyclines	10 µg/kg	<LoQ		RM tested annually		
	Sulphonamides	5 µg/kg	<LoQ		RM tested annually		
	Dapsone	0.5 µg/kg	<LoQ		RM tested annually		
	Macrolides	2 µg/kg	<LoQ		RM tested annually		
	Fluoroquinolones	5 µg/kg	<LoQ		RM tested annually		
	Coumatofos	10 µg/kg	<100 µg/kg		RM tested annually		
	Glyphosate	10 µg/kg	<50 µg/kg		RM tested annually		
	Coumatofos	10 µg/kg	<100 µg/kg		RM tested annually		
	Lead	0.01 mg/kg	0.1mg/kg		RM tested annually		
	Cadmium	0.02 mg/kg	<LoQ		RM tested annually		
Mercury	0.005 mg/kg	<LoQ		RM tested annually			
Arsenic	0.02 mg/kg	<LoQ		RM tested annually			
Physical Contamination	Free from any physical contaminants that are intrinsic & extrinsic.						
Metal Detection:							
Detection	Ferrous	Non-Ferrous	Stainless Steel	MD Checks Frequency			
3.17kg tub	2.5mm	2.5mm	3.5mm	START of run, HOURLY during and END of run			


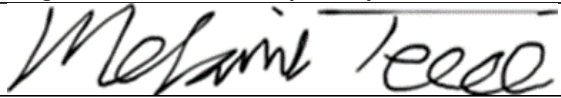
	External Version No.	3	External Version Date:	09/12/2024	Authorised by:	Melanie Teece
BHT3X4	External Specification			Blossom Honey 3.17kg Tub x 4		
Nutritional Data						
Per 100g			Per serving (15g)			
Energy (kj):	1306		Energy (kj):	195.9		
Energy (kcal):	307		Energy (kcal):	46.05		
Fat (g):	<0.5		Fat (g):	< 0.075		
Fat of which Saturates (g):	<0.1		Fat of which Saturates (g):	< 0.015		
Carbohydrate (g):	76		Carbohydrate (g):	11.4		
Carbohydrate of which Sugars (g):	76		Carbohydrate of which Sugars (g):	11.4		
Fibre (g):	<0.5		Fibre (g):	< 0.075		
Protein (g):	<0.5		Protein (g):	< 0.075		
Salt (g):	0.03		Salt (g):	0.0045		
Suitability - Suitable for:						
Vegetarian	Yes		Lactose Intolerant	Yes		
Coeliac	Yes		Vegan	No		
Kosher	KLBD Certified		Organic	No		
Nut Allergy	Yes		Diabetic	No		
Warning statement:			Unsuitable for Infants Under 12 Months of Age			
Allergen Advice						
Allergen	Present In Product?		Present at Manufacturers		Risk of Cross Contamination	
Celery / Celeriac	No		No		No	
Crustaceans and crustacean	No		No		No	
Egg and Egg Products	No		No		No	
Fish and Fish Products	No		No		No	
Gluten-containing grains / Products	No		No		No	
Lupin and Lupin Products	No		No		No	
Milk and Milk Products	No		No		No	
Molluscs and Molluscs products	No		No		No	
Mustard and Mustard Products	No		No		No	
Nuts and Nut Products	No		No		No	
Peanut and Peanut Products	No		No		No	
Sesame and Sesame Products	No		No		No	
Soya and Soya Products	No		No		No	
Sulphur Dioxide	No		No		No	
Alcohol	No		No		No	
Capsicum	No		Yes		No	
Free From Data						
	Present in Product		Present at Production Site		Risk of Cross Contamination	
Natural Colours	No		Yes		No	
Artificial Colours	No		No		No	
Natural Flavours	No		Yes		No	
Artificial Flavours	No		Yes		No	
Preservatives	No		Yes		No	
GMO	No		No		No	

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QAS Info						
Product Front Image:						
						

Front Label Image:

<div><p>BLOSSOM HONEY</p><p>At Hilltop, we bring the best honey from nature to your home. This Blossom Honey is the perfect drizzle for porridge, toast or crumpets and great in your bakes.</p><p>Crystallisation may naturally occur. If this happens, place the tub in warm water. For best before end, see lid.</p><p>Pack contains approx. 211 servings</p><p>Certified  3.17kg e</p><p> 5 060298 571243 ></p></div>	<div><p></p><p>HILLTOP BLOSSOM HONEY</p></div>	<p>TYPICAL NUTRITIONAL VALUES (PER 100g): energy 1306kJ/307kcal, fat<0.5g, of which saturates <0.1g, carbohydrate 76g, of which sugars 76g, fibre <0.5g, protein <0.5g, salt 0.03g. Suitable for vegetarians</p> <p>Blend of non-EU honeys. Blend of honeys from more than one country. Packed in the U.K. Warning: unsuitable for infants under 12 months old.</p> <p>Hilltop Honey Ltd. UK: Newtown, Powys, SY16 3BD. Ireland: Office 128, 3 Lombard Street East, Dublin, D02 HC78 info@lovehilltop.com lovehilltop.com</p>
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BHT3X4	External Specification			Blossom Honey 3.17kg Tub x 4		
Rear Label Image:						
						
Case Label:						
<div><div><div>Hilltop Honey</div><div>Blossom Honey 3.17kg Tub</div><div>Quantity Per Case: 4 x 3.17kg</div><div>Batch Number:</div><div>Best Before:</div></div><div> 5 0 6 0 2 9 8 5 7 2 9 8 1</div><div> 5 06 02985 72981 2</div></div>						

HILLTOP	External Version No.	3	External Version Date:	09/12/2024	Authorised by:	Melanie Teece
BHT3X4	External Specification			Blossom Honey 3.17kg Tub x 4		
Side Case Image:						
						
Legislation/References:						
<ul style="list-style-type: none"> • Honey (England) Regulations 2015 No. 1348 • EC Directive 2001/110/EC relating to honey • EC Directive 2008/772/EC on the approval of residue monitoring plans submitted by third countries in accordance with Council directive 96/23/EC • Commission Regulations (EU) No. 37/2010 on pharmacologically active substances and their classification regarding maximum residue limits in foodstuffs of animal origin. • CODEX Standard for Honey 12-1981 • Regulation (EC) No. 1935/2004 on materials and articles intended to come into contact with food. • Commission Regulation (EU) No. 10/2011 on plastic materials and articles intended to come into contact with food. 						
Final Comments:						
<p>Due to the natural properties of honey, it is perfectly normal for it to crystallise over time. It is recommended that honey is stored at the optimum temperature to slow this natural process. Crystallisation is not a quality issue and the honey is still perfectly edible. The crystallisation can easily be reversed by warming the honey short term to break up the crystals and return the honey to its clear liquid state.</p>						
Approval						
Signed on behalf of Hilltop Honey				Specification agreed by Customer		
Signature:				Signature:		
Print:	Melanie Teece			Print:		
Title:	Operations Director			Title:		
Date:	24/12/2024			Date:		