Changed Mar 27, 2025 09:10 **Reviewed** Mar 27, 2025 09:10

Erudus ID 9e86d4b6631f48c3951807cd074098a2

Version 2.0



Houghton Cooked Sliced British Red Tractor Ham 500g

Houghton Cooked Sliced British Red Tractor Ham 6 X 500g

PRODUCT DESCRIPTION

Cooked, cured, boneless pork leg, sliced into gas flushed trays (30% Carbon Dioxide / 70 % Nitrogen).

Brand	Houghton Hams				
Manufacturer Product Code	CATER14				
Product Type	Food				
Product Category	Deli Meats & Processed Meats				
Storage Type	Chilled				
Erudus ID	9e86d4b6631f48c3951807cd074098a2				
Specification Type	Meat				
Inner Pack GTIN	5019432442154				
Outer Case GTIN	05019432450746				

INGREDIENTS

Ingredient Declaration

British Pork Leg, Sugar, Salt, Stabilisers (Triphosphates, Diphosphates), Antioxidants (Sodium ascorbate), Preservative (Sodium

nitrite)

Ingredient Statements

Made from 100g of pork per 100g of finished product

ALLERGENS

Product Contains: Celery/Celeriac

Celery/Celeriac	NO
Cereals Containing Gluten	No
Barley	No
Oats	No
Rye	No
Wheat (including Spelt and Khorasan)	No
Crustacea	No
Eggs	No
Fish	No
Lupin	No
Milk	No
Molluscs	No

Nο

Mustard	No
Nuts (Tree)	No
Almond nuts	No
Brazil nuts	No
Cashew nuts	No
Hazelnuts	No
Macadamia (Queensland) nuts	No
Pecan nuts	No
Pistachio nuts	No
Walnuts	No
Peanuts	No
Sesame Seeds	No
Soybeans	No
Sulphur Dioxide and Sulphites	No

SUPPLEMENTARY INGREDIENT INFORMATION

Palm Oil No **Hydrogenated Vegetable Oil/Fat** No **GM Protein/DNA** No

ADDITIVES

Product Contains: Artificial Antioxidants Yes **Artificial Colours** No **Artificial Flavour Enhancers** No

Artificial Flavourings	No
Artificial Preservatives	Yes
Artificial Sweeteners	No

DIET SUITABILITY NUTRITIONAL

INFORMATION

Halal Diet

No

Kosher Diet

No

Each 100g/ml portion contains:

Energy 561 kJ 133 kcal

Fat 3.3gMED

Saturates 1.2 g LOW 6%

Sugars < 0.5 gLOW

Salt 1.1 g MED 18%

of your reference intake.

Typical values per 100g/ml : Energy 133kcal / 561kJ

Nutrient	per 100g	RI per 100g	per 50g serving	RI per 50g serving
Energy (kJ)	561 kJ	7%	280.5 kJ	3%
Energy (kcal)	133 kcal	7%	66.5 kcal	3%
Fat	3.3 g	5%	1.7 g	2%
of which Saturates	1.2 g	6%	0.6 g	3%
Carbohydrate	0.3 g	0%	0.2 g	0%
of which Sugars	< 0.5 g	1%	0.3 g	0%
Fibre	< 0.5 g		0.3 g	
Protein	24 g	48%	12 g	24%
Salt	1.1 g	18%	0.6 g	10%

Serving Size 50 g

Source of Nutritional Information

Manufacturers analysis

SUPPLEMENTARY NUTRITIONAL INFORMATION

HANDLING & STORAGE INFORMATION

Directions For Use

Ready to Eat

Storage Instructions

Keep refrigerated (2-5 °C)

Storage Instructions After Opening

Keep refrigerated (2-5 °C)

Shelf Life from Time of Production 21 Days **Shelf Life From Opening** 2 Days

ACCREDITATIONS/ CERTIFICATIONS/ ASSURANCE SCHEMES

British Meat Processors Association (BMPA)

Red Tractor

BRCGS Food Safety

ORIGIN **Product Country of Origin/Place of** United Kingdom

Provenance

PRODUCT CHARACTERISTICS Standards Testing

Do you undertake trend analysis of Yes microbiological results?

Microbiological Standards

BRCGS Certified

Is shelf life testing undertaken?

Organic

Yes

OrganismDescriptionFrequencyTargetMaximumSample (g or ml)Clostridium Perfringens (cfu/g or ml)Monthly<10100100E. Coli (cfu/g or ml)Monthly<1010100Enterobacteriaceae (cfu/g or ml)Monthly<1001000100Salmonella (cfu/g or ml)Monthly=0025Aerobic Colony Count (ACC) (cfu/g or ml)Monthly<100010000100Coagulase-positive Staphylococci (cfu/g or ml)Monthly<20100100Listeria Monocytogenes (cfu/g or ml)Monthly=0025Listeria SPP (cfu/g or ml)Monthly=01925						
or ml) E. Coli (cfu/g or ml) Monthly	Organism	Description	Frequency	Target	Maximum	Sample (g or ml)
Enterobacteriaceae (cfu/g or ml) Salmonella (cfu/g or ml) Monthly =0 0 25 Aerobic Colony Count (ACC) Monthly <1000 1000 100 (cfu/g or ml) Coagulase-positive Staphylococci (cfu/g or ml) Listeria Monocytogenes (cfu/g or ml) Monthly =0 0 25 Monthly <20 100 100 25 Monthly =0 0 25			Monthly	<10	100	100
ml) Salmonella (cfu/g or ml) Aerobic Colony Count (ACC) (cfu/g or ml) Coagulase-positive Staphylococci (cfu/g or ml) Listeria Monocytogenes (cfu/g or ml) Monthly Monthl	E. Coli (cfu/g or ml)		Monthly	<10	10	100
Aerobic Colony Count (ACC) (cfu/g or ml) Coagulase-positive Staphylococci (cfu/g or ml) Listeria Monocytogenes (cfu/g or ml) Monthly <20 100 100 100 100 25 25			Monthly	<100	1000	100
(cfu/g or ml) Coagulase-positive Staphylococci (cfu/g or ml) Monthly <20	Salmonella (cfu/g or ml)		Monthly	=0	0	25
Staphylococci (cfu/g or ml) Listeria Monocytogenes (cfu/g Monthly =0 0 25 or ml)	•		Monthly	<1000	10000	100
or ml)	•		Monthly	<20	100	100
Listeria SPP (cfu/g or ml) Monthly =0 19 25			Monthly	=0	0	25
	Listeria SPP (cfu/g or ml)		Monthly	=0	19	25

SUPPLEMENTARY INFORMATION

Reformed	No	Skeletal Bones	No
Fried During Manufacture	No	Skin	No

ORGANOLEPTICS

Appearance

Fully cured, cooked ham with the characteristic pink colour, packed into a gas flushed PET/PE black tray and clear film, labelled and free from any contamination, blowing or other evidence of damage.

Aroma

Pleasant, typical of a cooked ham. No off odours.

Taste

Pleasant, typical of a cooked ham, free from off flavours or taints.

Yes

Texture

Firm but tender with no excessive chewiness or gristles

HAZARD CONTROLS

Metal Detection

Case Configuration	
Total Quantity of Inner Components in	6 Units
Outer Case	
Total Quantity of Inner Packs in Outer	6 Units
Case	
Is the Outer Case Splittable?	Yes
Inner Component	
Variable Weight Consumer Item	Yes
Inner Component Weight	500 g
e mark	Yes
Outer Case	
Outer Case Gross Weight	3.1 kg
Outer Case Net Weight	3 kg

Inner Pack Configuration Is Inner Pack Splittable?

Quantity of Inner Components in Inner	1	
Pack		
Inner Pack		
Inner Pack Gross Weight	524 g	
Inner Pack Net Weight	500 g	

No

CONFIGURATION

PRODUCT WEIGHTS

PRODUCT	Inner Compon	ent				Inner Pack				
DIMENSIONS	Inner Component Depth		240 m	240 mm		Inner Pack Depth			0 mm	
	Inner Compon	Inner Component Width		190 mm		Inner Pack Width	19	190 mm		
	Inner Compor		30 mm	30 mm		Inner Pack Heigh	nt	30	30 mm	
	Outer Case									
	Outer Case De	pth	490 m	490 mm						
	Outer Case Wi	idth	395 m	395 mm						
	Outer Case He	eight	168 m	168 mm						
PALLET	Quantity of Ca	ses Per Pallet Layer	24 Cas	24 Cases		Pallet Type	Uk	Standard Pallet		
INFORMATION	Quantity of La	Quantity of Layers Per Pallet		7 Layers		Pallet Height		1.5	5 MTR	
	Quantity of Ca	ses Per Pallet	168 Ca	ses		Pallet Gross Weig	ght	604.8 kg		
PACKAGING	Inner Compon	ent Packaging								
	Туре	Materials		Weight	Rec	ycled Plastic %	Recyclable	Returnable	Composite	
	Film	Plastic		24 g	- %					
	Outer Case Pa	Outer Case Packaging								
	Туре	Materials		Weight	Rec	ycled Plastic %	Recyclable	Returnable	Composite	
	Case	Paper/Cardboard		100 g	- %					
	Transport Pac	Transport Packaging								
	Туре	Materials		Weight	Re	cycled Plastic %	Recyclable	Returnable	Composite	
	Other	Plastic		300 g	- %)				
	Other	Paper/Cardboard		1000 g	- %)				
	Other	Wood		13000 g	- %)				
OTHER INFORMATION						Identification/He	ealth Marks		nited Kingdom M005	
	Manufacturer	Comments								
	None									
CONTACT	Address									
INFORMATION	Houghton Ham Unit 58-68, Ter Moulton Park I Northampton NN3 6AX									

NN3 6AX England

P: (Phone) 01604644247

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